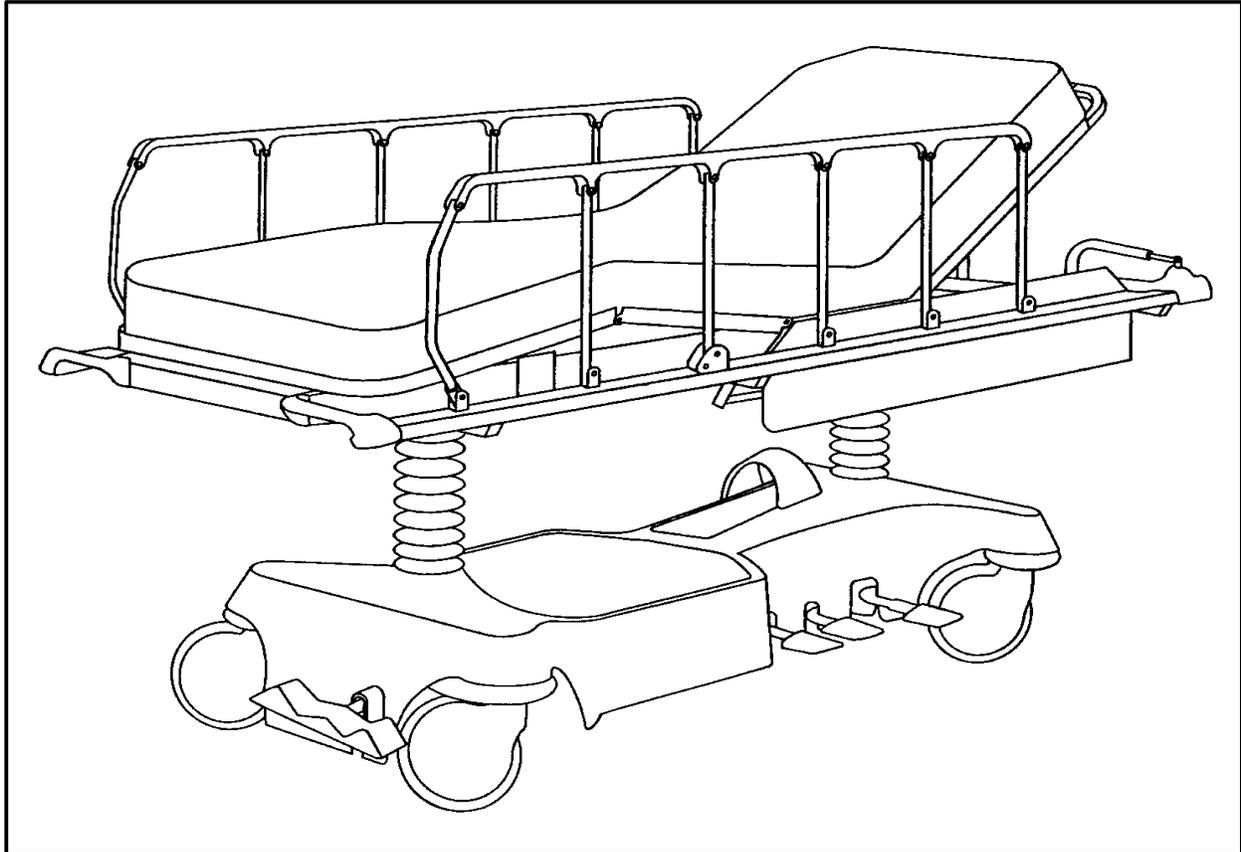


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**IMPORTANT**  
File in your  
maintenance  
records

**stryker**<sup>®</sup>  
Medical



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## **Renaissance Series**

**1010 Emergency Care Stretcher**

**1510 PACU Stretcher**

**721 Advanced Transport Stretcher**

### **MAINTENANCE MANUAL**

**For Parts or Technical Assistance**

**1-800-327-0770**

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# Introduction

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## INTRODUCTION

This manual is designed to assist you with the operation and maintenance of the 1010 Emergency Care Stretcher, the 1510 PACU Bed and the 721 Advanced Transport Stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

## SPECIFICATIONS

|                                       | 1010               | 1510               | 721                |
|---------------------------------------|--------------------|--------------------|--------------------|
| Maximum Weight Capacity               | 500 pounds         | 500 pounds         | 500 pounds         |
| Overall Bed Length \ Width            | 83 1/2" \ 31 1/2"  | 81 1/2" \ 34"      | 81"/30"            |
| Minimum \ Maximum Bed Height          | 22" \ 35"          | 22" \ 35"          | 24.5"/38.0"        |
| Fowler Angle                          | 0 to 90 degrees    | 0 to 90 degrees    | 0 to 90 degrees    |
| Knee Gatch Angle                      | 0 to 35 degrees    | 0 to 35 degrees    | N/A                |
| Trendelenberg \ Reverse Trendelenberg | +12 to -18 degrees | +12 to -18 degrees | +12 to -12 degrees |

## WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

---

### WARNING

The personal safety of the patient or user may be involved. Disregarding this information could result in injury to the patient or user.

---

### CAUTION

These instructions point out special procedures or precautions that must be followed to avoid damaging the equipment.

---

### NOTE

This provides special information to make maintenance easier or important instructions clearer.

---

### WARNING

Patients should be discouraged from sitting directly on the ends of the stretcher. Excessive weight will cause the litter surface to tip up, possibly causing patient injury.

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# Preventative Maintenance

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## CHECKLIST (PERFORM A MINIMUM OF TWICE A YEAR)

- \_\_\_\_\_ All fasteners secure (reference all assembly prints)
- \_\_\_\_\_ Siderails move and latch properly (page 7)
- \_\_\_\_\_ All casters lock with brake pedal engaged (page 16)
- \_\_\_\_\_ Steer function working properly
- \_\_\_\_\_ All casters secure and swivel properly
- \_\_\_\_\_ Body restraints working properly
- \_\_\_\_\_ I.V. pole intact and operating properly (page 73–79, 121–126 or 135.1–137.2)
- \_\_\_\_\_ Oxygen bottle holder intact and operating properly (page 37, 41, 101 or 140)
- \_\_\_\_\_ Fowler operates and latches properly
- \_\_\_\_\_ Knee Gatch operates properly (page 65)
- \_\_\_\_\_ Trendelenberg/Reverse Trendelenberg operating properly
- \_\_\_\_\_ No rips or cracks in mattress cover
- \_\_\_\_\_ Transfer boards intact and operating properly (page 6)
- \_\_\_\_\_ Arm board support levers intact and operating properly (page 58)
- \_\_\_\_\_ Ground chain intact
- \_\_\_\_\_ No leaks at hydraulic connections
- \_\_\_\_\_ Hydraulic jacks holding properly (page 11)
- \_\_\_\_\_ Hydraulic drop rate set properly (page 13)
- \_\_\_\_\_ Hydraulic oil level sufficient (page 12)
- \_\_\_\_\_ Lubricate where required, including the brake adjuster assembly and brake cam (page 16)
- \_\_\_\_\_ Accessories and mounting hardware in good condition and working properly

Serial No. \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Completed By: \_\_\_\_\_

Date: \_\_\_\_\_

Clean Velcro **AFTER EACH USE**. Saturate Velcro with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro should be determined by the hospital.)

In general, when used in those concentrations recommended by the manufacturer, either phenolic type or quaternary type disinfectants can be used with Staph–Chek fabrics. Iodophor type disinfectants are not recommended for use on Staph–Chek fabrics because staining may result. The following products have been tested by the Herculite Laboratory and have been found not to have a harmful effect on Staph–Chek fabrics WHEN USED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDED DILUTION.\*

| TRADE NAME                | DISINFECTANT TYPE | MANUFACTURER                             | *MANUFACTURER'S RECOMMENDED DILUTION |
|---------------------------|-------------------|--|--------------------------------------|
| A33                       | Quaternary        | Airwick (Professional Products Division) | 2 ounces/gallon                      |
| A33 (dry)                 | Quaternary        | Airwick (Professional Products Division) | 1/2 ounce/gallon                     |
| Beaucoup                  | Phenolic          | Huntington Laboratories                  | 1 ounce/gallon                       |
| Blue Chip                 | Quaternary        | S.C. Johnson                             | 2 ounces/gallon                      |
| Elimstaph                 | Quaternary        | Walter G. Legge                          | 1 ounce/gallon                       |
| Franklin Phenomysan F2500 | Phenolic          | Purex Corporation                        | 1 1/4 ounce/gallon                   |
| Franklin Sentinel         | Quaternary        | Purex Corporation                        | 2 ounces/gallon                      |
| Galahad                   | Phenolic          | Puritan Churchill Chemical Company       | 1 ounce/gallon                       |
| Hi–Tor                    | Quaternary        | Huntington Laboratories                  | 1/2 ounce/gallon                     |
| LPH                       | Phenolic          | Vestal Laboratories                      | 1/2 ounce/gallon                     |
| Matar                     | Phenolic          | Huntington Laboratories                  | 1/2 ounce/gallon                     |
| Omega                     | Quaternary        | Airwick (Professional Products Division) | 1/2 ounce/gallon                     |
| Quanto                    | Quaternary        | Huntington Laboratories                  | 1 ounce/gallon                       |
| Sanikleen                 | Quaternary        | West Chemical Products                   | 2 ounces/ gallon                     |
| Sanimaster II             | Quaternary        | Service Master                           | 1 ounce/gallon                       |
| Vesphene                  | Phenolic          | Vestal Laboratories                      | 1 1/4 ounce/ gallon                  |

Quaternary Germicidal Disinfectants, used as directed, and/or Chlorine Bleach products, typically 5.25% Sodium Hypochlorite in dilutions ranging between 1 part bleach to 100 parts water, and 2 parts bleach to 100 parts water are not considered mild detergents. These products are corrosive in nature and may cause damage to your stretcher if used improperly. If these types of products are used to clean Stryker patient handling equipment, measures must be taken to insure the stretchers are rinsed with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the stretchers will leave a corrosive residue on the surface of the stretcher, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

## REMOVAL OF IODINE COMPOUNDS

This solution may be used to remove iodine stains from mattress cover and foam footrest pad surfaces.

1. Use a solution of 1–2 tablespoons Sodium Thiosulfate in a pint of warm water to clean the stained area. Clean as soon as possible after staining occurs. If stains are not immediately removed, allow solution to soak or stand on the surface.
2. Rinse surfaces which have been exposed to the solution in clear water before returning bed to service.

# Service Information

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## PNEUMATIC FOWLER ADJUSTMENT

### Required Tools:

|                       |                     |
|-----------------------|---------------------|
| 3/32 Hex Allen Wrench | 5/8 Open End Wrench |
| 1/8 Hex Allen Wrench  | Channel Lock Pliers |
| 3/16 Hex Allen Wrench | Towel or Cloth      |
| 7/16 Open End Wrench  | Thread "Locktite"   |

### Adjustment Procedure:

1. Refer to drawings 1010–31–90 and 1510–31–25 (Pneumatic Fowler Assembly, page 63) or 721–31–70 (Pneumatic Fowler Assembly, page 95).
2. For easier access, move Fowler to 75 degrees or higher.
3. Using a 3/32 hex Allen wrench, remove set screws (N), located in center of yokes (D).
4. Wrap a towel or cloth around the gas cylinder actuator shaft(s) so as not to mark the shaft. Using channel lock pliers, turn actuator shaft(s) into yoke(s) (D) until tight.
5. Using thread locktite, reinstall set screws (N).
6. While holding the jam nut spacers (R) with a 5/8 open end wrench, turn the adjustment screws (P) using a 3/16 hex Allen wrench until they JUST touch the cylinder pins.
7. Bring the Fowler fully down, and with the handle fully released, using a 1/8 hex Allen wrench, tighten the bottom set screws (S) so the handle is lifted 1/8–1/4 inch above the spine tube. Both set screws must touch the handle. Using a 7/16 open end wrench, tighten the jam nuts (Y) on these set screws.
8. Be sure the Fowler will travel from flat to at least 90 degrees. If it doesn't, turn each adjustment screw (P) clockwise 1/2 turn. Repeat until at least 90 degrees of travel is achieved.
9. Lower the Fowler to a 5–10 degree angle and release the handle. Apply approximately 50 pounds downward to the end of the Fowler. If either side drifts down, turn the adjustment screw (P) on that side 1/4 turn counterclockwise. Repeat until the Fowler is firm with 50 pounds applied.
10. While holding the adjustment screws (P), tighten the jam nut spacers (R).

## TRANSFER BOARD COUNTERBALANCE ADJUSTMENT

### Required Tools:

7/16 Open End Wrench

### Adjustment Procedure:

1. Raise the transfer board to the full up position.
2. Unhook the extension spring at the eye bolt.
3. Using a 7/16 open end wrench, loosen the jam nut at the eye bolt.
4. Adjust the eye bolt to the desired position.
5. Tighten the jam nut.
6. Hook the extension spring to the eye bolt.
7. Allow the transfer board to lower on its own.
8. Repeat steps 1–7 until the desired counterbalance is achieved.

# Service Information

---

## SIDERAIL LATCH ADJUSTMENT

### Required Tools:

1/8 Hex Allen Wrench

---

### WARNING

The siderail latch adjustment is pre-set at the factory, and there should not normally be a need for readjustment. If adjustment must be done it is important to follow the procedure below. If it is not done properly, injury to the patient or user could occur.

---

### Adjustment Procedure:

1. Using a 1/8 hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the Allen screw clockwise will **DECREASE** the amount of "play" in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

### NOTE

The amount of "play" in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16 inches.

---

### CAUTION

Too much "play" when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system. Too little "play" will obstruct the latch and keep it from engaging completely in the full up position, which may cause damage to the latch and/or injury to the patient or user.

# Service Information

## PEDAL LINKAGE ADJUSTMENT – DUAL SIDE CONTROL BASE

### Required Tools:

3/32 Hex Allen Wrench

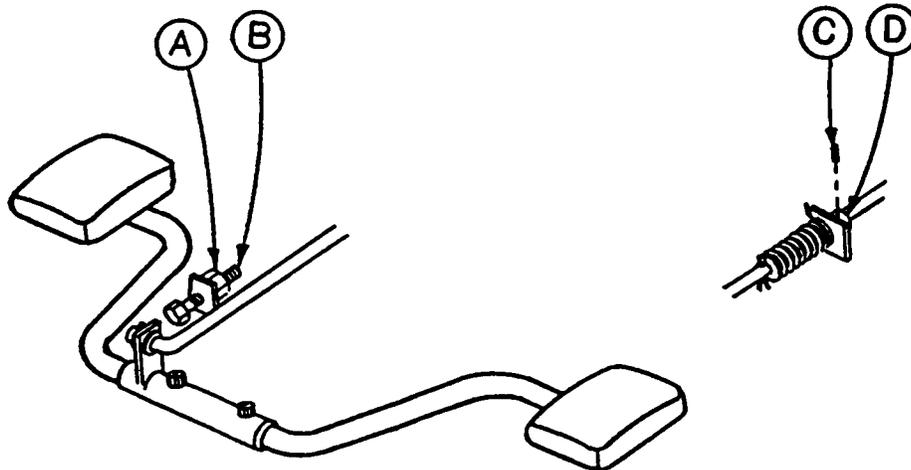
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden blocks (10 – 12 inches in length)

### Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. To adjust the foot end descent pedal, use a 5/32 hex Allen wrench to loosen the set screw (C) in the stop collar (D) on the release rod. Hold the pedal parallel to the floor and slide the collar up to the bracket on the release rod. Tighten the set screw on the stop collar. Be sure the head end and foot end descent pedals are level with each other. Repeat for the head end pedal, if necessary.
4. Once the pedals are level, be sure the paddle on the end of the release rod for the foot end jack is slightly touching the actuating stem on the jack base. If it is not, use a 3/32 hex Allen wrench to loosen the set screw on the paddle hub. Adjust the paddle to **JUST** touch the stem of the jack. Tighten the set screw in the paddle hub. Repeat for the head end jack, if necessary.
5. Depress the pedal for the foot end jack. The jack should start to descend about the same time the paddle on the end of the rod contacts the sleeve on the jack actuating stem. The bracket on the foot pedal body should hit the stop screw (B). Any further movement could cause damage to the stem components inside the jack housing. To adjust the stop screw, use a 1/2 open end wrench to loosen the hex jam nut (A). Turn the screw and re-tighten the hex jam nut. Repeat for the head end jack.
6. Pump the litter up to full height.
7. Step on both descent pedals at the same time. Both ends of the litter should lower with the foot end lowering slightly faster than the head end. If it does not, refer to the procedure for adjusting the jack descent rate.
8. Remove the wooden blocks supporting the base hood. Use the pedal cut-outs on the side of the hood as a guide for proper re-positioning.



# Service Information

## PEDAL LINKAGE ADJUSTMENT – DUAL END CONTROL BASE

### Required Tools:

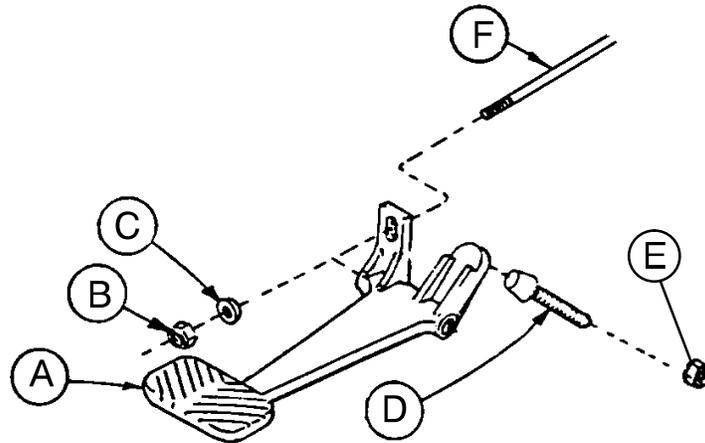
7/16 Open End Wrench

1/2 Open End Wrench

(2) Wooden Blocks (10 – 12 inches in length)

### Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent pedals should be level with each other and there should be approximately 4 inches between the floor and the bottom of the pedal. To raise the pedal height, use a 1/2 open end wrench to loosen the hex jam nut (E). Using your hand, turn the screw (D) into the bracket. To lower the pedal height, loosen the screw. Tighten the hex jam nut (E) after the correct height is achieved.
4. Once the pedals are level, the release rod can be adjusted. Using a 7/16 wrench, turn nut (B) clockwise to shorten the release length and counterclockwise to increase the length.
5. Depress the pedal and be sure the jack descent is triggered when the pedal is approximately one inch from the floor. The descent should stop when the pedal is released and the jack height should hold. Repeat the above procedures for the descent pedal at the other end of the bed.
6. After adjusting each descent pedal individually, depress both pedals at the same time. Both jacks should start descending when the pedals are approximately one inch from the floor. The foot end should lower slightly faster than the head end. If it does not, see procedure for adjusting the jack descent rate.
7. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.



# Service Information

## CASTER ASSEMBLY REPLACEMENT\*

### Required Tools:

1/8 Roll Pin Punch

Flat Punch (any size larger than 1/8)

Needle Nose Pliers

3/4 Inch Wrench

1 Inch Wrench

Drill with 1/8 inch Drill Bit

Hammer

Floor Jack

(2) Wooden Blocks (10 – 12 inches in length)

Torque Wrench (w/ Ft. Lbs. Adjust.)

### Replacement Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. Using a 1/8 roll pin punch and hammer, remove roll pin located in center of lug nut holding wheel assembly to base frame.
4. Carefully remove plastic wheel covers.
5. Using a floor jack, lift base frame approximately 4 inches off the ground.
6. While holding cap screw with a 3/4 inch wrench, turn lug nut with a 1 inch wrench to loosen wheel assembly from base frame. Remove wheel.
7. Install the new wheel assembly with new lug nut and tighten down to 60 – 65 foot-pounds torque.

### WARNING

Never reuse the old lug nut, cap screw or roll pin once removed from base frame.

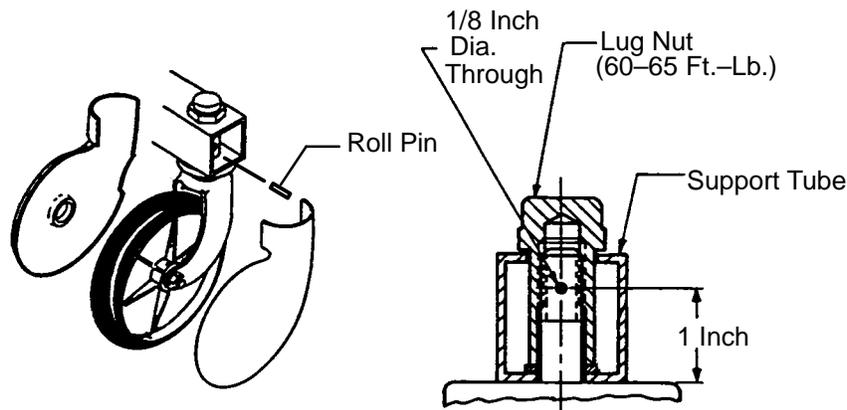
8. Lower the floor jack and set aside to be used, if needed, with another wheel.
9. Drill a 1/8 hole in center of lug nut, going completely through the lug nut.

### CAUTION

Be careful not to "oblong" the hole in the lug nut when drilling.

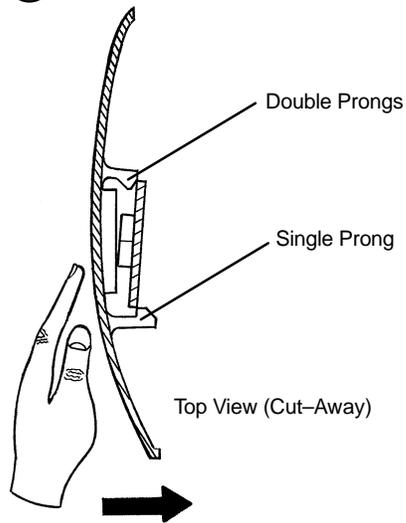
10. Using needle nose pliers, hold on to roll pin and tap into place. Finish driving roll pin with a flat head punch and a hammer until flush with the lug nut.
11. Install plastic wheel covers onto wheel.
12. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

### \*Replacement Part Number 715-100-127 (Caster and Cover Assembly)



## CASTER COVER INSTALLATION AND REMOVAL

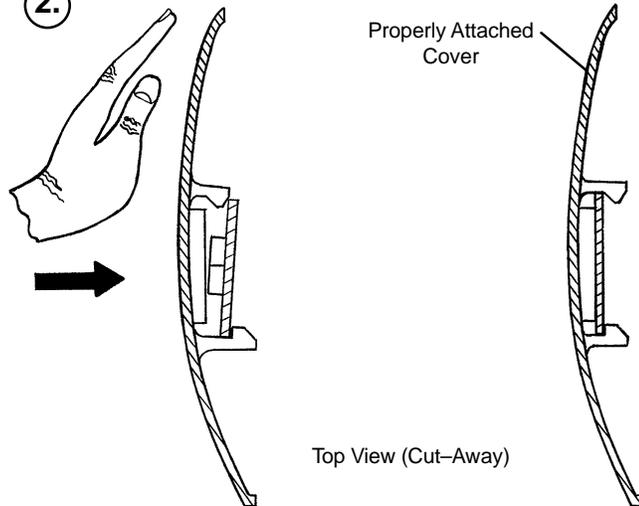
1.



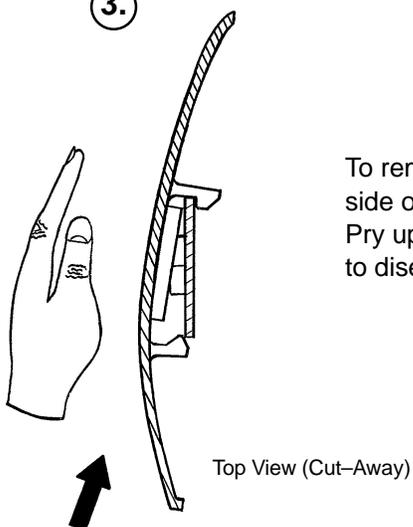
Looking through the larger of the two side cut-outs, align cover with axle nut or bolt head, as shown. Push down on the opposite side of the cover until single prong engages with caster horn.

Push with palm on cover until double prongs engage.

2.



3.



To remove wheel cover, insert large screwdriver into cut-out in side of wheel cover and into the space between the double prongs. Pry up cover to disengage double prongs and push sharply upward to disengage single prong.

# Service Information

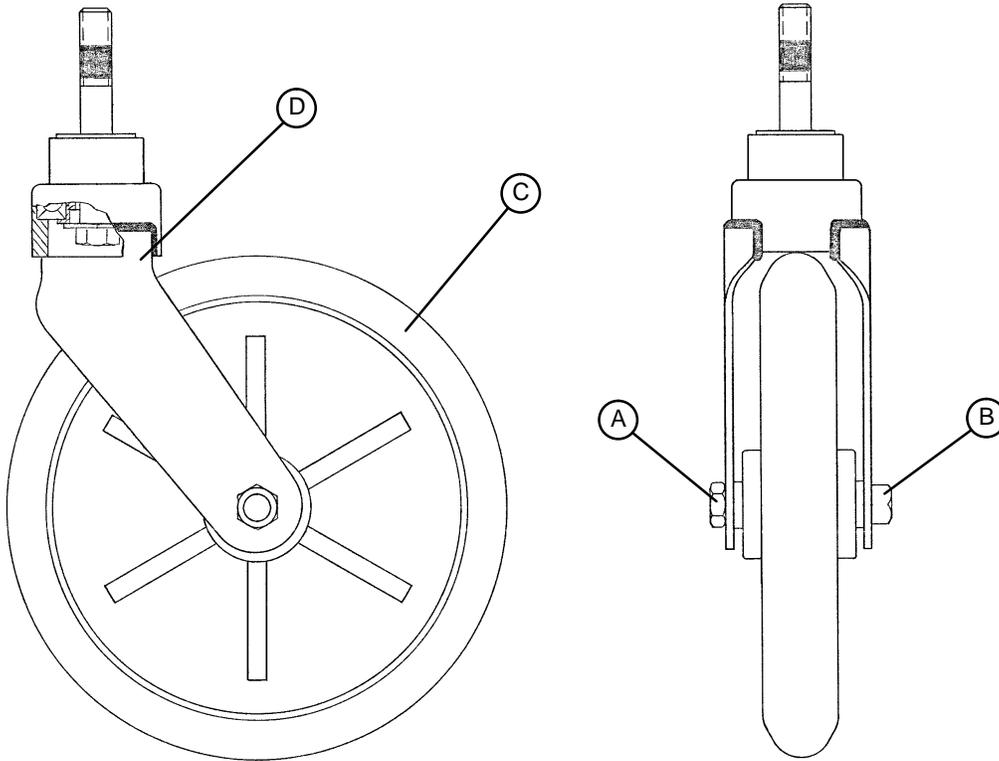
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## CASTER MAINTENANCE

### Required Tools:

5/8" Wrench  
11/16" Wrench

### Maintenance Procedure:



Remove the plastic caster cover (see page 10.1).

Using the 5/8" wrench and the 11/16" wrench, remove the centerlock nut (item A) from the through bolt (item B) for the caster wheel.

Support the corner of the stretcher where the wheel is being removed and remove the through bolt (item B) and the molded wheel (item C) .

Clean the through bolt, molded wheel, and the inside of the caster horn (item D) removing any dirt and debris. Ensure the bearings in the molded wheel spin freely and easily.

Replace the molded wheel and the through bolt.

Replace the centerlock nut on the through bolt and use the 5/8" and 11/16" wrenches to tighten it securely.

# Service Information

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## HYDRAULIC SYSTEM TROUBLESHOOTING

### NOTE

Be sure the pedal linkage has been adjusted properly before beginning service on the jacks (see page 8 or page 9).

| PROBLEM/SYMPTOM  | SOLUTION   |
|--|--|
| Jack will not raise to full height.  | Add hydraulic fluid (see p.12). Check for leaks.   |
| Jack will not hold in raised position.   | Close the needle valve completely. If the jack holds, replace valve #1 (see p. 14). If the jack does not hold, replace valve #2 (see p. 15).                             |
| Jack will not pump up and the jack actuator rod <b>does not</b> move.                              | Close the needle valve. If the jack will now pump up, replace valve #1. If the jack still will not pump up after closing the needle valve, replace valve #3 (see p. 15). |
| Jack will not pump up but the jack actuator rod <b>does</b> move when the pump pedal is activated. | Replace valve #2 (see p. 15).  |
| Jack will not pump up and the jack actuator rod may or may not move.                               | Remove excess air (vacuum) in system (see p. 12).  |

Contact Stryker technical service at 1-800-327-0770 for further assistance.

# Service Information

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## CHECKING HYDRAULIC FLUID LEVEL

### Required Tools:

3/8 Open End Wrench

3/4 Open End Wrench

### Procedure:

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#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks.

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1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
  2. Lift base hood off base frame and set aside.
  3. Be sure there are no hydraulic leaks. If there are, jack replacement will be necessary.
  4. Lower the jack to the full down position.
  5. Using a 3/4 open end wrench, slowly turn the fill plug located on the side of the reservoir counterclockwise to allow excess system pressure to vent. Remove the fill plug.
  6. The hydraulic fluid should be visible at the bottom of the fill hole. If it is not, add Mobil Aero HFA hydraulic fluid (Stryker part number 2020–70–475) until the fluid is visible at the bottom of the fill hole. Replace the fill plug.
- 

#### CAUTION

Use of other types of oil may damage hydraulic units.

7. Replace the hood and the litter.

## REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

### Procedure:

1. Verify all hydraulic linkages are secure and operating properly (see pedal linkage adjustment procedure page 8 or 9).
2. Using pump pedal, actuate system several times. This will force the air through the system and the jack should now pump up.

## JACK DESCENT RATE ADJUSTMENT

### Required Tools:

Screwdriver

(2) Wooden Blocks (10 – 12 inches in length)

### Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Using the wooden blocks, support the base hood.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.
4. Adjust the needle valve so that the foot end of the stretcher descends slightly faster than the head end.

### NOTE

The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

5. Remove the wooden blocks supporting the base hood and secure the hood to the base frame.

### NOTE

The jack descent rate was preset at the factory to drop the foot end faster than the head. It is recommended that the foot drop faster to avoid patient disorientation.

# Service Information

## HYDRAULIC CHECK VALVE REPLACEMENT

### Required Tools:

3/8 Open End Wrench  
3/4 Open End Wrench  
7/32 Hex Allen Wrench

Stiff Wire (with bent, pointed end)  
Torque Wrench (with Ft. Lbs. adjust.)  
1/2 Inch Diameter Rod

Small Needle Nose Pliers

### Replacement of Valve #1

#### WARNING

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the stretcher.

1. Using a 3/8 open end wrench, remove square head set screws from both head and foot end jack support tubes. Remove litter top and set aside.
2. Lift base hood off base frame and set aside.
3. Lower the jack to full down position. The actuator must be manually lowered while depressing the appropriate release pedal.
4. Remove the pin body assembly (4) with a 3/4 open end wrench and discard the housing gasket (5).

#### NOTE

Although the hydraulic fluid is not under pressure, some fluid loss will occur. The fluid loss should be minimal but covering the floor is advisable.

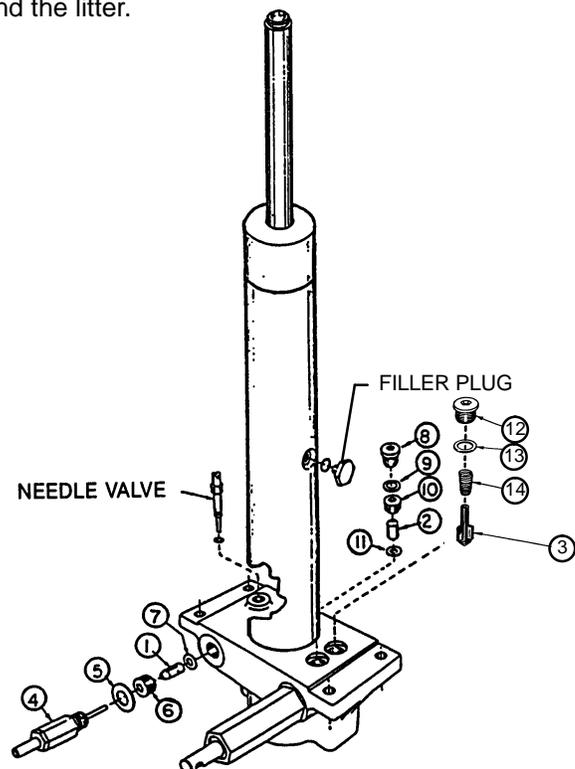
5. Using a 7/32 hex Allen wrench, remove the valve plug (6).
6. Using a stiff wire with a bent, pointed end, remove and discard the valve (1) and the seal (7).
7. Install the new seal (7) flat to the bottom of its hole with a 1/2 inch diameter rod and install the new valve (1) with the beveled end out (as shown in the illustration).
8. Install the valve plug (6) with the countersunk end first and the beveled end out. Tighten to 10 foot pounds torque.
9. Install the pin body assembly (4) with the new housing gasket (5) and tighten to 10 foot pounds torque.
10. Pump up the jack to the maximum height. Apply weight to be sure the jack holds its position and there are no hydraulic leaks before replacing the base hood and the litter.

| ITEM | PART NO.    | PART NAME             |
|------|-------------|-----------------------|
| 1    | 926-20-153  | Check Valve           |
| 2    | 926-20-153  | Check Valve           |
| 3    | 715-1-341   | Poppet                |
| 4    | 715-100-312 | Pin Housing Assembly* |
|      | 715-270-100 | Valve Assembly**      |
| 5    | 715-1-330   | Housing Gasket        |
| 6    | 715-1-309   | Valve Plug            |
| 7    | 926-20-154  | Seal                  |
| 8    | 715-1-101   | Base Plug             |
| 9    | 926-20-156  | Seal                  |
| 10   | 715-1-309   | Valve Plug            |
| 11   | 926-20-154  | Seal                  |
| 12   | 715-1-301   | Base Plug             |
| 13   | 926-20-156  | Seal                  |
| 14   | 390-2-134   | Conical Comp. Spring  |

\* Used on jack part number 715-100-310.

\*\* Used on jack part number 715-270-10.

(see label on side of jack reservoir for jack part number)



## HYDRAULIC CHECK VALVE REPLACEMENT (CONT'D)

### Replacement of Valve #2

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#### **WARNING**

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

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1. Remove the base plug (8) and discard the seal (9).
2. Remove the valve plug (10).
3. Using a stiff wire with a bent, pointed end, remove the valve (2) and the seal (11) and discard the seal.
4. Install the new seal (11) flat to the bottom of its hole with a 1/2" diameter rod.
5. Install the new valve (2) with the beveled end out (as shown in the illustration).
6. Install the valve plug (10) and tighten to 10 foot-pounds torque.
7. Install the new seal (9) with the base plug (8) and tighten to 10 foot-pounds torque.
8. Pump up the jack to the maximum height.
9. Be sure there are no hydraulic leaks before replacing the base hood and the litter.

### Replacement of Valve (Poppet) #3

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#### **WARNING**

To avoid personal injury or damage to the stretcher, remove the litter and the base hood before beginning service on the jacks. Lower the jack rod completely to relieve the pressure on the pump piston side of the jack. This will prevent large hydraulic fluid loss and possible damage when the base plugs are removed.

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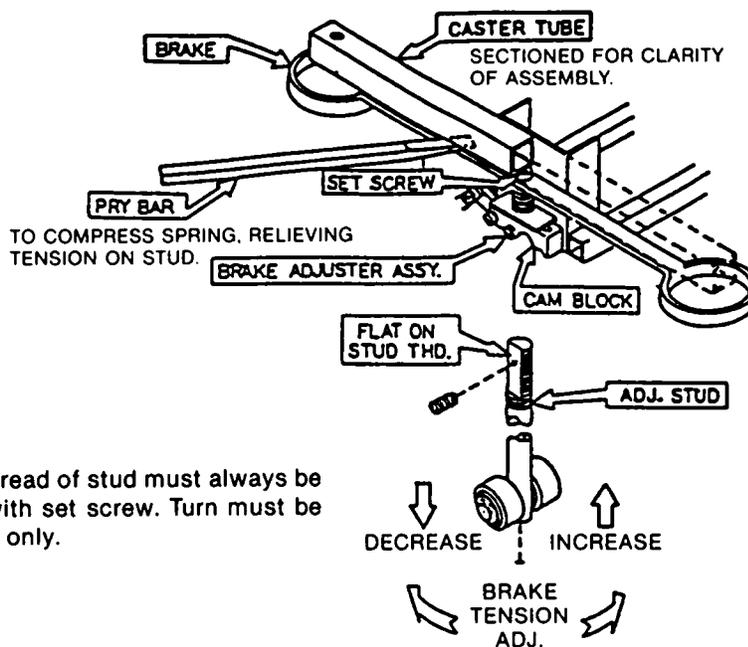
1. Remove the base plug (12) and discard the seal (13).
2. Remove the compression spring (14).
3. Using a small needle nose pliers, remove the poppet (3).
4. Install the new poppet (3).
5. Install the compression spring (14).
6. Install the new seal (13) and the base plug (12) and tighten to 10 foot-pounds torque.
7. Pump up the jack to the maximum height to check its operation.
8. Check for hydraulic leaks before replacing the base hood and the litter.

# Service Information

## BRAKE ADJUSTMENT

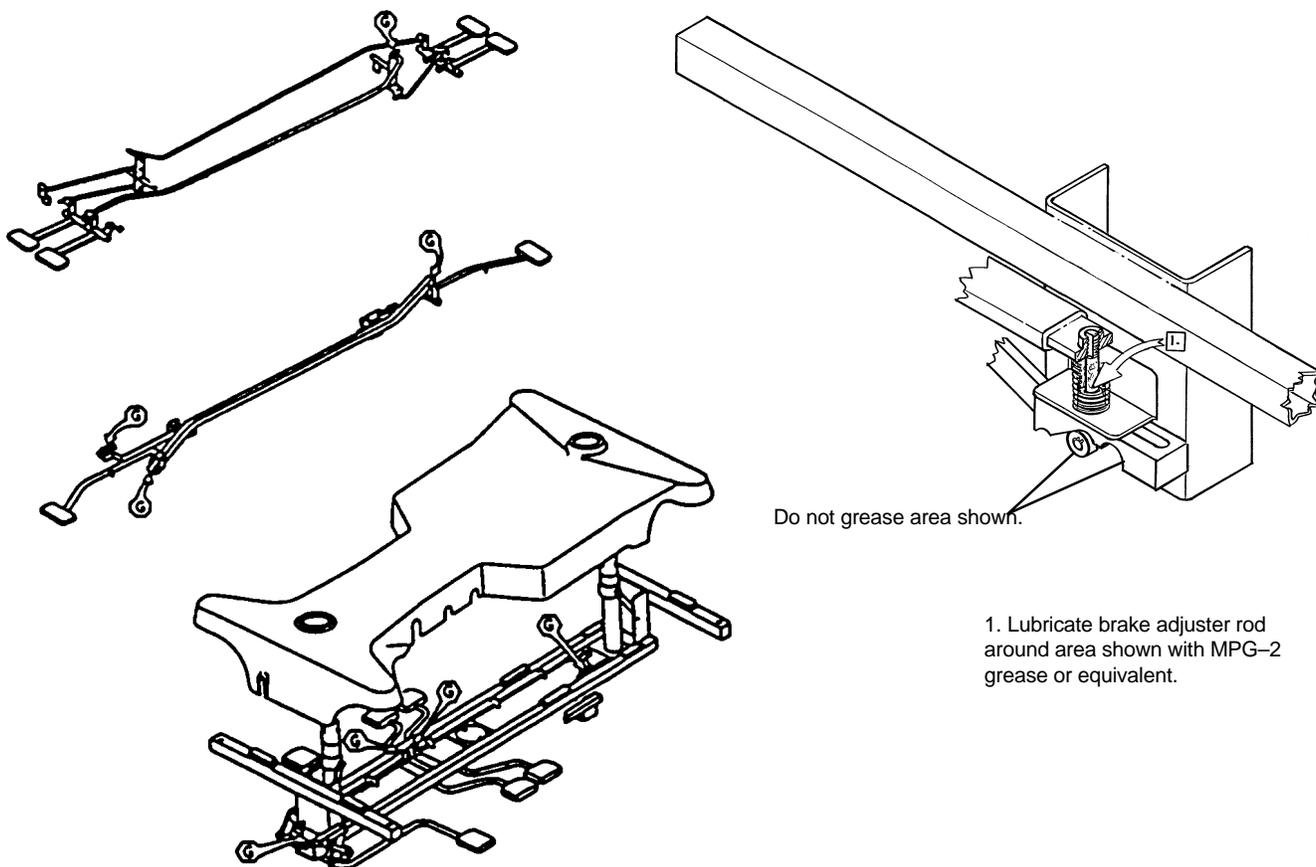
### Required Tools:

- 3/32" Hex Allen Wrench
- Pry Bar
- Thread "Locktite"



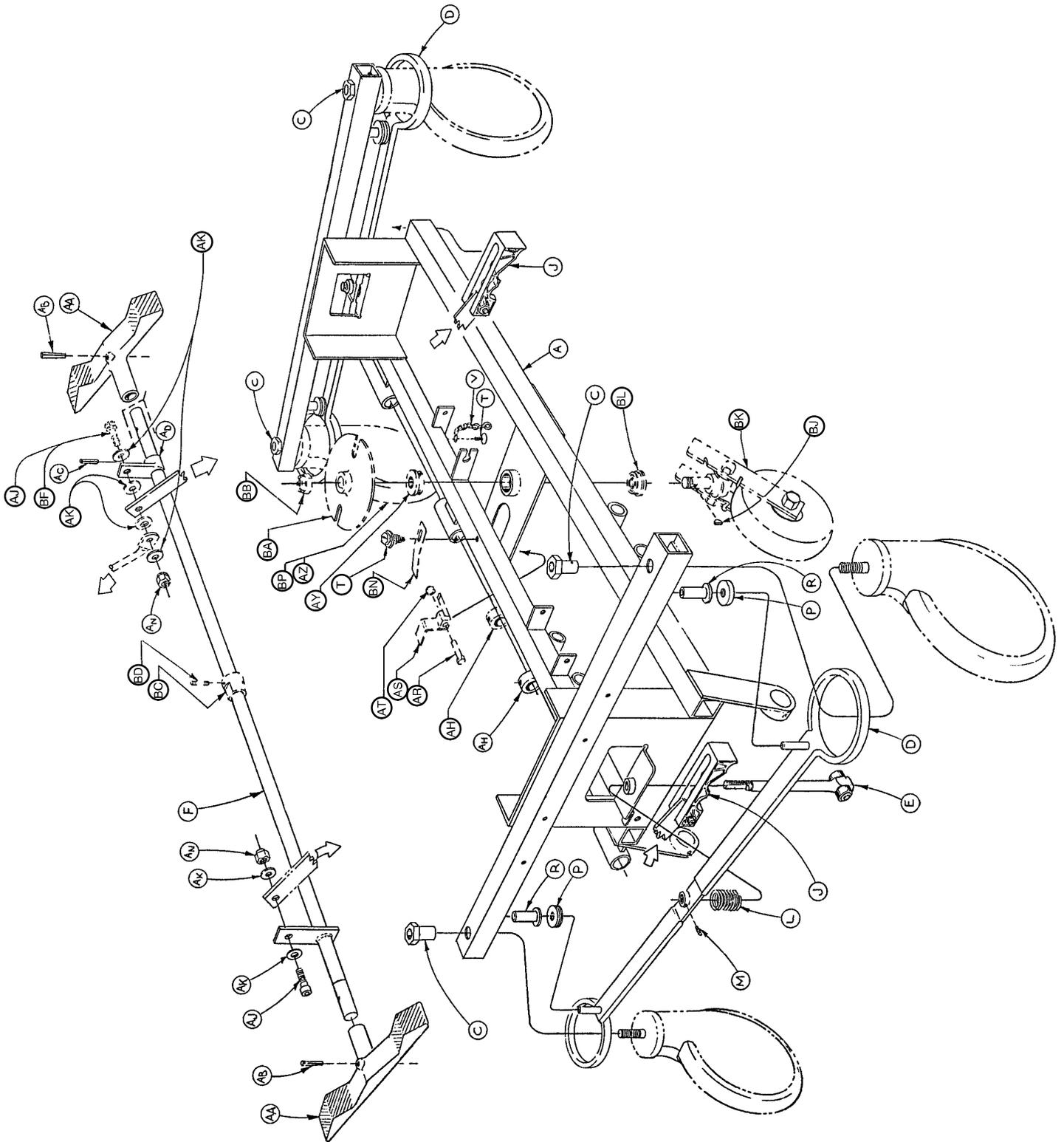
Flat on thread of stud must always be aligned with set screw. Turn must be full circle only.

## BASE LUBRICATION





# 715-1-250 Side Control Base Assembly (with Brakes)



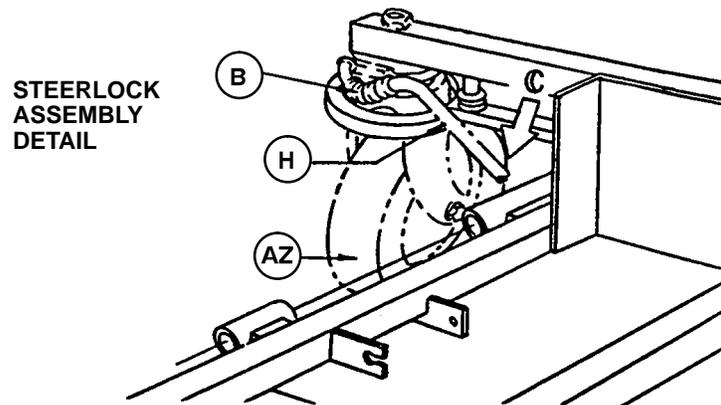
# 715-1-250 Side Control Base Assembly (with Brakes)

| Item | Part No.    | Part Name                   | Qty. |
|------|-------------|-----------------------------|------|
| A    | 715-1-245   | Base Weldment Assembly      | 1    |
| B    | 38-211      | Spring                      | 1    |
| C    | 715-1-158   | Caster Nut                  | 4    |
| D    | 715-1-61    | Caster Brake Assembly       | 2    |
| E    | (Page 20)   | Brake Adjuster Assembly     | 2    |
| F    | 715-1-231   | Brake/Steering Rod Assembly | 1    |
| H    | 1000-10-62  | Steering Lock Linkage Bar   | 1    |
| J    | (Page 21)   | Brake Cam Assembly          | 2    |
| L    | 715-1-94    | Compression Spring          | 2    |
| M    | 21-50       | Set Screw                   | 2    |
| P    | 715-1-11    | Brake Cushion               | 4    |
| R    | 946-1-116   | Brake Bar Bushing           | 4    |
| T    | 23-25       | Self-Tapping Screw          | 2    |
| V    | 715-1-156   | Grounding Chain             | 1    |
| AA   | 715-201-201 | Brake/Steer Pedal           | 2    |
| AB   | 26-261      | Groove Pin                  | 2    |
| AC   | 26-13       | Roll Pin                    | 1    |
| AD   | 715-1-165   | Actuator Plate Assembly     | 1    |
| AH   | 42-20       | Collar w/ Set Screw         | 2    |
| AJ   | 8-17        | Soc. Hd. Cap Screw          | 2*   |
| AK   | 14-2        | Nylon Washer                | 4    |
| AN   | 16-2        | Fiberlock Nut               | 2    |
| AR   | 3-20        | Hex Hd. Cap Screw           | 1    |
| AS   | 715-1-217   | Fifth Wheel Latch           | 1    |
| AT   | 16-16       | Nylock Nut                  | 1    |
| AY   | 715-1-157   | Fifth Wheel Bearing         | 1    |
| AZ   | (Page 27)   | Steering Caster Assembly    | 1**  |
| BA   | 715-1-337   | Fifth Wheel Plate Assembly  | 1    |
| BB   | 16-49       | Flexlock Nut                | 1    |
| BC   | 715-1-161   | Fifth Wheel Cam             | 1    |
| BD   | 26-8        | Roll Pin                    | 1    |
| BF   | 8-21        | Soc. Hd. Cap Screw          | 1**  |
| BJ   | 715-1-149   | Woodruff Key                | 1    |
| BK   | (Page 29)   | Fifth Wheel Assembly        | 1    |
| BL   | 81-219      | Bearing                     | 1    |
| BN   | 715-1-136   | Fifth Wheel Spring          | 1    |
| BP   | (Page 28)   | Caster Wheel Assembly       | 3*** |

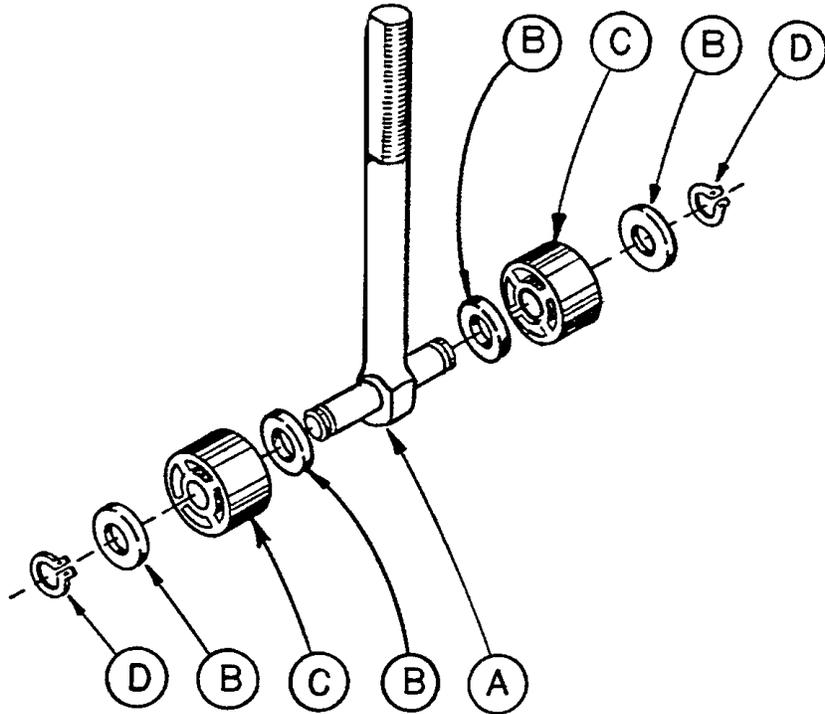
\* Item AJ to be used only when fifth wheel is ordered.

\*\* Items AZ and BF to be used only when steerlock caster is ordered.

\*\*\* Item BP quantity of four when fifth wheel is ordered.



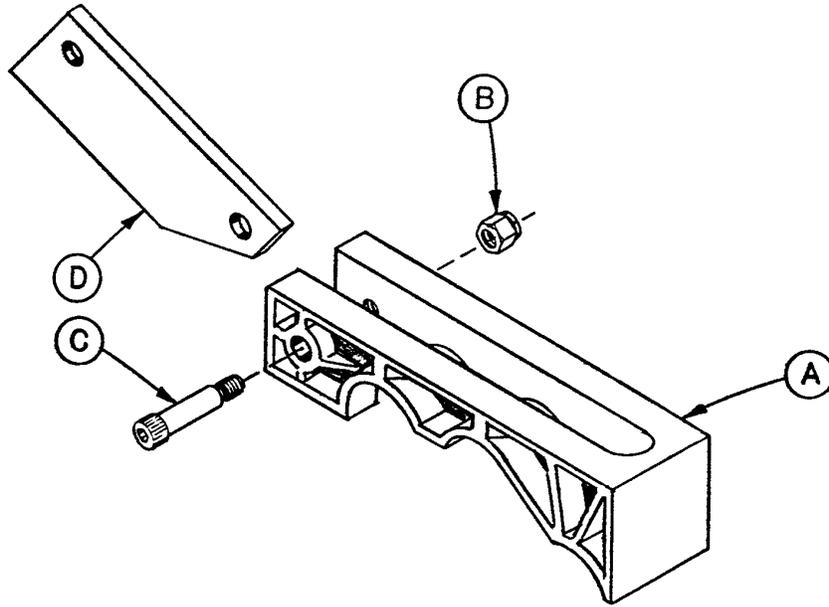
# 715-1-150 Brake Adjuster Assembly



| Item | Part No.  | Part Name              | Qty. |
|------|-----------|------------------------|------|
| A    | 715-1-62  | Threaded Stud Assembly | 1    |
| B    | 14-4      | Nylon Washer           | 4    |
| C    | 715-1-180 | Bearing                | 2    |
| D    | 28-8      | Retaining Ring         | 2    |

# 715-1-213 Brake Cam Assembly

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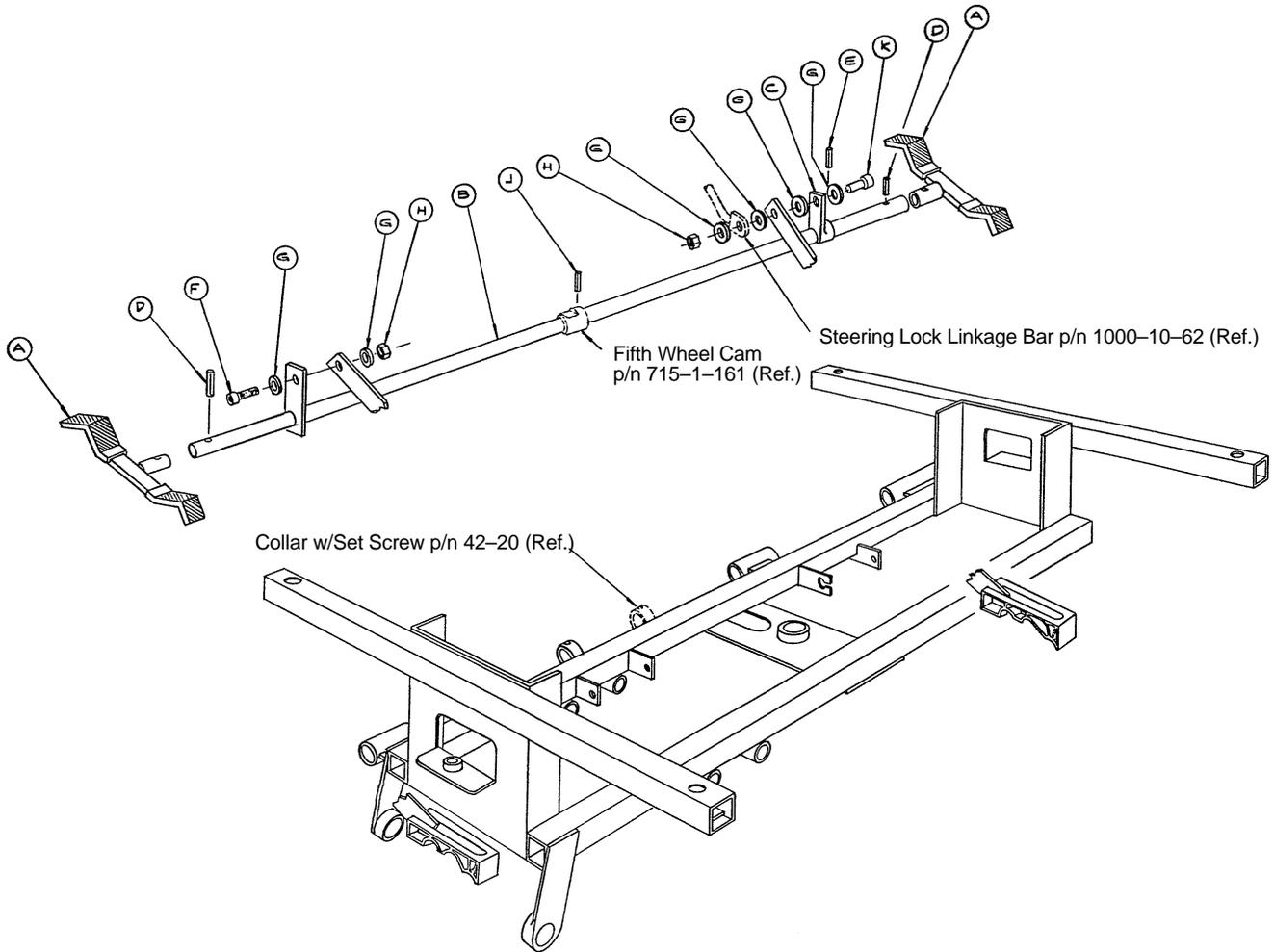


| Item | Part No.  | Part Name             | Qty. |
|------|-----------|-----------------------|------|
| A    | 715-1-221 | Brake Cam             | 1    |
| B    | 16-59     | Fiberlock Nut         | 1    |
| C    | 8-21      | Soc. Hd. Cap Screw    | 1    |
| D    | 715-1-173 | Brake Connecting Link | 1    |

# Notes

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# 1010-90 Reduced Length Brake/Steer Base Option



| Item | Part No.   | Part Name               | Qty. |
|------|------------|-------------------------|------|
| A    | 1010-90-10 | Brake Pedal Assembly    | 2    |
| B    | 1010-90-24 | Brake Bar               | 1    |
| C    | 715-1-165  | Actuator Plate Assembly | 1    |
| D    | 26-35      | Roll Pin                | 2    |
| E    | 26-13      | Roll Pin                | 1    |
| F    | 8-17       | Shoulder Bolt           | 1    |
| G    | 14-2       | Nylon Washer            | 6    |
| H    | 16-2       | Fiberlock Nut           | 2    |
| J    | 26-8       | Roll Pin                | 1    |
| K    | 8-21       | Shoulder Bolt           | 1    |

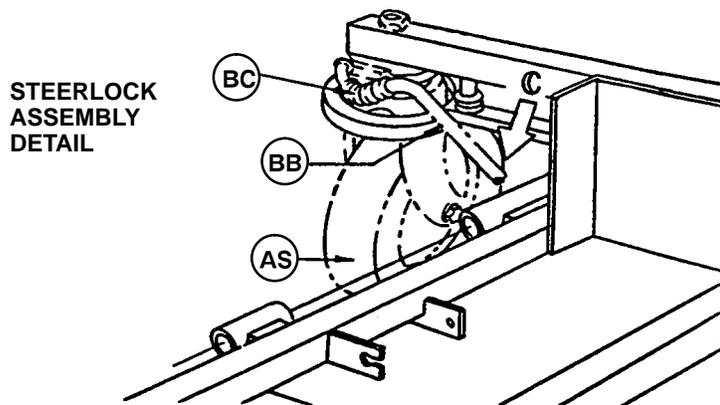
## NOTE

This assembly pertains only to units equipped with the reduced length brake/steer option (for Surgi-lift clearance). The width of the brake/steer pedal will be 11 1/4 inches if the unit is equipped with this option. If the pedal is wider than 11 1/4 inches, base assembly 715-1-250 (page 18 & 19) or 716-1-251 (page 24 & 25) should be referenced.

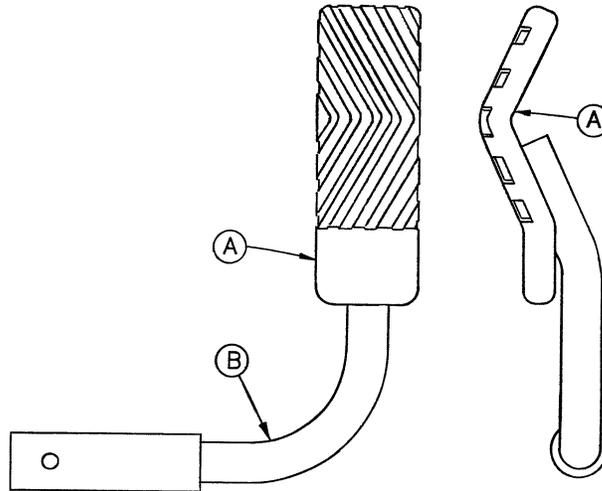


# End Control Base Assembly (with Wheels and Brakes)

| Item | Part No.   | Part Name                  | Qty. |
|------|------------|----------------------------|------|
| A    | 716-1-246  | Base Weldment Ass'y        | 1    |
| B    | 8-17       | Soc. Hd. Shoulder Bolt     | 1    |
| C    | 715-1-158  | Caster Nut                 | 4    |
| D    | 715-1-61   | Caster Brake Assembly      | 2    |
| E    | (Page 20)  | Brake Adjuster Assembly    | 2    |
| F    | 1210-1-345 | Brake/Steer Pedal, Ft. End | 1    |
| H    | 1210-1-346 | Brake/Steer Pedal, Hd. End | 1    |
| J    | (Page 21)  | Brake Cam Assembly         | 2    |
| K    | 26-8       | Roll Pin                   | 1    |
| L    | 715-1-94   | Compression Spring         | 2    |
| M    | 21-50      | Set Screw                  | 2    |
| N    | 715-1-161  | Fifth Wheel Cam            | 1    |
| P    | 715-1-11   | Brake Cushion              | 4    |
| R    | 946-1-116  | Brake Bar Bushing          | 4    |
| T    | 23-25      | Self-Tapping Screw         | 2    |
| Y    | 16-49      | Flexlock Nut               | 1    |
| Z    | 715-1-337  | Fifth Wheel Plate Ass'y    | 1    |
| AA   | 715-1-231  | Brake/Steer Rod Weldment   | 1    |
| AB   | 26-261     | Clevis Pin                 | 2    |
| AC   | 715-1-157  | Fifth Wheel Bearing        | 1    |
| AD   | 715-1-165  | Actuator Plate Assembly    | 1    |
| AF   | 715-1-136  | Fifth Wheel Spring         | 1    |
| AH   | 42-20      | Collar w/ Set Screw        | 2    |
| AJ   | 8-17       | Soc. Hd. Shoulder Bolt     | 1    |
| AK   | 14-2       | Nylon Washer               | 6    |
| AL   | 16-16      | Nylock Nut                 | 1    |
| AM   | 715-1-156  | Grounding Chain            | 1    |
| AN   | 16-2       | Fiberlock Nut              | 2    |
| AP   | 715-1-217  | Fifth Wheel Latch          | 1    |
| AR   | 3-20       | Hex Hd. Cap Screw          | 1    |
| AS   | (Page 27)  | Steering Caster Ass'y      | 1    |
| AT   | (Page 28)  | Caster Wheel Ass'y         | 3    |
| AY   | 81-219     | Bearing                    | 1    |
| AW   | 26-13      | Roll Pin                   | 1    |
| AZ   | (Page 29)  | Fifth Wheel Ass'y          | 1    |
| BA   | 715-1-149  | Woodruff Key               | 1    |
| BB   | 1000-10-62 | Steering Lock Linkage Bar  | 1    |
| BC   | 38-211     | Spring                     | 1    |
| BD   | 8-21       | Soc. Hd. Shoulder Bolt     | 1    |

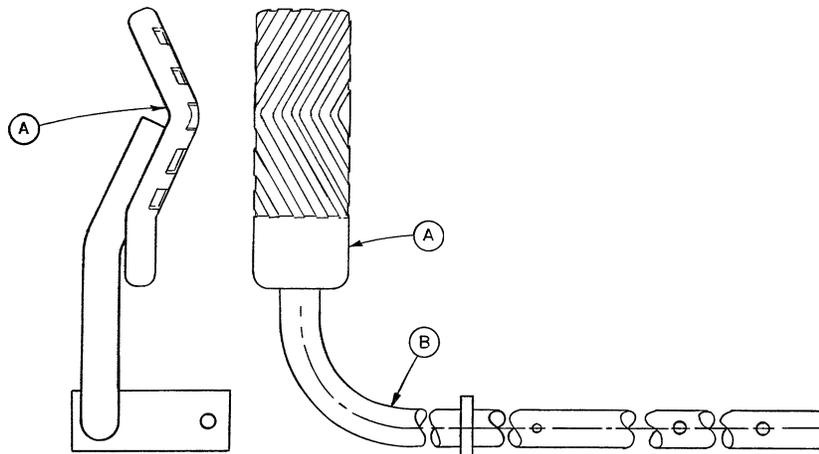


## 716-1-263 End Control Brake Pedal Assembly, Foot



| Item | Part No.  | Part Name                | Qty. |
|------|-----------|--------------------------|------|
| A    | 716-1-275 | Brake Pedal              | 1    |
| B    | 716-1-262 | Brake Rod Ass'y, Ft. End | 1    |

## 716-1-269 End Control Brake Pedal Assembly, Head

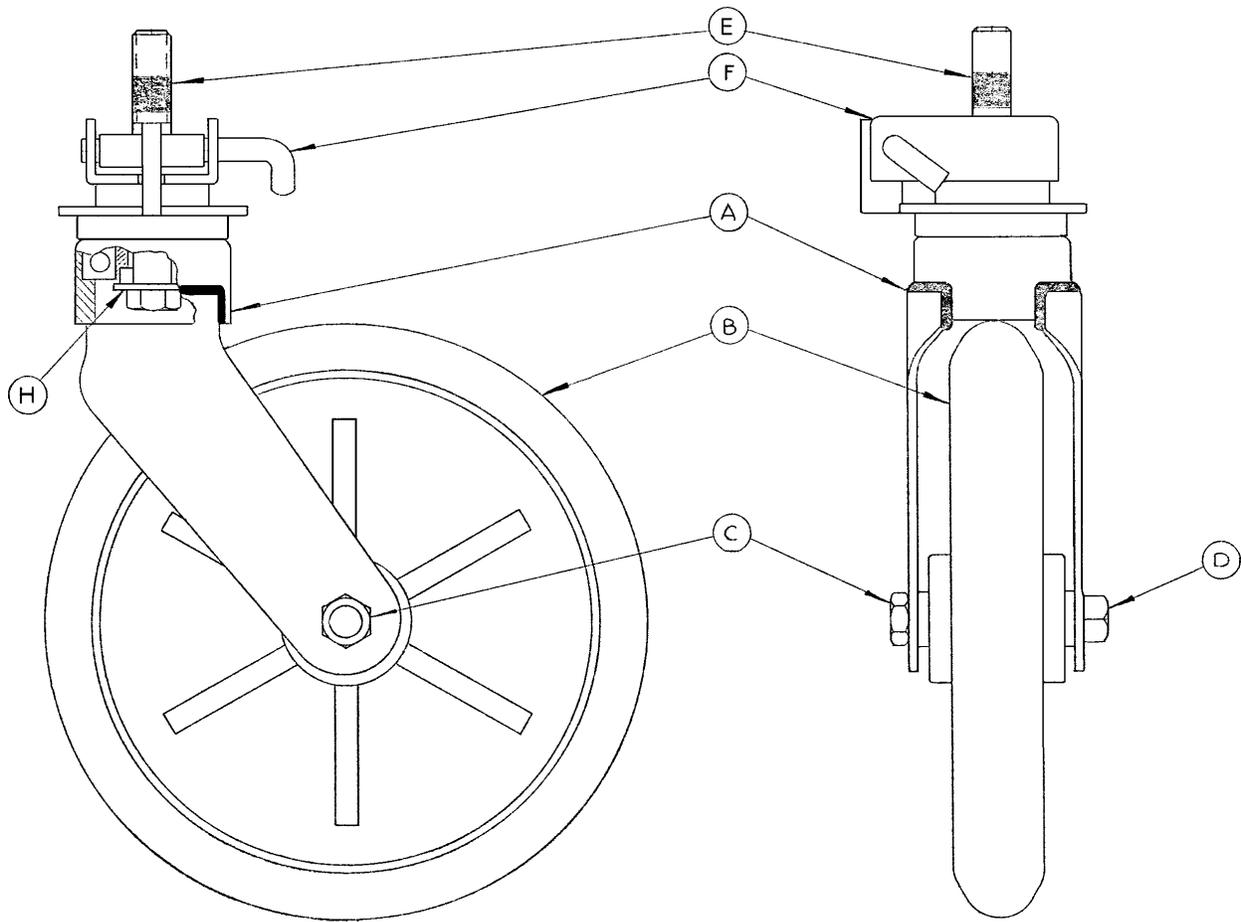


| Item | Part No.  | Part Name               | Qty. |
|------|-----------|-------------------------|------|
| A    | 716-1-275 | Brake Pedal             | 1    |
| B    | 716-1-267 | Brake Rod Ass'y, Welded | 1    |

### NOTE

Apply plastic adhesive to the mating surfaces of item A prior to assembly.

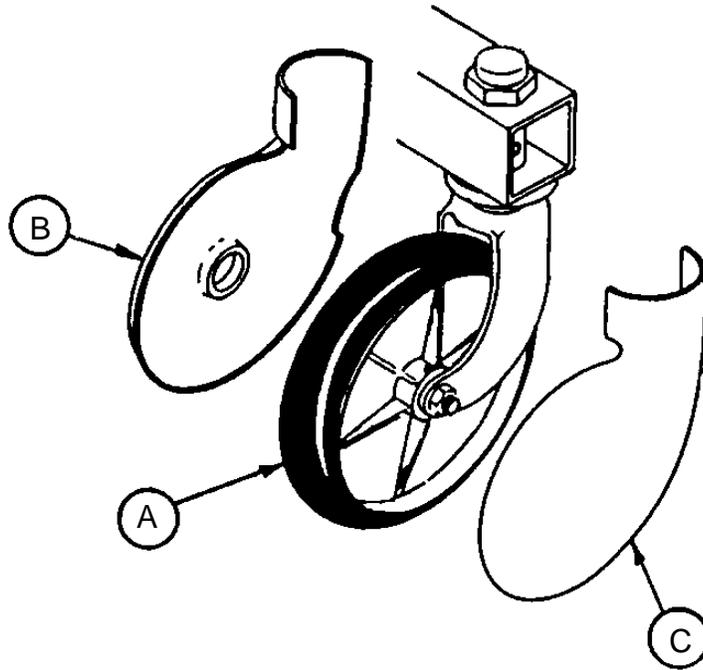
# 715-2-21 Caster Assembly with Steerlock



| Item | Part No.   | Part Name                  | Qty. |
|------|------------|----------------------------|------|
| A    | 700-10-50  | Steer Lock Caster Weldment | 1    |
| B    | 715-2-25   | Caster Wheel               | 1    |
| C    | 16-60      | Hex Nut                    | 1    |
| D    | 3-99       | Hex Bolt                   | 1    |
| E    | 715-3-96   | Hex Bolt                   | 1    |
| F    | 1000-59-10 | Latch Assembly             | 1    |
| H    | 11-310     | Flat Washer                | 1    |

# Caster and Caster Cover Replacement Kits

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| Item | Part No.  | Part Name           | Qty. |
|------|-----------|---------------------|------|
| A    | 715-2-20  | Caster Assembly     | 1    |
| B    | 715-1-266 | Caster Cover, Left  | 1    |
| C    | 715-1-265 | Caster Cover, Right | 1    |

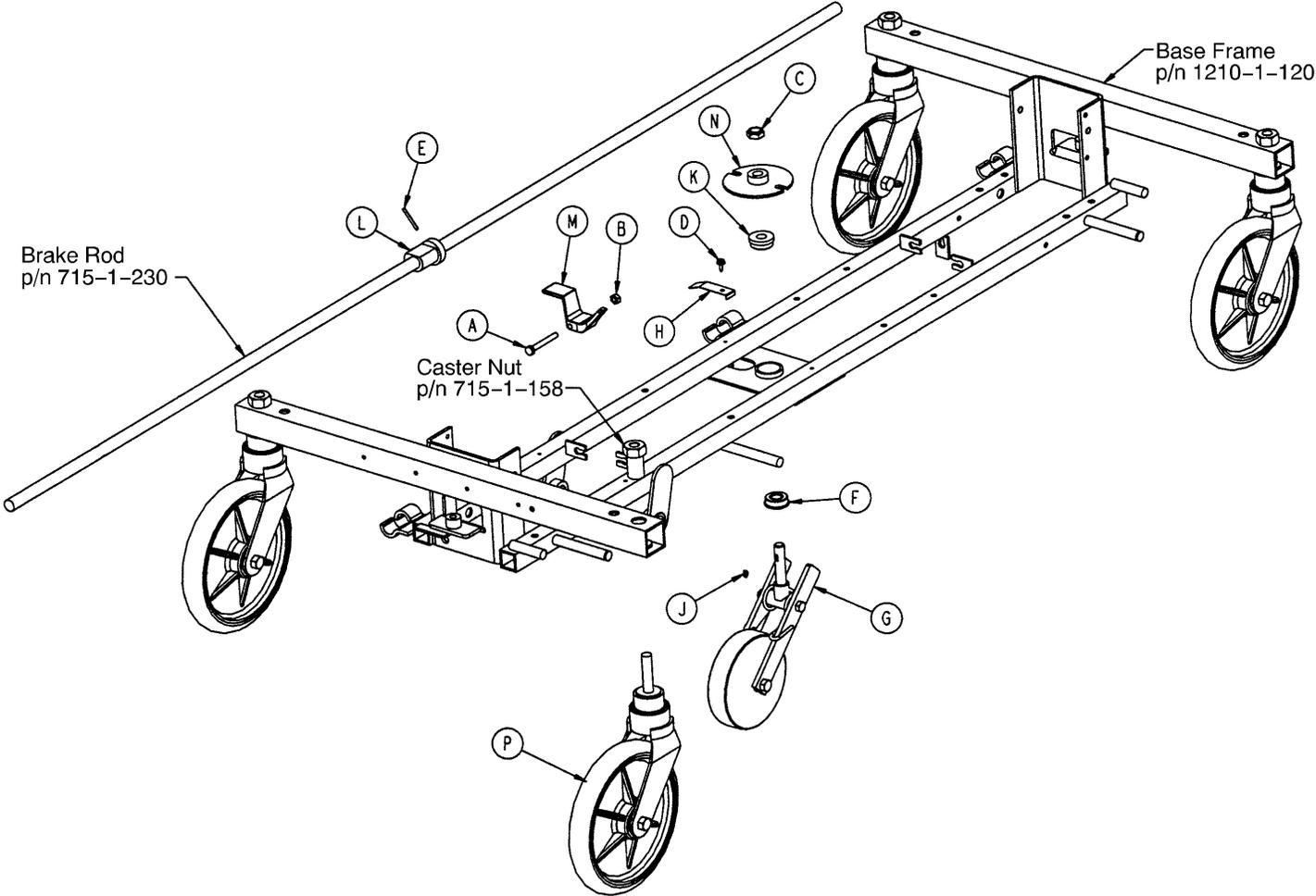
P/N 715-259-400 – Kit to replace 4 standard caster assemblies with necessary hardware – no caster covers.

P/N 715-269-400 – Kit to replace 3 standard caster assemblies and 1 steerlock caster with necessary hardware – no caster covers.

P/N 715-259-100 – Kit to replace 1 standard caster assembly with necessary hardware – no caster covers.

P/N 1010-56-200 – Kit to replace both caster covers on all four wheels.

# Optional Fifth Wheel Base Assembly

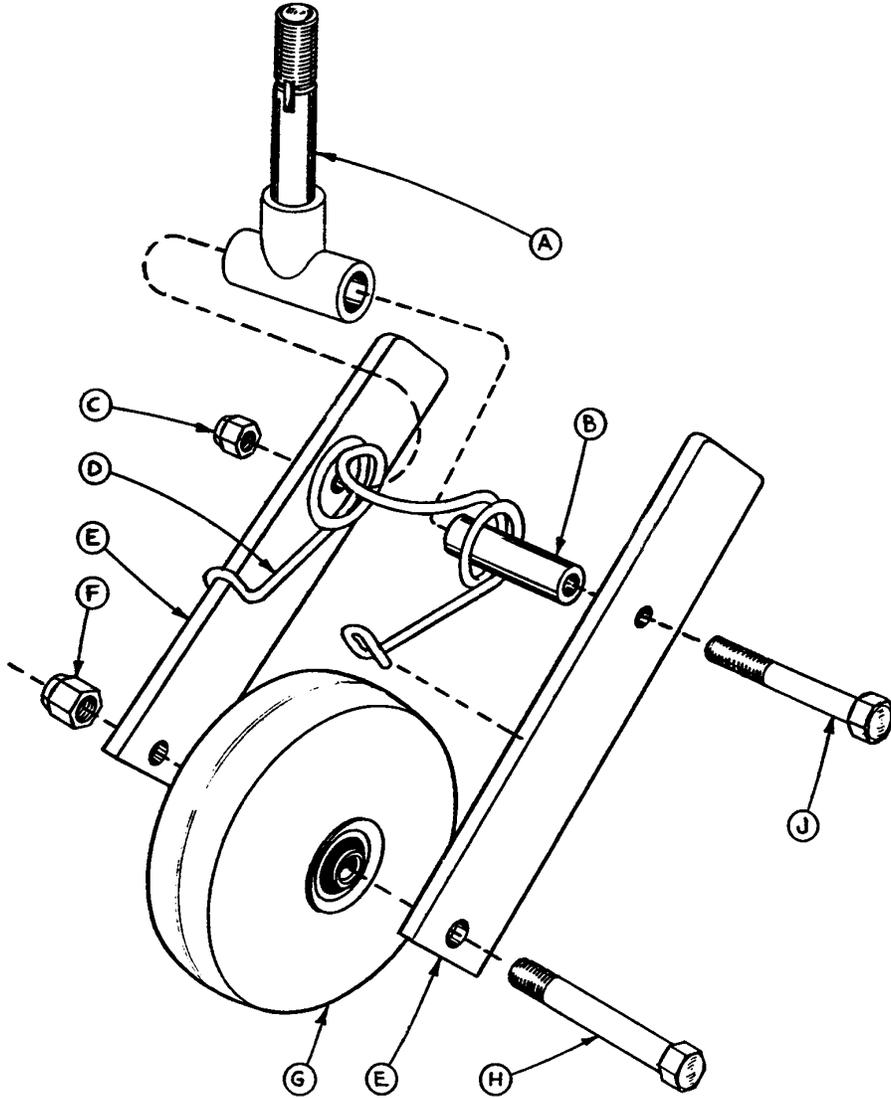


| Item | Part Name | Part No.             | Qty. |
|------|-----------|----------------------|------|
| A    | 3-20      | Hex Hd. Cap Screw    | 1    |
| B    | 16-16     | Fiberlock Nut        | 1    |
| C    | 16-49     | Nylock Hex Nut       | 1    |
| D    | 23-25     | Hex Washer Hd. Screw | 1    |
| E    | 26-8      | Roll Pin             | 1    |
| F    | 81-219    | Bearing              | 1    |
| G    | (page 29) | Fifth Wheel Assembly | 1    |
| H    | 715-1-136 | Fifth Wheel Spring   | 1    |
| J    | 715-1-149 | Key                  | 1    |
| K    | 715-1-157 | Fifth Wheel Bearing  | 1    |
| L    | 715-1-161 | Fifth Wheel Cam      | 1    |
| M    | 715-1-217 | Fifth Wheel Latch    | 1    |
| N    | 715-1-337 | Fifth Wheel Plate    | 1    |
| P    | (page 28) | Caster Assembly      | 4    |

# Notes

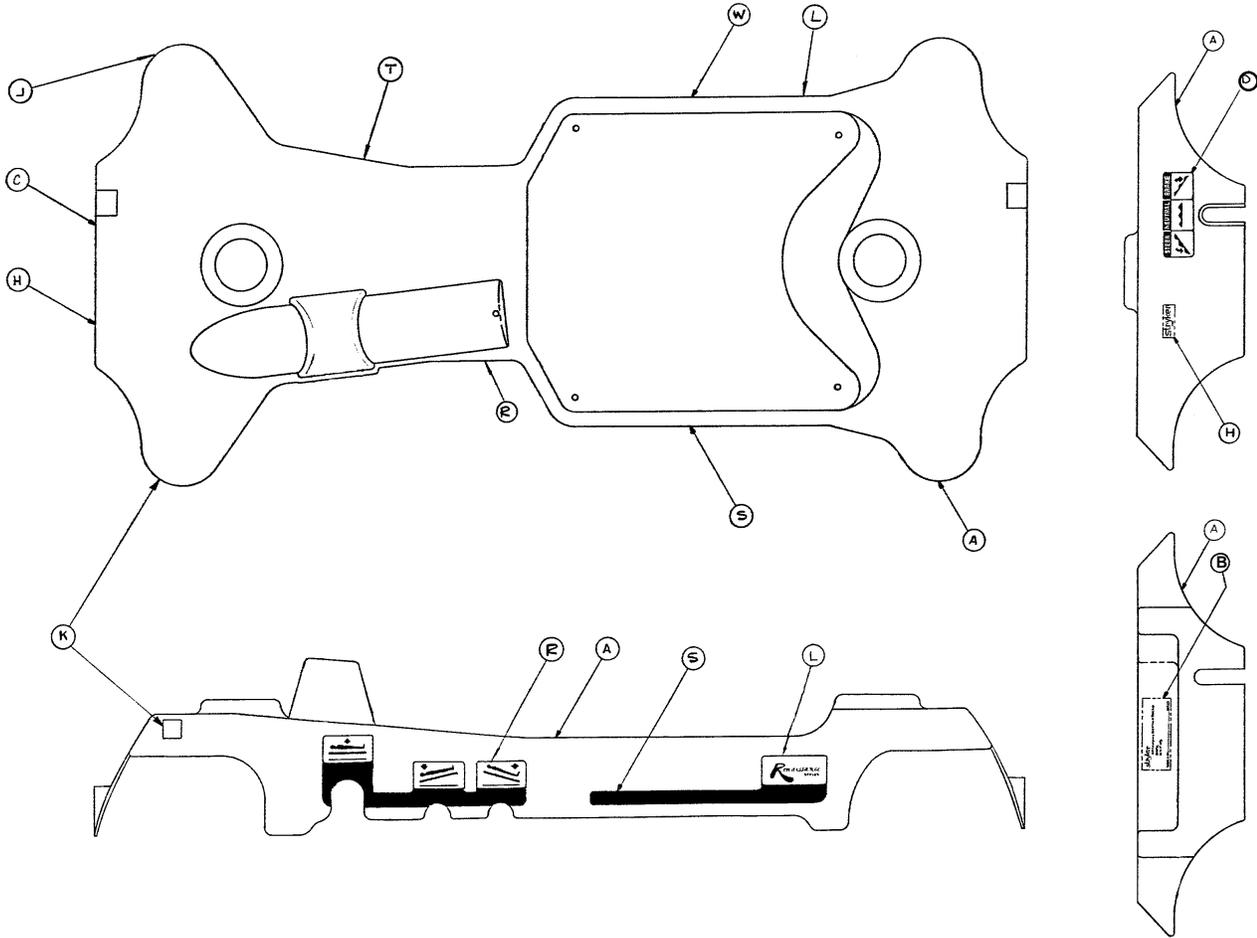
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# 715-1-25 Fifth Wheel Assembly



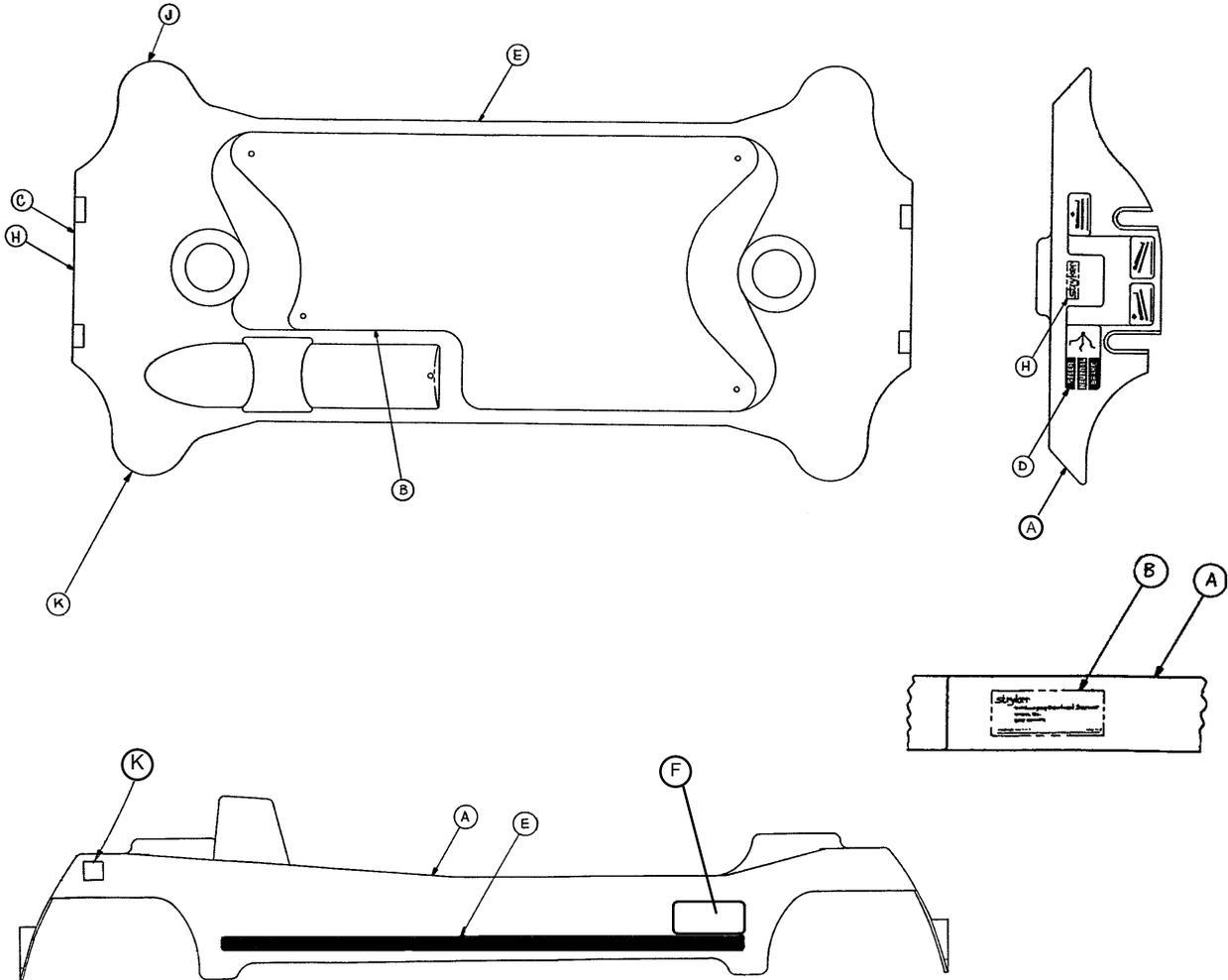
| Item | Part No.  | Part Name                  | Qty. |
|------|-----------|----------------------------|------|
| A    | 715-1-339 | Fifth Wheel Pivot Assembly | 1    |
| B    | 715-1-17  | Fifth Wheel Bushing        | 1    |
| C    | 16-11     | Flexlock Nut               | 1    |
| D    | 715-1-15  | Spring                     | 1    |
| E    | 715-1-13  | Fifth Wheel Bracket        | 2    |
| F    | 16-12     | Flexlock Nut               | 1    |
| G    | 390-1-54  | Wheel                      | 1    |
| H    | 3-31      | Hex Head Cap Screw         | 1    |
| J    | 3-82      | Hex Head Cap Screw         | 1    |

# Side Control Base Labeling Assembly



| Item | 721 P/N   | 1010 P/N  | 1510 P/N  | Part Name                     | Qty |
|------|-----------|-----------|-----------|-------------------------------|-----|
| A    | (page 37) | (page 37) | (page 37) | Hood Assembly                 | 1   |
| B    | 721-32-90 | 741-1-131 | 781-1-16  | Specification Label           | 1   |
| C    | 741-1-145 | 741-1-145 | 741-1-145 | Brake/Steer Label, Head       | 1   |
| D    | 741-1-146 | 741-1-146 | 741-1-146 | Brake/Steer Label, Foot       | 1   |
| H    | 946-1-60  | 946-1-60  | 946-1-60  | Stryker Logo Label            | 2   |
| J    | 741-34-18 | 741-34-18 | 741-34-18 | "Head Point" Label, Left      | 1   |
| K    | 741-34-19 | 741-34-19 | 741-34-19 | "Head Point" Label, Right     | 1   |
| L    | 1010-1-50 | 1010-1-50 | 1010-1-50 | Renaissance Series Logo Label | 2   |
| R    | 741-2-1   | 741-2-13  | 741-2-9   | Right Side Control Label      | 1   |
| S    | 741-2-2   | 741-2-14  | 741-2-10  | Right Side Strip Label        | 1   |
| T    | 741-2-3   | 741-2-15  | 741-2-11  | Left Side Control Label       | 1   |
| W    | 741-2-4   | 741-2-16  | 741-2-12  | Left Side Strip Label         | 1   |

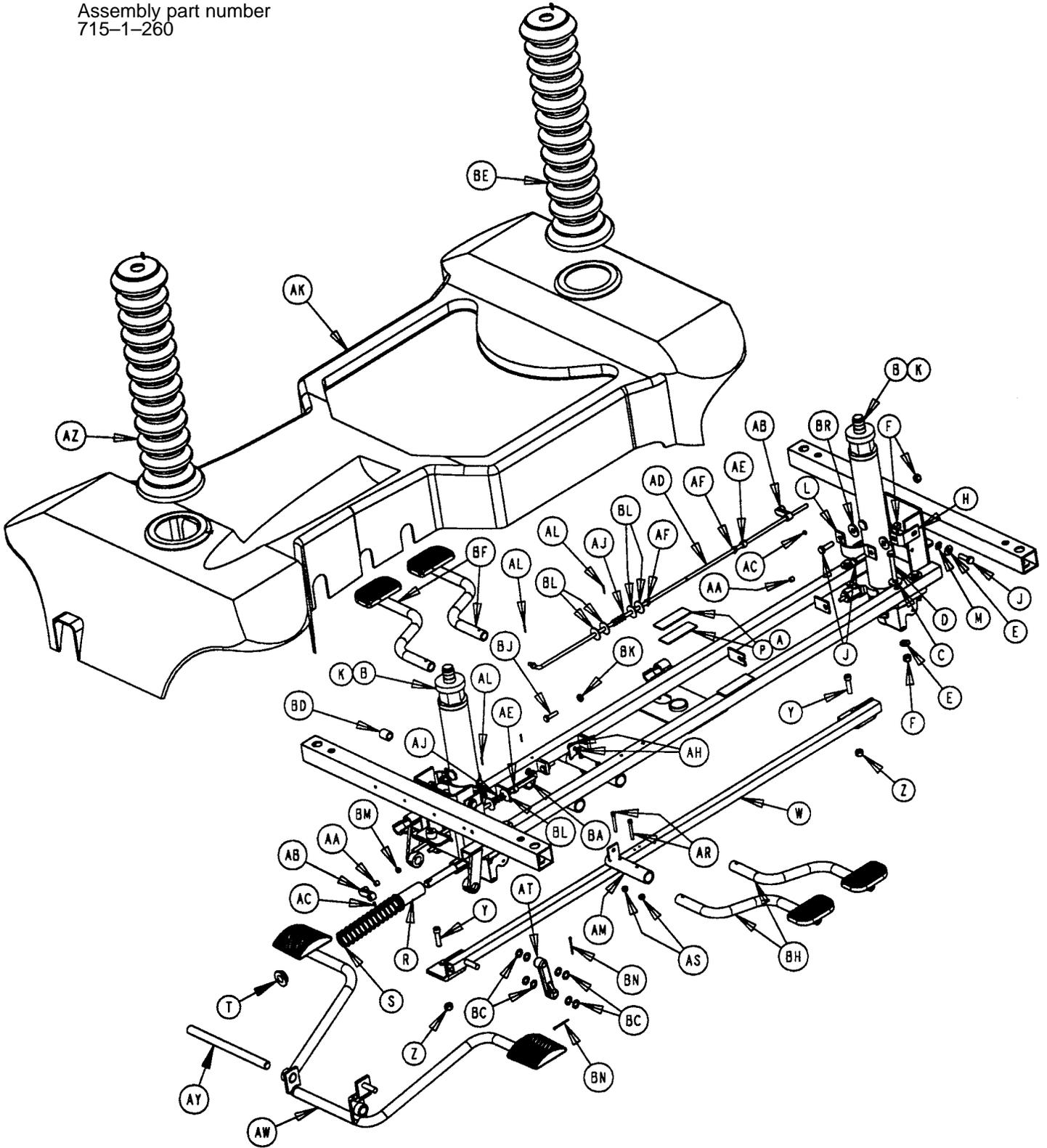
# End Control Base Labeling Assembly



| Item | 721 P/N   | 1010 P/N  | 1510 P/N   | Part Name                     | Qty. |
|------|-----------|-----------|------------|-------------------------------|------|
| A    | (page 41) | (page 41) | (page 41)  | Hood Assembly                 | 1    |
| B    | 721-32-90 | 741-1-131 | 781-1-16   | Specification Label           | 1    |
| C    | 721-1-163 | 716-1-78  | 1510-35-20 | Brake/Steer Label, Head       | 1    |
| D    | 721-1-164 | 716-1-79  | 1510-35-21 | Brake/Steer Label, Foot       | 1    |
| E    | 721-1-165 | 741-1-141 | 1510-35-19 | Side Strip Label              | 2    |
| F    | 1010-1-50 | 1010-1-50 | 1010-1-50  | Renaissance Series Logo Label | 2    |
| H    | 946-1-60  | 946-1-60  | 946-1-60   | Stryker Logo Label            | 2    |
| J    | 741-34-18 | 741-34-18 | 741-34-18  | "Head Point" Label, Left      | 1    |
| K    | 741-34-19 | 741-34-19 | 741-34-19  | "Head Point" Label, Right     | 1    |

# Side Control Base Assembly (with Jacks)

Assembly part number  
715-1-260

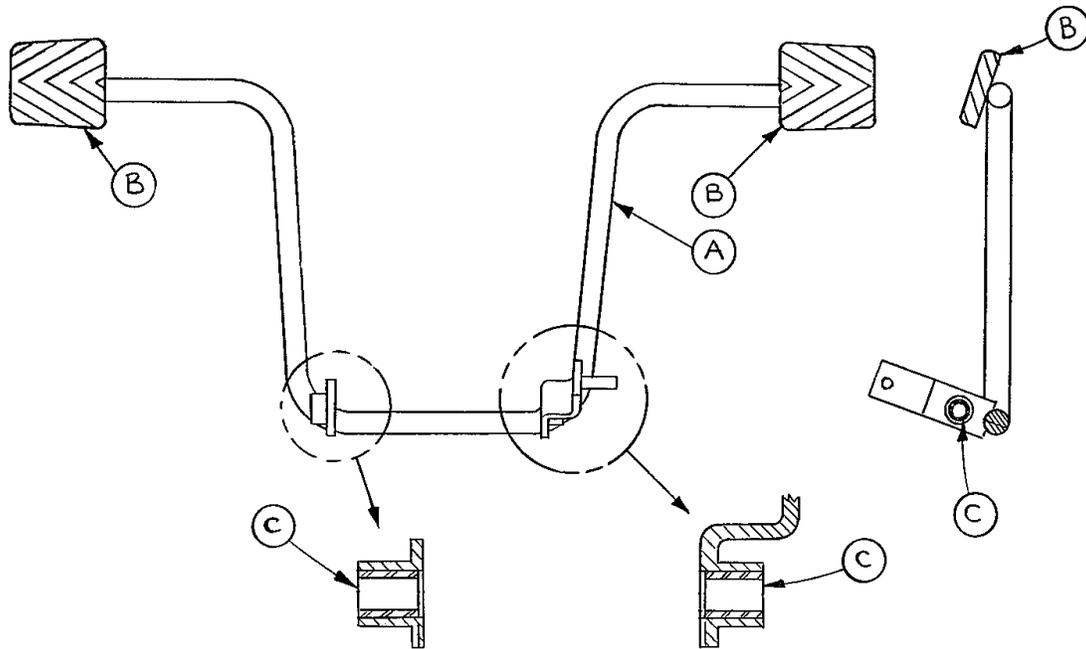


# Side Control Base Assembly (with Jacks)

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| Item | Part No.    | Part Name                   | Qty. |
|------|-------------|-----------------------------|------|
| A    | 29-7        | Dual Lock                   | 2    |
| B    | (Page 43.1) | Jack Assembly               | 2    |
| C    | 11-262      | Flat Washer                 | 8    |
| D    | 3-62        | Hex Hd. Cap Screw           | 8    |
| E    | 11-3        | Flat Washer                 | 12   |
| F    | 16-36       | Nylock Hex Nut              | 16   |
| H    | 715-1-192   | Jack Support                | 2    |
| J    | 3-85        | Hex Hd. Cap Screw           | 8    |
| L    | 715-1-193   | Jack Support Clamp          | 2    |
| M    | 13-38       | Ext. Tooth Lock Washer      | 4    |
| P    | 29-9        | Dual Lock                   | 2    |
| R    | 763-1-16    | Spring Holder               | 1    |
| S    | 38-246      | Jack Spring                 | 1    |
| T    | 715-1-133   | Collar                      | 1    |
| W    | 715-1-27    | Pump Connect. Rod Ass'y     | 1    |
| Y    | 4-146       | Hex Socket Hd. Cap Screw    | 2    |
| Z    | 16-48       | Nylock Hex Nut              | 2    |
| AA   | 715-1-333   | Release Rod Stop Sleeve     | 2    |
| AB   | 715-1-346   | Release Paddle              | 2    |
| AC   | 21-50       | Hex Socket Set Screw        | 2    |
| AD   | 715-1-40    | Release Rod Ass'y, Ft. End  | 1    |
| AE   | 42-13       | Shaft Collar w/ Set Screw   | 2    |
| AF   | 52-245      | Nyliner                     | 2    |
| AH   | 14-4        | Nylon Washer                | 4    |
| AJ   | 38-234      | Compression Spring          | 2    |
| AK   | 1010-245-17 | Hood                        | 1    |
| AL   | 27-4        | Cotter Pin                  | 3    |
| AM   | 715-1-187   | Rel. Pedal Sleeve Ass'y     | 2    |
| AR   | 4-85        | Soc. Hd. Cap Screw          | 4    |
| AS   | 16-3        | Fiberlock Nut               | 4    |
| AT   | 715-1-214   | Connector Link, Mach'd      | 1    |
| AW   | (Page 34)   | Pedal Base Assembly         | 1    |
| AY   | 715-1-92    | Pump Pedal Shaft            | 1    |
| AZ   | 715-1-134   | Bellows                     | 2    |
| BA   | 715-1-46    | Rel. Rod Ass'y, Hd. End     | 1    |
| BC   | 14-9        | Nylon Washer                | 8    |
| BD   | 715-1-140   | Raufilam Braid Tubing       | 1    |
| BF   | (Page 35)   | Pedal Base Ass'y, Hd. Left  | 2    |
| BH   | (Page 36)   | Pedal Base Ass'y, Hd. Right | 2    |
| BJ   | 3-3         | Hex Hd. Cap Screw           | 2    |
| BK   | 15-11       | Fiberlock Nut               | 2    |
| BL   | 11-53       | Washer                      | 8    |
| BM   | 21-22       | Set Screw                   | 2    |
| BN   | 27-3        | Cotter Pin                  | 2    |
| BP   | 921-1-252   | Serial Number Label         | 1    |
| BR   | 11-262      | Washer                      | 4    |

# 715-1-108 Pedal Base Assembly, Pump

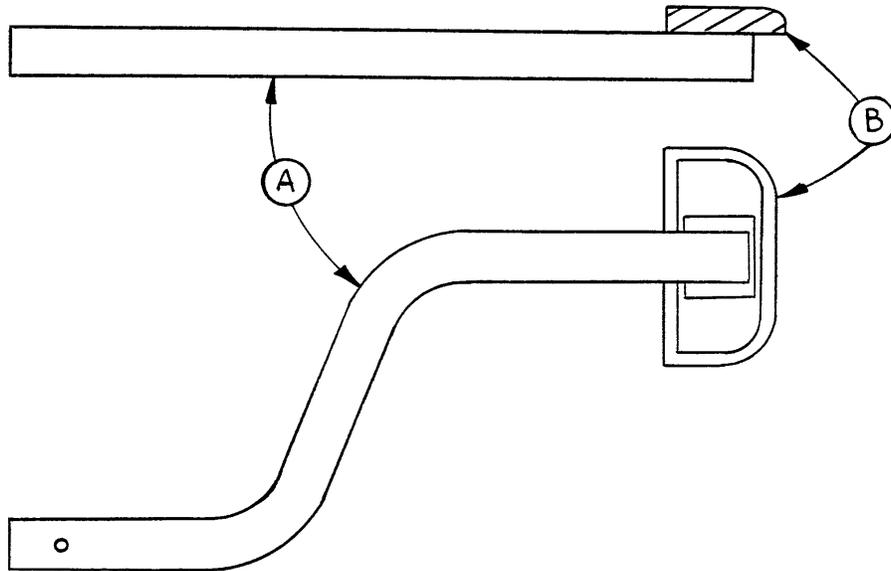


| Item | Part No.  | Part Name                 | Qty. |
|------|-----------|---------------------------|------|
| A    | 715-1-83  | Pedal Ass'y Weldm't, Pump | 1    |
| B    | 715-1-126 | Side Control Pedal Pad    | 2    |
| C    | 81-44     | Bearing, Bronze           | 2    |

## NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

# 715-1-109 Pedal Base Assembly, Head End, Left

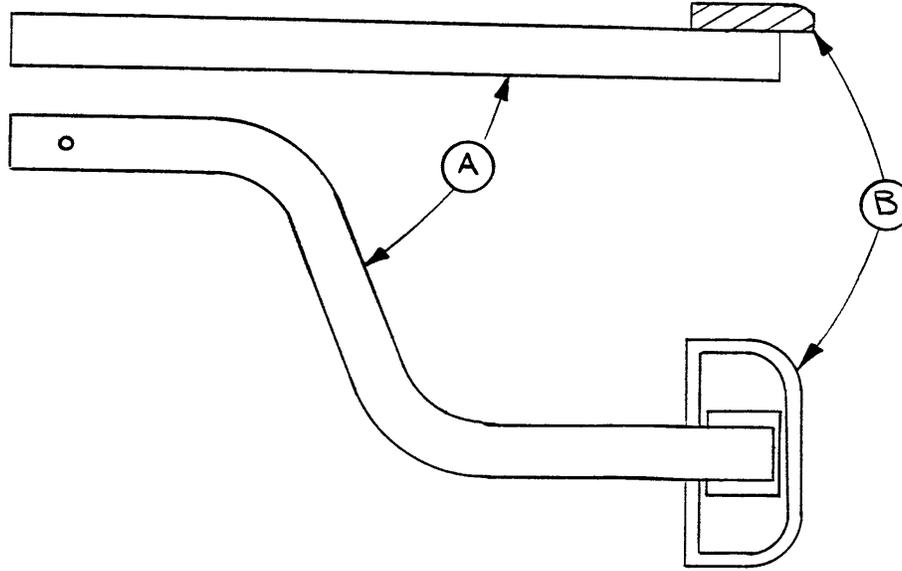


| Item | Part No.  | Part Name                    | Qty. |
|------|-----------|------------------------------|------|
| A    | 715-1-98  | Release Ped. Wldmt., Hd. Lt. | 1    |
| B    | 721-40-25 | Pedal                        | 1    |

## NOTE

Apply plastic adhesive to the mating surfaces of item B prior to assembly.

# 715-1-110 Pedal Base Assembly, Head End, Right

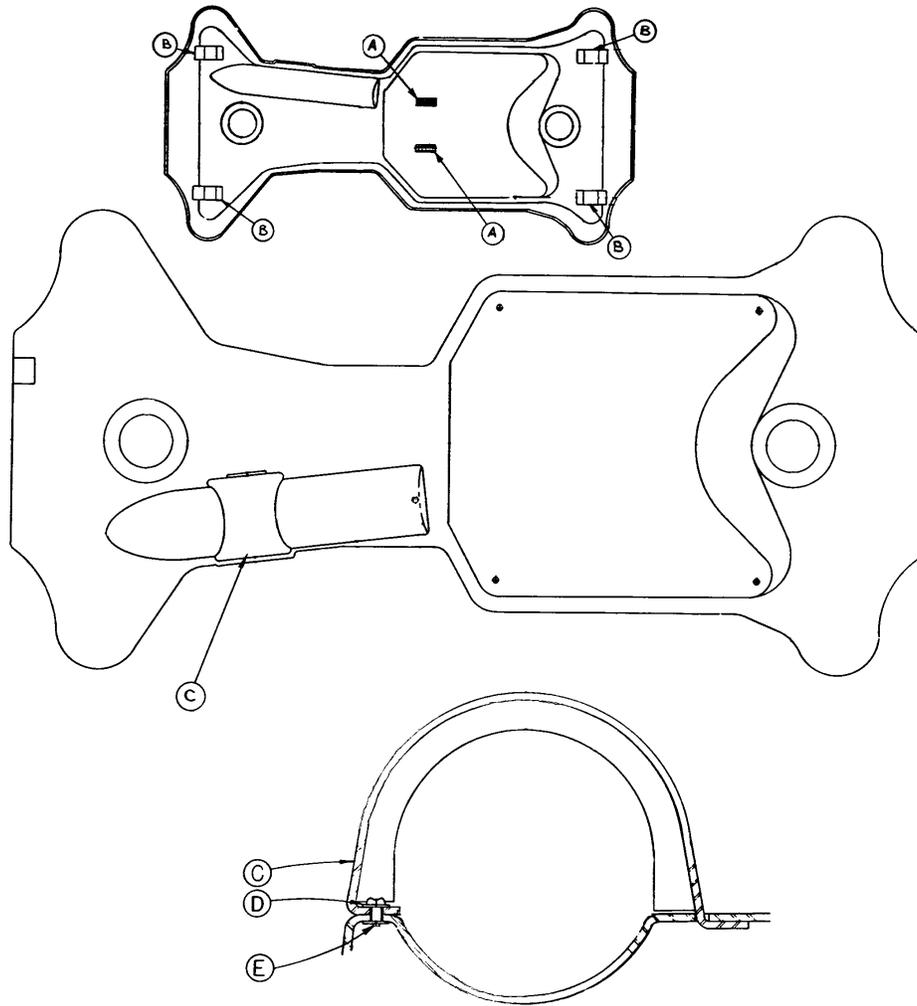


| Item | Part No.  | Part Name              | Qty. |
|------|-----------|------------------------|------|
| A    | 715-1-97  | Release Pedal Weldment | 1    |
| B    | 721-40-25 | Pedal                  | 1    |

## NOTE

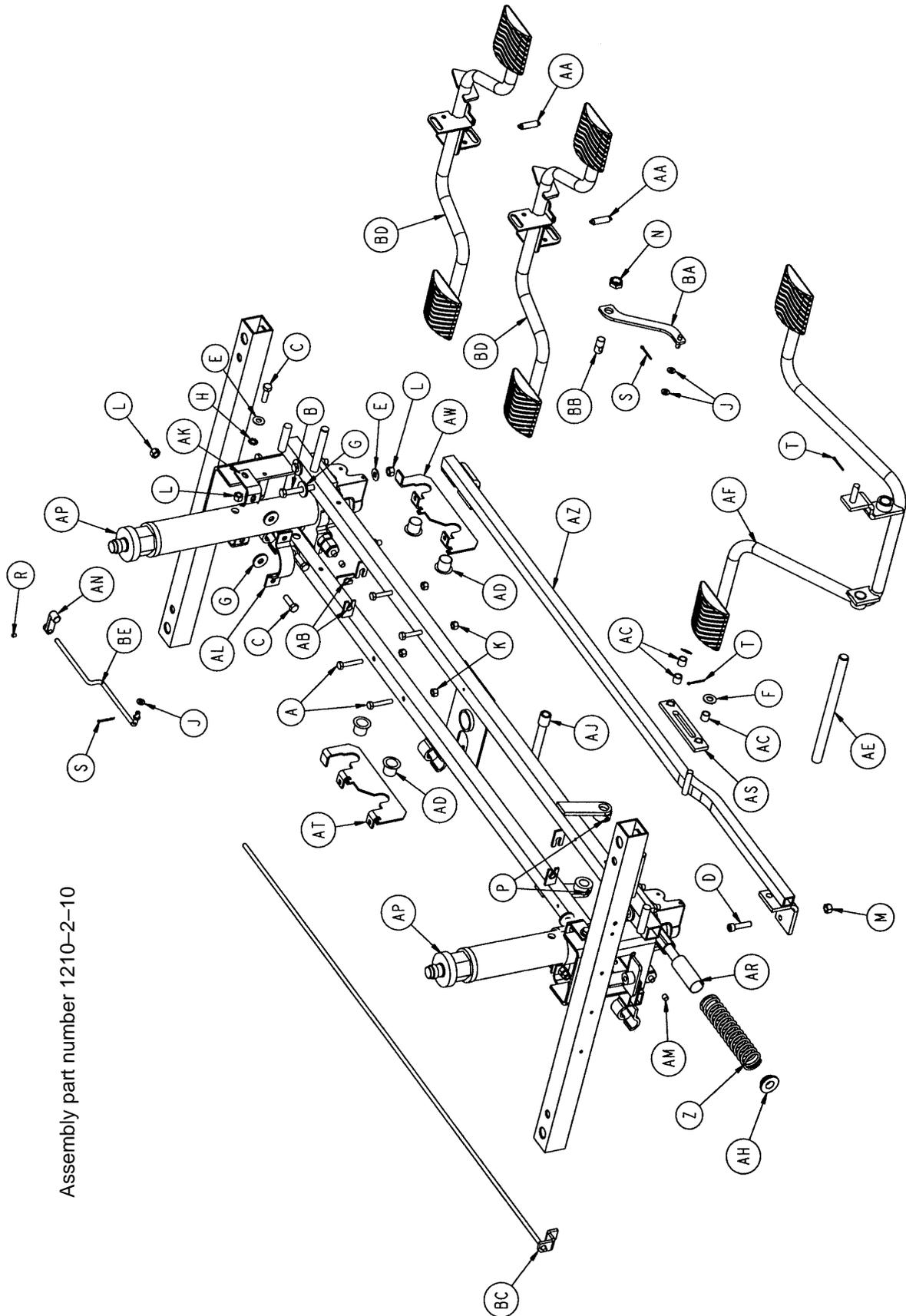
Apply plastic adhesive to the mating surfaces of item B prior to assembly.

# 715-1-135 Side Control Base Hood Assembly



| Item | Part No.  | Part Name              | Qty. |
|------|-----------|------------------------|------|
| A    | 715-1-153 | Hood Spacer            | 2    |
| B    | 715-1-151 | Foam Hood Mount        | 4    |
| C    | 715-1-176 | Oxygen Bottle Retainer | 1    |
| D    | 11-16     | Washer                 | 2    |
| E    | 25-77     | Pop Rivet              | 2    |

# Side Control Base Assembly (With Jacks)



Assembly part number 1210-2-10

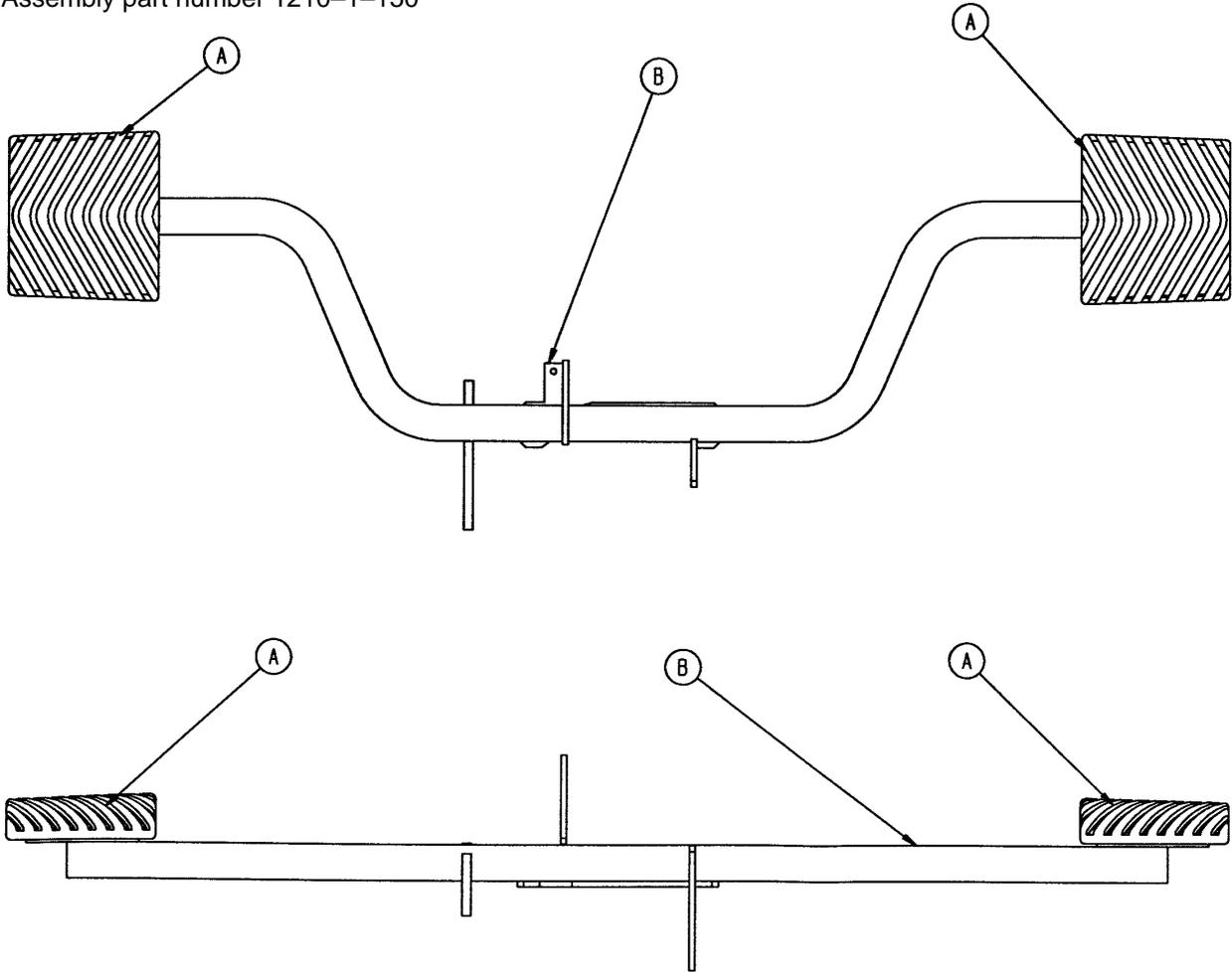
# Side Control Base Assembly (With Jacks)

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| Item | Part No.    | Part Name                     | Qty. |
|------|-------------|-------------------------------|------|
| A    | 3-47        | Hex Hd. Cap Screw             | 4    |
| B    | 3-62        | Hex Hd. Cap Screw             | 8    |
| C    | 3-85        | Hex Hd. Cap Screw             | 8    |
| D    | 4-146       | Soc. Hd. Cap Screw            | 2    |
| E    | 11-3        | Washer                        | 12   |
| F    | 11-4        | Washer                        | 1    |
| G    | 11-262      | Washer                        | 12   |
| H    | 13-38       | Ext. Tooth Lock Washer        | 4    |
| J    | 14-2        | Nylon Washer                  | 3    |
| K    | 16-28       | Nylock Nut                    | 4    |
| L    | 16-36       | Nylock Nut                    | 16   |
| M    | 16-48       | Nylock Nut                    | 2    |
| N    | 16-49       | Nylock Jam Nut                | 1    |
| P    | 21-22       | Set Screw                     | 2    |
| R    | 21-50       | Set Screw                     | 1    |
| S    | 27-4        | Cotter Pin                    | 2    |
| T    | 27-7        | Cotter Pin                    | 2    |
| W    | 29-7        | Dual Lock                     | 3    |
| Y    | 29-9        | Dual Lock                     | 3    |
| Z    | 38-246      | Compression Spring            | 1    |
| AA   | 38-355      | Extension Spring              | 2    |
| AB   | 52-245      | Nyliner Bearing               | 3    |
| AC   | 52-284      | Spacer                        | 3    |
| AD   | 52-747      | Nyliner Bearing               | 4    |
| AE   | 715-1-92    | Pump Pedal Shaft              | 1    |
| AF   | (page 34)   | Pump Pedal Assembly           | 1    |
| AH   | 715-1-133   | Collar                        | 1    |
| AJ   | 715-1-140   | Vinyl Tubing                  | 1    |
| AK   | 715-1-192   | Jack Support                  | 2    |
| AL   | 715-1-193   | Jack Support Clamp            | 2    |
| AM   | 715-1-333   | Release Valve Stop Sleeve     | 2    |
| AN   | 715-1-346   | Release Paddle                | 1    |
| AP   | (page 43.1) | Jack Assembly                 | 2    |
| AR   | 763-1-16    | Spring Holder                 | 1    |
| AS   | 1210-1-104  | Pump Pedal Link Assembly      | 1    |
| AT   | 1210-1-114  | Pedal Pivot, Right            | 1    |
| AW   | 1210-1-115  | Pedal Pivot, Left             | 1    |
| AZ   | 1210-1-127  | Pump Connecting Rod Weldmt.   | 1    |
| BA   | 1210-1-134  | Release Pedal Linkage Weldmt. | 1    |
| BB   | 1210-1-138  | Release Rod Clamp             | 1    |
| BC   | 1210-1-139  | Release Rod Weldment          | 1    |
| BD   | (page 37.3) | Release Pedal Assembly        | 2    |
| BE   | 5050-1-222  | Head End Linkage              | 1    |

# Side Release Pedal Assembly

Assembly part number 1210-1-150



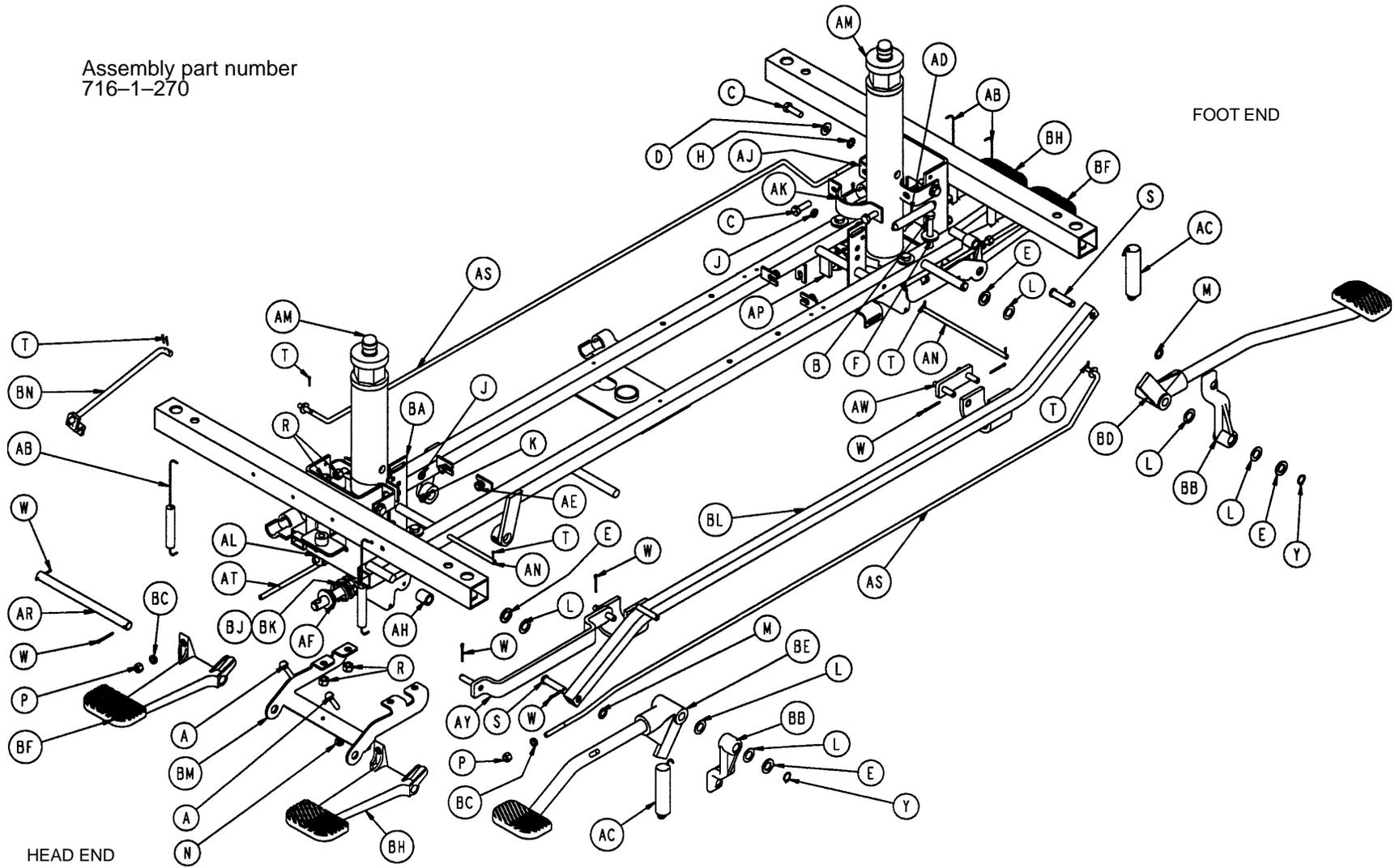
| Item | Part Name  | Part No.                    | Qty. |
|------|------------|-----------------------------|------|
| A    | 715-1-126  | Side Control Pedal Pad      | 2    |
| B    | 1210-1-152 | Side Release Pedal Weldment | 1    |

# Notes

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Assembly part number  
716-1-270

38



End Control Base Assembly (with Jacks)

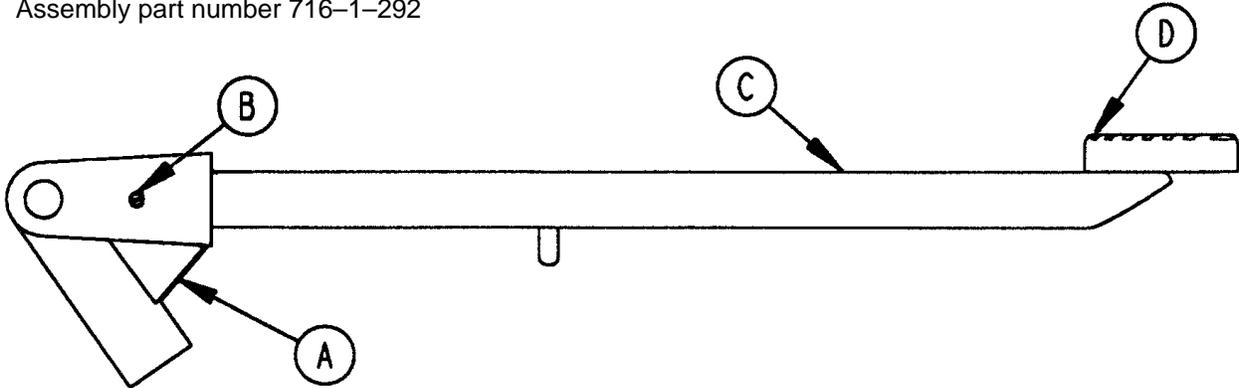
# End Control Base Assembly (with Jacks)

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| Item | Part No.    | Part Name                      | Qty. |
|------|-------------|--------------------------------|------|
| A    | 3-4         | Hex Head Cap Screw             | 4    |
| B    | 3-62        | Hex Hd. Cap Screw              | 8    |
| C    | 3-85        | Hex Hd. Cap Screw              | 8    |
| D    | 11-3        | Washer                         | 4    |
| E    | 11-13       | Flat Washer                    | 4    |
| F    | 11-262      | Flat Washer                    | 8    |
| H    | 13-38       | Ext. Tooth Lock Washer         | 4    |
| J    | 14-2        | Washer                         | 4    |
| K    | 14-3        | Washer                         | 2    |
| L    | 14-7        | Nylon Flat Washer              | 6    |
| M    | 14-9        | Washer                         | 2    |
| N    | 15-11       | Hex Jam Nut                    | 4    |
| P    | 16-16       | Nylock Nut                     | 4    |
| R    | 16-36       | Nylock Hex Nut                 | 16   |
| S    | 26-195      | Clevis Pin                     | 2    |
| T    | 27-4        | Cotter Pin                     | 10   |
| W    | 27-3        | Cotter Pin                     | 10   |
| Y    | 28-97       | Snap Ring                      | 2    |
| Z    | 29-7        | Dual Lock                      | 3    |
| AA   | 29-9        | Dual Lock                      | 3    |
| AB   | 38-235      | Spring                         | 4    |
| AC   | 38-251      | Spring                         | 2    |
| AD   | 38-326      | Extension Spring               | 2    |
| AE   | 52-245      | Nyliner                        | 4    |
| AF   | 715-1-133   | Spring Collar                  | 1    |
| AH   | 715-1-140   | PVC Tubing                     | 2    |
| AJ   | 715-1-192   | Jack Support                   | 2    |
| AK   | 715-1-193   | Jack Clamp                     | 2    |
| AL   | 715-1-333   | Release Rod Stop Sleeve        | 2    |
| AM   | (Page 43.1) | Jack Assembly                  | 2    |
| AN   | 716-1-15    | Release Pivot Bar              | 2    |
| AP   | 716-1-52    | Pivot Assembly, Foot           | 1    |
| AR   | 716-1-61    | Pedal Shaft                    | 2    |
| AS   | 716-1-71    | Release Rod Ass'y              | 2    |
| AT   | 716-1-75    | Release Rod                    | 2    |
| AW   | 716-1-102   | Pump Link Wldmt. Ass'y, Ft.    | 1    |
| AY   | 716-1-109   | Pump Link Bar Wldmt., Hd.      | 1    |
| BA   | 716-1-119   | Pivot Assembly, Head End       | 1    |
| BB   | 716-1-281   | Pump Idler Link                | 2    |
| BC   | 716-1-286   | Cam, Release Pedal             | 4    |
| BD   | (Page 40)   | Pump Pedal Ass'y, Foot         | 1    |
| BE   | (Page 40)   | Pump Pedal Ass'y, Head         | 1    |
| BF   | 716-1-293   | Rel Pedal, Hd. Lt. & Ft. Rt.   | 2    |
| BH   | 716-1-294   | Rel. Pedal, Hd. Rt. & Ft. Lt.  | 2    |
| BJ   | 763-1-15    | Spring                         | 1    |
| BK   | 763-1-16    | Spring Guide                   | 1    |
| BL   | 1210-1-27   | Pump Conn. Rod Ass'y           | 1    |
| BM   | 1210-1-111  | End Release Pedal Bracket      | 2    |
| BN   | 1210-1-112  | Release Rod Wldmt., Head, Left | 1    |

## End Control Pump Pedal Assembly, Head

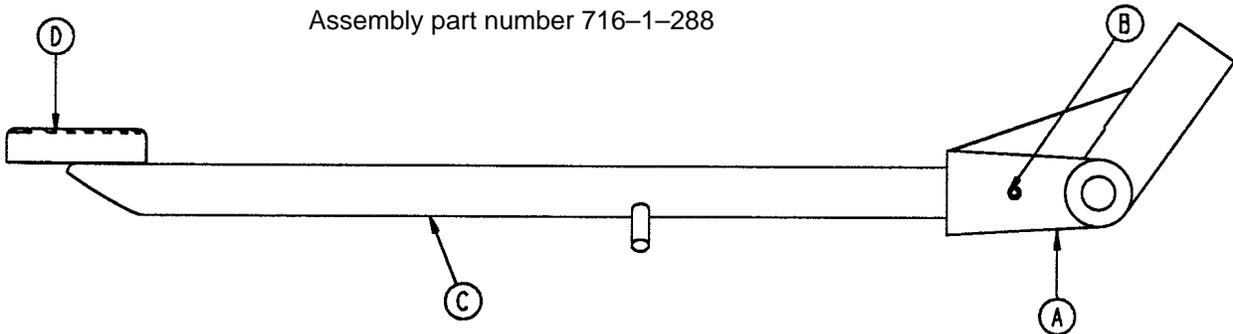
Assembly part number 716-1-292



| Item | Part No.  | Part Name              | Qty. |
|------|-----------|------------------------|------|
| A    | 716-1-285 | Pump Pivot, Head End   | 1    |
| B    | 26-12     | Roll Pin               | 1    |
| C    | 716-1-290 | Pump Ped. Wldmt., Head | 1    |
| D    | 721-40-25 | Pedal                  | 1    |

## End Control Pump Pedal Assembly, Foot

Assembly part number 716-1-288

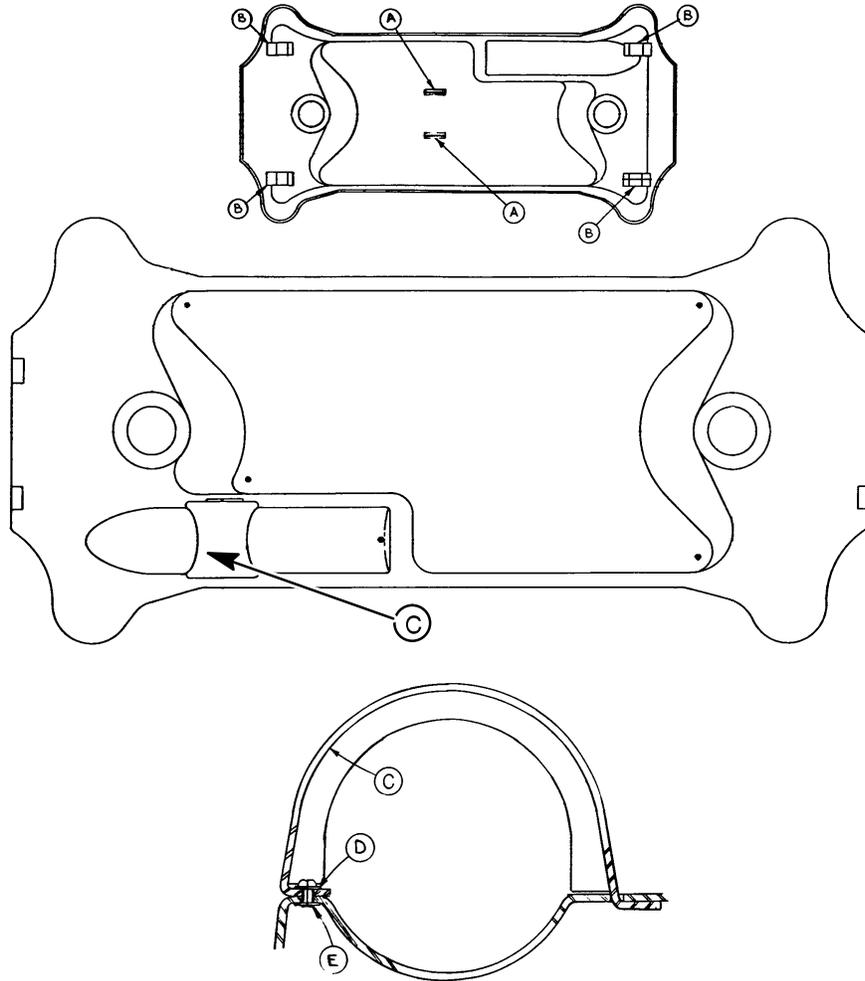


| Item | Part.No.  | Part Name              | Qty. |
|------|-----------|------------------------|------|
| A    | 716-1-283 | Pump Pivot, Foot End   | 1    |
| B    | 26-12     | Roll Pin               | 1    |
| C    | 716-1-289 | Pump Ped. Wldmt., Foot | 1    |
| D    | 721-40-25 | Pedal                  | 1    |

### NOTE

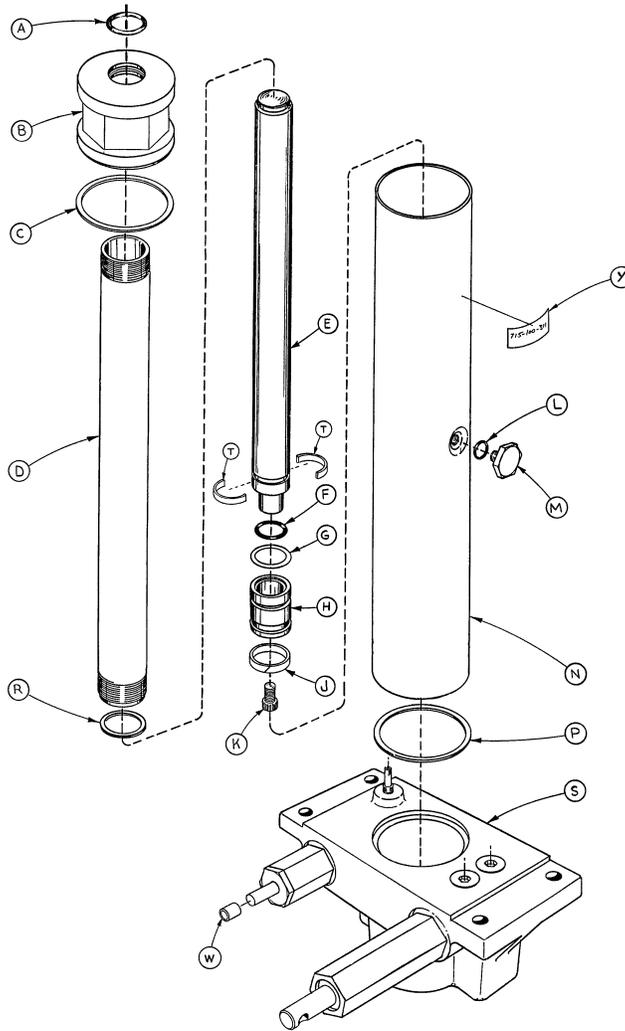
Apply plastic adhesive to the mating surfaces of item D prior to assembly.

# 716-1-99 End Control Base Hood Assembly



| Item | Part No.  | Part Name              | Qty. |
|------|-----------|------------------------|------|
| A    | 716-1-153 | Hood Spacer            | 2    |
| B    | 715-1-151 | Foam Hood Mount        | 4    |
| C    | 715-1-176 | Oxygen Bottle Retainer | 1    |
| D    | 11-16     | Washer                 | 2    |
| E    | 25-77     | Pop Rivet              | 2    |

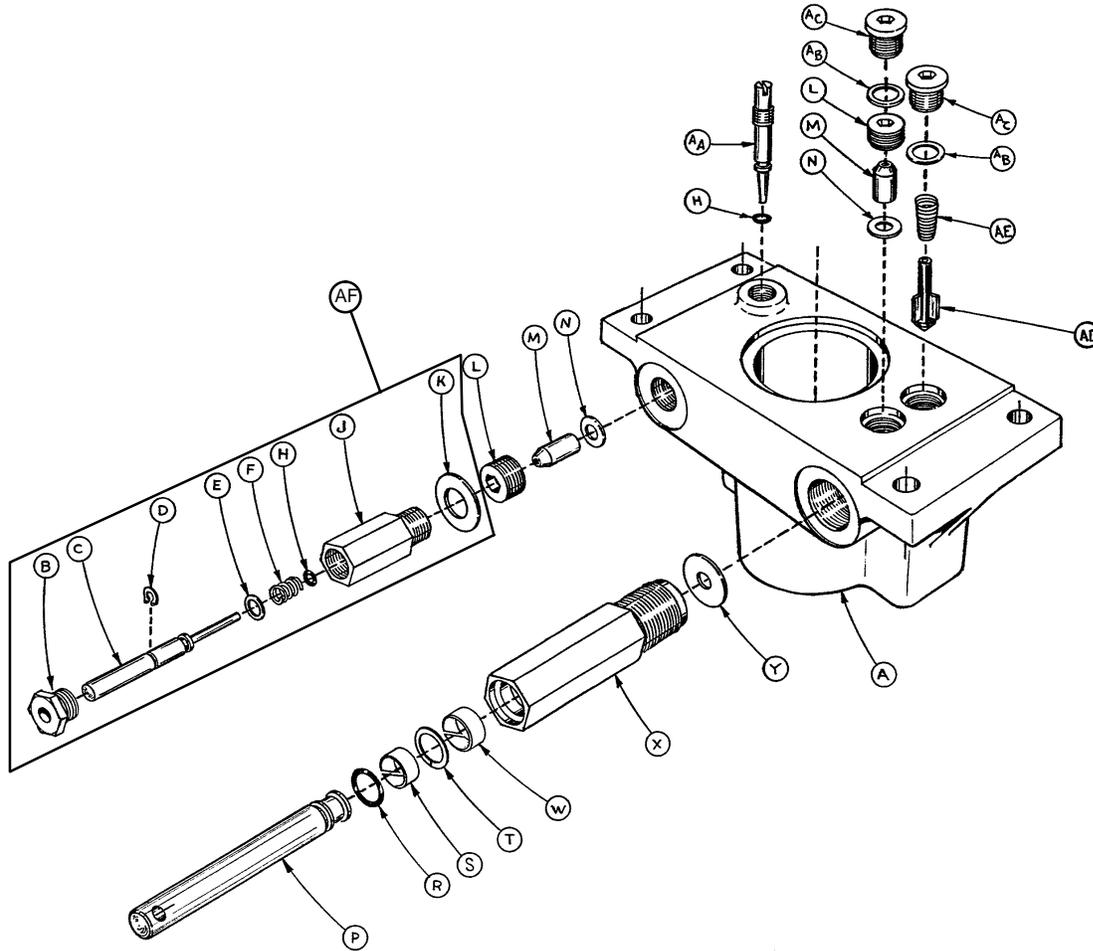
# 715-1-310\* Jack Assembly



| Item | Part No.   | Part Name          | Qty. | Item | Part No.    | Part Name              | Qty. |
|------|------------|--------------------|------|------|-------------|------------------------|------|
| A    | 45-904     | O-Ring             | 1    | L    | 45-110      | O-Ring                 | 1    |
| B    | 715-1-340  | Cap Assembly       | 1    | M    | 388-1-38    | Plug                   | 1    |
| C    | 390-1-243  | Gasket             | 1    | N    | 715-1-322   | Reservoir              | 1    |
| D    | 715-1-323  | Actuator Cylinder  | 1    | P    | 390-1-244   | Gasket                 | 1    |
| E    | 715-1-325  | Actuator           | 1    | R    | 390-1-238   | Gasket, Actuator       | 1    |
| F    | 45-14      | O-Ring             | 1    | S    | (Page 43)   | Jack Base Assembly     | 1    |
| G    | 926-20-161 | Parker Packing     | 1    | T    | 390-2-139   | Retaining Collar       | 2    |
| H    | 715-1-331  | Piston End         | 1    | W    | 715-1-333   | Rel. Valve Stop Sleeve | 1    |
| J    | 926-20-162 | Wear Ring          | 1    | Y    | 715-100-311 | Label                  | 1    |
| K    | 4-14       | Soc. Hd. Cap Screw | 1    |      |             |                        |      |

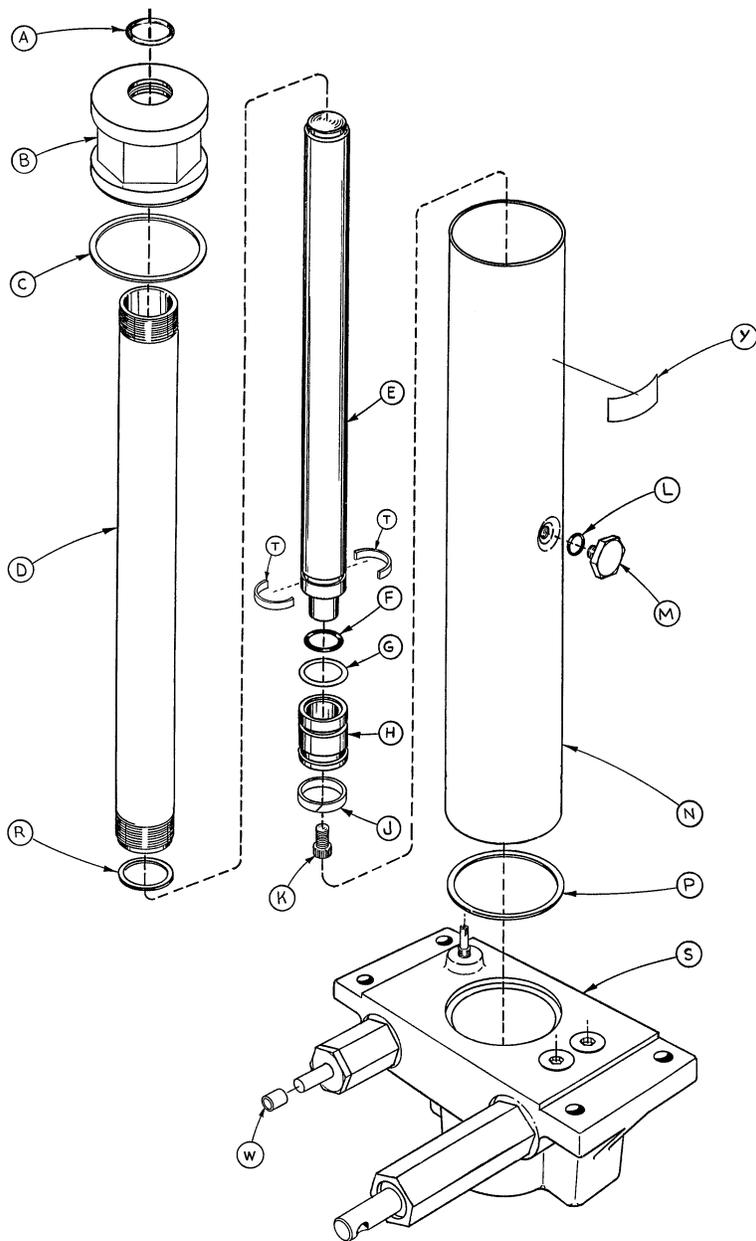
\*Replacement Part Number 715-100-310.

# 715-1-300 Jack Base Assembly



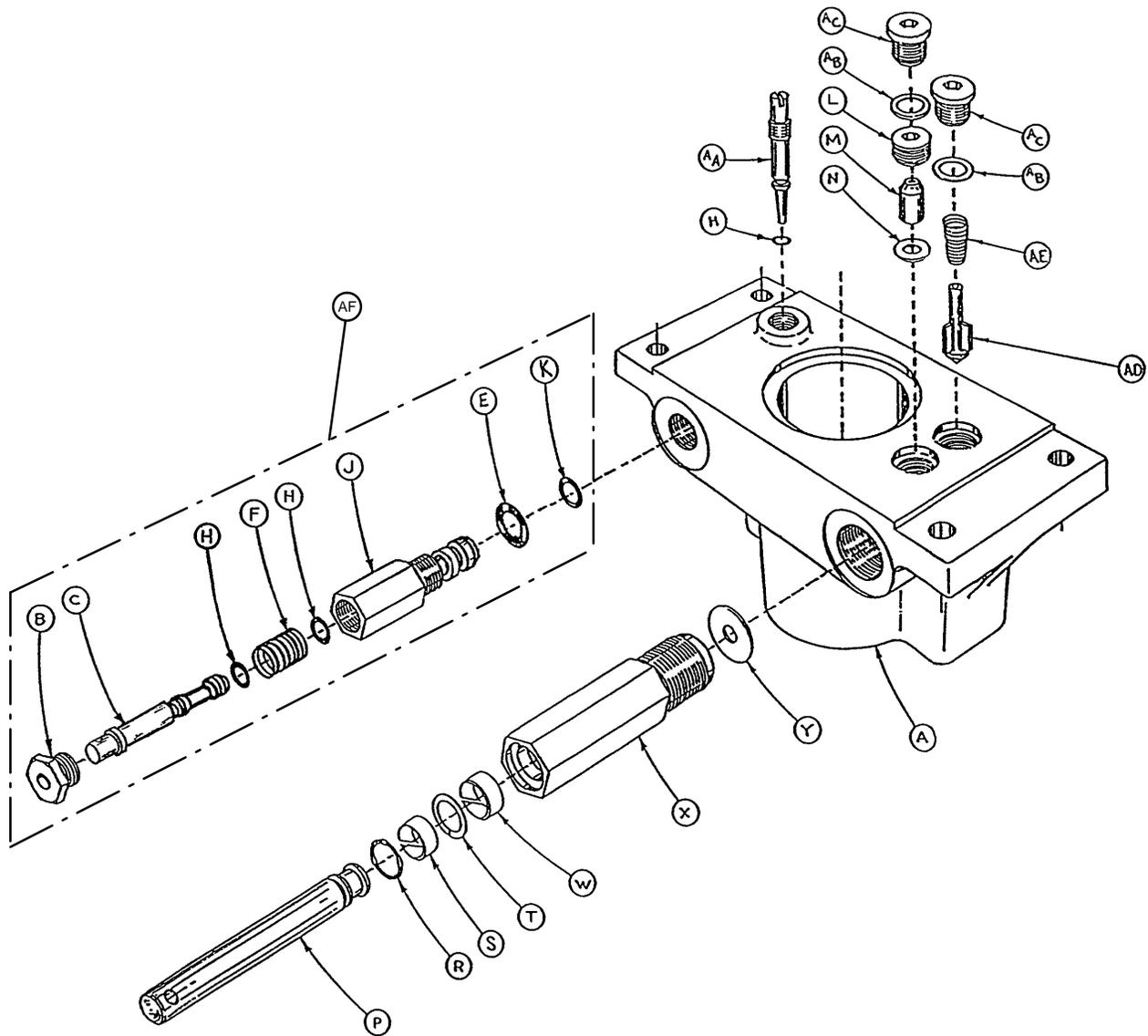
| Item | Part No.    | Part Name            | Qty. |
|------|-------------|----------------------|------|
| A    | 715-1-312   | Base, Machined       | 1    |
| B    | 715-1-308   | Base Plug            | 1    |
| C    | 715-1-306   | Pin                  | 1    |
| D    | 28-8        | Snap Ring            | 1    |
| E    | 390-2-176   | Washer               | 1    |
| F    | 38-231      | Compression Spring   | 1    |
| H    | 45-6        | O-Ring               | 2    |
| J    | 715-1-305   | Pin Housing          | 1    |
| K    | 715-1-330   | Housing Gasket       | 1    |
| L    | 715-1-309   | Valve Plug           | 2    |
| M    | 926-20-153  | Check Valve          | 2    |
| N    | 926-20-154  | Seal                 | 2    |
| P    | 715-1-318   | Pump Piston          | 1    |
| R    | 45-110      | O-Ring               | 1    |
| S    | 715-1-328   | Piston Wear Ring     | 1    |
| T    | 14-50       | Bearing Retainer     | 1    |
| W    | 715-1-327   | Cylinder Wear Ring   | 1    |
| X    | 715-1-316   | Pump Cylinder        | 1    |
| Y    | 715-1-329   | Pump Seal            | 1    |
| AA   | 715-1-307   | Needle Valve         | 1    |
| AB   | 926-20-156  | Seal                 | 2    |
| AC   | 715-1-301   | Base Plug            | 2    |
| AD   | 715-1-341   | Poppet               | 1    |
| AE   | 390-2-134   | Conical Comp. Spring | 1    |
| AF   | 715-100-312 | Pin Housing Assembly | 1    |

# 715-270-10 Jack Assembly



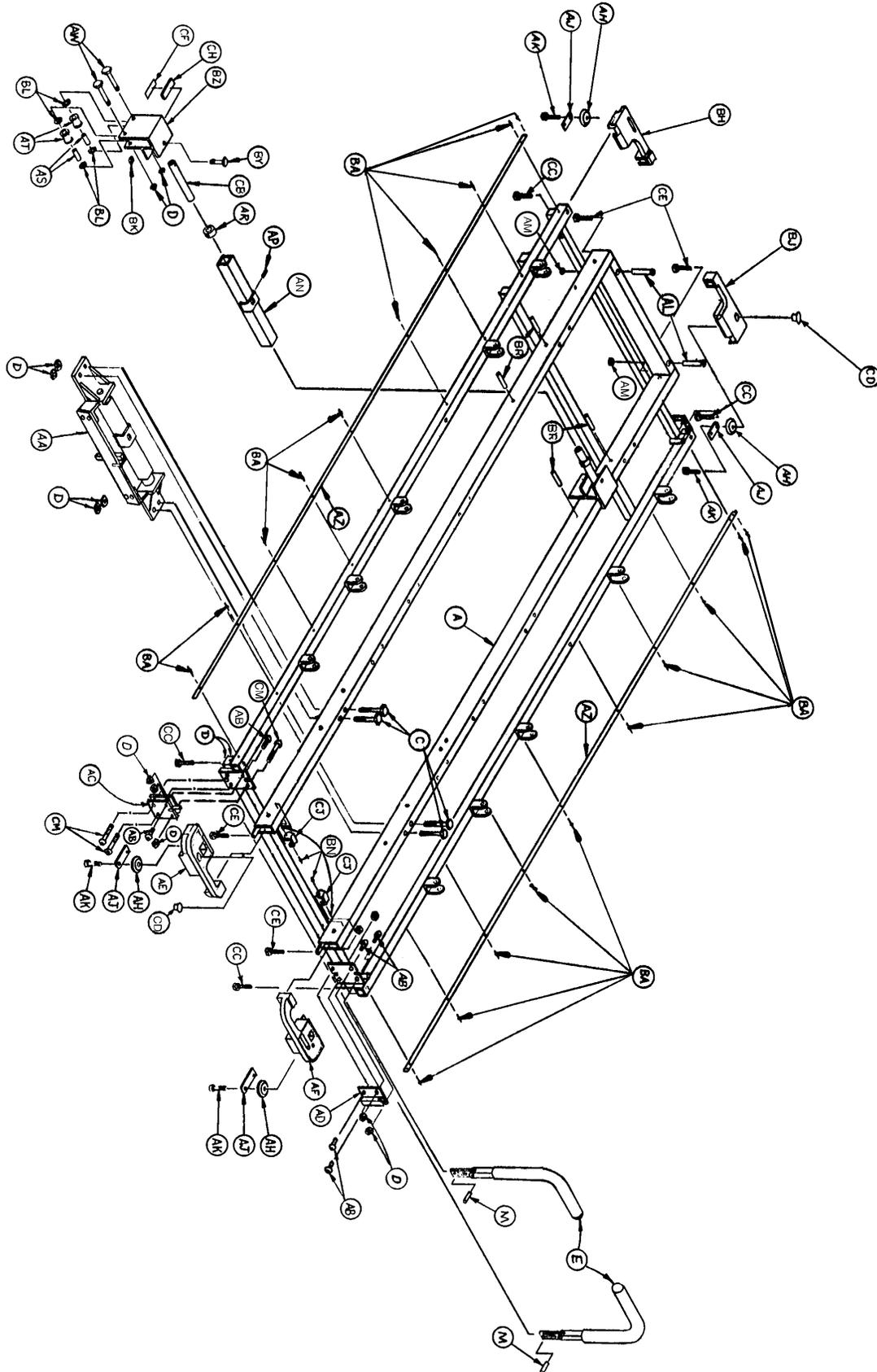
| Item | Part No.   | Part Name          | Qty. | Item | Part No.    | Part Name              | Qty. |
|------|------------|--------------------|------|------|-------------|------------------------|------|
| A    | 45-904     | O-Ring             | 1    | L    | 45-110      | O-Ring                 | 1    |
| B    | 715-1-340  | Cap Assembly       | 1    | M    | 388-1-38    | Plug                   | 1    |
| C    | 390-1-243  | Gasket             | 1    | N    | 715-1-322   | Reservoir              | 1    |
| D    | 715-1-323  | Actuator Cylinder  | 1    | P    | 390-1-244   | Gasket                 | 1    |
| E    | 715-1-325  | Actuator           | 1    | R    | 390-1-238   | Gasket, Actuator       | 1    |
| F    | 45-14      | O-Ring             | 1    | S    | (page 43.2) | Jack Base Assembly     | 1    |
| G    | 926-20-161 | Parker Packing     | 1    | T    | 390-2-139   | Retaining Collar       | 2    |
| H    | 715-1-331  | Piston End         | 1    | W    | 715-1-333   | Rel. Valve Stop Sleeve | 1    |
| J    | 926-20-162 | Wear Ring          | 1    | Y    | 715-270-11  | Label                  | 1    |
| K    | 4-14       | Soc. Hd. Cap Screw | 1    |      |             |                        |      |

# 715-270-5 Jack Base Assembly

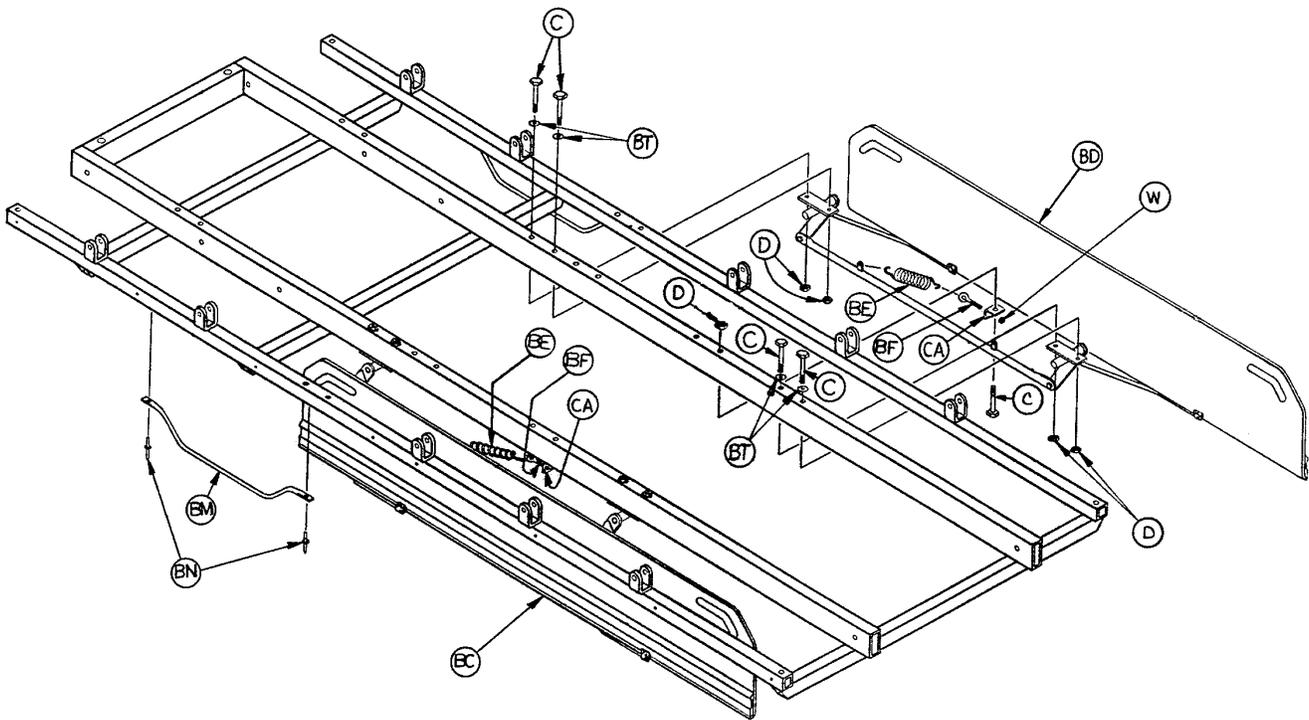
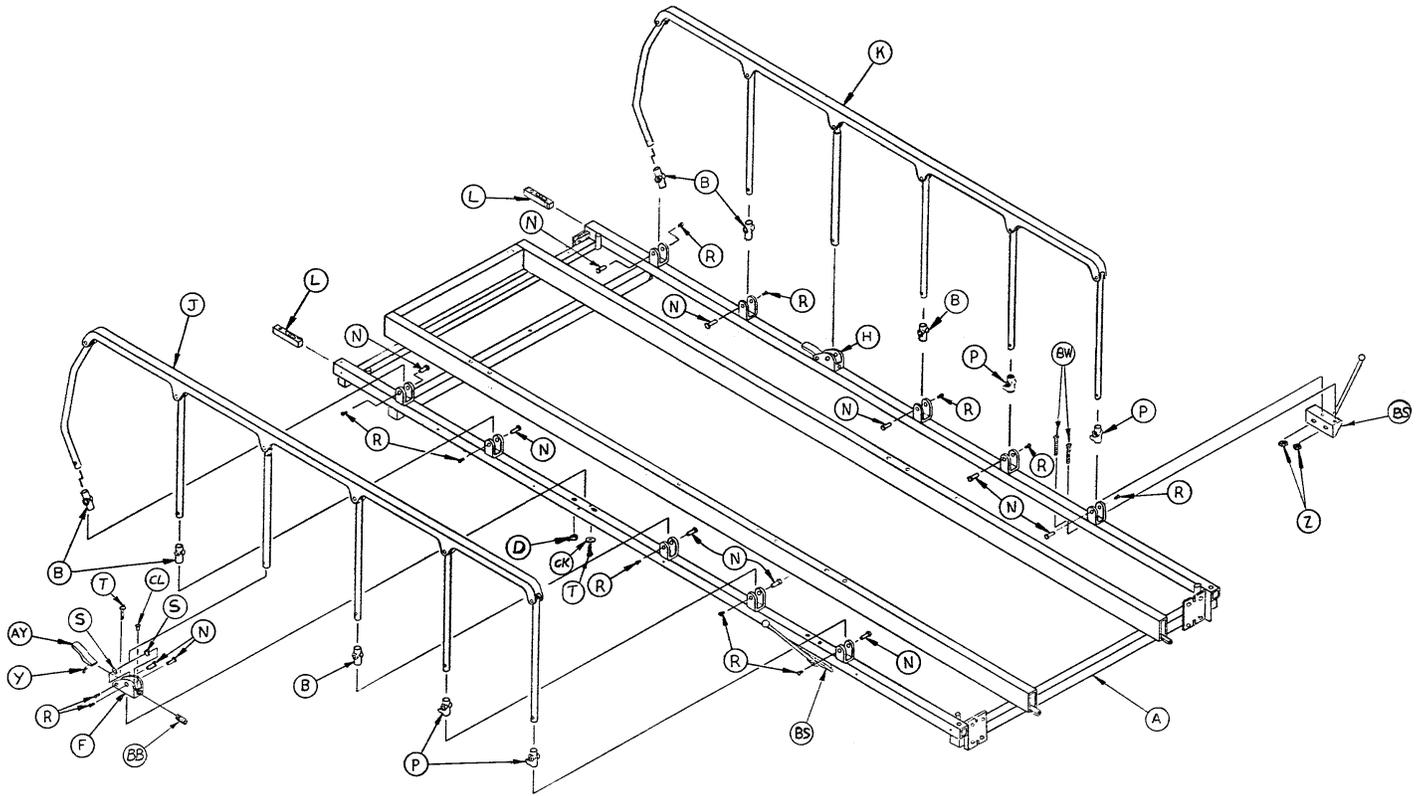


| Item | Part No.   | Part Name          | Qty. | Item | Part No.    | Part Name            | Qty. |
|------|------------|--------------------|------|------|-------------|----------------------|------|
| A    | 1210-70-12 | Jack Base          | 1    | R    | 45-110      | O-Ring               | 1    |
| B    | 1210-70-13 | Base Plug          | 1    | S    | 715-1-328   | Piston Wear Ring     | 1    |
| C    | 715-270-1  | Pin                | 1    | T    | 14-50       | Bearing Retainer     | 1    |
| E    | 45-966     | O-Ring             | 1    | W    | 715-1-327   | Cylinder Wear Ring   | 1    |
| F    | 38-311     | Compression Spring | 1    | X    | 715-1-316   | Pump Cylinder        | 1    |
| H    | 45-006     | O-Ring             | 3    | Y    | 715-1-329   | Pump Seal            | 1    |
| J    | 715-270-2  | Pin Housing        | 1    | AA   | 715-1-307   | Needle Valve         | 1    |
| K    | 43-967     | O-Ring             | 1    | AB   | 926-20-156  | Seal                 | 2    |
| L    | 715-1-309  | Valve Plug         | 1    | AC   | 715-1-301   | Base Plug            | 2    |
| M    | 926-20-153 | Check Valve        | 1    | AD   | 715-1-341   | Poppet               | 1    |
| N    | 926-20-154 | Seal               | 1    | AE   | 390-2-134   | Conical Comp. Spring | 1    |
| P    | 715-1-310  | Pump Piston        | 1    | AF   | 715-270-100 | Valve Assembly       | 1    |

# 1010-1-10 Folddown Siderail Litter Assembly



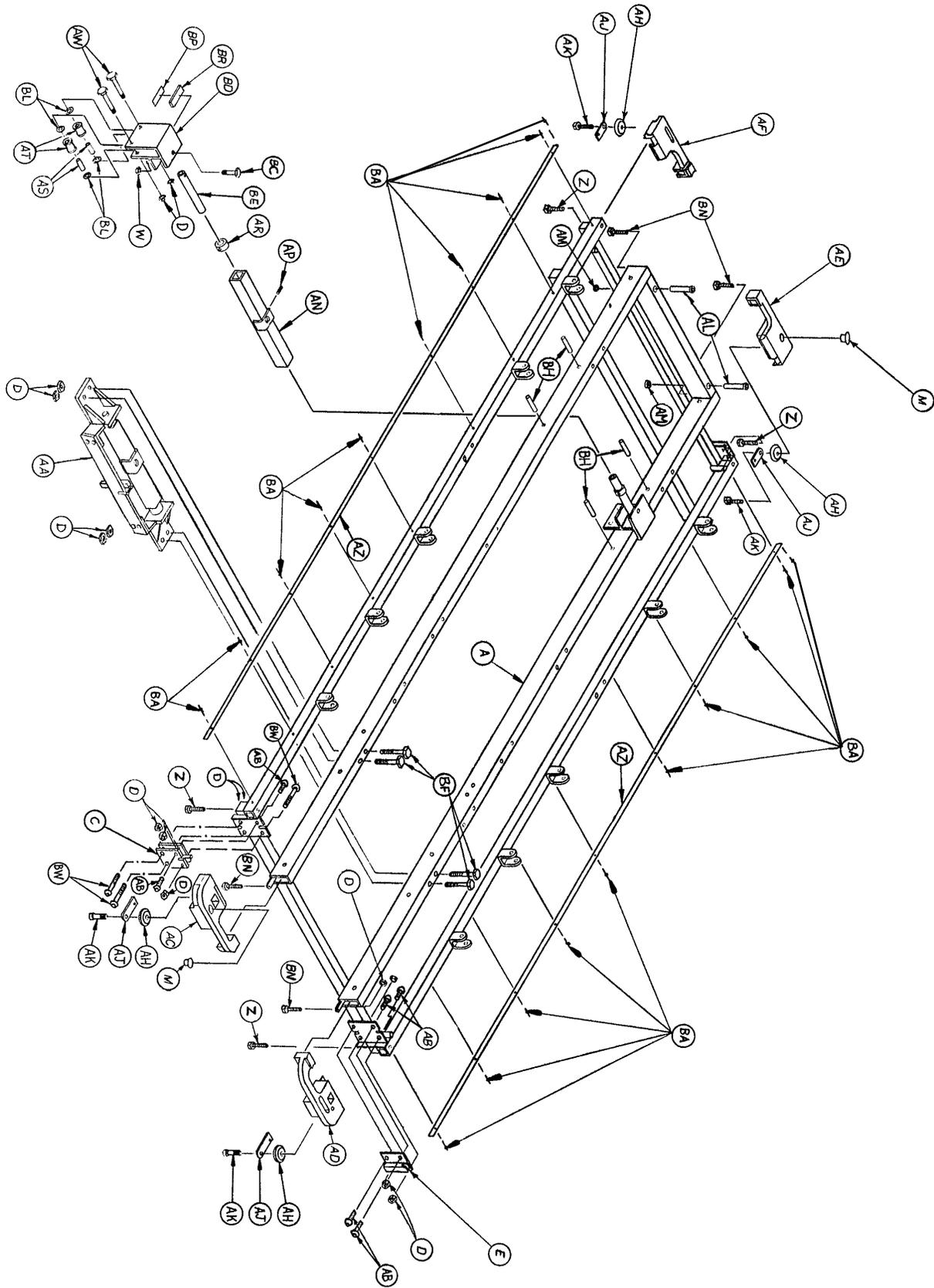
# 1010-1-10 Folddown Siderail Litter



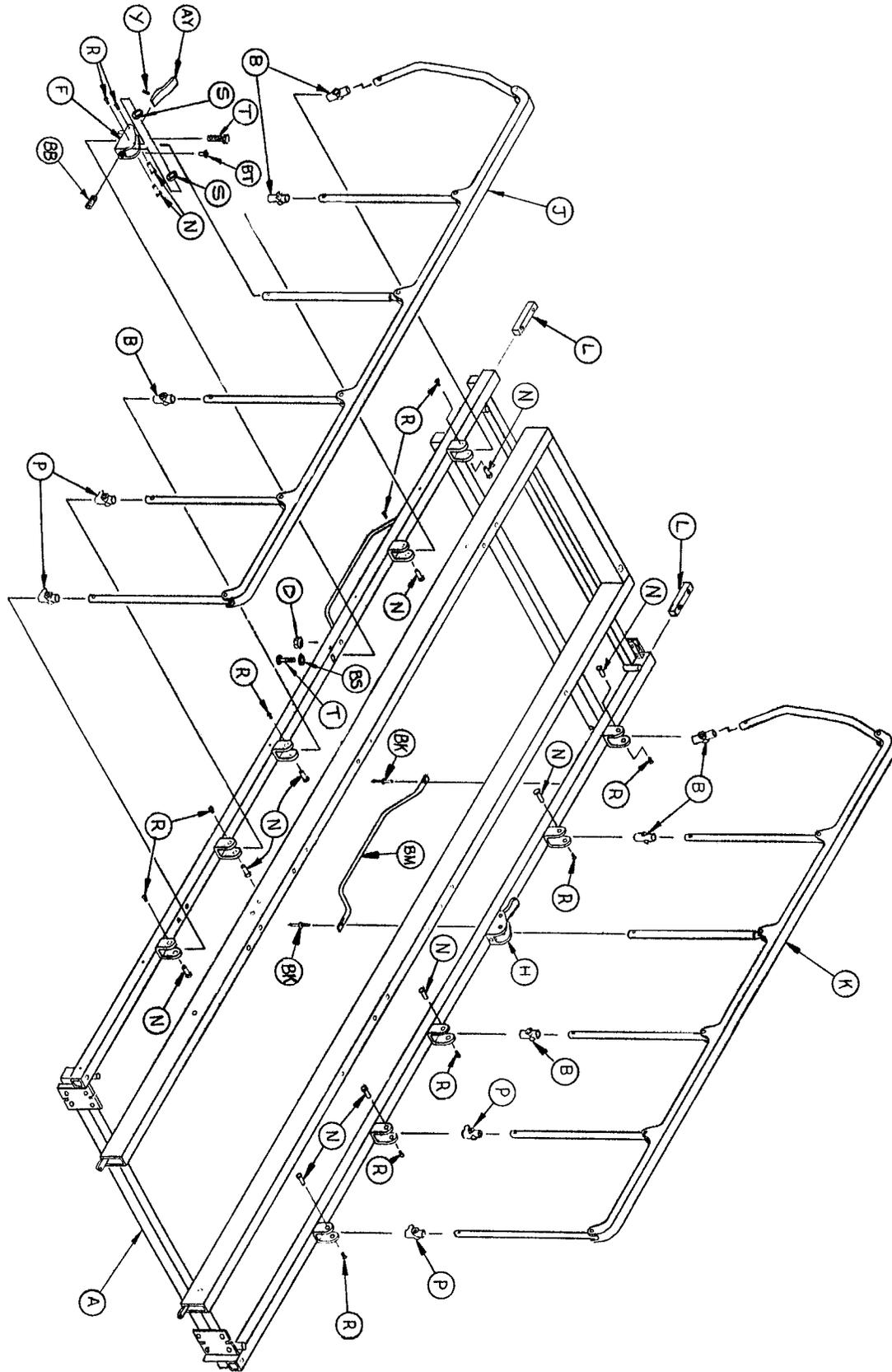
# 1010-1-10 Folddown Siderail Litter

| Item | Part No.   | Part Name                   | Qty. | Item | Part No.    | Part Name                 | Qty. |
|------|------------|-----------------------------|------|------|-------------|---------------------------|------|
| A    | 1010-1-45  | Frame Assembly              | 1    | AT   | 721-32-108  | Support Roller            | 4    |
| B    | 721-26-69  | Upright Sleeve              | 6    | AW   | 3-76        | Hex Hd. Cap Screw         | 4    |
| C    | 3-73       | Hex Hd. Cap Screw           | 14   | AY   | 721-26-74   | Lock Handle, Mach'd       | 2    |
| D    | 16-28      | Nylock Hex Nut              | 19   | AZ   | 1010-1-56   | Bumper Channel            | 2    |
| E    | (page 71)  | Handle Assembly             | 2    | BA   | 25-38       | Pop Rivet                 | 20   |
| F    | 1010-26-81 | Lock Housing Ass'y, Lt.     | 1    | BB   | 21-104      | Set Screw                 | 2    |
| H    | 1010-26-80 | Lock Housing Ass'y, Rt.     | 1    | BC   | (Page 54)   | Transfer Sys. Ass'y, Lt.  | 1    |
| J    | (Page 72)  | Siderail Ass'y, Right       | 1    | BD   | (Page 55)   | Transfer Sys. Ass'y, Rt.  | 1    |
| K    | (Page 72)  | Siderail Ass'y, Left        | 1    | BE   | 38-218      | Tension Spring            | 2    |
| L    | 1010-26-69 | Lock Support                | 2    | BF   | 10-11       | Eye Bolt                  | 2    |
| M    | 26-12      | Roll Pin                    | 2    | BH   | 1010-1-14   | Cover, Foot, Left         | 1    |
| N    | 721-26-66  | Pivot Screw                 | 14   | BJ   | 1010-1-13   | Cover, Foot, Right        | 1    |
| P    | 721-26-68  | Upright Cradle              | 4    | BK   | 16-11       | Flexloc Nut               | 2    |
| R    | 4-136      | Button Hd. Cap Screw        | 14   | BL   | 11-14       | Flat Washer               | 8    |
| S    | 11-179     | Nylon Flat Washer           | 4    | BM   | 1010-32-92  | Foley Bag Rack            | 2    |
| T    | 4-135      | Button Hd. Cap Screw        | 4    | BN   | 25-79       | Pop Rivet                 | 8    |
| W    | 15-21      | Jam Nut                     | 2    | BR   | 26-57       | Roll Pin                  | 4    |
| Y    | 38-220     | Compression Spring          | 2    | BS   | (Page 58)   | Board Support Ass'y       | 2    |
| Z    | 16-3       | Fiberlock Nut               | 4    | BT   | 11-180      | Flat Washer               | 8    |
| AA   | (Page 50)  | J. Supt. & T. Limiter Ass'y | 1    | BW   | 2-36        | Straight Slot Screw       | 4    |
| AB   | 4-161      | Hex Soc. Bt. Hd. Cap Scr.   | 6    | BY   | 3-40        | Hex Hd. Cap Screw         | 2    |
| AC   | 1010-54-70 | Socket Ass'y, Left          | 1    | BZ   | 1010-32-108 | Roller Assembly           | 2    |
| AD   | 1010-54-71 | Socket Ass'y, Right         | 1    | CA   | 1010-24-25  | Spring Retainer           | 2    |
| AE   | 1010-1-15  | Cover, Head, Left           | 1    | CB   | 1010-32-64  | Carrier Tube, Standard    | 2    |
| AF   | 1010-1-16  | Cover, Head, Right          | 1    | CC   | 3-47        | Hex Hd. Cap Screw         | 4    |
| AH   | 721-32-49  | Bumper Roller               | 4    | CD   | 37-59       | Hole Plug                 | 2    |
| AJ   | 1010-1-17  | Roller Plate                | 4    | CE   | 3-54        | Hex Hd. Cap Screw         | 4    |
| AK   | 8-24       | Shoulder Bolt               | 4    | CF   | 919-30-28   | Rack Guide                | 2    |
| AL   | 721-40-26  | Footboard Receptacle        | 2    | CH   | 44-29       | Dbl. Sided Foam Tape      | 6"   |
| AM   | 28-23      | Retaining Ring              | 2    | CJ   | 1010-1-35   | Handle Rest               | 2    |
| AN   | 1010-32-85 | Support Tube Ass'y          | 1    | CK   | 11-2        | Flat Washer               | 2    |
| AP   | 46-1       | Square Hd. Set Screw        | 1    | CL   | 37-74       | Hole Plug                 | 2    |
| AR   | 938-1-401  | Collar Assembly             | 2    | CM   | 4-163       | Hex Soc. Bt. Hd. Cap Scr. | 3    |
| AS   | 721-32-107 | Roller Sleeve               | 4    | CN   | 1010-1-31   | S'rail Bmpr. (not shown)  | 2    |

# 1510-1-10 Folddown Siderail Litter Assembly



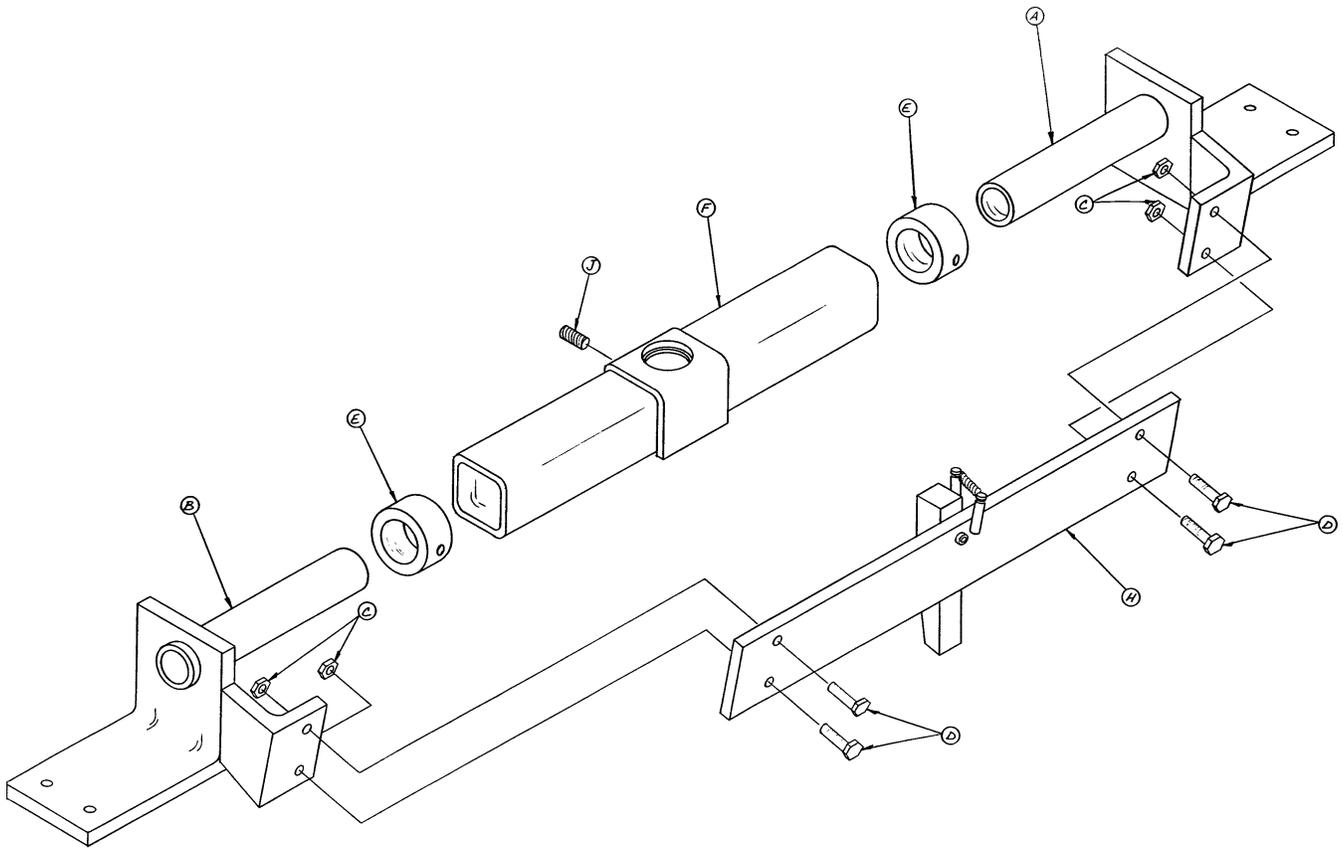
# 1510-1-10 Folddown Siderail Litter Assembly



# 1510-1-10 Folddown Siderail Litter Assembly

| Item | Part No.    | Part Name                   | Qty. |
|------|-------------|-----------------------------|------|
| A    | 1510-1-25   | Frame Assembly              | 1    |
| B    | 721-26-69   | Upright Sleeve              | 6    |
| C    | 1010-54-70  | Socket Ass'y, Left          | 1    |
| D    | 16-28       | Nylock Hex Nut              | 19   |
| E    | 1010-54-71  | Socket Ass'y, Right         | 1    |
| F    | 1010-26-81  | Lock Housing Ass'y, Left    | 1    |
| H    | 1010-26-80  | Lock Housing Ass'y, Right   | 1    |
| J    | (Page 72)   | Siderail Ass'y, Left        | 1    |
| K    | (Page 72)   | Siderail Ass'y, Right       | 1    |
| L    | 1010-26-69  | Lock Support                | 2    |
| M    | 37-59       | Hole Plug                   | 2    |
| N    | 721-26-66   | Pivot Screw                 | 14   |
| P    | 721-26-68   | Upright Cradle              | 4    |
| R    | 4-136       | Button Hd. Cap Screw        | 14   |
| S    | 11-179      | Nylon Flat Washer           | 4    |
| T    | 4-135       | But. Hd. Cap Screw          | 4    |
| W    | 16-11       | Flexloc Nut                 | 2    |
| Y    | 38-220      | Compression Spring          | 2    |
| Z    | 3-47        | Hex Hd. Cap Screw           | 4    |
| AA   | (Page 50)   | Jack Supt. & Trend. Limiter | 1    |
| AB   | 4-161       | Hex Soc. But. Hd. Cap Screw | 6    |
| AC   | 1010-1-15   | Cover, Head, Left           | 1    |
| AD   | 1010-1-16   | Cover, Head, Right          | 1    |
| AE   | 1010-1-13   | Cover, Foot, Right          | 1    |
| AF   | 1010-1-14   | Cover, Foot, Left           | 1    |
| AH   | 721-32-49   | Bumper Roller               | 4    |
| AJ   | 1010-1-17   | Roller Plate                | 4    |
| AK   | 8-24        | Shoulder Bolt               | 4    |
| AL   | 721-40-26   | Footboard Receptacle        | 2    |
| AM   | 28-23       | Retaining Ring              | 2    |
| AN   | 1510-32-20  | Support Tube Assembly       | 1    |
| AP   | 46-1        | Square Hd. Set Screw        | 1    |
| AR   | 938-1-401   | Collar Assembly             | 2    |
| AS   | 721-32-107  | Roller Sleeve               | 4    |
| AT   | 721-32-108  | Support Roller              | 4    |
| AW   | 3-76        | Hex Hd. Cap Screw           | 4    |
| AY   | 721-26-74   | Lock Handle, Machined       | 2    |
| AZ   | 1010-1-56   | Bumper Channel              | 2    |
| BA   | 25-38       | Pop Rivet                   | 20   |
| BB   | 21-104      | Set Screw                   | 2    |
| BC   | 3-40        | Hex Hd. Cap Screw           | 2    |
| BD   | 1010-32-108 | Roller Assembly             | 2    |
| BE   | 1010-32-64  | Carrier Tube, Standard      | 2    |
| BF   | 3-73        | Hex Hd. Cap Screw           | 4    |
| BH   | 26-57       | Roll Pin                    | 4    |
| BK   | 25-79       | Pop Rivet                   | 4    |
| BL   | 11-14       | Washer                      | 8    |
| BM   | 1010-32-92  | Foley Bag Rack              | 2    |
| BN   | 3-54        | Hex Hd. Cap Screw           | 4    |
| BP   | 919-30-28   | Rack Guide                  | 2    |
| BR   | 44-29       | Double Sided Foam Tape      | 6"   |
| BS   | 11-2        | Flat Washer                 | 2    |
| BT   | 37-74       | Hole Plug                   | 2    |
| BW   | 4-163       | Hex Soc. But. Hd. Cap Screw | 3    |
| BX   | 1510-1-21   | Siderail Bumper (not shown) | 2    |

# Jack Support and Trend. Limiter Assembly



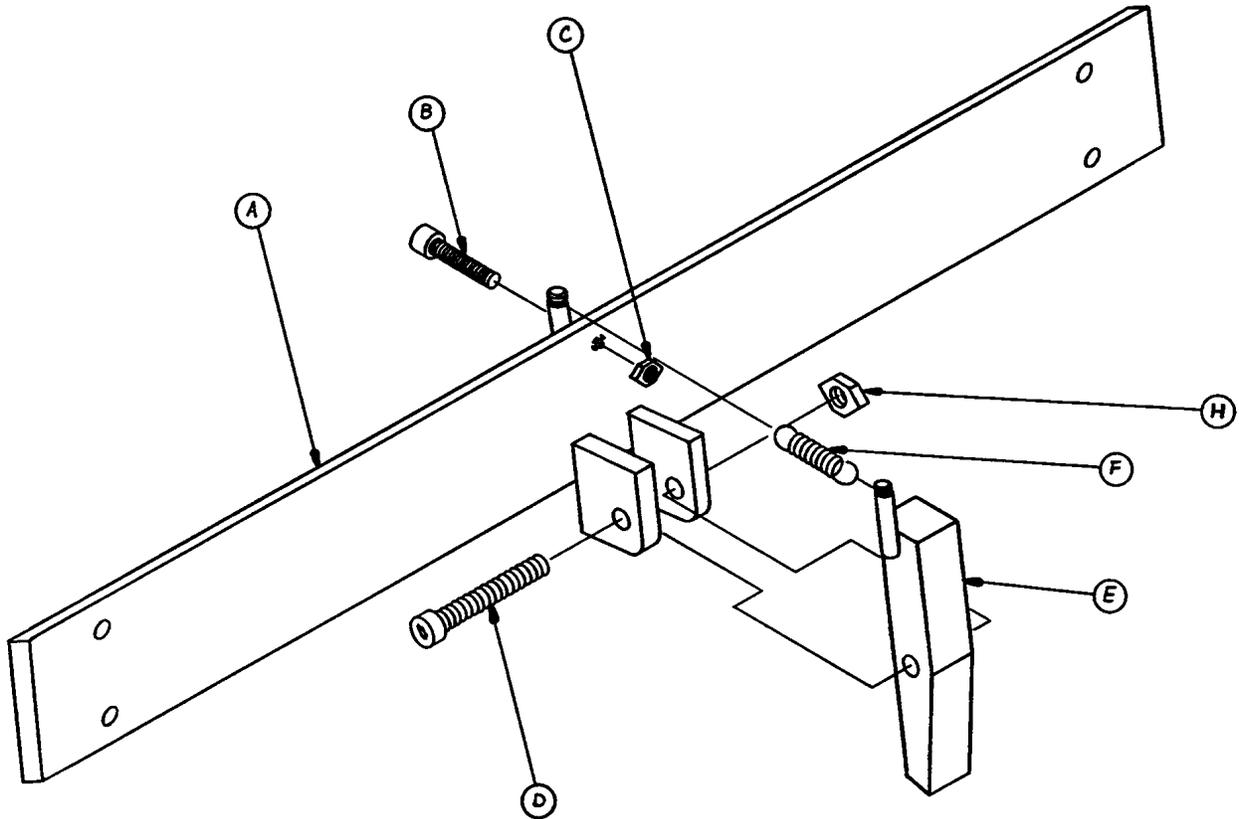
## 1010-23-41

| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1010-23-25 | Jack Supt. Ass'y, Rt. | 1    |
| B    | 1010-23-30 | Jack Supt. Ass'y, Lt. | 1    |
| C    | 16-28      | Nylock Nut            | 4    |
| D    | 3-15       | Hex Hd. Cap Screw     | 4    |
| E    | 938-1-401  | Collar                | 2    |
| F    | 721-32-160 | Support Tube Ass'y    | 1    |
| H    | (Page 51)  | Trend. Limiter Ass'y  | 1    |
| J    | 46-1       | Set Screw             | 1    |

## 1510-23-20

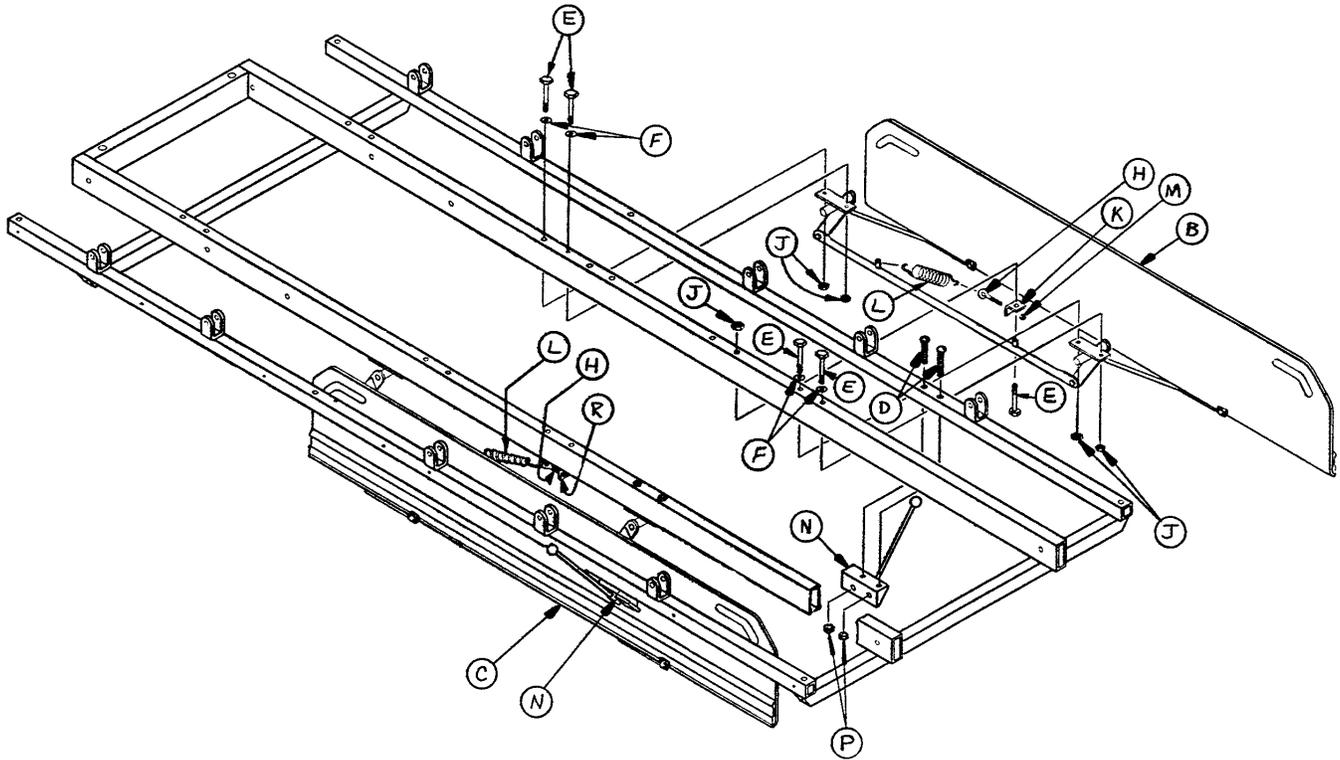
| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1510-23-18 | Jack Supt. Ass'y, Rt. | 1    |
| B    | 1510-23-19 | Jack Supt. Ass'y, Lt. | 1    |
| C    | 16-28      | Nylock Nut            | 4    |
| D    | 3-15       | Hex Hd. Cap Screw     | 4    |
| E    | 938-1-401  | Collar                | 2    |
| F    | 721-32-160 | Support Tube Ass'y    | 1    |
| H    | (Page 51)  | Trend. Limiter Ass'y  | 1    |
| J    | 46-1       | Set Screw             | 1    |

# 1010-23-34 Trend. Limiter Assembly



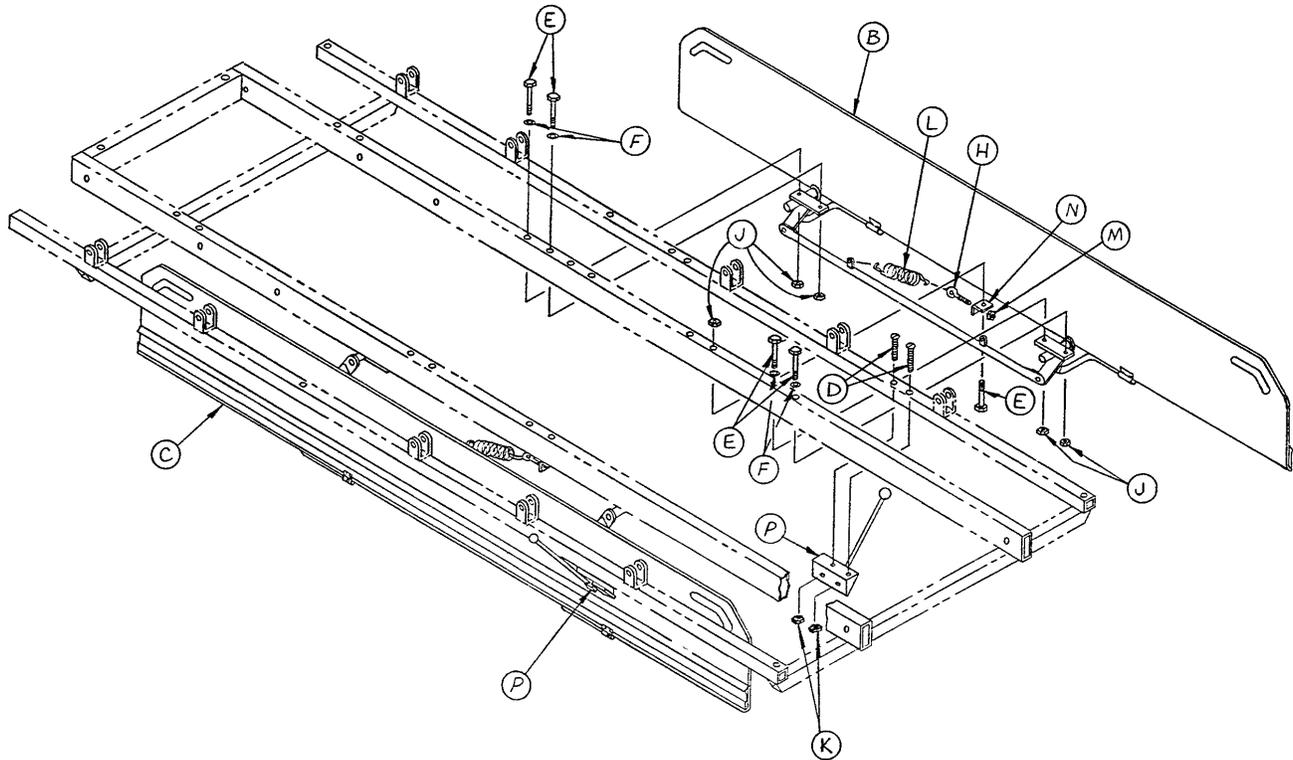
| Item | Part Name  | Part No.               | Qty. |
|------|------------|------------------------|------|
| A    | 1010-23-35 | Limiter Plate Ass'y    | 1    |
| B    | 4-8        | Hex Soc. Machine Screw | 1    |
| C    | 15-23      | Hex Nut                | 1    |
| D    | 4-142      | Hex Soc. Machine Screw | 1    |
| E    | 715-1-114  | Limiter Pin Assembly   | 1    |
| F    | 38-233     | Extension Spring       | 1    |
| H    | 16-16      | Fiberlock Nut          | 1    |

# 1510-27-19 Short Transfer System to Frame Ass'y



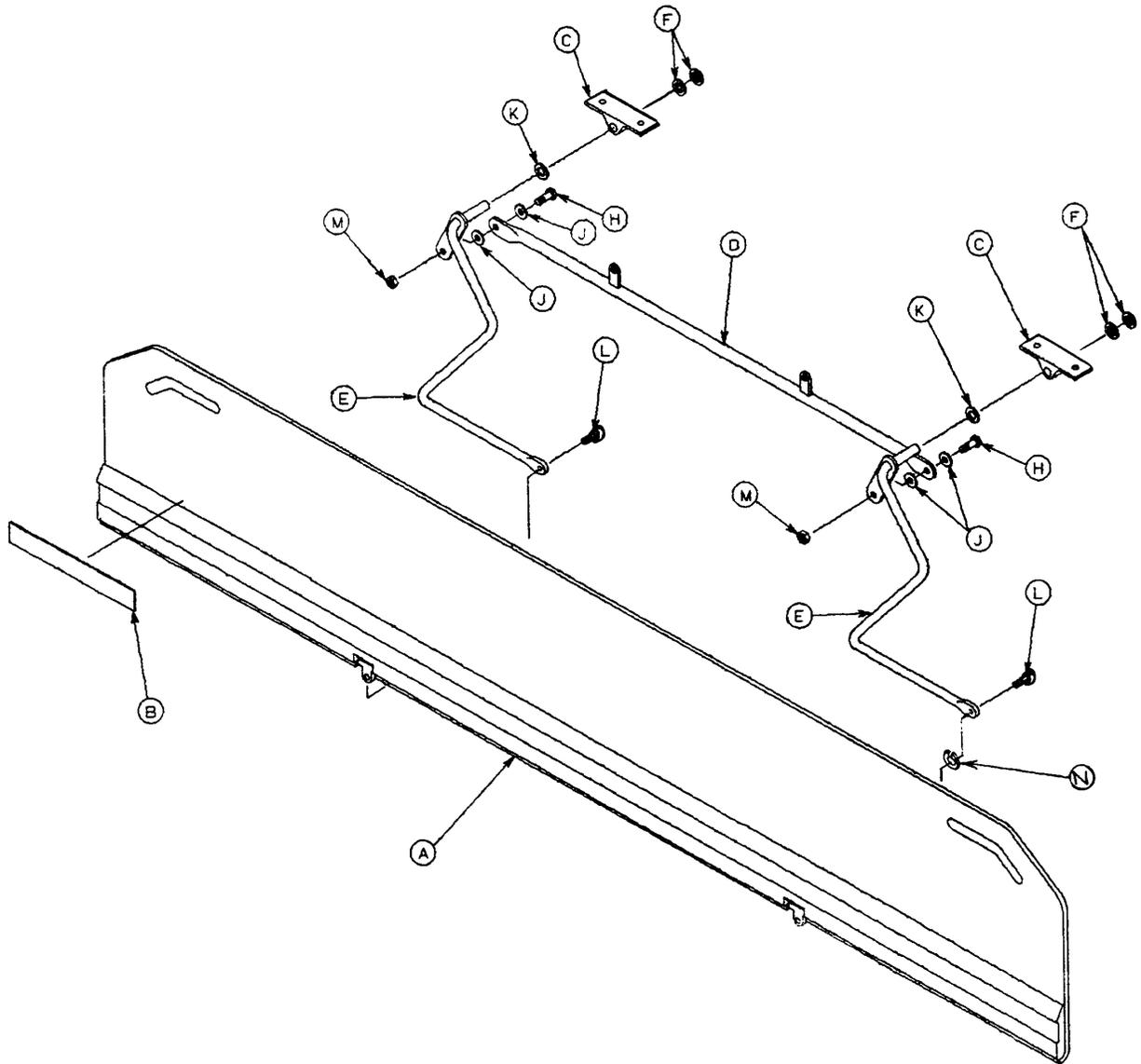
| Item | Part No.   | Part Name               | Qty. |
|------|------------|-------------------------|------|
| B    | (Page 55)  | Rt. Trans. System Ass'y | 1    |
| C    | (Page 54)  | Lt. Trans. System Ass'y | 1    |
| D    | 2-100      | Pan Hd. Machine Screw   | 4    |
| E    | 3-73       | Hex Hd. Cap Screw       | 10   |
| F    | 11-180     | Nylon Flat Washer       | 8    |
| H    | 10-11      | Eye Bolt                | 2    |
| J    | 16-28      | Nylock Hex Nut          | 10   |
| K    | 1010-24-25 | Spring Retainer         | 2    |
| L    | 38-218     | Extension Spring        | 2    |
| M    | 15-21      | Jam Nut                 | 2    |
| N    | (Page 58)  | Board Support Ass'y     | 2    |
| P    | 16-3       | Fiberlock Hex Nut       | 4    |

# 1510-29-15 Long Transfer System to Frame Assembly



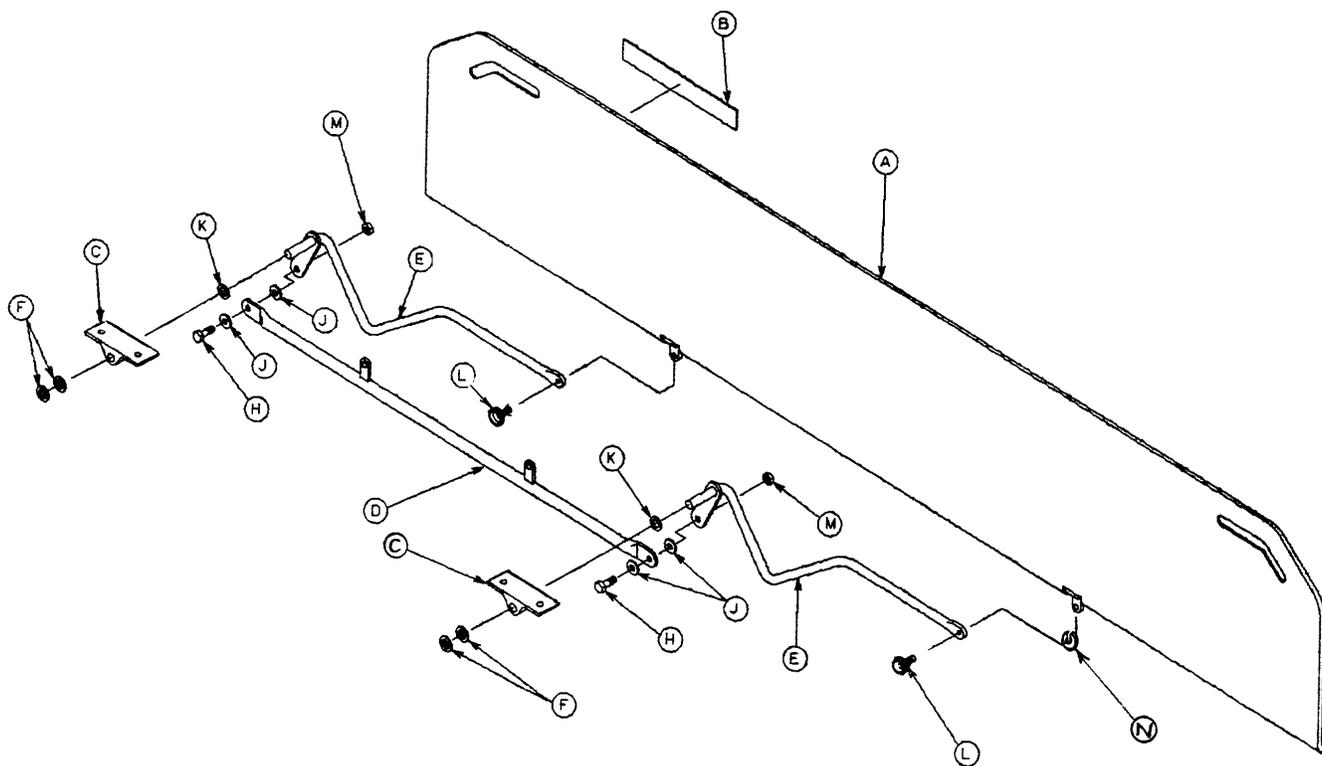
| Item | Part No.   | Part Name               | Qty. |
|------|------------|-------------------------|------|
| B    | (Page 57)  | Rt. Trans. System Ass'y | 1    |
| C    | (Page 56)  | Lt. Trans. System Ass'y | 1    |
| D    | 2-100      | Pan Hd. Machine Screw   | 4    |
| E    | 3-73       | Hex Hd. Cap Screw       | 10   |
| F    | 11-180     | Nylon Flat Washer       | 8    |
| H    | 10-11      | Eye Bolt                | 2    |
| J    | 16-28      | Nylock Hex Nut          | 10   |
| K    | 16-3       | Fiberlock Hex Nut       | 4    |
| L    | 38-218     | Extension Spring        | 2    |
| M    | 15-21      | Jam Nut                 | 2    |
| N    | 1010-24-25 | Spring Retainer         | 2    |
| P    | (Page 58)  | Board Support Ass'y     | 2    |

# 1010-32-103 Short Transfer System Assembly, Left



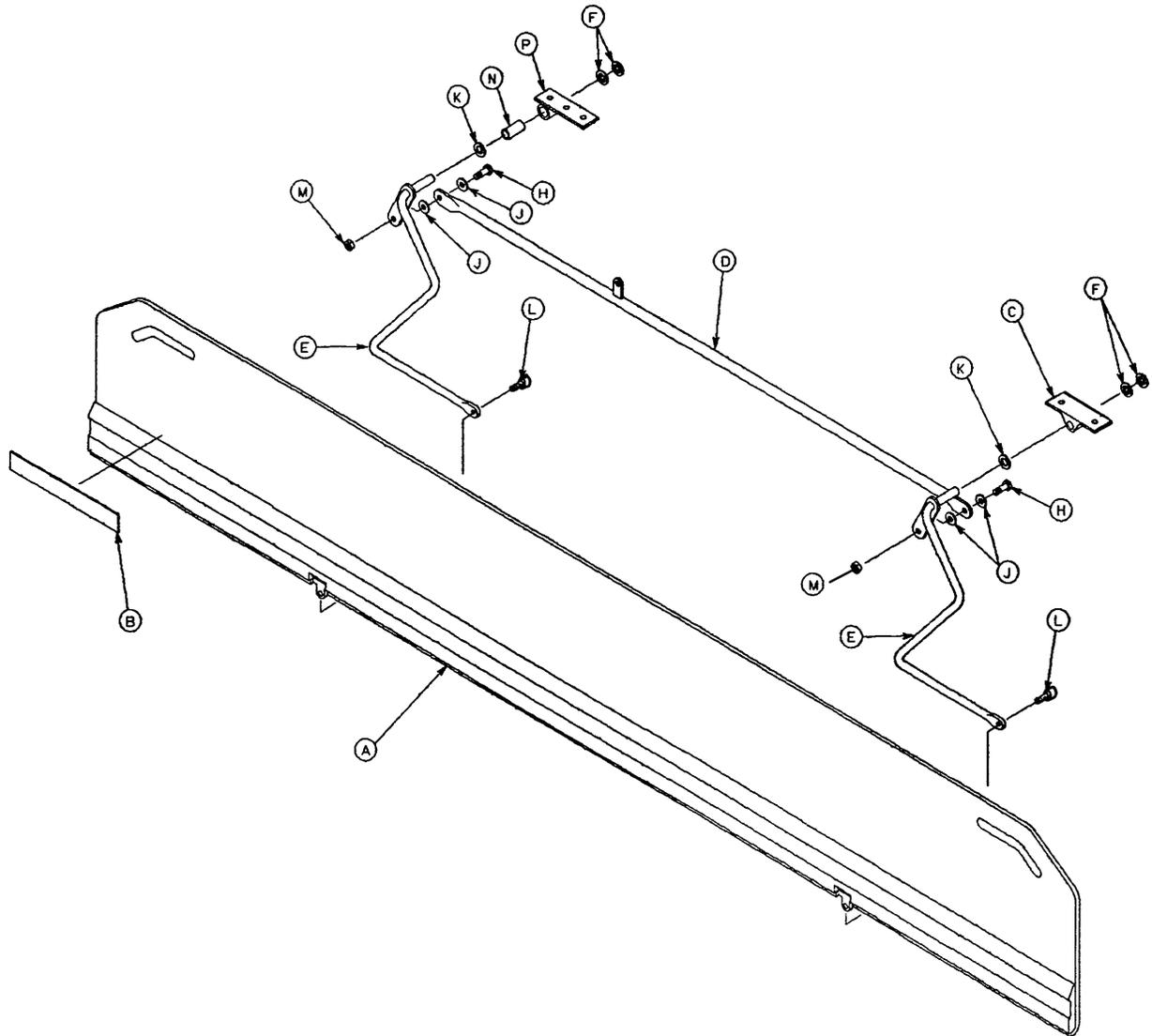
| Item | Part No.    | Part Name             | Qty. |
|------|-------------|-----------------------|------|
| A    | 1010-32-100 | Transfer Board Ass'y  | 1    |
| B    | 721-24-46   | Label                 | 1    |
| C    | 1010-32-98  | Pivot                 | 2    |
| D    | 1010-24-22  | Connecting Link Ass'y | 1    |
| E    | 1010-32-94  | Pivot Arm Ass'y, Left | 2    |
| F    | 28-93       | Retaining Ring        | 4    |
| H    | 3-50        | Hex Hd. Cap Screw     | 2    |
| J    | 11-224      | Nylon Flat Washer     | 4    |
| K    | 14-21       | Nylon Flat Washer     | 2    |
| L    | 4-156       | Soc. Hd. Cap Screw    | 2    |
| M    | 16-28       | Nylock Hex Nut        | 2    |
| N    | 14-2        | Washer                | 1    |

# 1010-32-104 Short Transfer System Assembly, Right



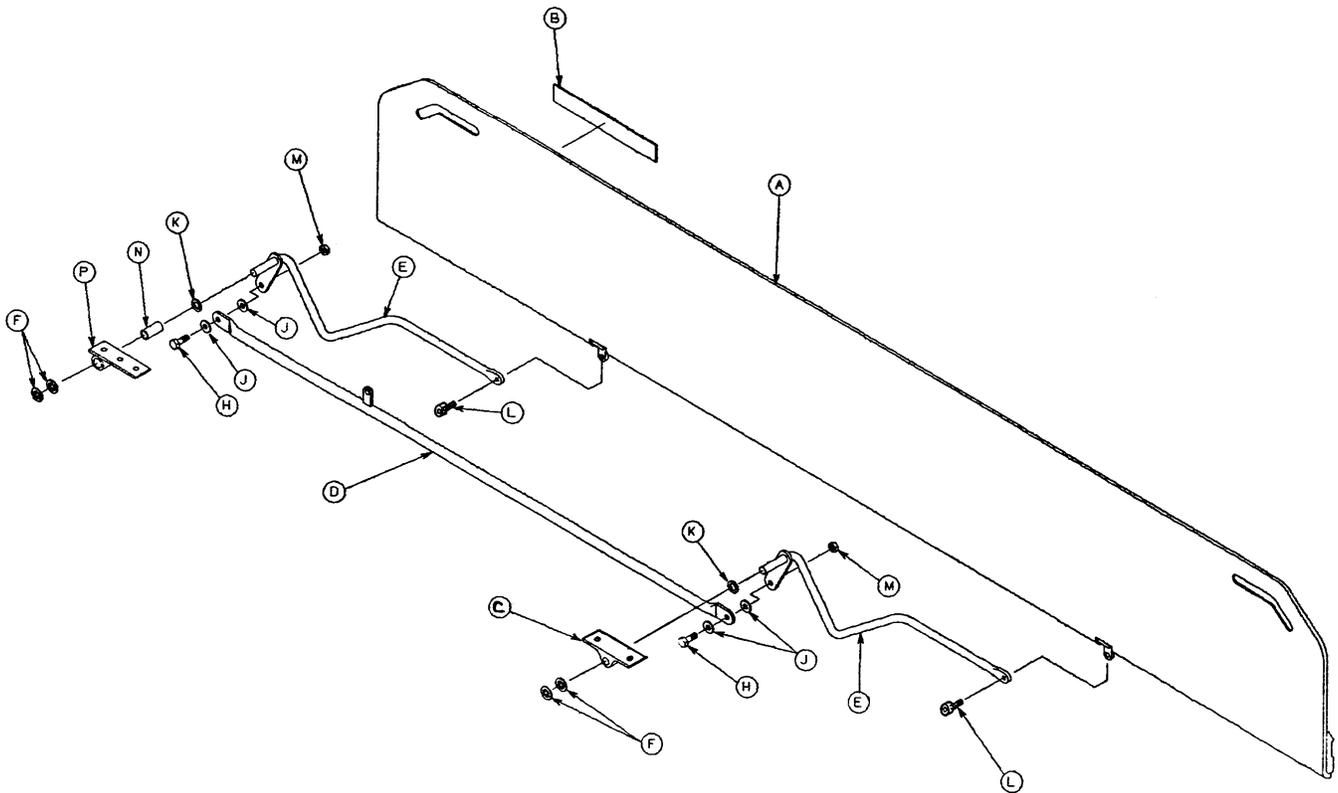
| Item | Part No.    | Part Name              | Qty. |
|------|-------------|------------------------|------|
| A    | 1010-32-100 | Transfer Board Ass'y   | 1    |
| B    | 721-24-46   | Label                  | 1    |
| C    | 1010-32-98  | Pivot                  | 2    |
| D    | 1010-24-22  | Connecting Link Ass'y  | 1    |
| E    | 1010-32-96  | Pivot Arm Ass'y, Right | 2    |
| F    | 28-93       | Retaining Ring         | 4    |
| H    | 3-50        | Hex Head Cap Screw     | 2    |
| J    | 11-224      | Nylon Flat Washer      | 4    |
| K    | 14-21       | Nylon Flat Washer      | 2    |
| L    | 4-156       | Soc. Hd. Cap Screw     | 2    |
| M    | 16-28       | Nylock Hex Nut         | 2    |
| N    | 14-2        | Washer                 | 1    |

# 1510-29-35 Long Transfer System Assembly, Left



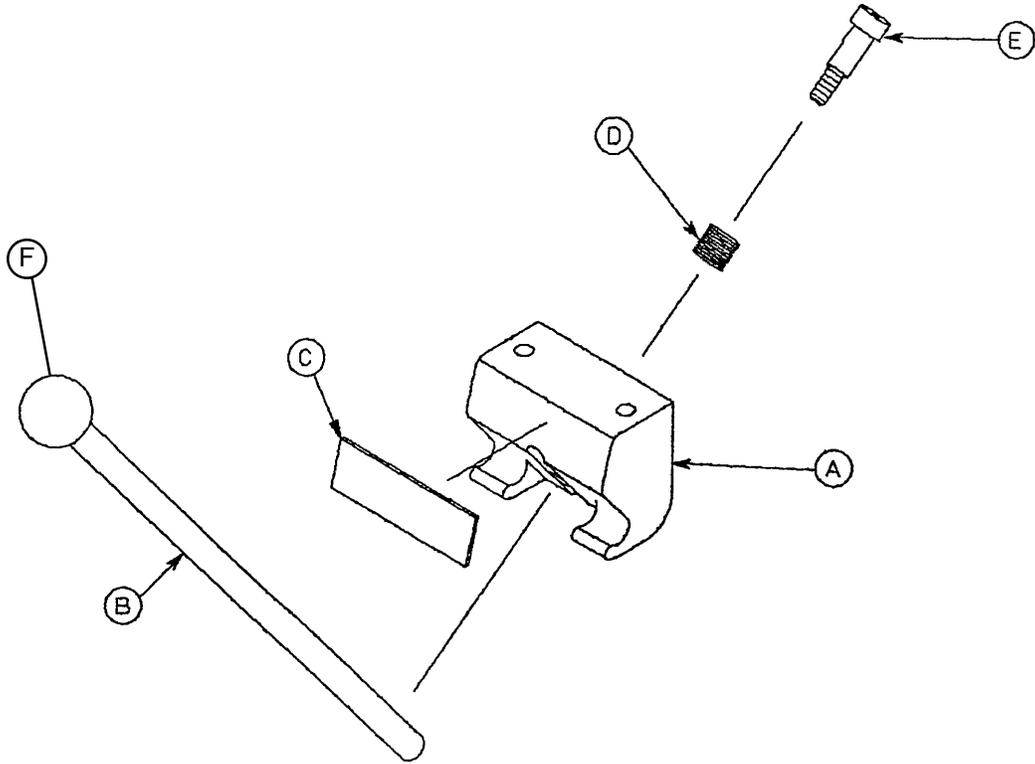
| Item | Part No.   | Part Name                 | Qty. |
|------|------------|---------------------------|------|
| A    | 1510-32-9  | Transfer Board Ass'y      | 1    |
| B    | 721-24-46  | Label                     | 1    |
| C    | 1010-32-98 | Pivot                     | 2    |
| D    | 1510-29-7  | Connecting Link Ass'y     | 1    |
| E    | 1010-32-94 | Pivot Arm Ass'y, Left     | 2    |
| F    | 28-93      | Retaining Ring            | 4    |
| H    | 3-50       | Hex Hd. Cap Screw         | 2    |
| J    | 11-224     | Nylon Flat Washer         | 4    |
| K    | 14-21      | Nylon Flat Washer         | 2    |
| L    | 4-156      | Socket Hd. Cap Screw      | 2    |
| M    | 16-28      | Nylock Hex Nut            | 2    |
| N    | 1510-29-33 | Bearing                   | 1    |
| P    | 1510-29-31 | Brg. Strap & Sleeve Ass'y | 1    |

# 1510-29-34 Long Transfer System Assembly, Right



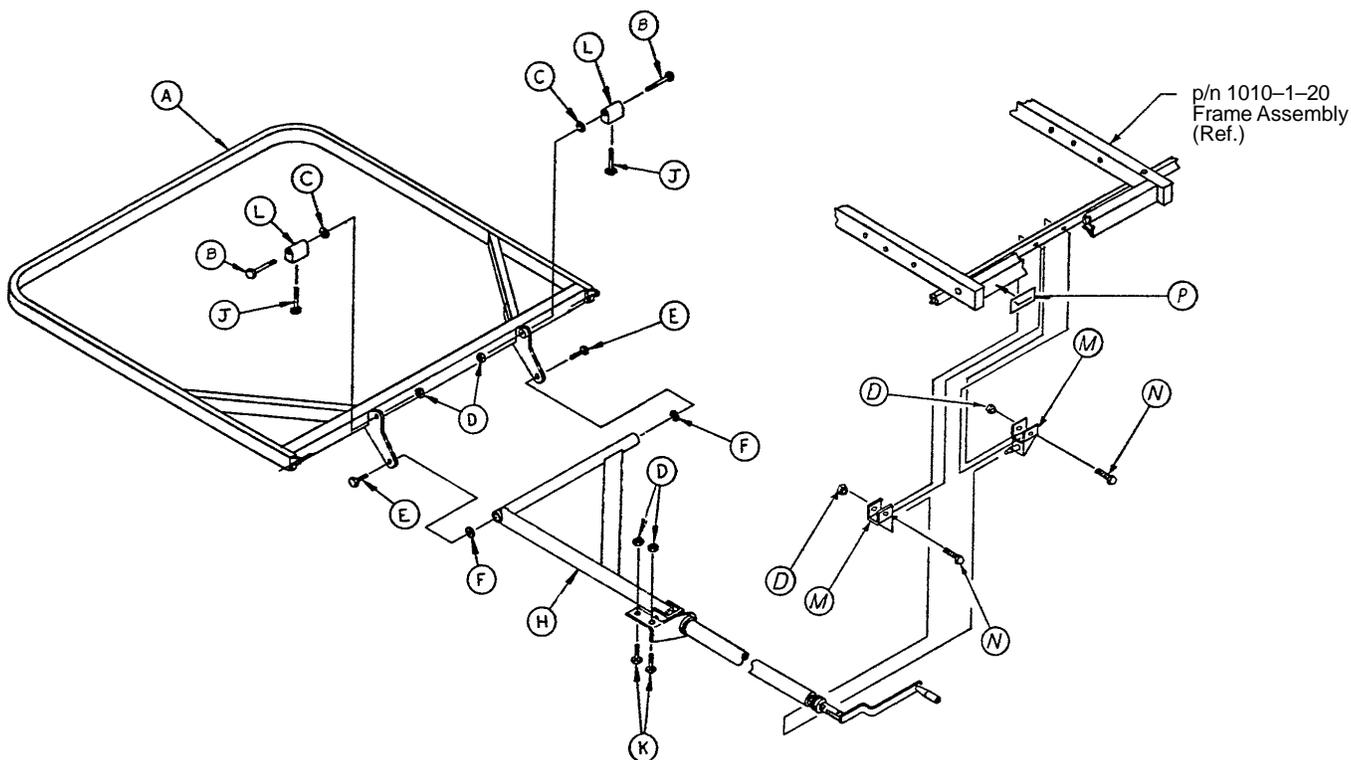
| Item | Part No.   | Part Name                 | Qty. |
|------|------------|---------------------------|------|
| A    | 1510-29-10 | Transfer Bd. Ass'y        | 1    |
| B    | 721-24-46  | Label                     | 1    |
| C    | 1010-32-98 | Pivot                     | 2    |
| D    | 1510-29-6  | Connecting Link Ass'y     | 1    |
| E    | 1010-32-96 | Pivot Arm Ass'y, Right    | 2    |
| F    | 28-93      | Retaining Ring            | 4    |
| H    | 3-50       | Hex Hd. Cap Screw         | 2    |
| J    | 11-224     | Nylon Flat Washer         | 4    |
| K    | 14-21      | Nylon Flat Washer         | 2    |
| L    | 4-156      | Socket Hd. Cap Screw      | 2    |
| M    | 16-28      | Nylock Hex Nut            | 2    |
| N    | 1510-29-33 | Bearing                   | 1    |
| P    | 1510-29-31 | Brg. Strap & Sleeve Ass'y | 1    |

# 1010-24-30 Board Support Assembly



| Item | Part No.   | Part Name     | Qty. |
|------|------------|---------------|------|
| A    | 1010-24-15 | Support Block | 1    |
| B    | 1010-24-16 | Support Arm   | 1    |
| C    | 1010-24-14 | Warning Label | 1    |
| D    | 38-263     | Spring        | 1    |
| E    | 8-17       | Shoulder Bolt | 1    |
| F    | 1010-26-46 | Ball Knob     | 1    |

# Crank Fowler Assembly



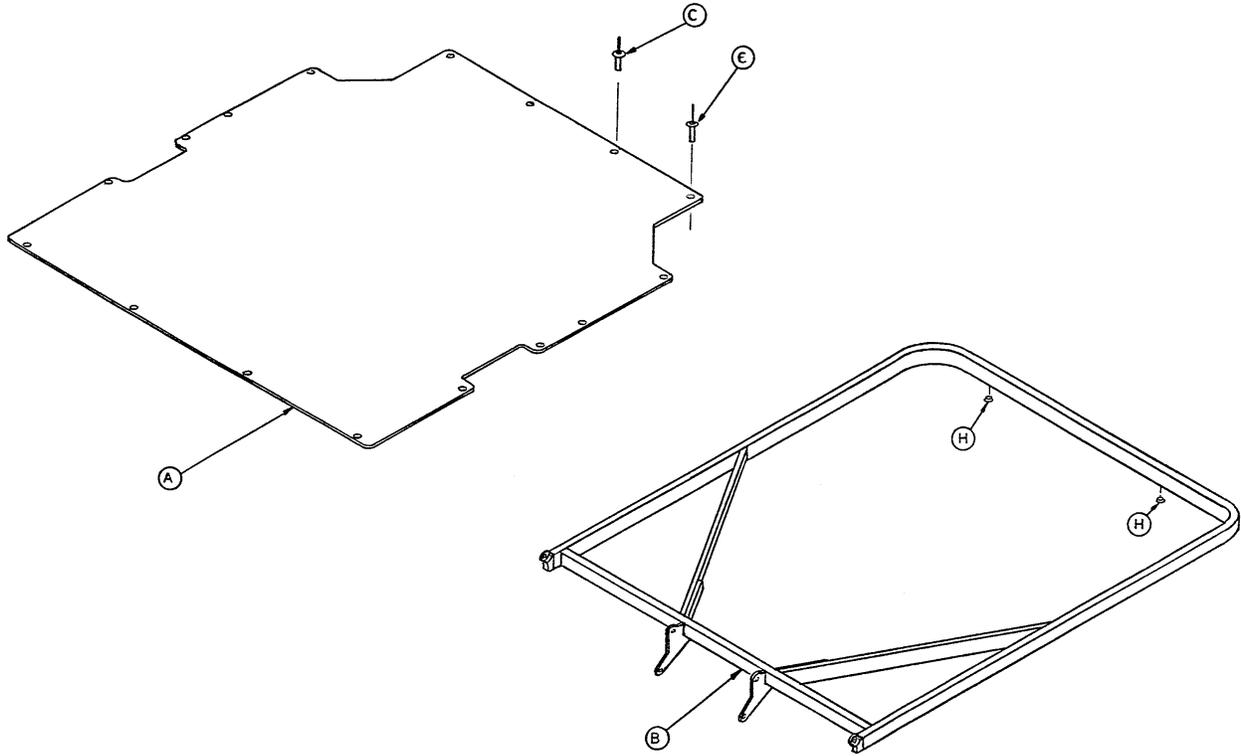
## 1010-33-10

## 1510-33-10

| Item | Part No.   | Part Name            | Qty. | Item | Part No.   | Part Name            | Qty. |
|------|------------|----------------------|------|------|------------|----------------------|------|
| A    | (Page 60)  | Crk. Fow. Subass'y   | 1    | A    | (Page 60)  | Crk. Fow. Subass'y   | 1    |
| B    | 8-28       | Shoulder Bolt        | 2    | B    | 8-28       | Shoulder Bolt        | 2    |
| C    | 11-179     | Washer               | 2    | C    | 11-179     | Washer               | 2    |
| D    | 16-28      | Lock Nut             | 6    | D    | 16-28      | Lock Nut             | 6    |
| E    | 8-37       | Shoulder Bolt        | 2    | E    | 8-37       | Shoulder Bolt        | 2    |
| F    | 52-17      | Spacer               | 2    | F    | 52-17      | Spacer               | 2    |
| H    | (Page 61)  | Crankscrew Ass'y     | 1    | H    | (Page 61)  | Crankscrew Ass'y     | 1    |
| J    | 3-79       | Hex Hd. Cap Screw    | 2    | J    | 3-79       | Hex Hd. Cap Screw    | 2    |
| K    | 3-73       | Hex Hd. Cap Screw    | 2    | K    | 3-73       | Hex Hd. Cap Screw    | 2    |
| L    | 1510-33-38 | Crk. Fowler Pivot    | 2    | L    | 1510-33-38 | Crk. Fowler Pivot    | 2    |
| M    | 1010-34-15 | Mounting Brkt. Ass'y | 2    | M    | 1010-34-15 | Mounting Brkt. Ass'y | 2    |
| N    | 3-78       | Hex Hd. Cap Screw    | 2    | N    | 3-78       | Hex Hd. Cap Screw    | 2    |
| P    | 946-1-64   | Fow. Symbol Label    | 1    | P    | 946-1-64   | Fow. Symbol Label    | 1    |

# Crank Fowler Subassembly

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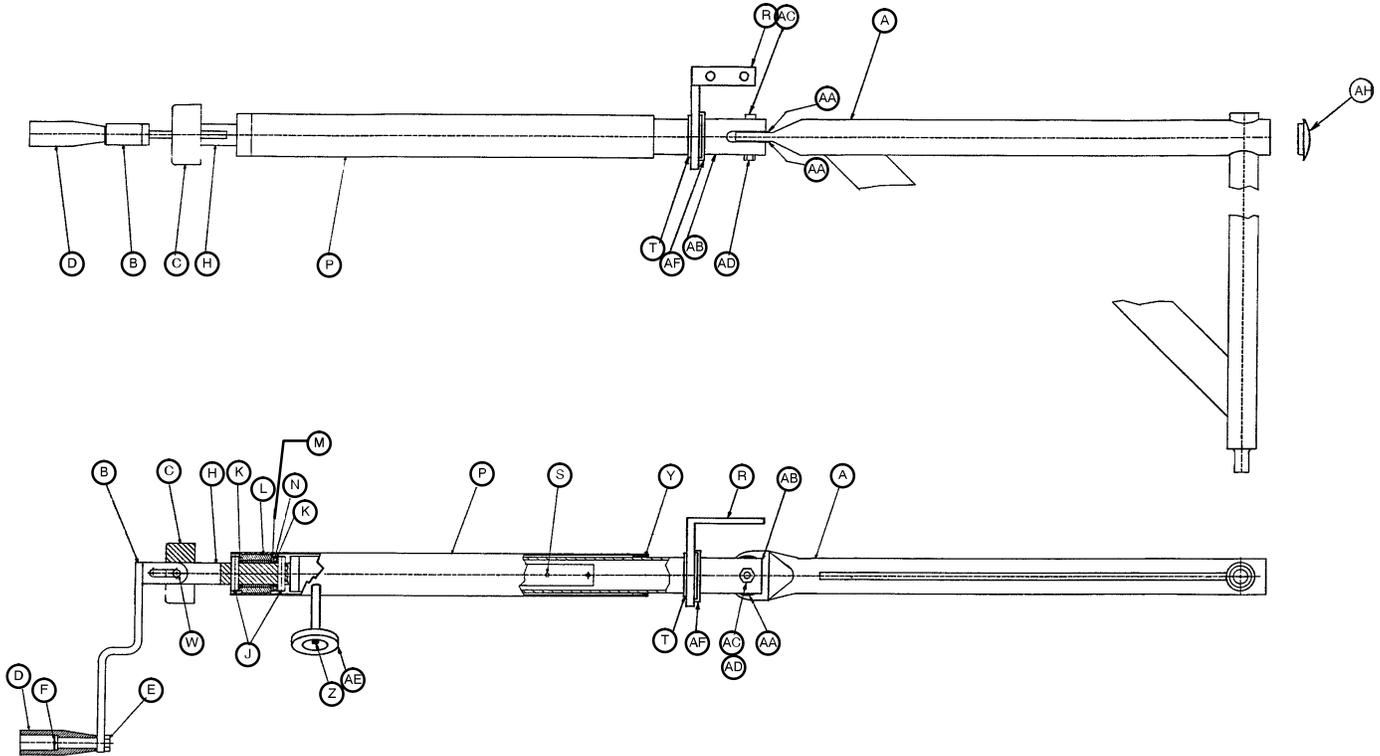
## 1010-33-13

| Item | Part No.   | Part Name       | Qty. |
|------|------------|-----------------|------|
| A    | 1010-31-88 | Skin            | 1    |
| B    | 1010-34-27 | Fowler Weldment | 1    |
| C    | 25-103     | Rivet           | 16   |
| H    | 37-52      | Rubber Bumper   | 2    |

## 1510-33-43

| Item | Part No.   | Part Name       | Qty. |
|------|------------|-----------------|------|
| A    | 1510-31-46 | Skin            | 1    |
| B    | 1510-33-40 | Fowler Weldment | 1    |
| C    | 25-103     | Rivet           | 16   |
| H    | 37-52      | Rubber Bumper   | 2    |

# Fowler Crankscrew Assembly

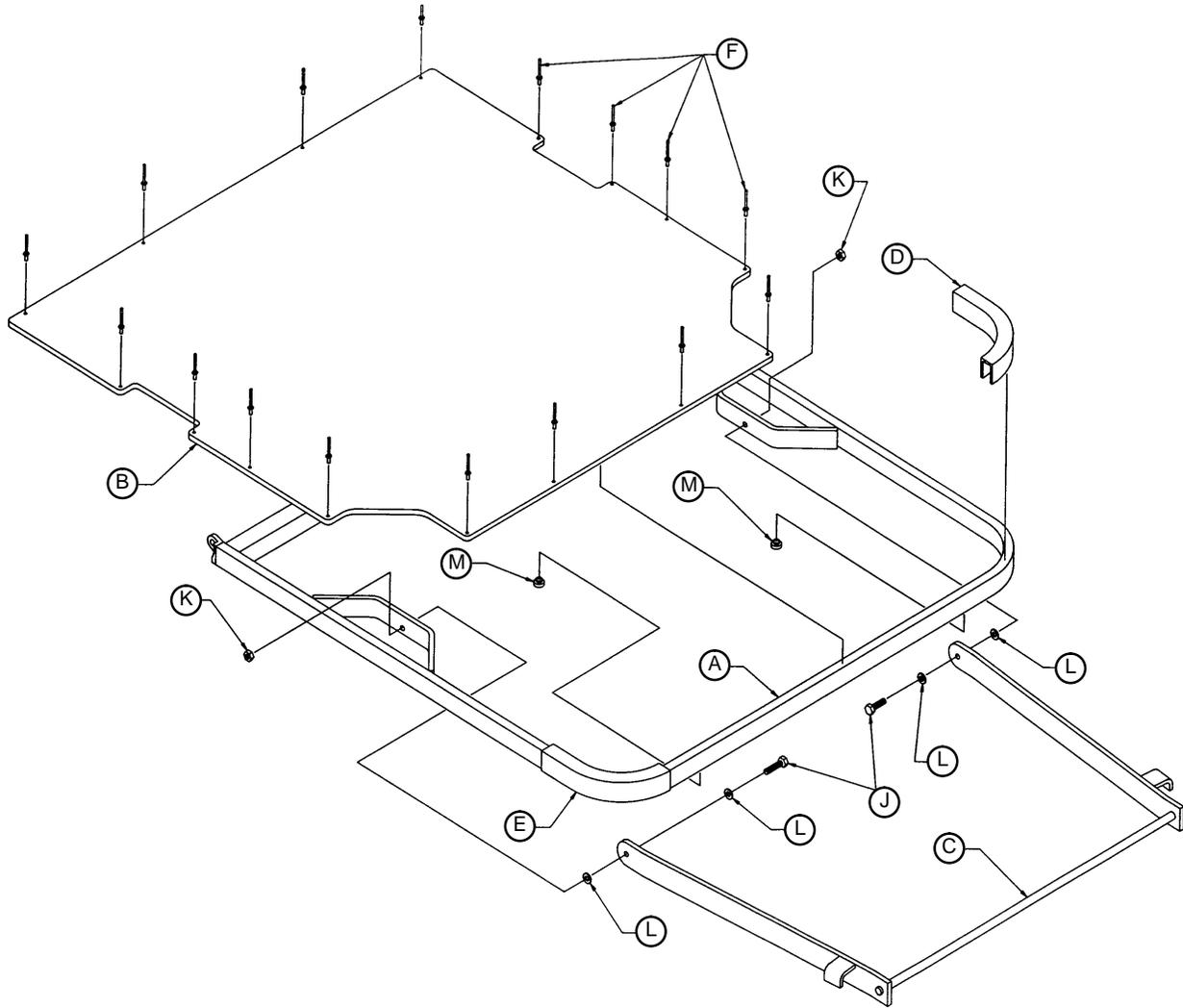


## 1010-34-30

## 1510-33-42

| Item | Part No.   | Part Name             | Qty. | Item | Part No.   | Part Name             | Qty |
|------|------------|-----------------------|------|------|------------|-----------------------|-----|
| A    | 1010-33-12 | Pivot Tube Assembly   | 1    | A    | 1510-33-12 | Pivot Tube Assembly   | 1   |
| B    | 1510-34-85 | Crank Assembly        | 1    | B    | 1510-34-85 | Crank Assembly        | 1   |
| C    | 946-33-18  | Crank Disc            | 1    | C    | 946-33-18  | Crank Disc            | 1   |
| D    | 938-1-177  | Knob                  | 1    | D    | 938-1-177  | Knob                  | 1   |
| E    | 16-5       | Conelock Nut          | 1    | E    | 16-5       | Conelock Nut          | 1   |
| F    | 378-24-29  | Shoulder Bolt         | 1    | F    | 378-24-29  | Shoulder Bolt         | 1   |
| H    | 946-33-35  | Fowler Screw          | 1    | H    | 946-33-35  | Fowler Screw          | 1   |
| J    | 26-14      | Roll Pin              | 2    | J    | 26-14      | Roll Pin              | 2   |
| K    | 81-174     | Thrust Washer         | 2    | K    | 81-174     | Thrust Washer         | 2   |
| L    | 938-1-175  | Bearing Assembly      | 1    | L    | 938-1-175  | Bearing Assembly      | 1   |
| M    | 81-176     | Thrust Washer         | 1    | M    | 81-176     | Thrust Washer         | 1   |
| N    | 81-175     | Thrust Bearing        | 1    | N    | 81-175     | Thrust Bearing        | 1   |
| P    | 1510-34-84 | Screw Cover Ass'y     | 1    | P    | 1510-34-84 | Screw Cover Ass'y     | 1   |
| R    | 1510-33-37 | Brace                 | 1    | R    | 1510-33-37 | Brace                 | 1   |
| S    | 26-10      | Roll Pin              | 1    | S    | 26-10      | Roll Pin              | 1   |
| T    | 1510-33-45 | Slide Bearing         | 1    | T    | 1510-33-45 | Slide Bearing         | 1   |
| W    | 26-45      | Roll Pin              | 1    | W    | 26-45      | Roll Pin              | 1   |
| Y    | 7900-1-102 | Velcro Pile Tape      | 4"   | Y    | 7900-1-102 | Velcro Pile Tape      | 4"  |
| Z    | 4-7        | Soc. Hd. Cap Screw    | 1    | Z    | 4-7        | Soc. Hd. Cap Screw    | 1   |
| AA   | 14-55      | Plastic Washer        | 2    | AA   | 14-55      | Plastic Washer        | 2   |
| AB   | 1510-33-9  | Fow. Drive Tube Ass'y | 1    | AB   | 1510-33-9  | Fow. Drive Tube Ass'y | 1   |
| AC   | 3-45       | Hex Hd. Cap Screw     | 1    | AC   | 3-45       | Hex Hd. Cap Screw     | 1   |
| AD   | 16-35      | Nylock Hex Nut        | 1    | AD   | 16-35      | Nylock Hex Nut        | 1   |
| AE   | 1550-1-14  | Magnet                | 1    | AE   | 1550-1-14  | Magnet                | 1   |
| AF   | 28-94      | Retaining Ring        | 1    | AF   | 28-94      | Retaining Ring        | 1   |
| AH   | 37-76      | Hole Plug             | 1    | AH   | 37-76      | Hole Plug             | 1   |

# Manual Fowler Assembly



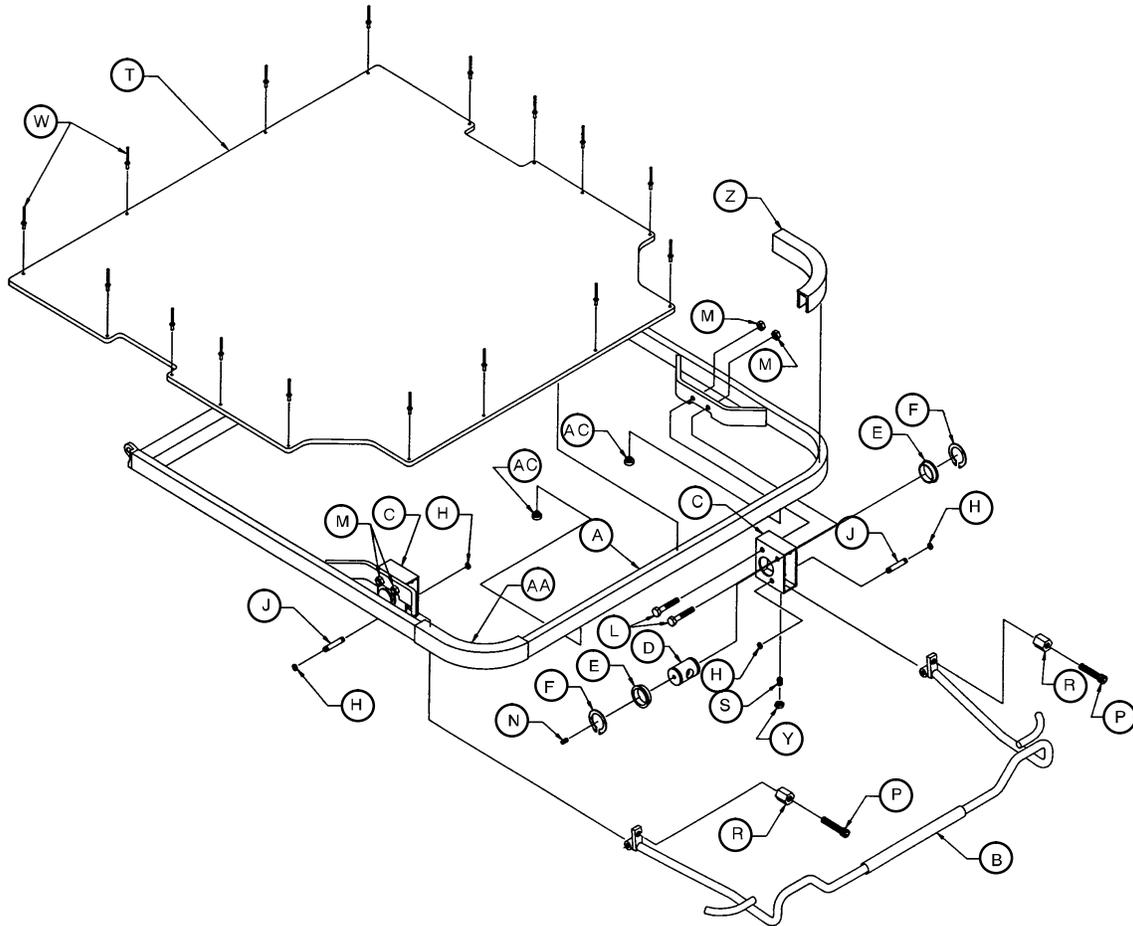
## 1010-32-61

| Item | Part No.    | Part Name         | Qty. |
|------|-------------|-------------------|------|
| A    | 1010-32-106 | Fowler Weldment   | 1    |
| B    | 1010-31-88  | Fowler Skin       | 1    |
| C    | 1010-32-48  | Brace Assembly    | 1    |
| D    | 1010-54-26  | Handle Ass'y, Rt. | 1    |
| E    | 1010-54-16  | Handle Ass'y, Lt. | 1    |
| F    | 25-103      | Pop Rivet         | 16   |
| J    | 3-54        | Hex Hd. Cap Screw | 2    |
| K    | 16-28       | Nylock Hex Nut    | 2    |
| L    | 14-2        | Nylon Washer      | 4    |
| M    | 37-52       | Rubber Bumper     | 2    |

## 1510-32-61

| Item | Part No.   | Part Name         | Qty. |
|------|------------|-------------------|------|
| A    | 1510-32-66 | Fowler Weldment   | 1    |
| B    | 1510-31-46 | Fowler Skin       | 1    |
| C    | 1510-34-42 | Brace Assembly    | 1    |
| D    | 1010-54-26 | Handle Ass'y, Rt. | 1    |
| E    | 1010-54-16 | Handle Ass'y, Lt. | 1    |
| F    | 25-103     | Pop Rivet         | 16   |
| J    | 3-54       | Hex Hd. Cap Screw | 2    |
| K    | 16-28      | Nylock Hex Nut    | 2    |
| L    | 14-2       | Nylon Washer      | 4    |
| M    | 37-52      | Rubber Bumper     | 2    |

# Pneumatic Fowler Assembly

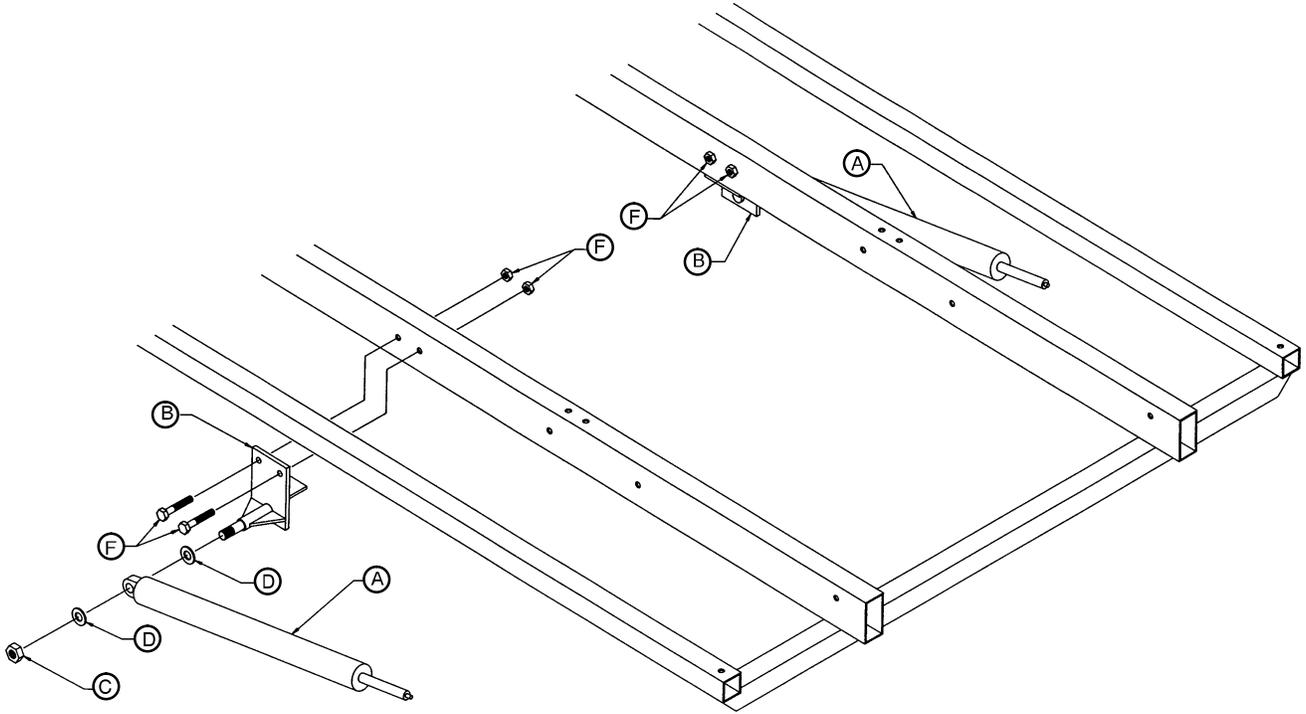


## 1010-31-90

## 1510-31-25

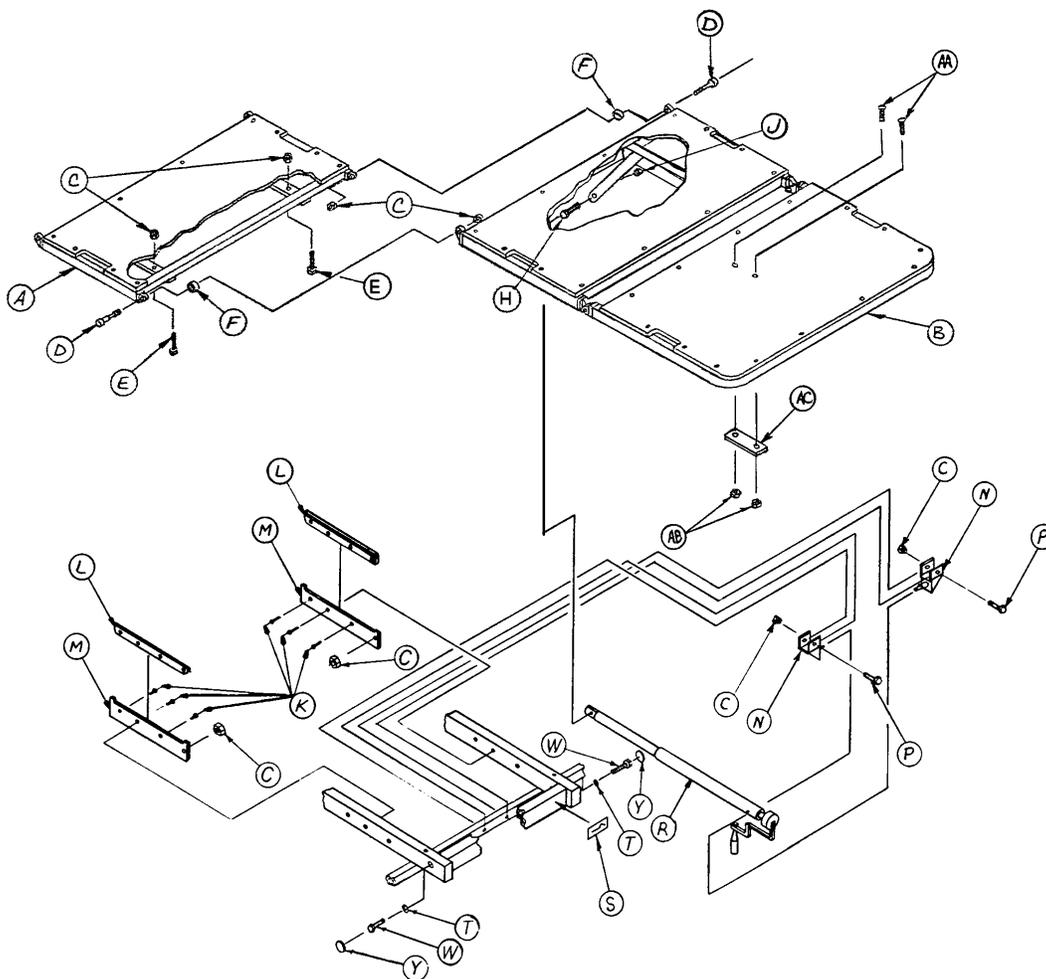
| Item | Part No.   | Part Name         | Qty. | Item | Part No.   | Part Name         | Qty. |
|------|------------|-------------------|------|------|------------|-------------------|------|
| A    | 1010-31-86 | Fowler Weldment   | 1    | A    | 1510-31-39 | Fowler Weldment   | 1    |
| B    | 1010-31-85 | Handle Assembly   | 1    | B    | 1510-31-36 | Handle Assembly   | 1    |
| C    | 1510-31-26 | Housing           | 2    | C    | 1510-31-26 | Housing           | 2    |
| D    | 1510-31-28 | Yoke              | 2    | D    | 1510-31-28 | Yoke              | 2    |
| E    | 946-35-25  | Liner             | 4    | E    | 946-35-25  | Liner             | 4    |
| F    | 28-76      | Retaining Ring    | 4    | F    | 28-76      | Retaining Ring    | 4    |
| H    | 28-8       | Retaining Ring    | 4    | H    | 28-8       | Retaining Ring    | 4    |
| J    | 1510-31-37 | Pivot             | 2    | J    | 1510-31-37 | Pivot             | 2    |
| L    | 3-78       | Hex Hd. Cap Screw | 4    | L    | 3-78       | Hex Hd. Cap Screw | 4    |
| M    | 16-28      | Nylock Hex Nut    | 4    | M    | 16-28      | Nylock Hex Nut    | 4    |
| N    | 21-119     | Set Screw         | 2    | N    | 21-119     | Set Screw         | 2    |
| P    | 4-54       | Adjustment Screw  | 2    | P    | 4-54       | Adjustment Screw  | 2    |
| R    | 1510-31-41 | Jam Nut/Spacer    | 2    | R    | 1510-31-41 | Jam Nut/Spacer    | 2    |
| S    | 21-104     | Set Screw         | 2    | S    | 21-104     | Set Screw         | 2    |
| T    | 1010-31-88 | Fowler Skin       | 1    | T    | 1510-31-46 | Fowler Skin       | 1    |
| W    | 25-103     | Pop Rivet         | 16   | W    | 25-103     | Pop Rivet         | 16   |
| Y    | 15-37      | Jam Nut           | 2    | Y    | 15-37      | Jam Nut           | 2    |
| Z    | 1010-54-26 | Handle Cover, Rt. | 1    | Z    | 1010-54-26 | Handle Cover, Rt. | 1    |
| AA   | 1010-54-16 | Handle Cover, Lt. | 1    | AA   | 1010-54-16 | Handle Cover, Lt. | 1    |
| AC   | 37-52      | Rubber Bumper     | 2    | AC   | 37-52      | Rubber Bumper     | 2    |

# Pneumatic Fowler to Frame Assembly



| Item | Part No.   | Part Name         | Qty. |
|------|------------|-------------------|------|
| A    | 1010-31-77 | Gas Cylinder      | 2    |
| B    | 1010-31-31 | Cylinder Mount    | 2    |
| C    | 16-35      | Nylock Hex Nut    | 2    |
| D    | 14-21      | Flat Washer       | 4    |
| E    | 3-5        | Hex Hd. Cap Screw | 4    |
| F    | 16-28      | Nylock Hex Nut    | 4    |

# Knee Gatch Assembly

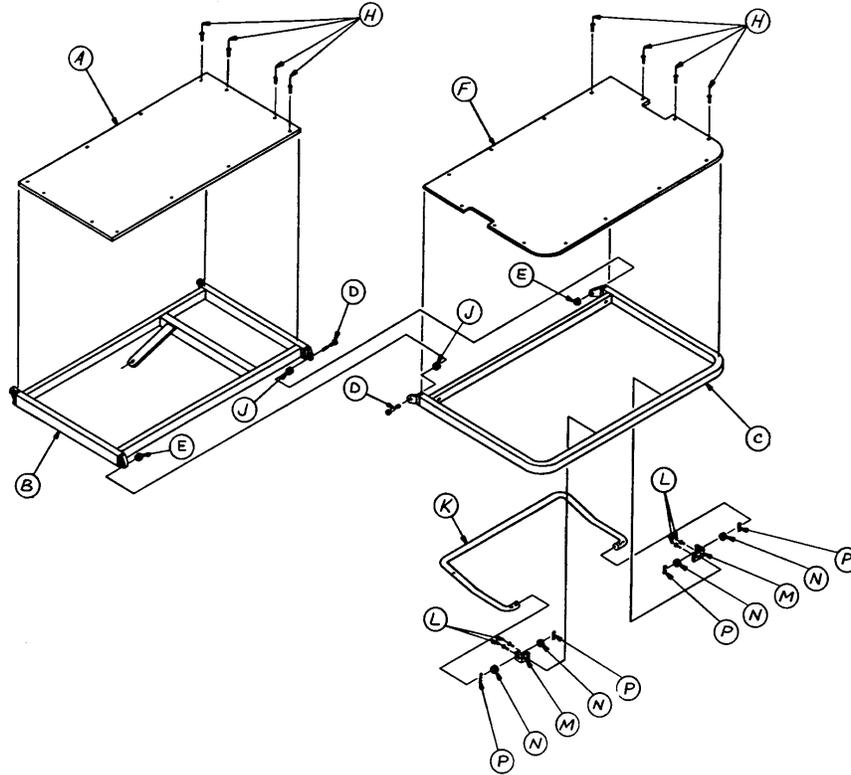


## 1010-34-70

## 1510-34-70

| Item | Part No.   | Part Name             | Qty. | Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|------|------------|-----------------------|------|
| A    | (Page 66)  | Midsection Pre-Ass'y  | 1    | A    | (Page 66)  | Midsection Pre-Ass'y  | 1    |
| B    | (Page 66)  | Ft. & Thigh Pre-Ass'y | 1    | B    | (Page 66)  | Ft. & Thigh Pre-Ass'y | 1    |
| C    | 16-28      | Nylock Hex Nut        | 12   | C    | 16-28      | Nylock Hex Nut        | 12   |
| D    | 1010-32-60 | Pivot Bolt            | 4    | D    | 1010-32-60 | Pivot Bolt            | 4    |
| E    | 3-73       | Hex Hd. Cap Screw     | 4    | E    | 3-73       | Hex Hd. Cap Screw     | 4    |
| F    | 14-3       | Washer                | 4    | F    | 14-3       | Washer                | 4    |
| H    | 4-105      | Soc. Hd. Cap Screw    | 1    | H    | 4-105      | Soc. Hd. Cap Screw    | 1    |
| J    | 16-12      | Flexlock Nut          | 1    | J    | 16-12      | Flexlock Nut          | 1    |
| K    | 25-79      | Pop Rivet             | 6    | K    | 25-79      | Pop Rivet             | 6    |
| L    | 1510-34-90 | Slider Pad            | 2    | L    | 1510-34-90 | Slider Pad            | 2    |
| M    | 1510-34-94 | Calf Stand Rest       | 2    | M    | 1510-34-94 | Calf Stand Rest       | 2    |
| N    | 1010-34-15 | Mounting Brkt. Ass'y  | 2    | N    | 1010-34-15 | Mounting Brkt. Ass'y  | 2    |
| P    | 3-78       | Hex Hd. Cap Screw     | 2    | P    | 3-78       | Hex Hd. Cap Screw     | 2    |
| R    | (Page 67)  | Gatch Crkscrew. Ass'y | 1    | R    | (Page 67)  | Gatch Crkscrew. Ass'y | 1    |
| S    | 946-1-65   | Gatch Symbol Label    | 1    | S    | 946-1-65   | Gatch Symbol Label    | 1    |
| T    | 37-56      | Retaining Washer      | 2    | T    | 37-56      | Retaining Washer      | 2    |
| W    | 3-47       | Hex Hd. Cap Screw     | 2    | W    | 3-47       | Hex Hd. Cap Screw     | 2    |
| Y    | 37-55      | Protective Cap        | 2    | Y    | 37-55      | Protective Cap        | 2    |
| Z    | 721-31-65  | Hole Plug             | 16   | Z    | 721-31-65  | Hole Plug             | 16   |
| AA   | 4-169      | But. Hd. Cap Screw    | 2    | AA   | 4-169      | But. Hd. Cap Screw    | 2    |
| AB   | 16-3       | Lock Nut              | 2    | AB   | 16-3       | Lock Nut              | 2    |
| AC   | 1010-34-36 | Calf Stand Spacer     | 1    | AC   | 1010-34-36 | Calf Stand Spacer     | 1    |

# Foot and Thigh Subass'y & Midsection Subass'y



## 1010-34-39

| Item | Part No.   | Part Name         | Qty. |
|------|------------|-------------------|------|
| A    | 1010-34-62 | Thigh Sect. Skn   | 1    |
| B    | 1010-34-25 | Thigh Sect. Ass'y | 1    |
| C    | 1010-34-26 | Foot Sect. Ass'y  | 1    |
| D    | 1010-32-60 | Pivot Bolt        | 2    |
| E    | 16-28      | Nylock Hex Nut    | 2    |
| F    | 1010-34-63 | Calf Section Skin | 1    |
| H    | 25-103     | Pop Rivet         | 26   |
| J    | 14-3       | Nylon Washer      | 2    |
| K    | 1010-34-23 | Calf Stand Bar    | 1    |
| L    | 25-79      | Pop Rivet         | 4    |
| M    | 1510-34-88 | Calf Stand Brkt.  | 2    |
| N    | 14-21      | Nylon Washer      | 4    |
| P    | 27-7       | Cotter Pin        | 4    |

## 1510-34-65

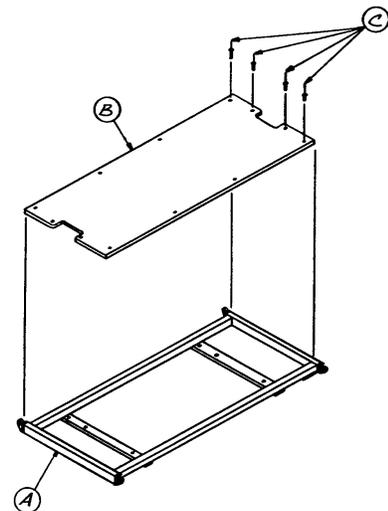
| Item | Part No.   | Part Name         | Qty. |
|------|------------|-------------------|------|
| A    | 1510-34-62 | Thigh Sect. Skn   | 1    |
| B    | 1510-34-12 | Thigh Sect. Ass'y | 1    |
| C    | 1510-34-13 | Foot Sect. Ass'y  | 1    |
| D    | 1010-32-60 | Pivot Bolt        | 2    |
| E    | 16-28      | Nylock Hex Nut    | 2    |
| F    | 1510-34-63 | Calf Section Skin | 1    |
| H    | 25-103     | Pop Rivet         | 26   |
| J    | 14-3       | Washer            | 2    |
| K    | 1510-34-89 | Calf Stand Bar    | 1    |
| L    | 25-79      | Pop Rivet         | 4    |
| M    | 1510-34-88 | Calf Stand Brkt.  | 2    |
| N    | 14-21      | Nylon Washer      | 4    |
| P    | 27-7       | Cotter Pin        | 4    |

## 1010-34-38

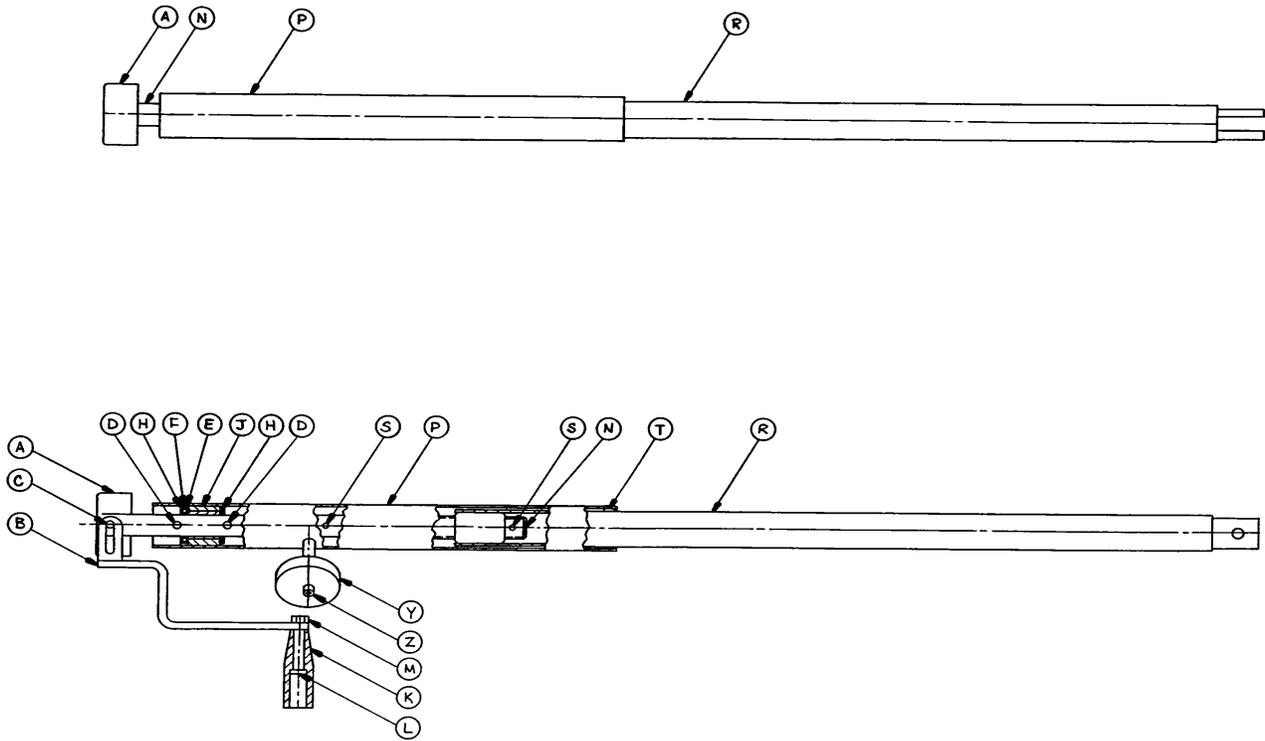
| Item | Part No.   | Part Name        | Qty. |
|------|------------|------------------|------|
| A    | 1010-34-24 | Midsection Ass'y | 1    |
| B    | 1010-34-61 | Midsection Skin  | 1    |
| C    | 25-103     | Pop Rivet        | 12   |

## 1510-34-60

| Item | Part No.   | Part Name        | Qty. |
|------|------------|------------------|------|
| A    | 1510-34-11 | Midsection Ass'y | 1    |
| B    | 1510-34-61 | Midsection Skin  | 1    |
| C    | 25-103     | Pop Rivet        | 12   |

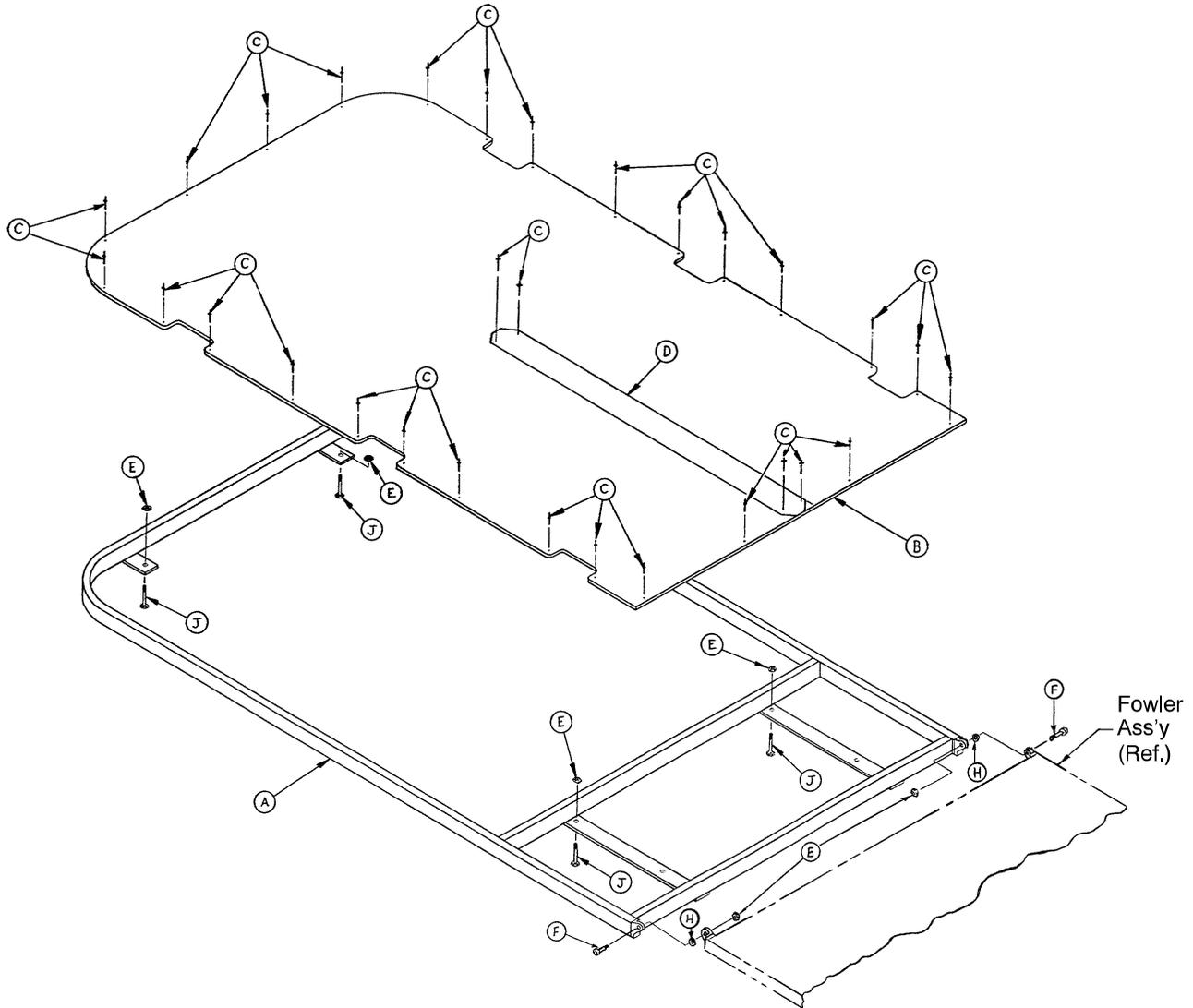


# 1510-34-14 Knee Gatch Crankscrew Assembly



| Item | Part No.   | Part Name                 | Qty. |
|------|------------|---------------------------|------|
| A    | 946-33-18  | Crank Disk                | 1    |
| B    | 1510-34-85 | Crank Assembly            | 1    |
| C    | 26-45      | Roll Pin                  | 1    |
| D    | 26-14      | Roll Pin                  | 2    |
| E    | 81-176     | Thrust Washer             | 1    |
| F    | 81-175     | Thrust Bearing            | 1    |
| H    | 81-174     | Thrust Washer             | 2    |
| J    | 938-1-175  | Bearing Assembly          | 1    |
| K    | 938-1-177  | Knob                      | 1    |
| L    | 378-24-29  | Shoulder Bolt             | 1    |
| M    | 16-5       | Conelock Nut              | 1    |
| N    | 946-34-25  | Knee Gatch Screw          | 1    |
| P    | 1510-34-84 | Screw Cover Assembly      | 1    |
| R    | 1510-34-55 | Gatch Drive Tube Assembly | 1    |
| S    | 26-10      | Roll Pin                  | 2    |
| T    | 7900-1-102 | Velcro Pile Tape          | 1    |
| Y    | 1550-1-14  | Magnet                    | 1    |
| Z    | 4-7        | Soc. Head Cap Screw       | 1    |

# Footsection Assembly



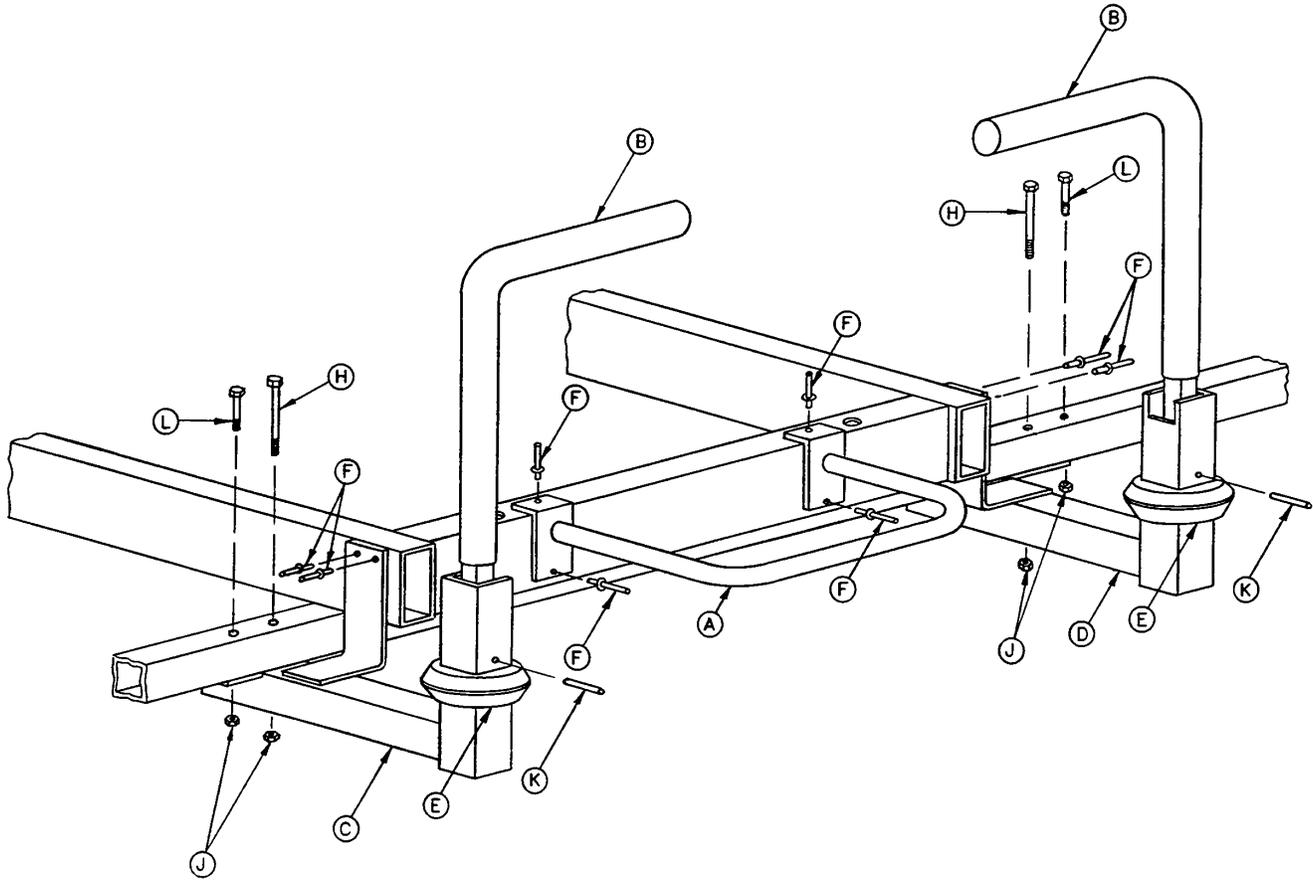
## 1010-1-36

| Item | Part No.    | Part Name          | Qty.  |
|------|-------------|--------------------|-------|
| A    | 1010-1-37   | Footsection Wldmt. | 1     |
| B    | 1010-32-105 | Footsection Skin   | 1     |
| C    | 25-103      | Pop Rivet          | 28    |
| D    | 7900-1-102  | Velcro             | 24.5" |
| E    | 16-28       | Nylock Nut         | 6     |
| F    | 1010-32-60  | Pivot Bolt         | 2     |
| H    | 14-3        | Nylon Flat Washer  | 2     |
| J    | 3-73        | Hex Hd. Cap Screw  | 4     |
| K    | 721-31-65   | Hole Plug          | 2     |

## 1510-1-36

| Item | Part No.   | Part Name          | Qty.  |
|------|------------|--------------------|-------|
| A    | 1510-1-37  | Footsection Wldmt. | 1     |
| B    | 1510-32-23 | Footsection Skin   | 1     |
| C    | 25-103     | Pop Rivet          | 28    |
| D    | 7900-1-102 | Velcro             | 24.5" |
| E    | 16-28      | Nylock Nut         | 6     |
| F    | 1010-32-60 | Pivot Bolt         | 2     |
| H    | 14-3       | Nylon Flat Washer  | 2     |
| J    | 3-73       | Hex Hd. Cap Screw  | 4     |
| K    | 721-31-65  | Hole Plug          | 2     |

# Foot End Push Handle Assembly



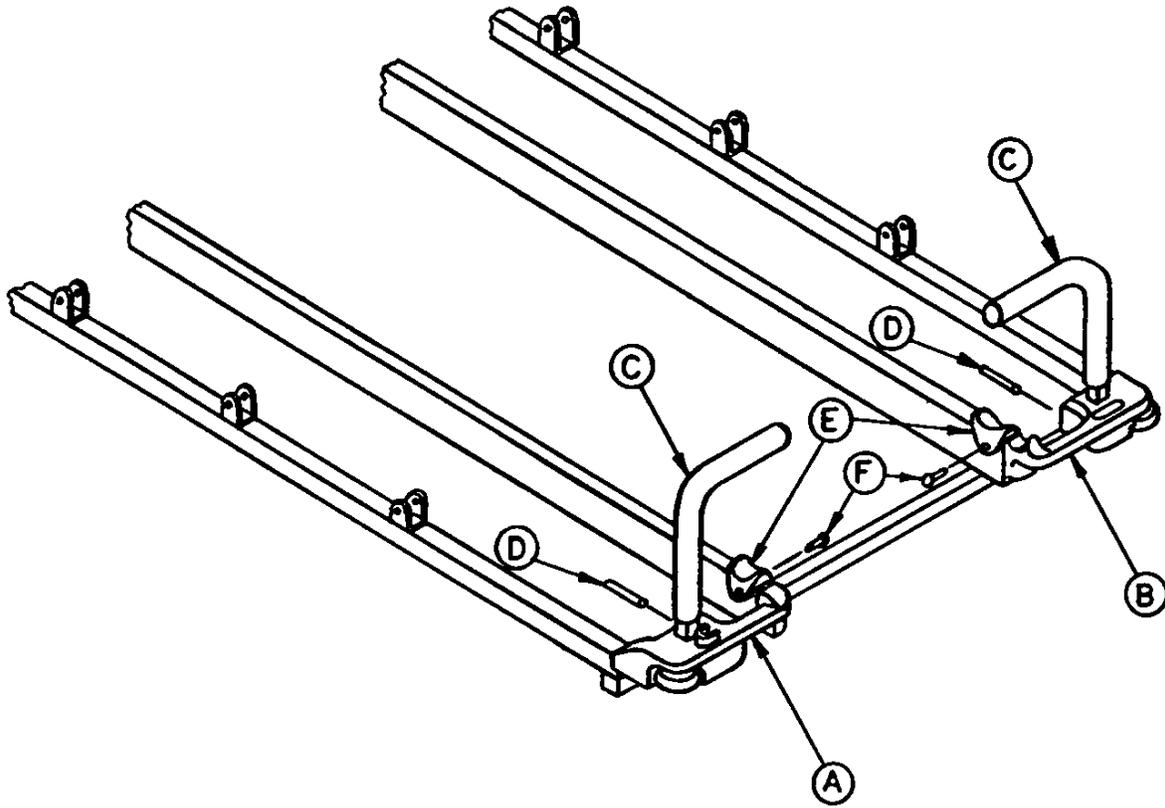
## 1010-51-17

| Item | Part No.   | Part Name          | Qty. |
|------|------------|--------------------|------|
| A    | 1010-51-19 | Guard              | 1    |
| B    | 1000-58-19 | Handle, Push       | 2    |
| C    | 1010-51-13 | Handle Socket, Rt. | 1    |
| D    | 1010-51-14 | Handle Socket, Lt. | 1    |
| E    | 1010-51-18 | Rubber Bumper      | 2    |
| F    | 25-79      | Pop Rivet          | 8    |
| H    | 3-23       | Hex Hd. Bolt       | 2    |
| J    | 16-28      | Nylock Nut         | 4    |
| K    | 26-7       | Roll Pin           | 2    |
| L    | 3-5        | Hex Hd. Bolt       | 2    |

## 1510-51-13

| Item | Part No.   | Part Name          | Qty. |
|------|------------|--------------------|------|
| A    | 1510-51-12 | Guard              | 1    |
| B    | 1000-58-19 | Handle, Push       | 2    |
| C    | 1010-51-13 | Handle Socket, Rt. | 1    |
| D    | 1010-51-14 | Handle Socket, Lt. | 1    |
| E    | 1010-51-18 | Rubber Bumper      | 2    |
| F    | 25-79      | Pop Rivet          | 8    |
| H    | 3-23       | Hex Hd. Bolt       | 2    |
| J    | 16-28      | Nylock Nut         | 4    |
| K    | 26-7       | Roll Pin           | 2    |
| L    | 3-5        | Hex Hd. Bolt       | 2    |

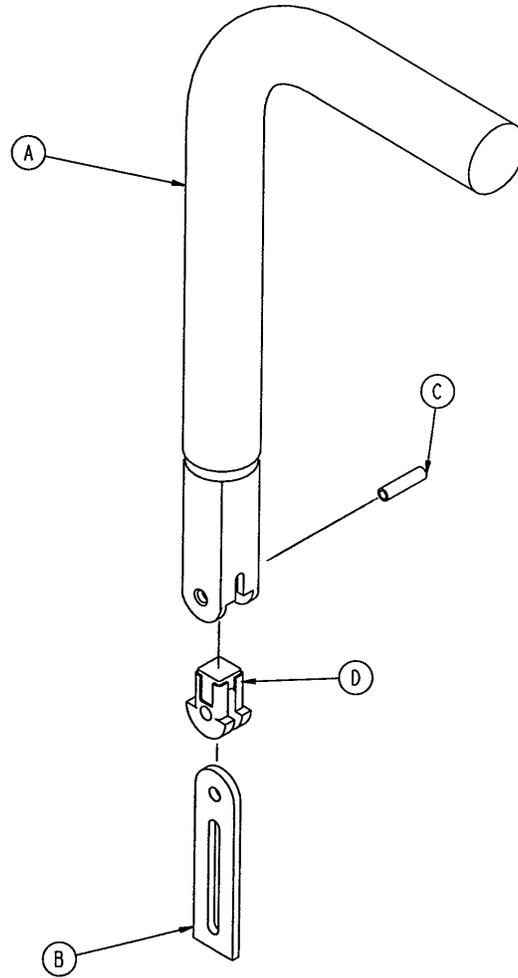
# 1510-88-18 Head End Push Handle Assembly



| Item | Part No.  | Part Name          | Qty. |
|------|-----------|--------------------|------|
| A    | 1010-1-15 | Cover, Head, Left  | 1    |
| B    | 1010-1-16 | Cover, Head, Right | 1    |
| C    | (Page 71) | Handle Assembly    | 2    |
| D    | 26-12     | Roll Pin           | 2    |
| E    | 1010-1-35 | Handle Rest        | 2    |
| F    | 25-79     | Pop Rivet          | 4    |

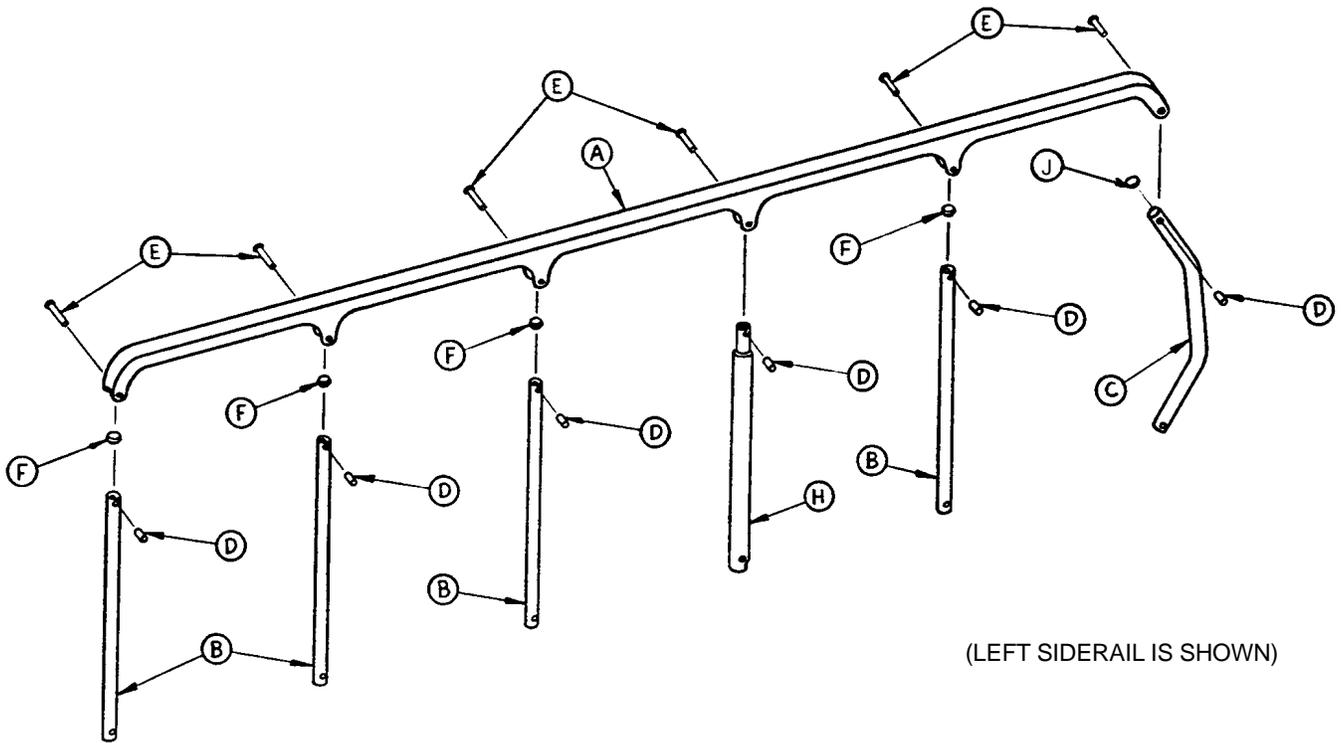
# 1010-1-30 Push Handle Assembly

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| Item | Part Name   | Part No.        | Qty. |
|------|-------------|-----------------|------|
| A    | 1010-254-18 | Sleeve Assembly | 1    |
| B    | 1010-254-24 | Stop Link       | 1    |
| C    | 26-10       | Roll Pin        | 1    |
| D    | 1010-254-23 | Link Support    | 1    |

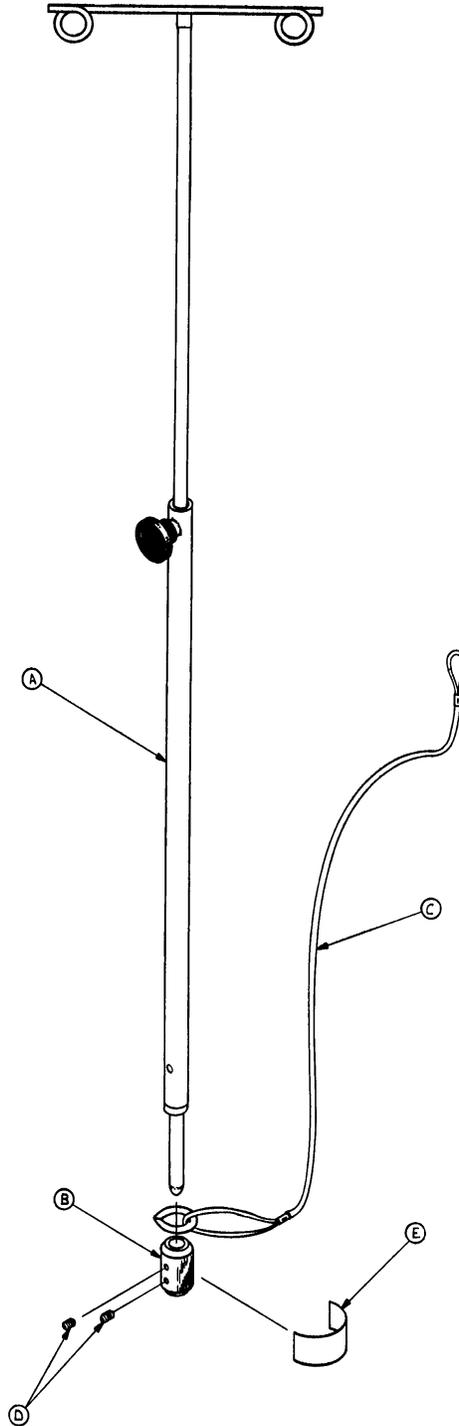
# 1010-26-17 & 1010-26-19 Siderail Ass'y, Right & Left



| Item | Part No.   | Part Name          | Qty. |
|------|------------|--------------------|------|
| A    | 1010-26-15 | Top Rail           | 1    |
| B    | 1010-26-83 | Upright            | 4    |
| C    | 1010-26-84 | Upright, Bent      | 1    |
| D    | 1010-26-82 | Sleeve Bearing     | 6    |
| E    | 25-106     | Semi-Tubular Rivet | 6    |
| F    | 1010-26-10 | Round Hole Plug    | 4    |
| H    | 1010-26-85 | Upright, Latch     | 1    |
| J    | 1010-26-12 | Bent Spindle Rest  | 1    |

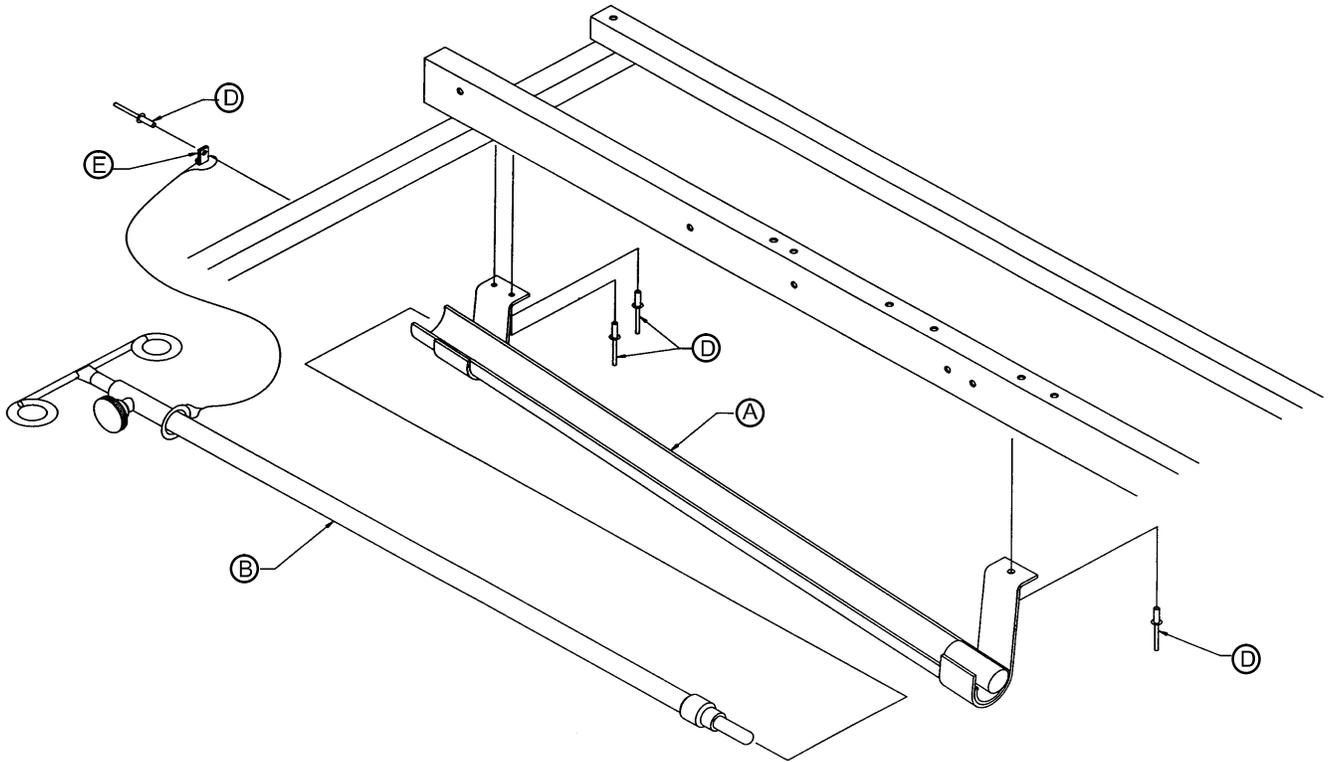
# 1010-22-26 Tethered I.V. Pole Assembly

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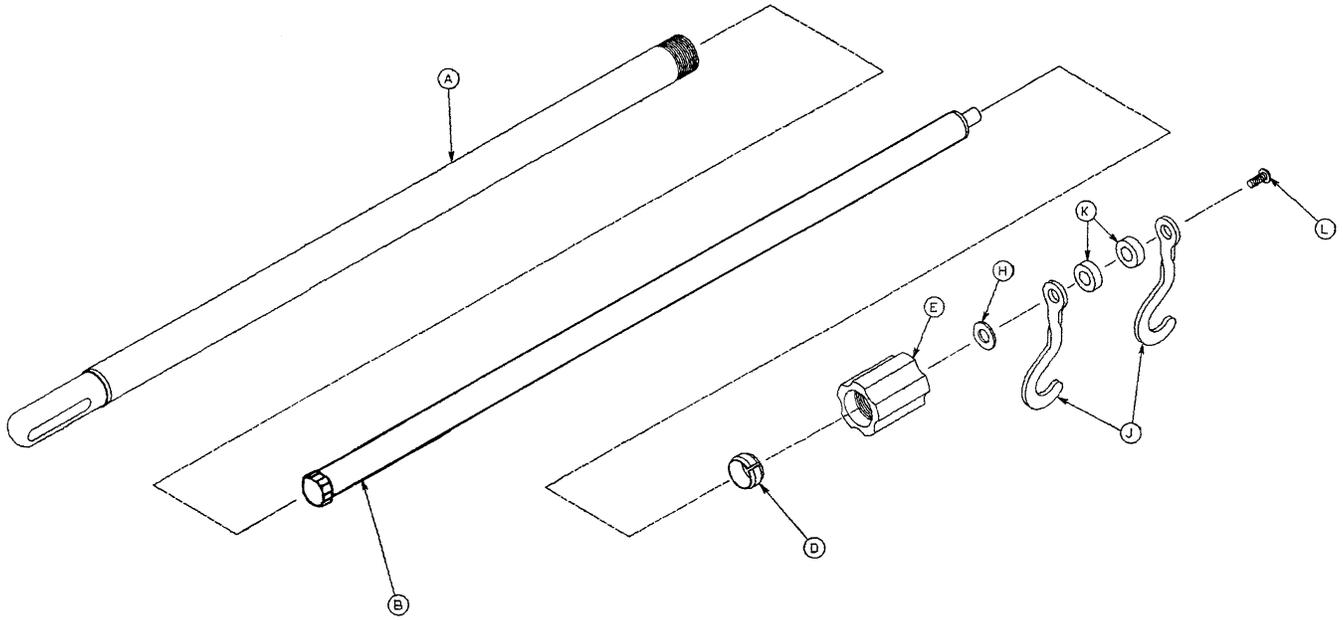
| Item | Part No.   | Part Name      | Qty. |
|------|------------|----------------|------|
| A    | 721-47-6   | I.V. Holder    | 1    |
| B    | 721-47-14  | Retainer       | 1    |
| C    | 1010-22-27 | Cable Assembly | 1    |
| D    | 21-16      | Set Screw      | 2    |
| E    | 1010-22-27 | Label          | 1    |

# 1010-22-10 Tethered I.V. to Frame Assembly



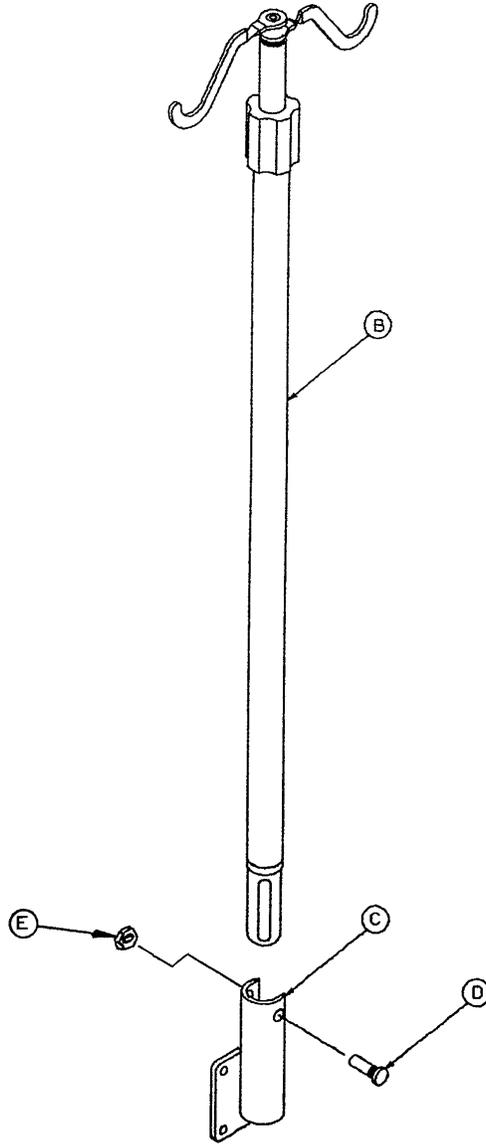
| Item | Part No.   | Part Name              | Qty. |
|------|------------|------------------------|------|
| A    | 1010-22-25 | Trough Assembly        | 1    |
| B    | (Page 73)  | Tethered I.V. Assembly | 1    |
| D    | 25-92      | Pop Rivet              | 4    |
| E    | 34-22      | Loop Clamp             | 1    |

# 1010-59-10 Permanent I.V. Pole Assembly



| Item | Part No.   | Part Name            | Qty.     |
|------|------------|----------------------|----------|
| A    | 1010-59-24 | Base Tube Ass'y      | 1        |
| B    | 1010-59-30 | Exten. Tube Ass'y    | 1        |
| D    | 1001-59-47 | Lock Ring            | 1        |
| E    | 1001-59-46 | Lock Actuator        | 1        |
| H    | 14-20      | Nylon Flat Washer    | As Req'd |
| J    | 1010-59-16 | I.V. Hook            | 2        |
| K    | 52-17      | Nylon Spacer         | 2        |
| L    | 7-4        | Truss Hd. Mach. Scr. | 1        |

# Permanent I.V. Pole Mounting Assembly



### 1010-80 (Foot)

| Item | Part No.    | Part Name          | Qty. |
|------|-------------|--------------------|------|
| B    | (Page 75)   | I.V. Pole Ass'y    | 1    |
| C    | 1001-259-11 | I.V. Socket Ass'y  | 1    |
| D    | 4-91        | But. Hd. Cap Screw | 1    |
| E    | 16-20       | Self-Locking Nut   | 1    |
| F    | 1001-59-42  | I.V. Plug          | 1    |

### 1010-81 (Head)

| Item | Part No.    | Part Name          | Qty. |
|------|-------------|--------------------|------|
| B    | (Page 75)   | I.V. Pole Ass'y    | 1    |
| C    | 1001-259-11 | I.V. Socket Ass'y  | 1    |
| D    | 4-91        | But. Hd. Cap Screw | 1    |
| E    | 16-20       | Self-Locking Nut   | 1    |
| F    | 1001-59-42  | I.V. Plug          | 1    |

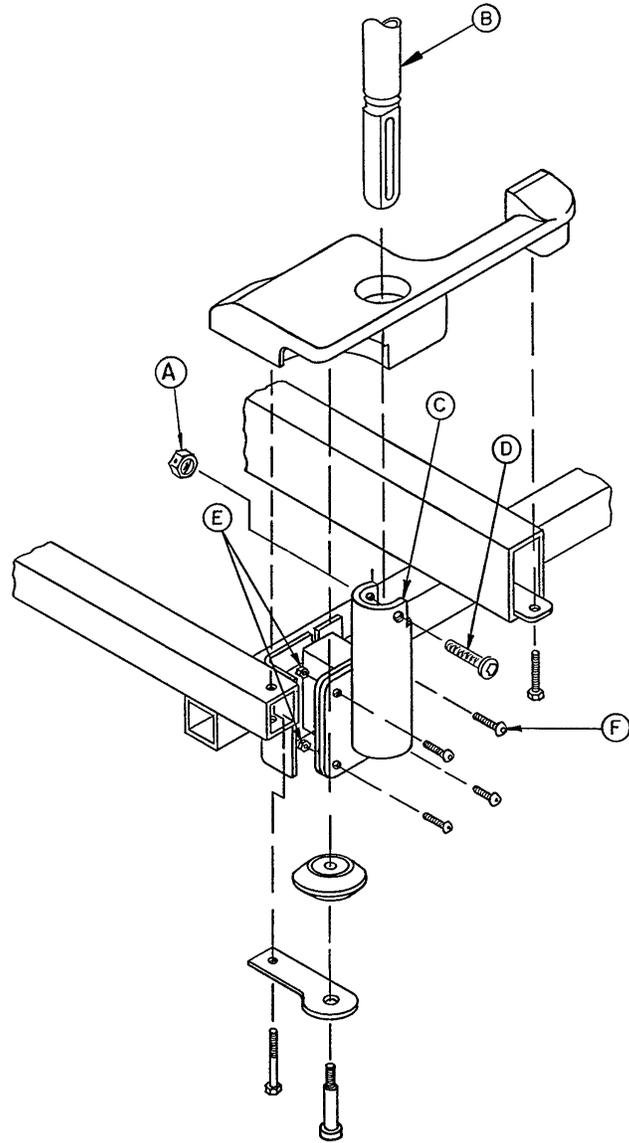
### 1510-80 (Foot)

| Item | Part No.    | Part Name             | Qty. |
|------|-------------|-----------------------|------|
| B    | (Page 75)   | I.V. Pole Ass'y       | 1    |
| C    | 1001-259-11 | I.V. Socket Ass'y     | 1    |
| D    | 4-91        | But. Hd. Cap Screw    | 1    |
| E    | 16-20       | Self-Locking Nut      | 1    |
| F    | 1001-59-42  | I.V. Plug (not shown) | 2    |
| H    | 52-291      | Spacer (not shown)    | 1    |

### 1510-81 (Head)

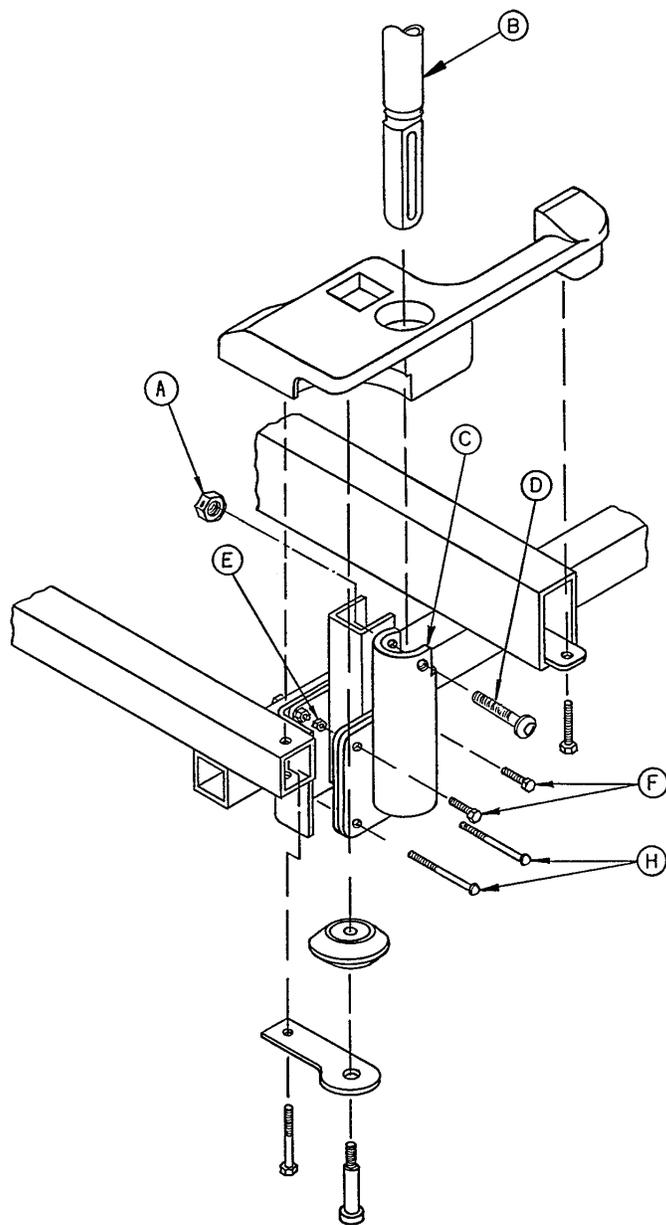
| Item | Part No.    | Part Name             | Qty. |
|------|-------------|-----------------------|------|
| B    | (Page 75)   | I.V. Pole Ass'y       | 1    |
| C    | 1001-259-11 | I.V. Socket Ass'y     | 1    |
| D    | 4-91        | But. Hd. Cap Screw    | 1    |
| E    | 16-20       | Self-Locking Nut      | 1    |
| F    | 1001-59-42  | I.V. Plug (not shown) | 2    |
| H    | 52-291      | Spacer (not shown)    | 1    |

# 1010-80-100 Replacement Perm. I.V. Pole Ass'y, Foot



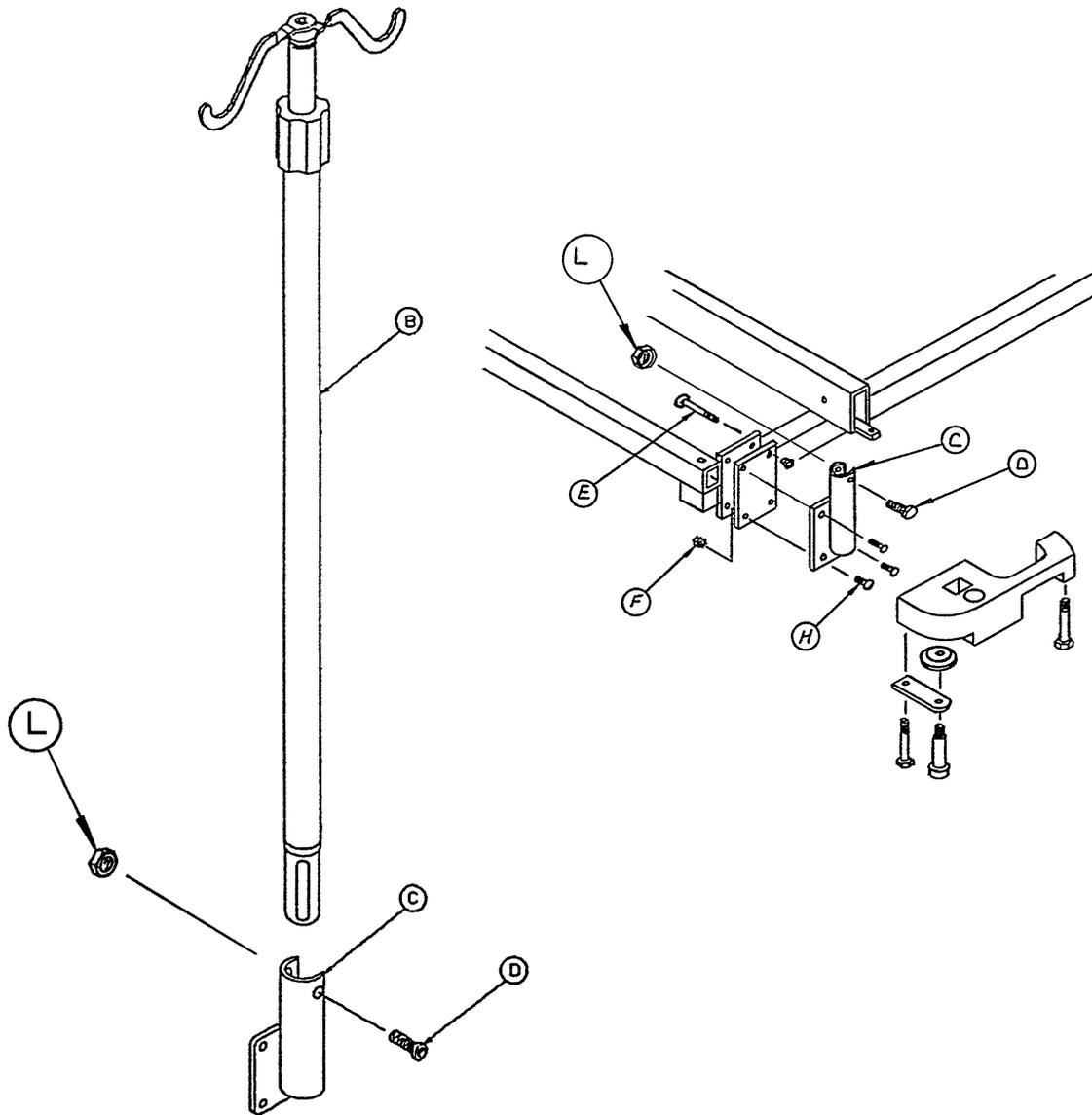
| Item | Part No.    | Part Name            | Qty. |
|------|-------------|----------------------|------|
| A    | 16-20       | Self-Locking Nut     | 1    |
| B    | (Page 75)   | I.V. Pole Ass'y      | 1    |
| C    | 1001-259-11 | Socket Ass'y         | 1    |
| D    | 4-91        | But. Hd. Cap Screw   | 1    |
| E    | 16-28       | Nylock Hex Nut       | 4    |
| F    | 4-161       | Button Hd. Cap Screw | 4    |
| J    | 1001-59-42  | I.V. Plug            | 1    |

# 1010-81-100 Replacement Perm. I.V. Pole Ass'y, Head



| Item | Part No.    | Part Name            | Qty. |
|------|-------------|----------------------|------|
| A    | 16-20       | Self-Locking Nut     | 1    |
| B    | (Page 75)   | I.V. Pole Ass'y      | 1    |
| C    | 1001-259-11 | Socket Ass'y         | 1    |
| D    | 4-91        | But. Hd. Cap Screw   | 1    |
| E    | 16-28       | Nylock Hex Nut       | 4    |
| F    | 3-50        | Hex Hd. Cap Screw    | 2    |
| H    | 4-163       | Button Hd. Cap Screw | 2    |
| J    | 1001-59-42  | I.V. Plug            | 1    |

# Replacement Permanent I.V. Pole Assembly (1510)



## 1510-80-100 (Foot)

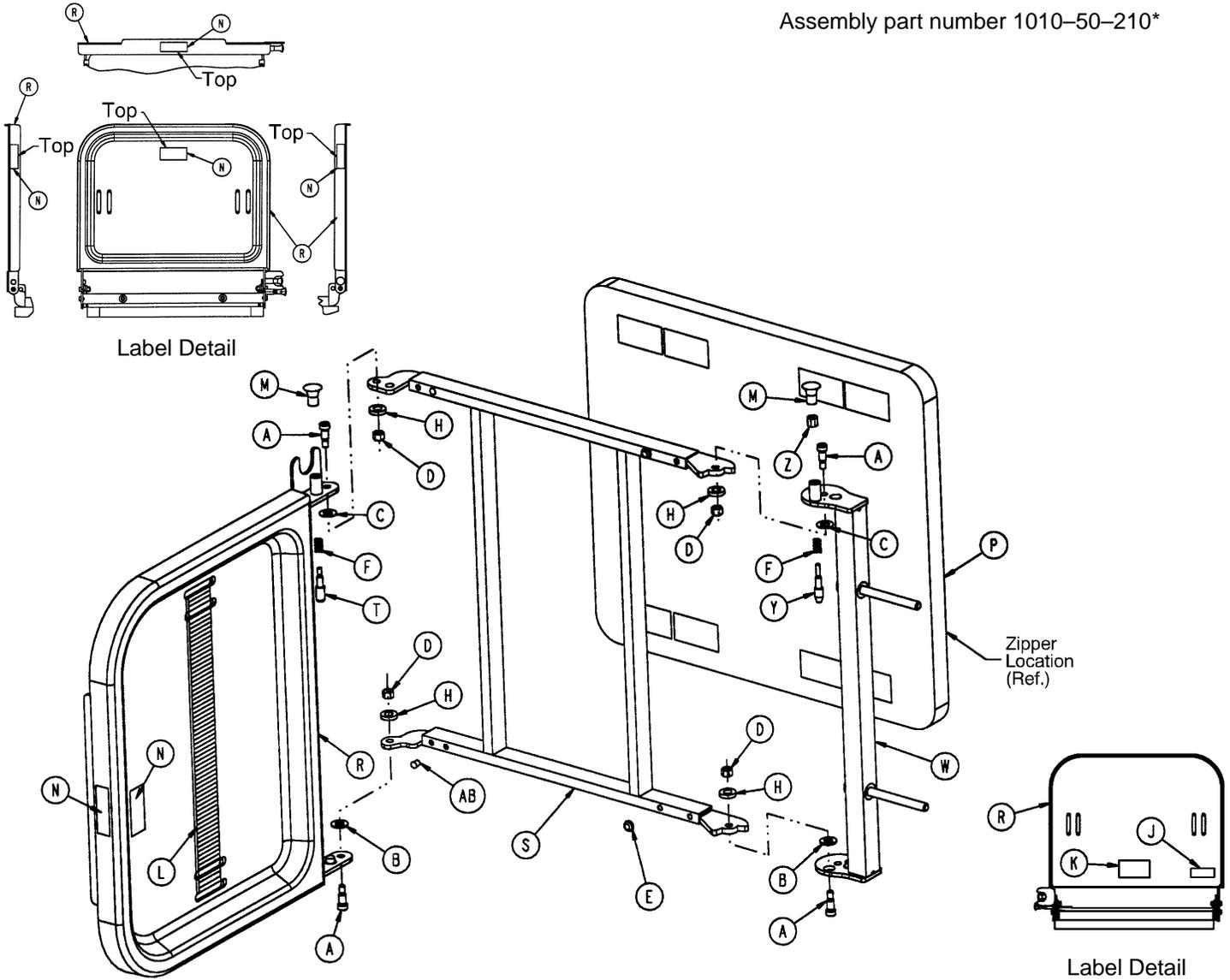
| Item | Part No.    | Part Name             | Qty. |
|------|-------------|-----------------------|------|
| B    | (Page 75)   | I.V. Pole Ass'y       | 1    |
| C    | 1001-259-11 | I.V. Socket Ass'y     | 1    |
| D    | 4-91        | But. Hd. Cap Screw    | 1    |
| E    | 4-163       | But. Hd. Cap Screw    | 1    |
| F    | 16-28       | Nyloc Hex Nut         | 4    |
| H    | 4-161       | But. Hd. Cap Screw    | 4    |
| J    | 26-12       | Roll Pin (Not Shown)  | 1    |
| K    | 51-13       | Loctite (Not Shown)   | 1    |
| L    | 16-20       | Self-Locking Nut      | 1    |
| M    | 1001-59-42  | I.V. Plug (not shown) | 2    |
| N    | 52-291      | Spacer (not shown)    | 1    |

## 1510-81-100 (Head)

| Item | Part No.    | Part Name             | Qty. |
|------|-------------|-----------------------|------|
| B    | (Page 75)   | I.V. Pole Ass'y       | 1    |
| C    | 1001-259-11 | I.V. Socket Ass'y     | 1    |
| D    | 4-91        | But. Hd. Cap Screw    | 1    |
| E    | 4-163       | But. Hd. Cap Screw    | 1    |
| F    | 16-28       | Nyloc Hex Nut         | 4    |
| H    | 4-161       | But. Hd. Cap Screw    | 4    |
| J    | 26-12       | Roll Pin (Not Shown)  | 1    |
| K    | 51-13       | Loctite (Not Shown)   | 1    |
| L    | 16-20       | Self-Locking Nut      | 1    |
| M    | 1001-59-42  | I.V. Plug (not shown) | 2    |
| N    | 52-191      | Spacer (not shown)    | 1    |

# Foot Extension/Defibrillator Tray Assembly

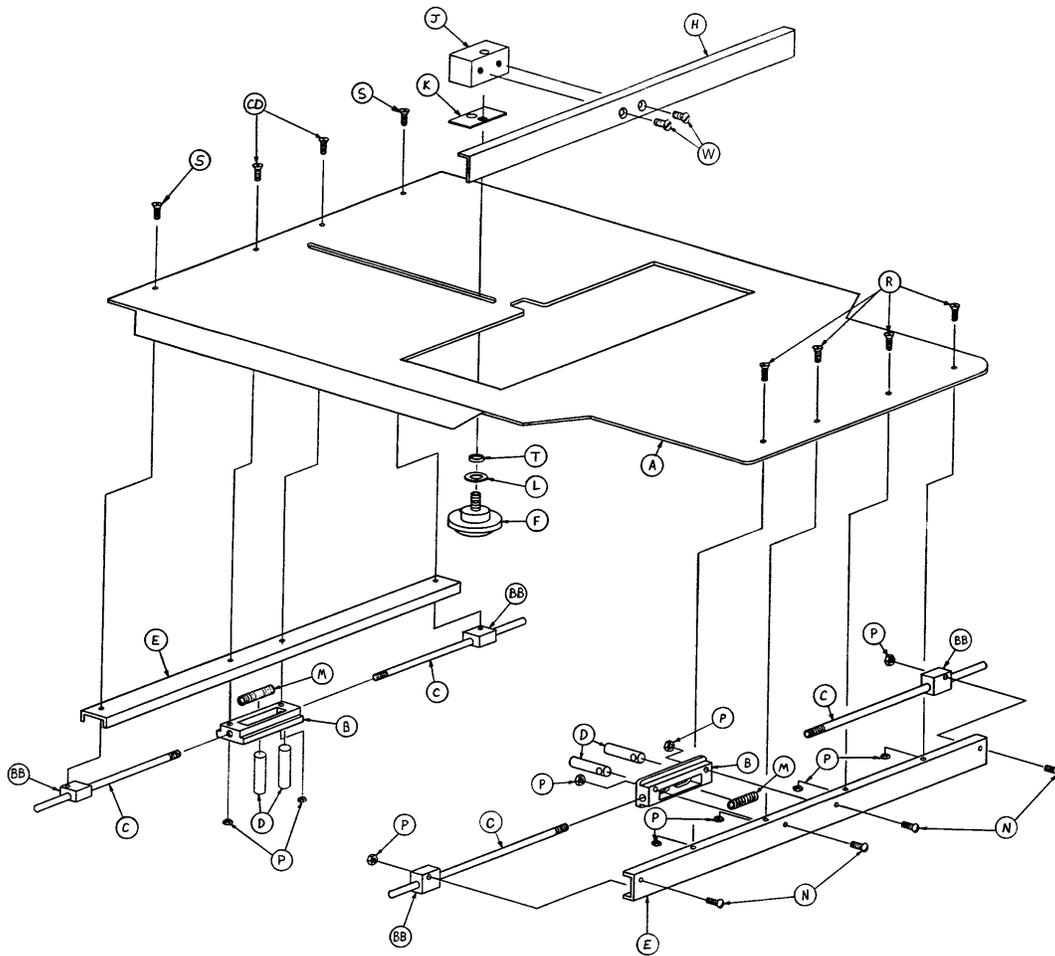
Assembly part number 1010-50-210\*



| Item | Part No.   | Part Name                | Qty. | Item | Part No.    | Part Name            | Qty. |
|------|------------|--------------------------|------|------|-------------|----------------------|------|
| A    | 8-49       | Socket Hd. Shoulder Bolt | 4    | M    | 1010-50-50  | Knob                 | 2    |
| B    | 14-20      | Nylon Washer             | 2    | N    | 1010-50-57  | "Max. Weight" Label  | 4    |
| C    | 14-21      | Nylon Washer             | 2    | P    | 1010-50-205 | Cushion Assembly     | 1    |
| D    | 16-28      | Fiberlock Nut            | 4    | R    | 1010-50-218 | Foot & Tray Board    | 1    |
| E    | 37-52      | Rubber Bumper            | 2    | S    | 1010-50-225 | Pivot Frame Weldment | 1    |
| F    | 38-133     | Spring                   | 2    | T    | 1010-50-242 | Pin Lock             | 1    |
| H    | 52-17      | Spacer                   | 4    | W    | 1010-50-246 | Base Mounting Ass'y  | 1    |
| J    | 1010-50-17 | Specification Label      | 1    | Y    | 1010-50-248 | Lower Pin Lock       | 1    |
| K    | 1010-50-19 | "Push/Pull" Label        | 1    | Z    | 1010-50-250 | Pin Adjuster         | 1    |
| L    | 1010-50-21 | Long Strap               | 1    | AB   | 721-31-65   | Hole Plug            | 2    |

\* Replacement part number 1010-50-100.

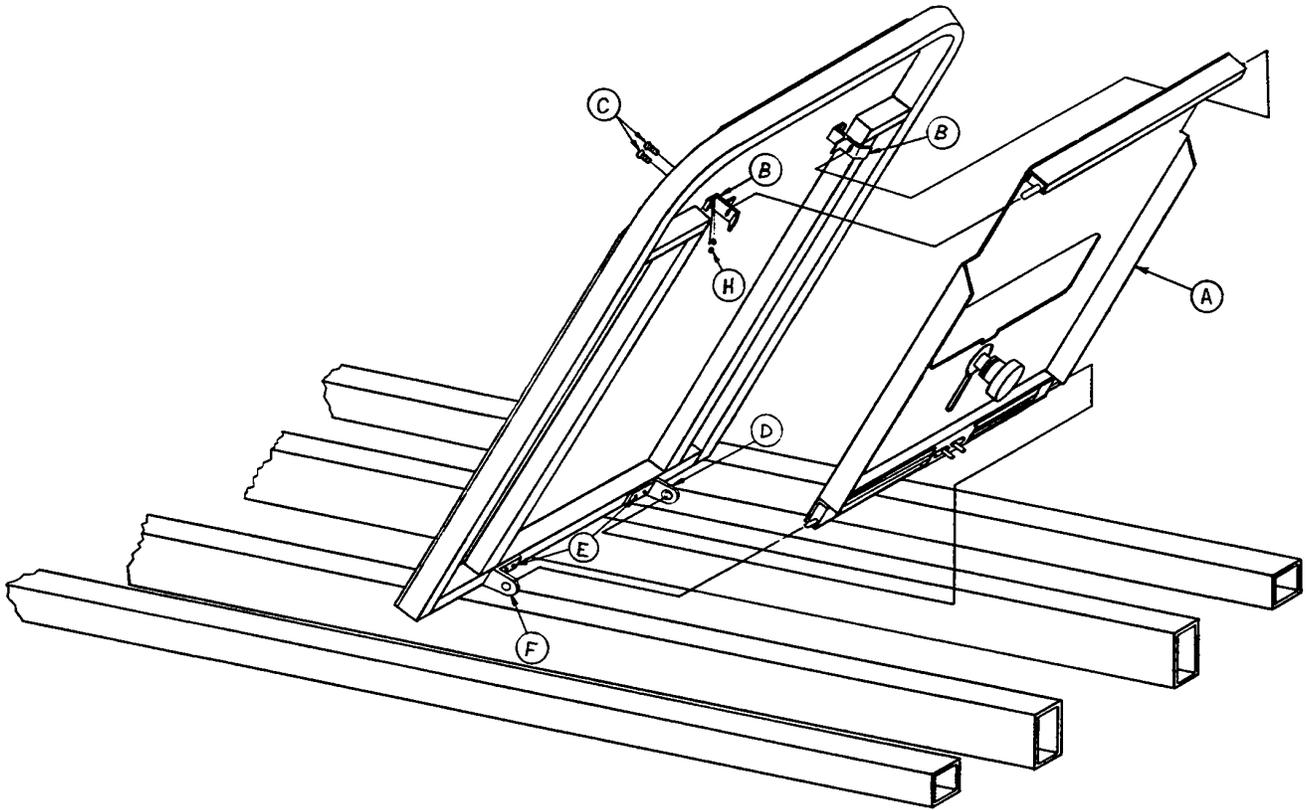
# 1010-23-10\* Fowler X-Ray Cassette Assembly



| Item | Part No.   | Part Name              | Qty |
|------|------------|------------------------|-----|
| A    | 1010-23-16 | Tray                   | 1   |
| B    | 926-23-62  | Post Housing           | 2   |
| C    | 1010-23-24 | Actuating Rod          | 4   |
| D    | 926-23-64  | Post                   | 4   |
| E    | 1010-23-36 | Bearing Housing        | 2   |
| F    | 24-10      | Knob                   | 1   |
| H    | 1010-23-28 | Tray Angle             | 1   |
| J    | 926-23-70  | Block Assembly         | 1   |
| K    | 926-23-69  | Washer                 | 1   |
| L    | 14-3       | Washer                 | 1   |
| M    | 38-122     | Compression Spring     | 2   |
| N    | 2-10       | Rd. Hd. Machine Screw  | 4   |
| P    | 16-14      | Fiberlock Nut          | 10  |
| R    | 1-22       | Flat Hd. Machine Screw | 4   |
| S    | 1-6        | Flat Hd. Machine Screw | 2   |
| T    | 926-23-71  | Bushing                | 1   |
| W    | 1-20       | Flat Hd. Machine Screw | 2   |
| Y    | 1010-23-17 | Specification Label    | 1   |
| AA   | 1010-23-19 | Operation Label        | 1   |
| BB   | 1010-23-37 | Rod Guide              | 4   |
| CC   | 1010-23-18 | Warning Label          | 1   |
| CD   | 1-79       | Flat Hd. Machine Screw | 2   |

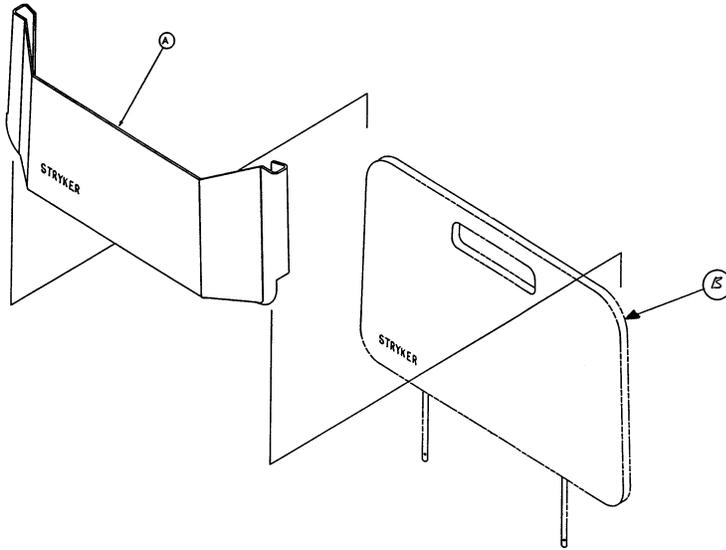
\*Replacement Part Number 1010-23-200

# 1010-23-11 Fowler X-Ray Cassette Mounting Ass'y



| Item | Part No.   | Part Name            | Qty. |
|------|------------|----------------------|------|
| A    | (Page 81)  | X-Ray Cassette Ass'y | 1    |
| B    | 1010-23-32 | Cassette Lock        | 2    |
| C    | 4-149      | Button Hd. Cap Screw | 4    |
| D    | 1010-23-39 | Mtg. Bracket, Right  | 1    |
| E    | 25-86      | Pop Rivet            | 4    |
| F    | 1010-23-38 | Mtg. Bracket, Left   | 1    |
| H    | 16-3       | Self-Locking Nut     | 4    |

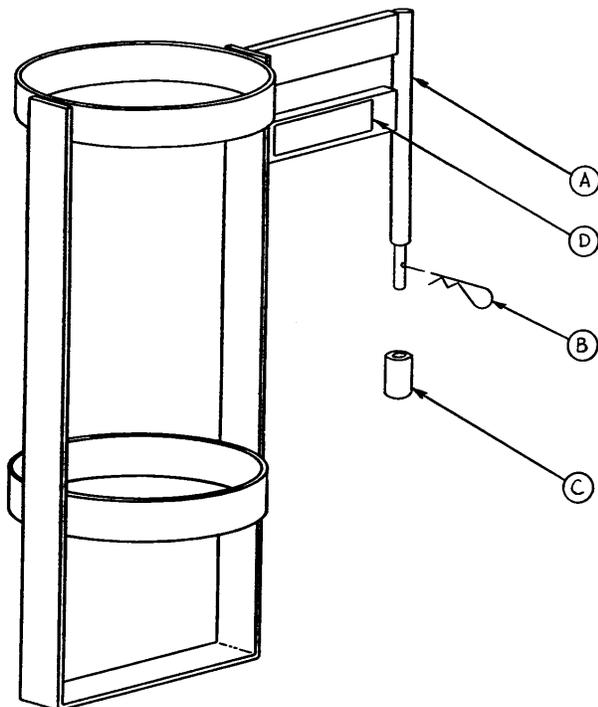
# 741-34\* Foot Board/Chartholder Assembly



| Item | Part No.  | Part Name       | Qty. |
|------|-----------|-----------------|------|
| A    | 946-28-11 | Chart Holder    | 1    |
| B    | 741-29-18 | Head/Foot Board | 1    |

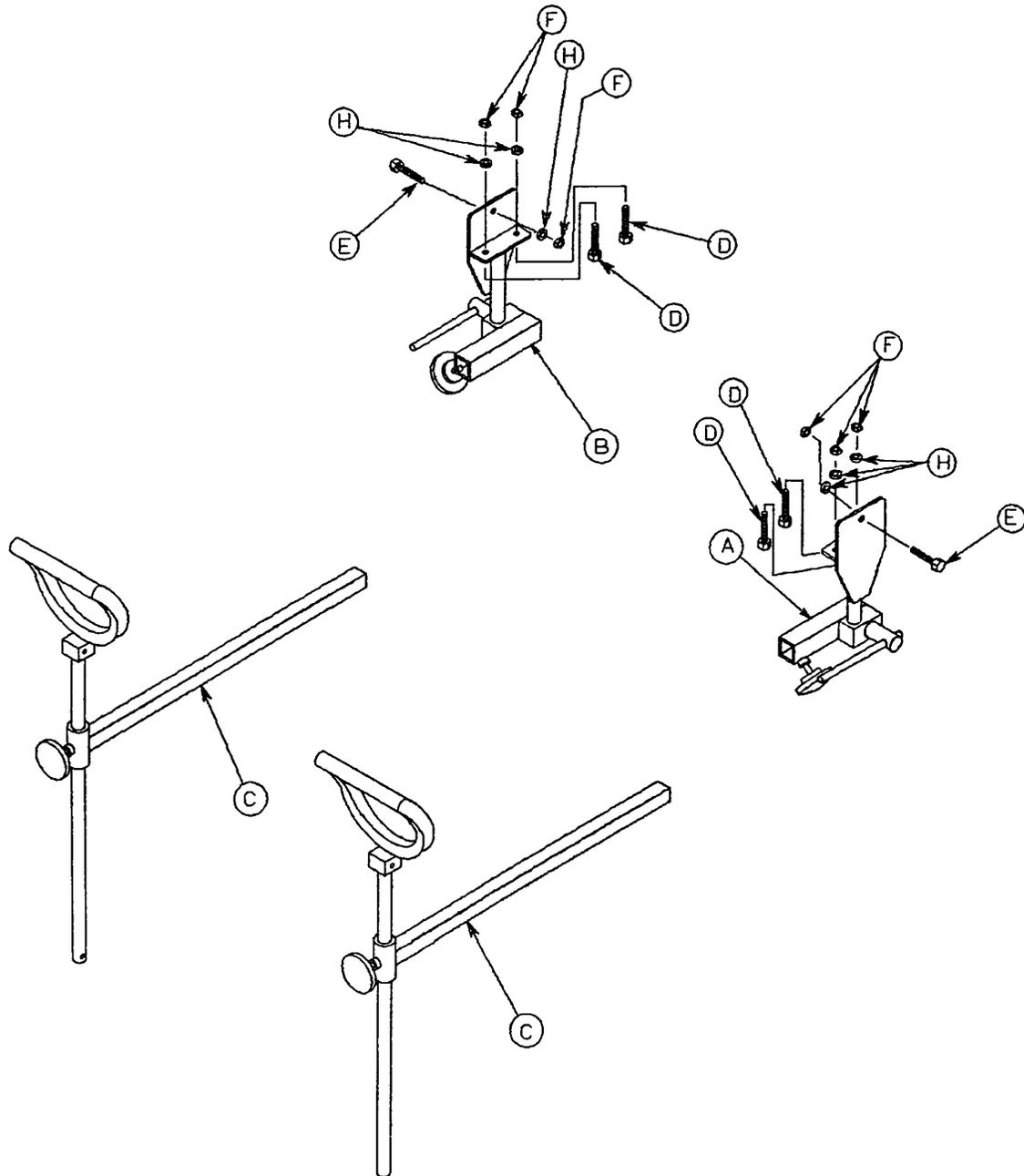
\*Replacement Part Number 741-34-100

# 1010-30 Upright Oxygen Bottle Holder Assembly



| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1010-30-11 | Upright Bottle Holder | 1    |
| B    | 27-12      | Cotter Pin            | 1    |
| C    | 741-30-24  | Nylon Stand-Off       | 1    |
| D    | 1010-30-17 | Spec. Label           | 1    |

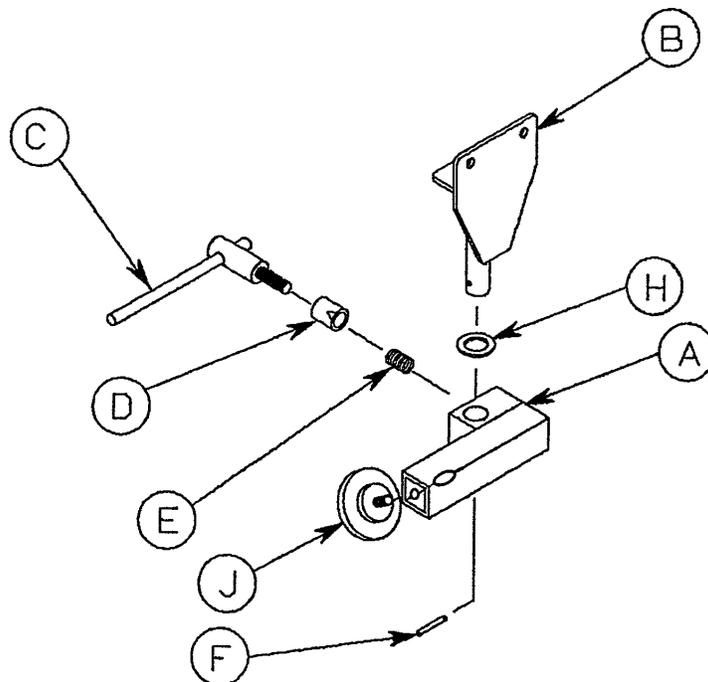
# 1010-55-10\* Heel Stirrup and Support Assembly



| Item | Part No.  | Part Name                 | Qty. |
|------|-----------|---------------------------|------|
| A    | (Page 85) | Rt. Stirrup Support Ass'y | 1    |
| B    | (Page 86) | Lt. Stirrup Support Ass'y | 1    |
| C    | (Page 87) | Stirrup Assembly          | 2    |
| D    | 3-73      | Hex Head Cap Screw        | 4    |
| E    | 3-47      | Hex Head Cap Screw        | 2    |
| F    | 16-28     | Nylock Hex Nut            | 6    |
| H    | 11-158    | Flat Washer               | 6    |

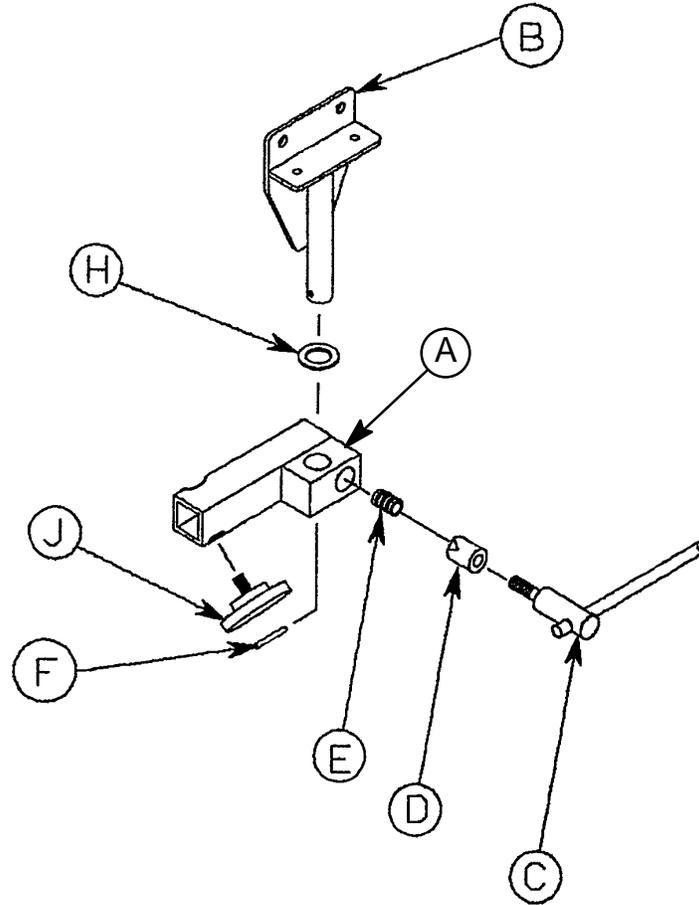
\*Replacement Part Number 1010-55-100

# 1001-55-15 Right Stirrup Support Assembly



| Item | Part No.   | Part Name                | Qty. |
|------|------------|--------------------------|------|
| A    | 1010-55-16 | Right Support Tube Ass'y | 1    |
| B    | 1001-55-11 | Mounting Bracket         | 1    |
| C    | 650-2-32   | Lock Screw Assembly      | 1    |
| D    | 966-51-19  | Wedge Lock, Modified     | 1    |
| E    | 38-171     | Compression Spring       | 1    |
| F    | 26-7       | Roll Pin                 | 1    |
| H    | 14-40      | Nylon Flat Washer        | 1    |
| J    | 24-11      | Knob                     | 1    |

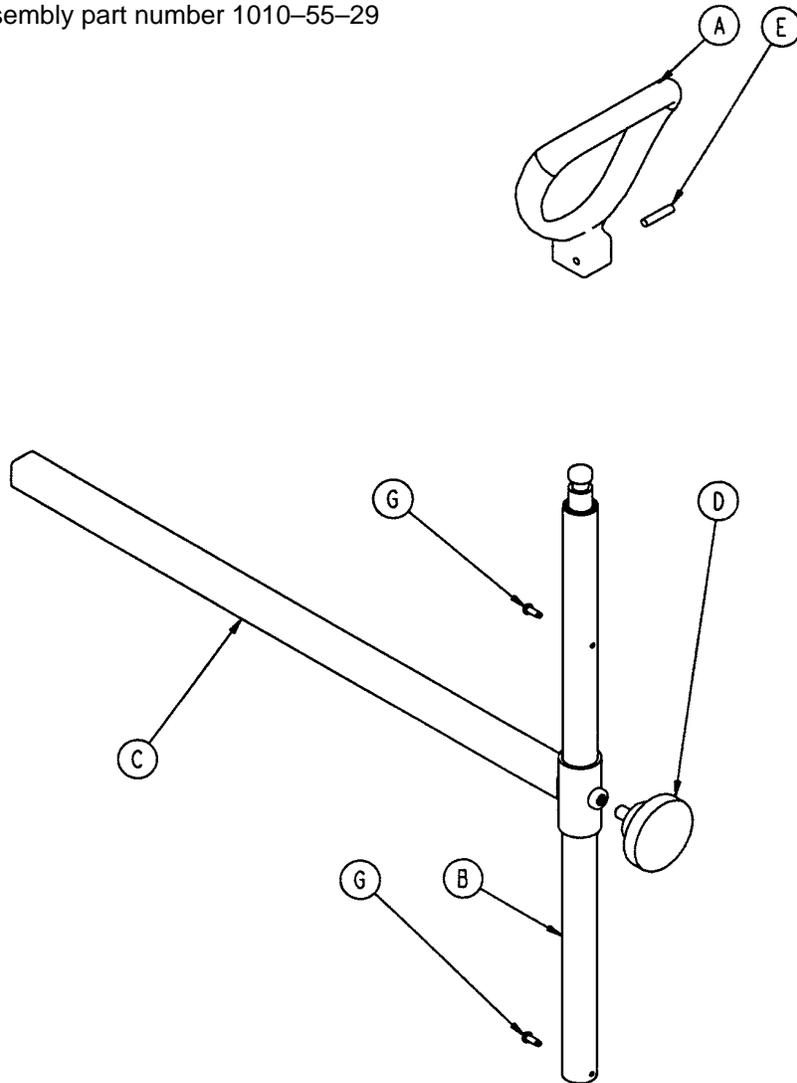
# 1001-55-16 Left Stirrup Support Assembly



| Item | Part No.   | Part Name               | Qty. |
|------|------------|-------------------------|------|
| A    | 1010-55-26 | Left Support Tube Ass'y | 1    |
| B    | 1001-55-11 | Mounting Bracket        | 1    |
| C    | 650-2-32   | Lock Screw Assembly     | 1    |
| D    | 966-51-19  | Wedge Lock, Modified    | 1    |
| E    | 38-171     | Compression Spring      | 1    |
| F    | 26-7       | Roll Pin                | 1    |
| H    | 14-40      | Nylon Flat Washer       | 1    |
| J    | 24-11      | Knob                    | 1    |

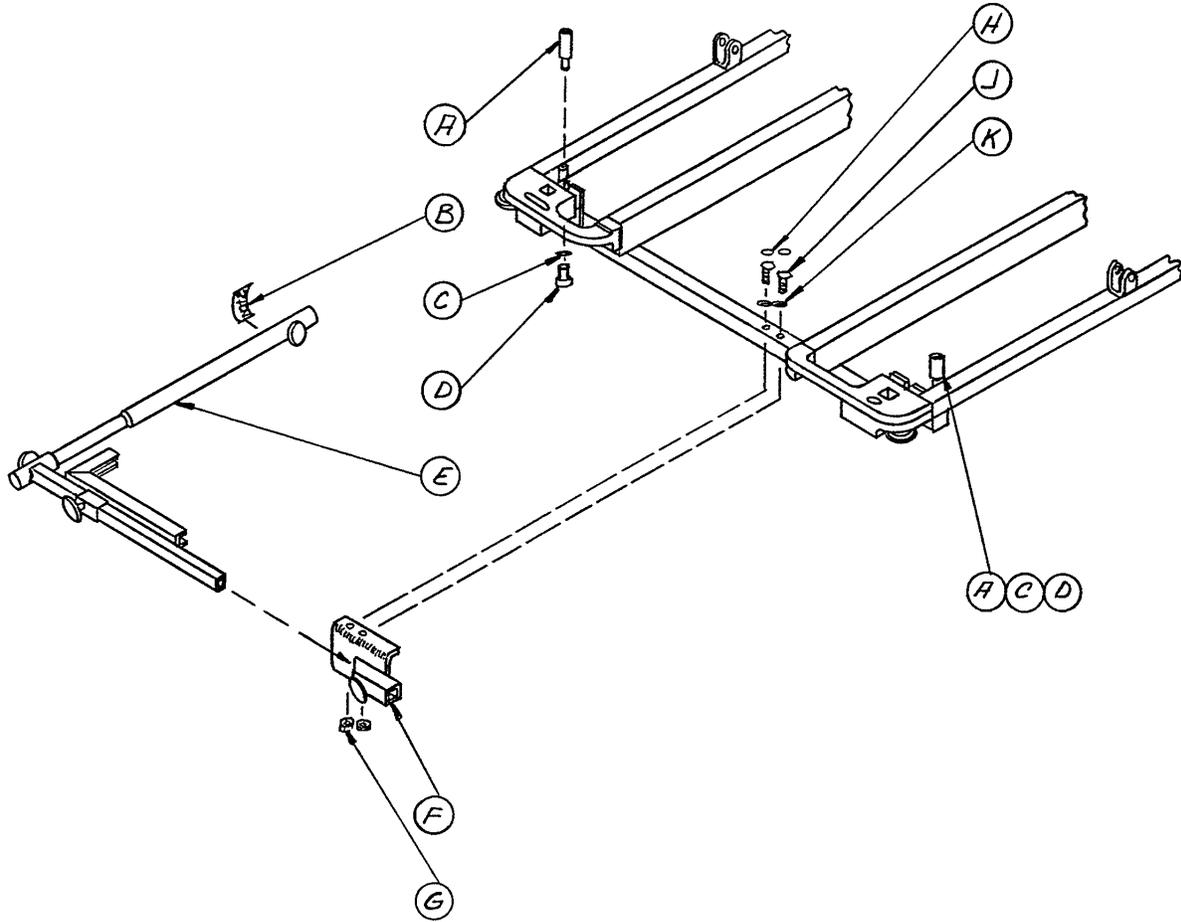
# Heel Stirrup Assembly

Assembly part number 1010-55-29



| Item | Part No.   | Part Name               | Qty. |
|------|------------|-------------------------|------|
| A    | 390-20-13  | Stirrup                 | 1    |
| B    | 390-20-9   | Stirrup Holder Assembly | 1    |
| C    | 1010-55-30 | Extension Tube Assembly | 1    |
| D    | 24-11      | Knob                    | 1    |
| E    | 26-43      | Roll Pin                | 1    |
| G    | 22-8       | Drive Screw             | 2    |

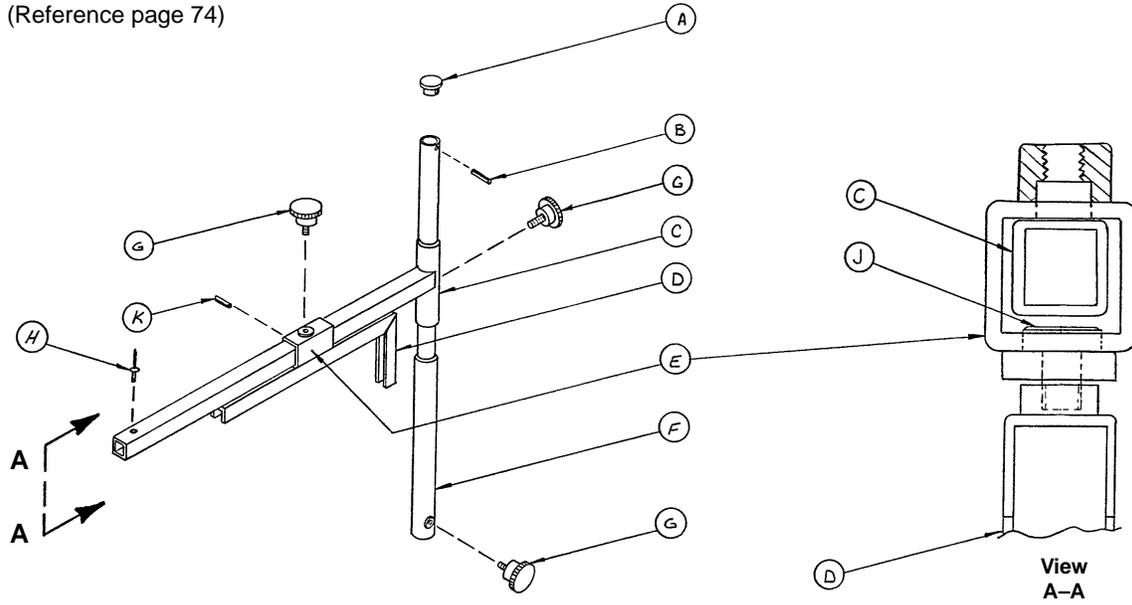
# 1010-70-1 C-Spine Cassette Holder Assembly



| Item | Part No.    | Part Name             | Qty. |
|------|-------------|-----------------------|------|
| A    | 1010-70-25  | I.V. Adaptor          | 2    |
| B    | 1010-70-18  | Specification Label   | 1    |
| C    | 11-3        | Flat Washer           | 2    |
| D    | 4-91        | Soc. Hd. Cap Screw    | 2    |
| E    | (page 87.2) | Support Pole Assembly | 1    |
| F    | (page 87.3) | Storage Bracket Ass'y | 1    |
| G    | 16-5        | Conelock Nut          | 2    |
| H    | 37-55       | Cap                   | 2    |
| J    | 3-47        | Hex Hd. Cap Screw     | 2    |
| K    | 37-56       | Washer                | 2    |

# Optional C-Spine Support Pole Assembly

(Reference page 74)

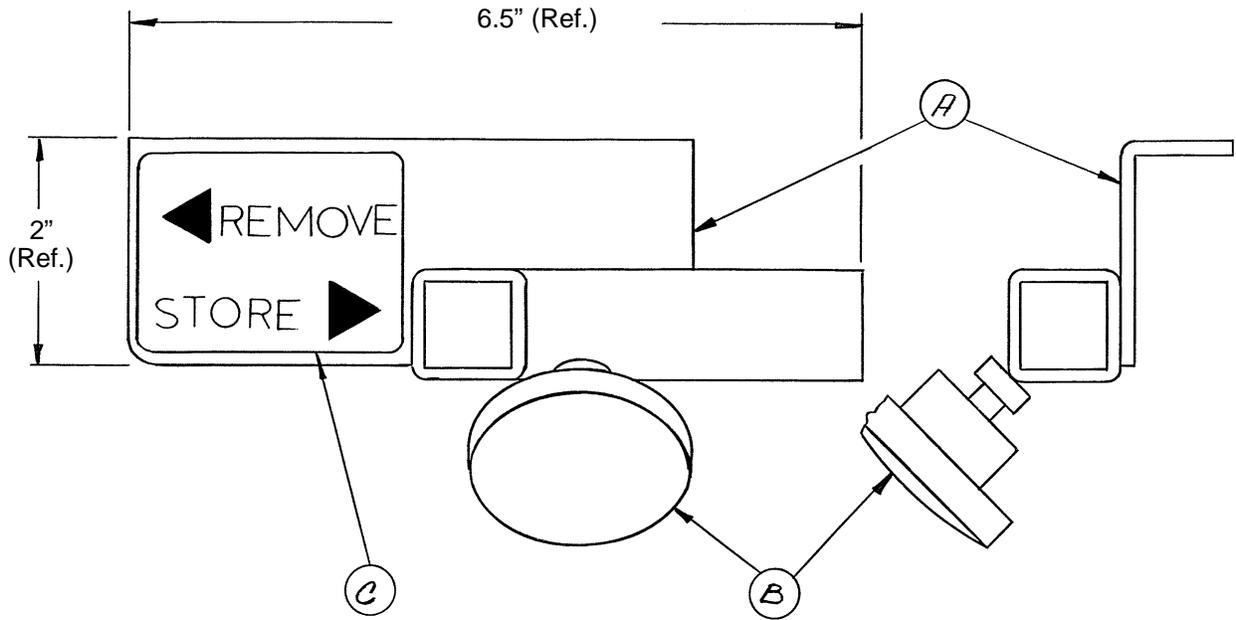


Assembly part number 1010-70-10 (reference only)

| Item | Part No.   | Part Name                | Qty. |
|------|------------|--------------------------|------|
| A    | 1010-70-33 | Support Tube Cap         | 1    |
| B    | 26-6       | Roll Pin                 | 1    |
| C    | 1010-70-34 | Support Arm Weldment     | 1    |
| D    | 1010-70-42 | Cassette Holder Weldment | 1    |
| E    | 1010-70-50 | Adjustment Tube Weldment | 1    |
| F    | 1010-70-30 | Base Tube Weldment       | 1    |
| G    | 1010-70-45 | Knob                     | 3    |
| H    | 25-55      | Pop Rivet                | 1    |
| J    | 1010-70-44 | Pivot Pin                | 1    |
| K    | 26-5       | Roll Pin                 | 1    |

# Optional C–Spine Storage Bracket Assembly

(Reference page 74)



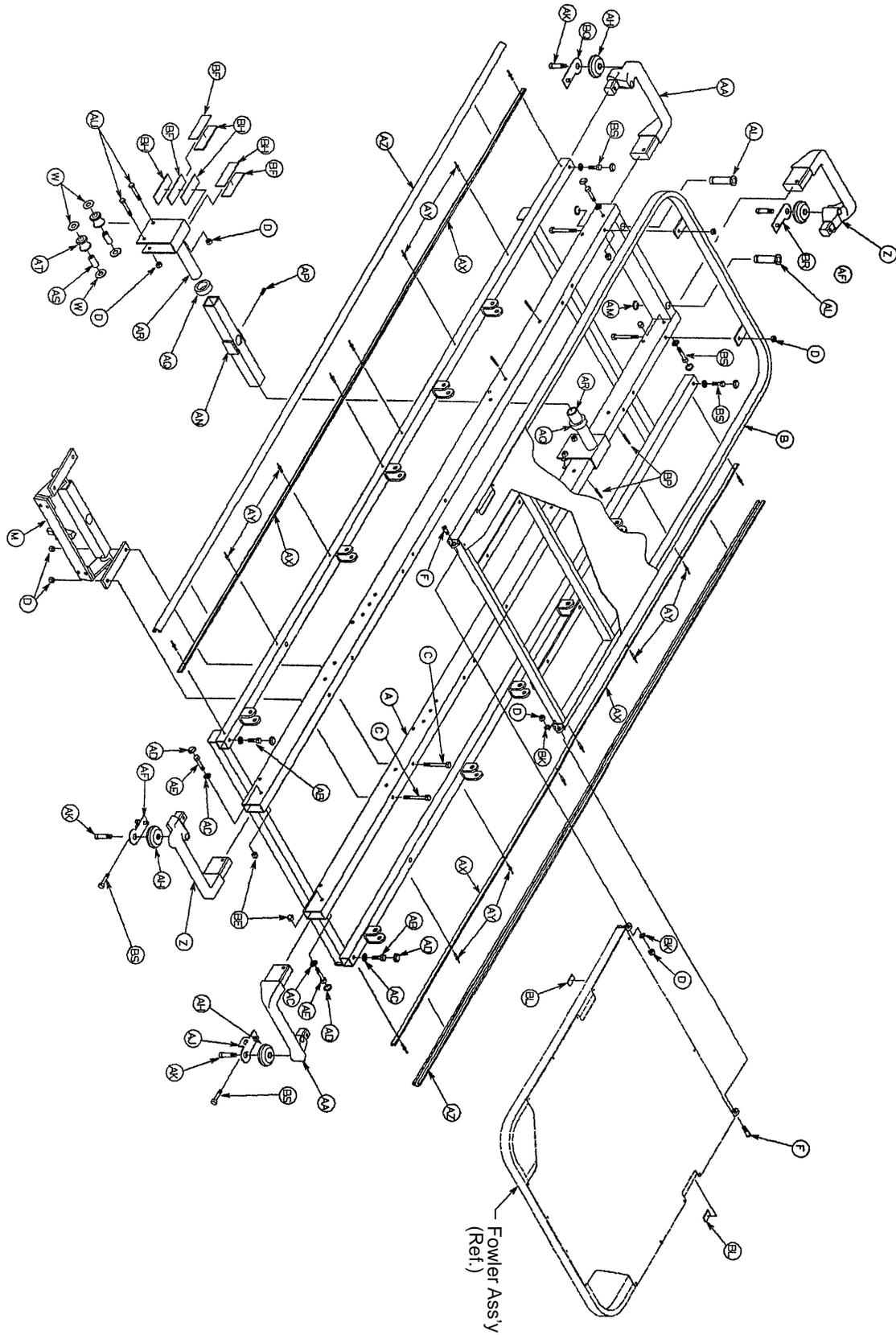
Assembly part number 1010–70–19 (reference only)

| Item | Part No.   | Part Name                | Qty. |
|------|------------|--------------------------|------|
| A    | 1010–70–20 | Storage Bracket Weldment | 1    |
| B    | 1010–70–45 | Knob                     | 1    |
| C    | 1010–70–23 | Storage Label            | 1    |

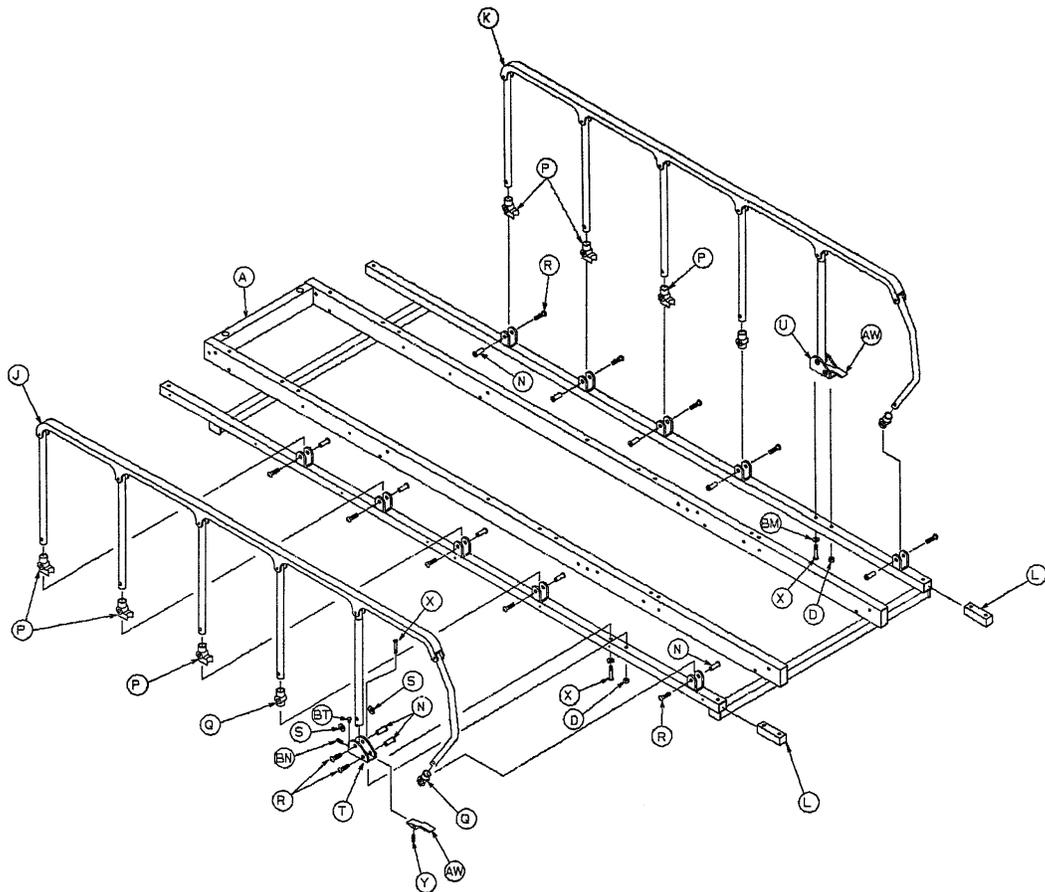
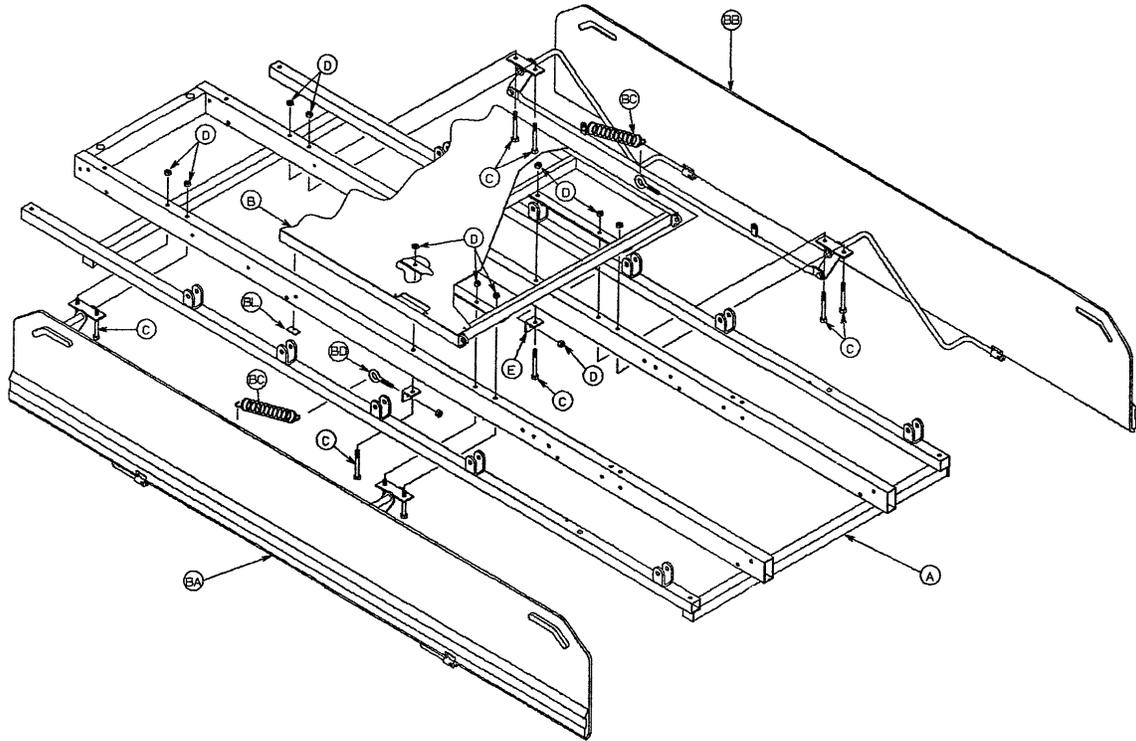
# Notes

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# 721-24-36 Basic Litter Assembly



# 721-24-36 Basic Litter Assembly

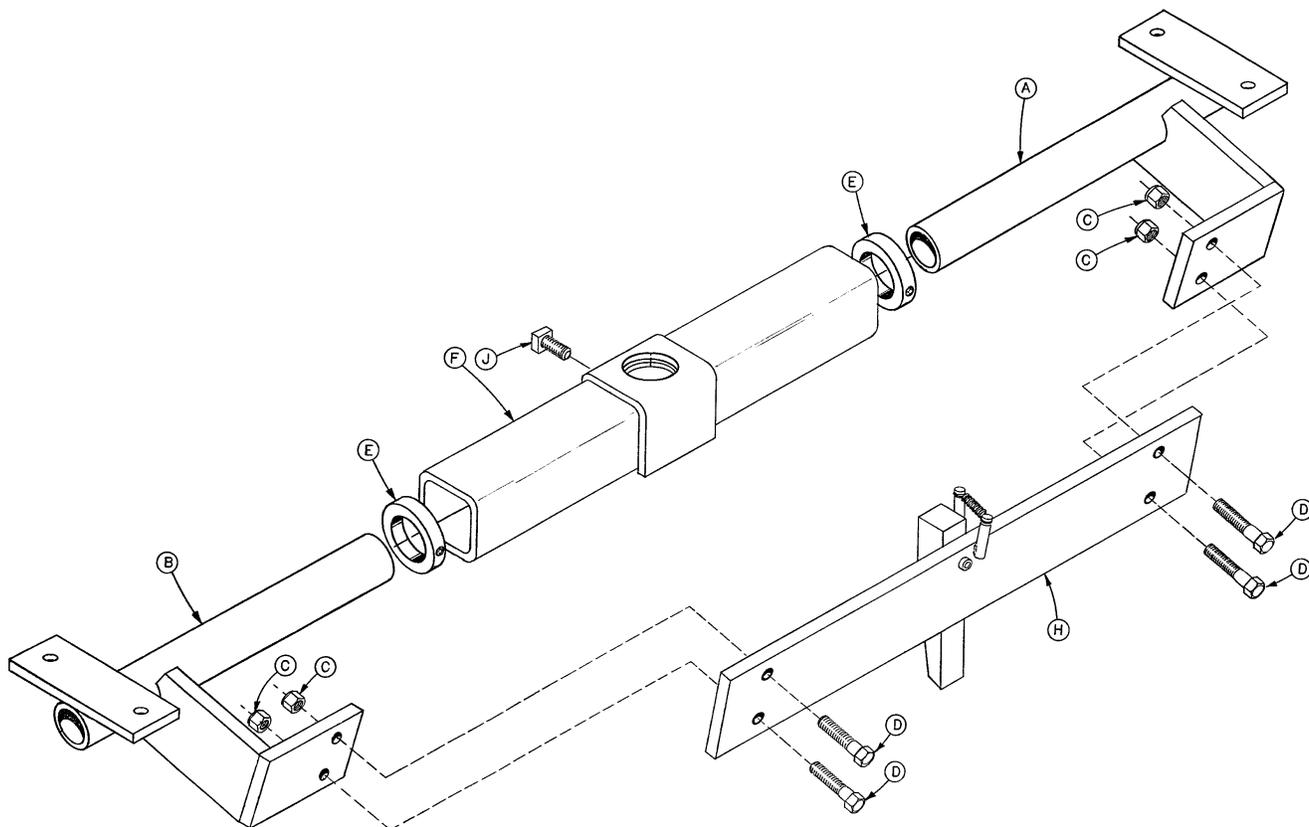


# 721-24-36 Basic Litter Assembly

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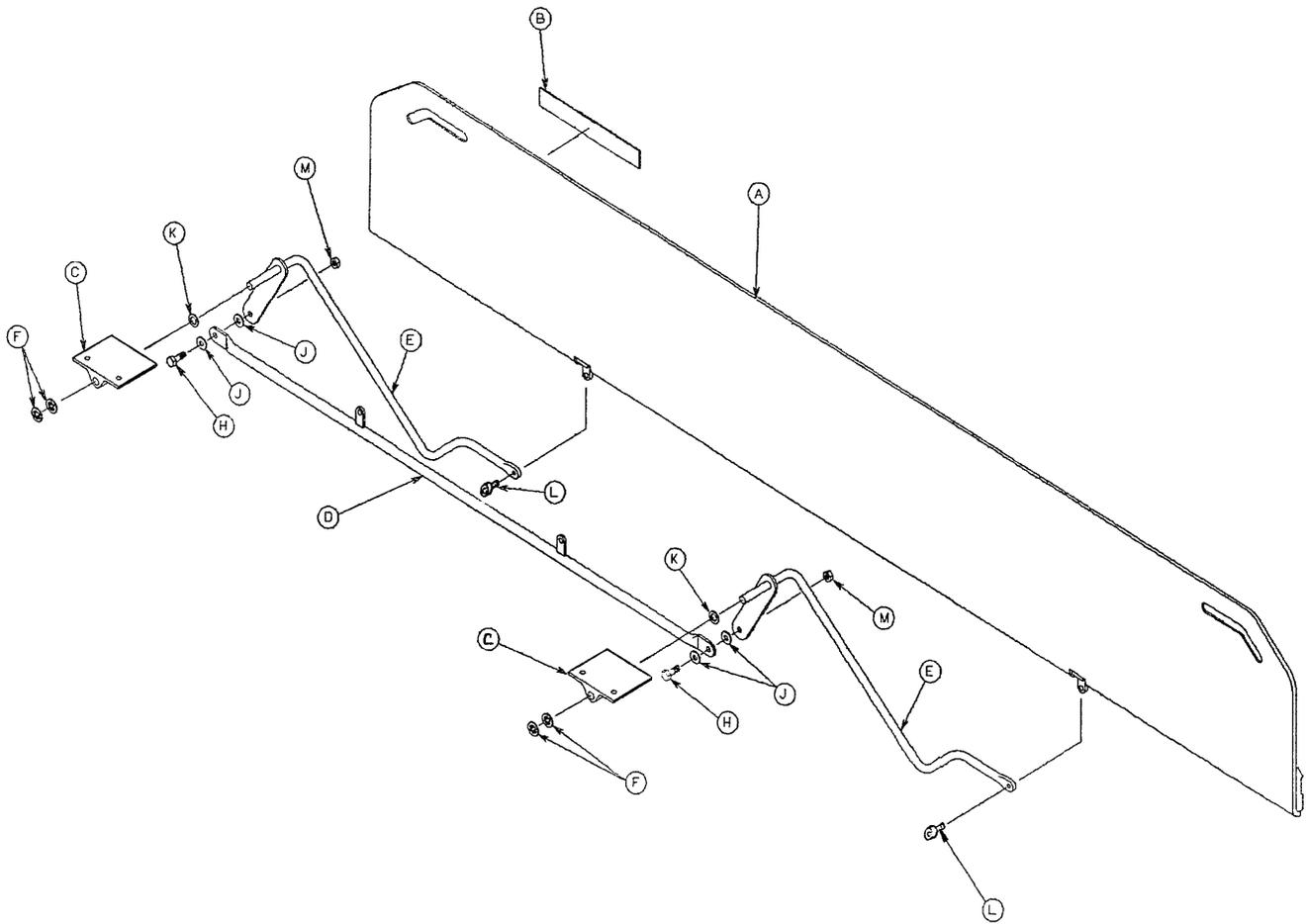
| Item | Part No.   | Part Name                        | Qty. |
|------|------------|----------------------------------|------|
| A    | 721-32-193 | Frame Assembly                   | 1    |
| B    | (page 98)  | Footsection Assembly             | 1    |
| C    | 3-73       | Hex Hd. Cap Screw                | 16   |
| D    | 16-28      | Nylock Hex Nut                   | 24   |
| E    | 1010-24-25 | Spring Retainer                  | 2    |
| F    | 1010-32-60 | Pivot Bolt                       | 2    |
| H    | 15-21      | Hex Nut                          | 2    |
| J    | (page 99)  | Siderail Ass'y, Left             | 1    |
| K    | (page 99)  | Siderail Ass'y, Right            | 1    |
| L    | 1010-26-69 | Lock Support                     | 2    |
| M    | (page 91)  | Jack Supt. & Trend. Limit. Ass'y | 1    |
| N    | 721-26-66  | Pivot Screw                      | 14   |
| P    | 721-26-68  | Upright Cradle                   | 6    |
| Q    | 721-26-69  | Upright Sleeve                   | 4    |
| R    | 4-136      | Button Hd. Cap Screw             | 14   |
| S    | 11-179     | Nylon Flat Washer                | 4    |
| T    | 1010-26-81 | Lock Housing Ass'y, Left         | 1    |
| U    | 1010-26-80 | Lock Housing Ass'y, Right        | 1    |
| W    | 11-14      | Flat Washer                      | 8    |
| X    | 4-135      | Button Hd. Cap Screw             | 4    |
| Y    | 38-220     | Compression Spring               | 2    |
| Z    | 721-32-170 | Handle, Left                     | 2    |
| AA   | 721-32-171 | Handle, Right                    | 2    |
| AB   | 3-50       | Hex Hd. Cap Screw                | 2    |
| AC   | 37-56      | Retaining Washer                 | 8    |
| AD   | 37-55      | Protective Cap                   | 8    |
| AE   | 3-74       | Hex Hd. Cap Screw                | 2    |
| AF   | 721-32-182 | Handle Support, Head, Left       | 1    |
| AH   | 721-32-49  | Bumper Roller                    | 4    |
| AJ   | 721-32-183 | Handle Support, Head, Right      | 1    |
| AK   | 8-24       | Shoulder Bolt                    | 4    |
| AL   | 721-40-26  | Footboard Receptacle             | 2    |
| AM   | 28-23      | Retaining Ring                   | 2    |
| AN   | 721-32-160 | Support Tube Ass'y               | 1    |
| AP   | 46-1       | Sq. Hd. Set Screw                | 1    |
| AQ   | 42-7       | Collar Ass'y                     | 2    |
| AR   | 721-1-310  | Trend. Roller Weldment           | 2    |
| AS   | 721-32-107 | Roller Sleeve                    | 4    |
| AT   | 721-32-108 | Support Roller                   | 4    |
| AU   | 3-76       | Hex Hd. Cap Screw                | 4    |
| AW   | 721-26-74  | Lock Handle, Mach'd              | 2    |
| AX   | 721-26-85  | Bumper Channel                   | 2    |
| AY   | 25-38      | Pop Rivet                        | 20   |
| AZ   | 721-26-45  | Siderail Bumper                  | 2    |
| BA   | (page 93)  | Transfer System Ass'y, Left      | 1    |
| BB   | (page 92)  | Transfer System Ass'y, Right     | 1    |
| BC   | 38-218     | Tension Spring                   | 2    |
| BD   | 10-11      | Eye Bolt                         | 2    |
| BE   | 17-4       | Acorn Nut                        | 4    |
| BF   | 44-29      | Double-Sided Tape                | 24"  |
| BH   | 919-30-28  | Rack Bearing                     | 6    |
| BJ   | 26-57      | Roll Pin                         | 4    |
| BK   | 14-3       | Nylon Flat Washer                | 2    |
| BL   | 721-32-146 | Frame Protector                  | 4    |
| BM   | 11-2       | Washer                           | 2    |
| BN   | 21-104     | Set Screw                        | 2    |
| BP   | 26-57      | Roll Pin                         | 4    |
| BQ   | 721-32-180 | Handle Support, Foot, Left       | 1    |
| BR   | 721-32-181 | Handle Support, Foot, Right      | 1    |
| BS   | 3-47       | Hex Hd. Cap Screw                | 6    |
| BT   | 37-74      | Hole Plug                        | 2    |

# 721-1-41 Jack Support and Trend. Limiter Assembly



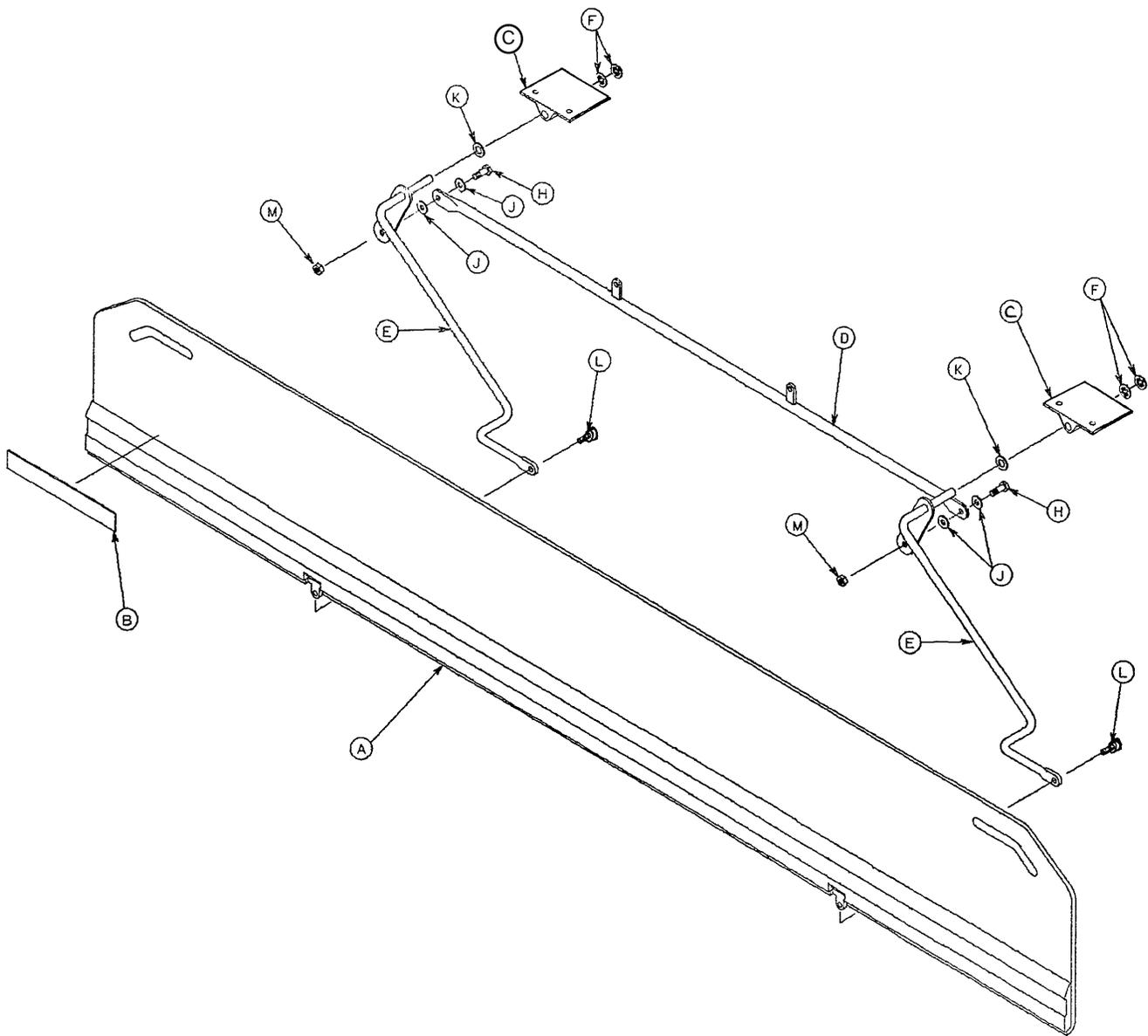
| Item | Part No.   | Part Name               | Qty. |
|------|------------|-------------------------|------|
| A    | 721-1-311  | Jack Support Ass'y, Rt. | 1    |
| B    | 721-1-312  | Jack Support Ass'y, Lt. | 1    |
| C    | 16-28      | Nylock Nut              | 4    |
| D    | 3-15       | Hex Hd. Cap Screw       | 4    |
| E    | 42-7       | Collar                  | 2    |
| F    | 721-32-160 | Support Tube Assembly   | 1    |
| H    | (Page 51)  | Trend. Limiter Assembly | 1    |
| J    | 46-1       | Set Screw               | 1    |

# 721-24-57 Transfer System Assembly, Right



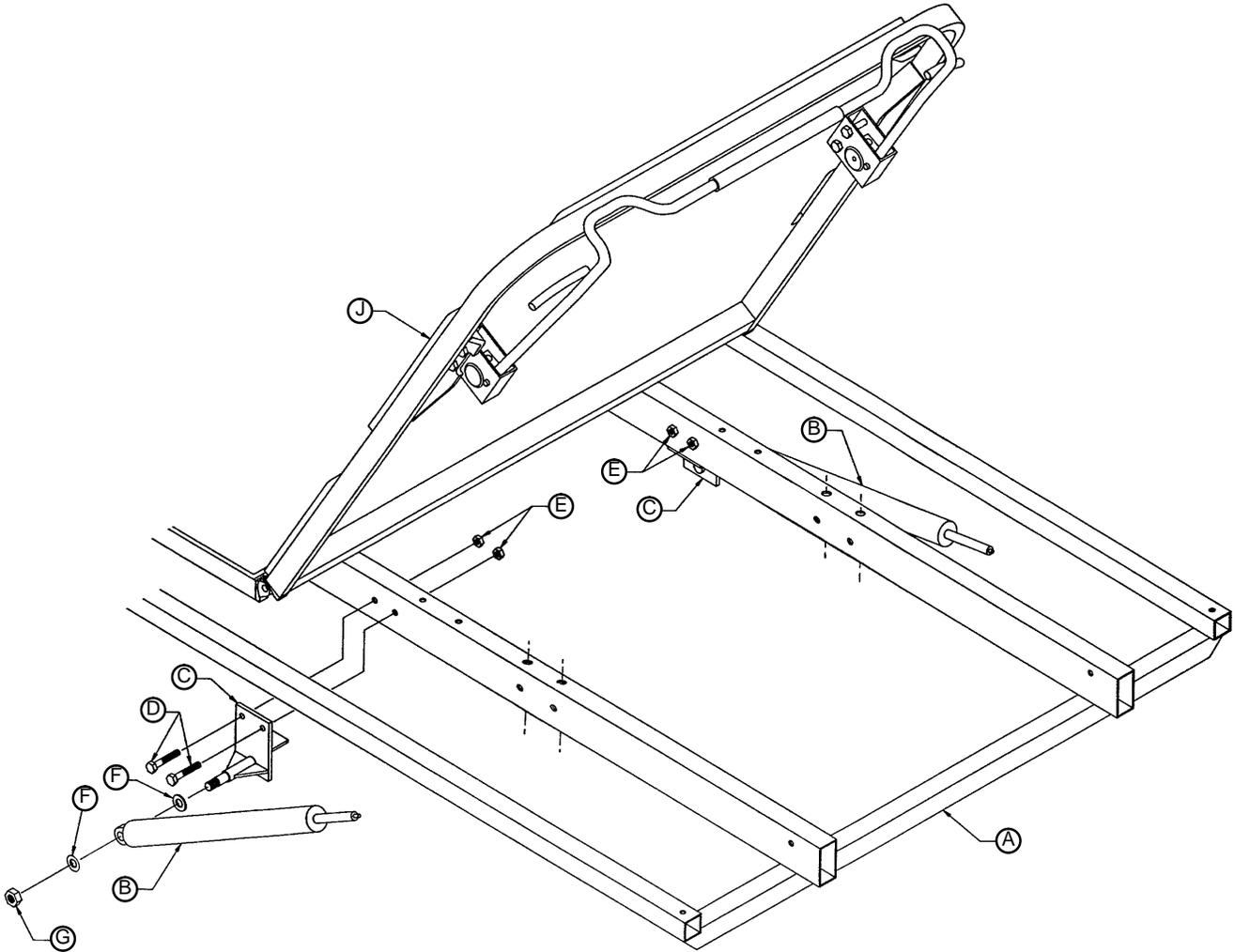
| Item | Part No.  | Part Name              | Qty. |
|------|-----------|------------------------|------|
| A    | 721-24-55 | Transfer Board Ass'y   | 1    |
| B    | 721-24-46 | Label                  | 1    |
| C    | 721-24-60 | Pivot, Long, Machined  | 2    |
| D    | 721-24-59 | Connecting Link Ass'y  | 1    |
| E    | 721-24-34 | Pivot Arm Ass'y, Right | 2    |
| F    | 28-93     | Retaining Ring         | 4    |
| H    | 3-50      | Hex Hd. Cap Screw      | 2    |
| J    | 11-224    | Nylon Flat Washer      | 4    |
| K    | 14-21     | Nylon Flat Washer      | 2    |
| L    | 4-156     | Soc. Hd. Cap Screw     | 2    |
| M    | 16-28     | Nylock Hex Nut         | 2    |

# 721-24-58 Transfer System Assembly, Left



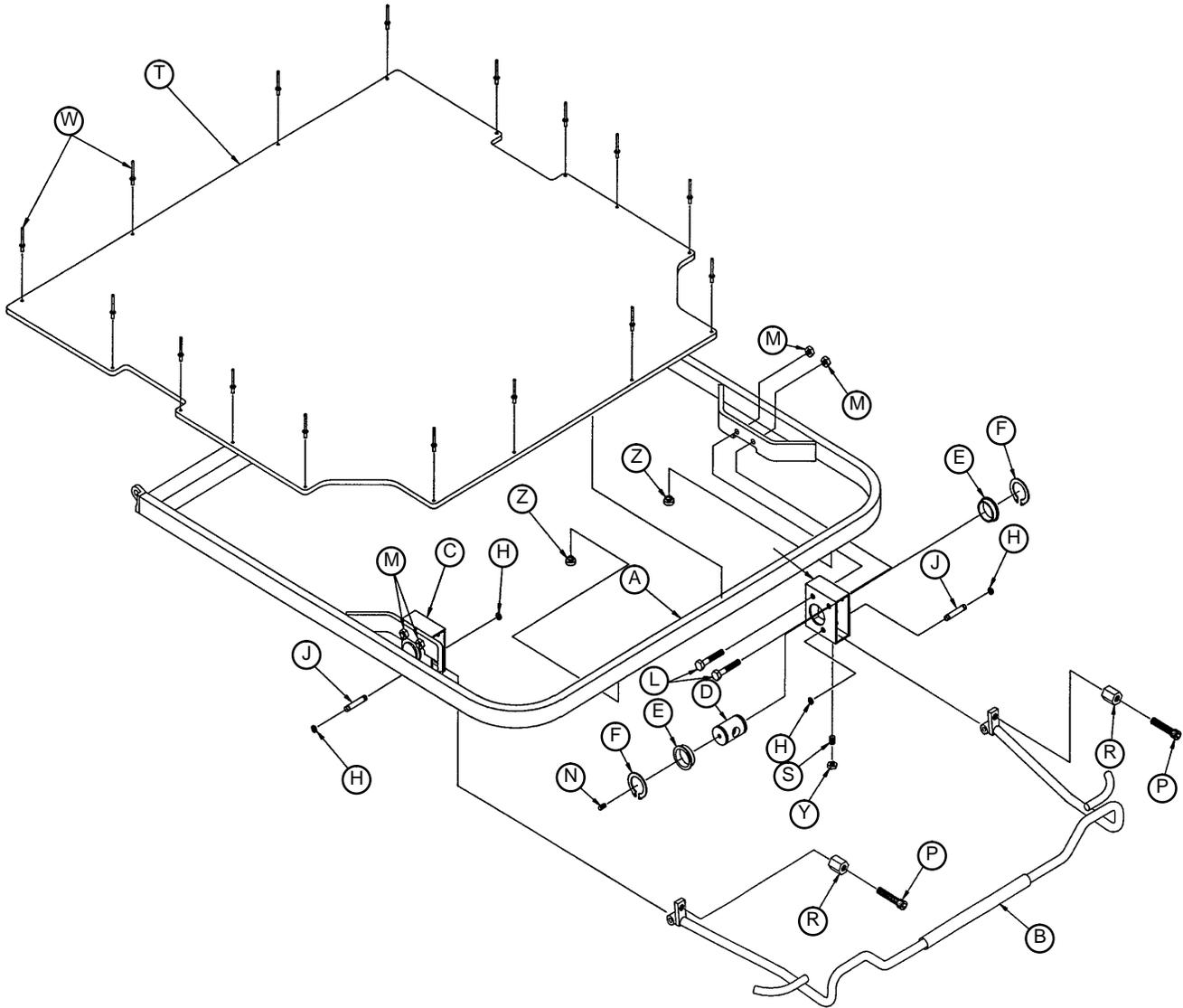
| Item | Part No.  | Part Name             | Qty. |
|------|-----------|-----------------------|------|
| A    | 721-24-55 | Transfer Board Ass'y  | 1    |
| B    | 721-24-46 | Label                 | 1    |
| C    | 721-24-60 | Pivot, Long, Machined | 2    |
| D    | 721-24-59 | Connecting Link Ass'y | 1    |
| E    | 721-24-49 | Pivot Arm Ass'y, Left | 2    |
| F    | 28-93     | Retaining Ring        | 4    |
| H    | 3-50      | Hex Hd. Cap Screw     | 2    |
| J    | 11-224    | Nylon Flat Washer     | 4    |
| K    | 14-21     | Nylon Flat Washer     | 2    |
| L    | 4-156     | Soc. Hd. Cap Screw    | 2    |
| M    | 16-28     | Nylock Hex Nut        | 2    |

# 721-31 Pneumatic Fowler to Litter Assembly



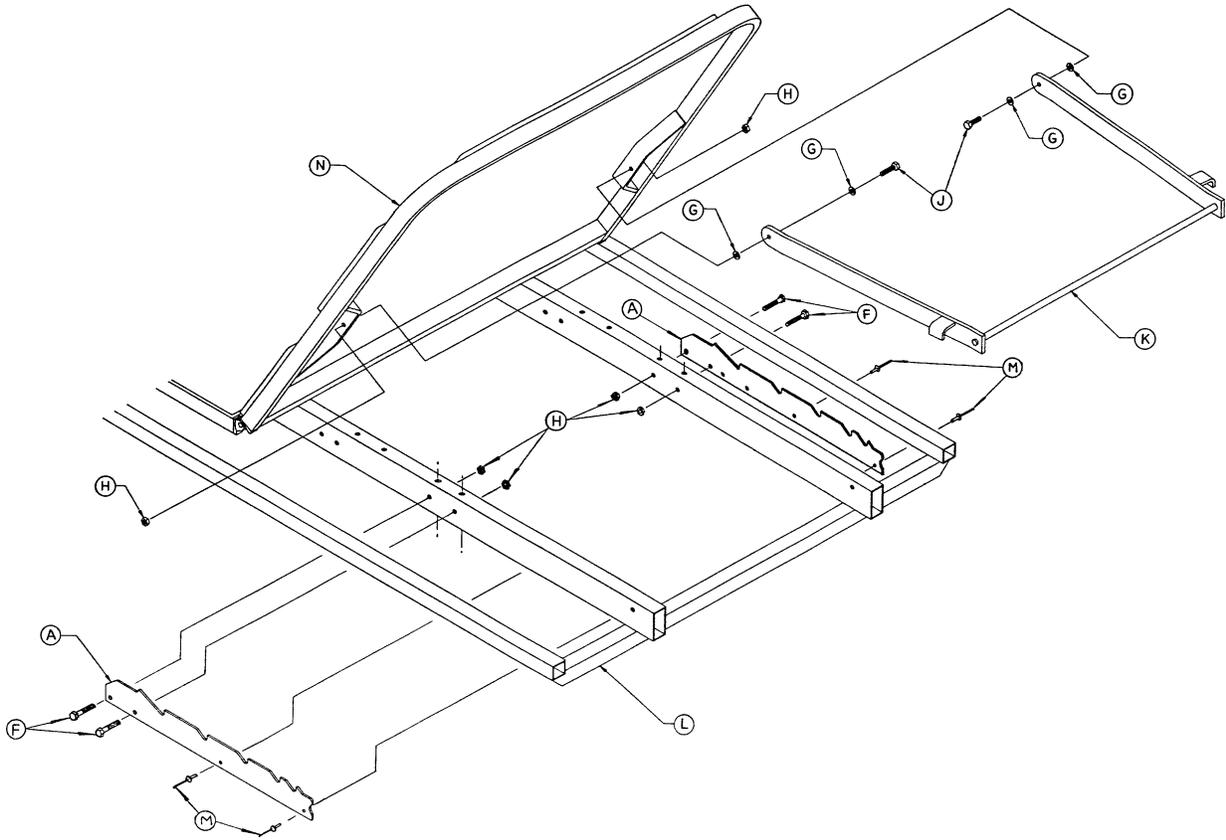
| Item | Part No.   | Part Name              | Qty. |
|------|------------|------------------------|------|
| A    | (page 90)  | Basic Litter Assembly  | 1    |
| B    | 1010-31-77 | Gas Cylinder           | 2    |
| C    | 1010-31-31 | Cylinder Mount         | 2    |
| D    | 3-5        | Hex Hd. Cap Screw      | 4    |
| E    | 16-28      | Nylock Nut             | 4    |
| F    | 14-21      | Nylon Flat Washer      | 4    |
| G    | 16-35      | Nylock Hex Nut         | 2    |
| J    | (page 95)  | Pneumatic Fowler Ass'y | 1    |

# 721-31-70 Pneumatic Fowler Assembly



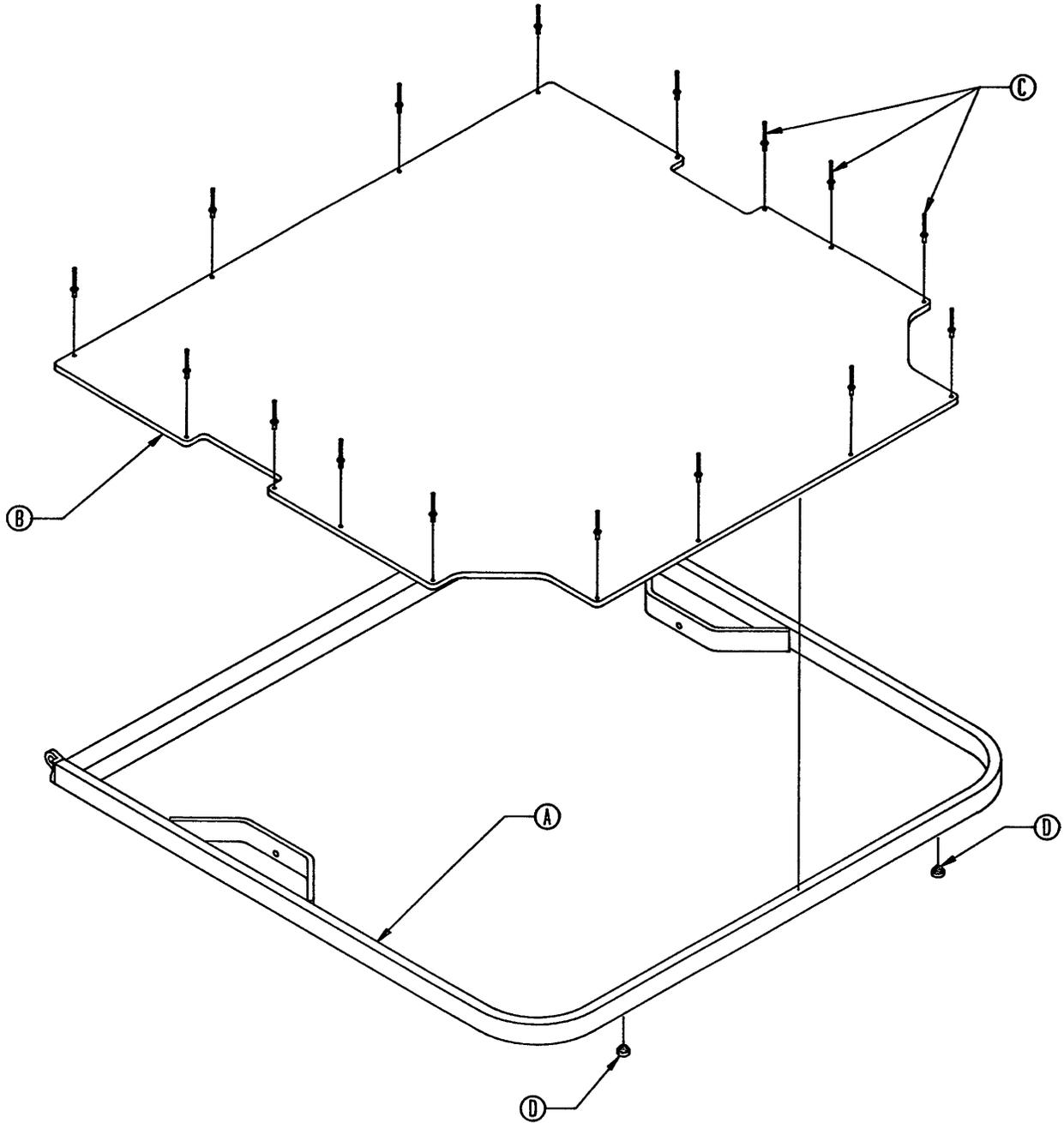
| Item | Part No.   | Part Name         | Qty. |
|------|------------|-------------------|------|
| A    | 721-31-68  | Fowler Weldment   | 1    |
| B    | 721-31-69  | Handle Assembly   | 1    |
| C    | 1510-31-26 | Housing           | 2    |
| D    | 1510-31-28 | Yoke              | 2    |
| E    | 946-35-25  | Liner             | 4    |
| F    | 28-76      | Retaining Ring    | 4    |
| H    | 28-8       | Retaining Ring    | 4    |
| J    | 1510-31-27 | Pivot             | 2    |
| L    | 3-78       | Hex Hd. Cap Screw | 4    |
| M    | 16-28      | Nylock Hex Nut    | 4    |
| N    | 21-119     | Set Screw         | 2    |
| P    | 4-54       | Adjustment Screw  | 2    |
| R    | 1510-31-41 | Jam Nut/Spacer    | 2    |
| S    | 21-104     | Set Screw         | 2    |
| T    | 721-31-50  | Fowler Skin       | 1    |
| W    | 25-101     | Pop Rivet         | 16   |
| Y    | 15-37      | Jam Nut           | 2    |
| Z    | 37-52      | Rubber Bumper     | 2    |

# 721-32 Manual Fowler to Litter Assembly



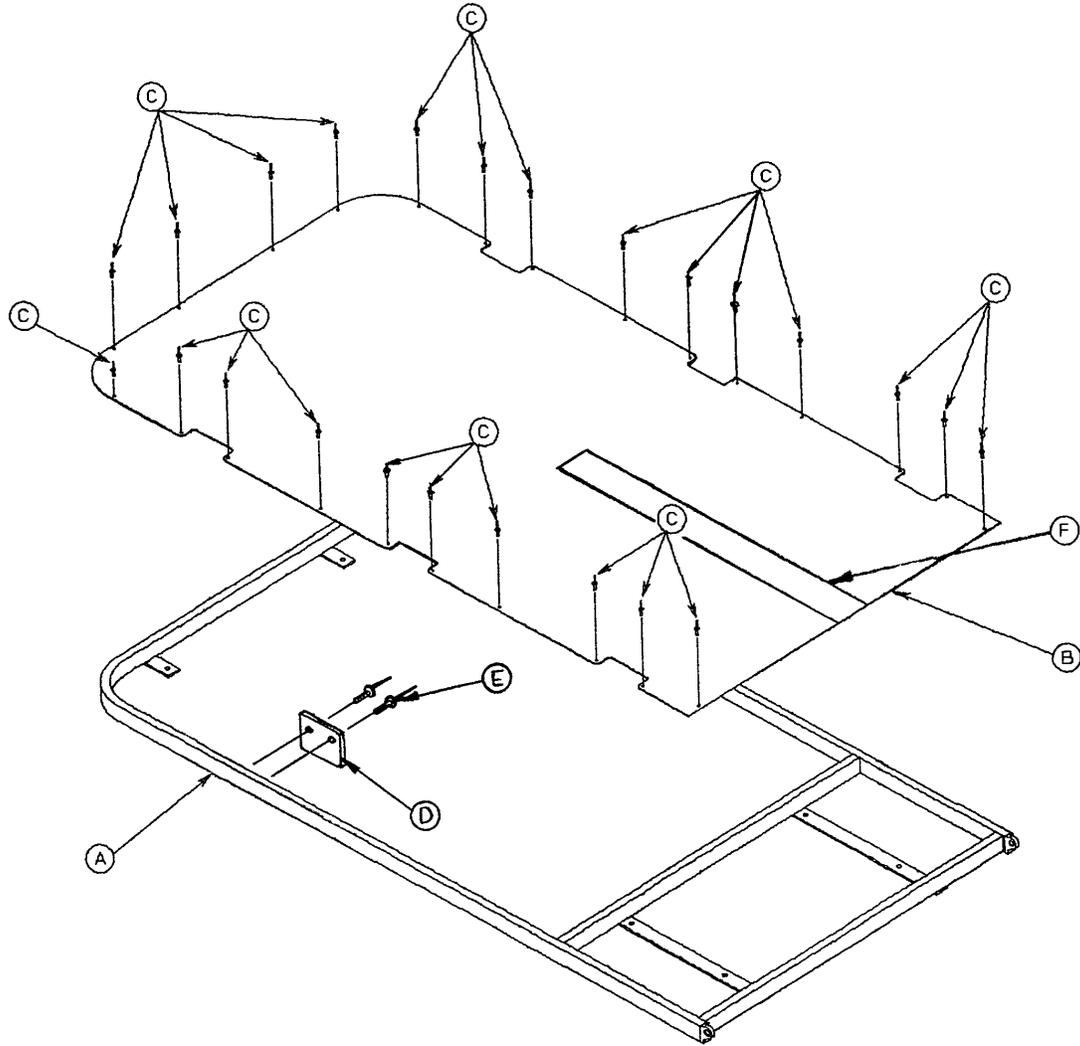
| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1010-32-62 | Fowler Support        | 2    |
| F    | 3-47       | Hex Hd. Cap Screw     | 4    |
| G    | 14-2       | Nylon Flat Washer     | 4    |
| H    | 16-28      | Nylock Nut            | 6    |
| J    | 3-54       | Hex Hd. Cap Screw     | 2    |
| K    | 721-32-168 | Brace Assembly        | 1    |
| L    | (page 90)  | Basic Litter Assembly | 1    |
| M    | 25-79      | Pop Rivet             | 4    |
| N    | (page 97)  | Fowler Assembly       | 1    |

# 721-32-167 Manual Fowler Assembly



| Item | Part No.   | Part Name       | Qty. |
|------|------------|-----------------|------|
| A    | 721-32-166 | Fowler Weldment | 1    |
| B    | 721-31-50  | Fowler Skin     | 1    |
| C    | 25-101     | Pop Rivet       | 16   |
| D    | 37-52      | Rubber Bumper   | 2    |

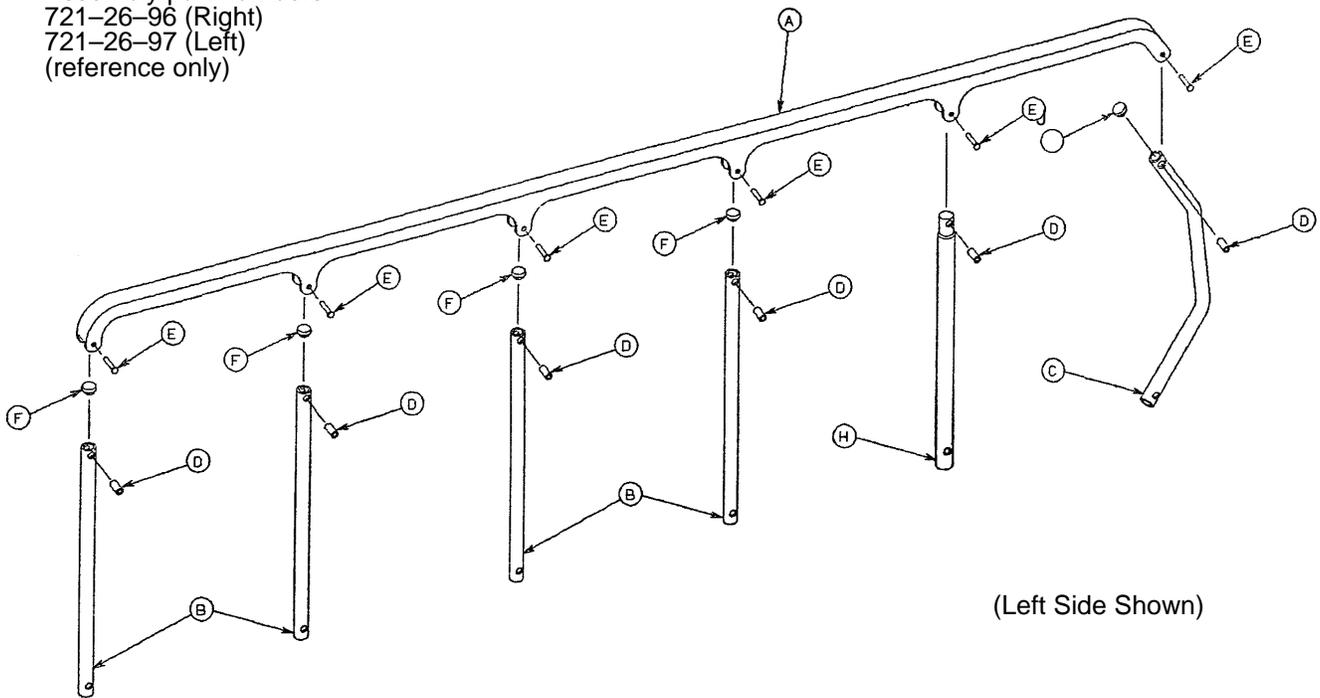
# 721-32-139 Footsection Assembly



| Item | Part No.   | Part Name            | Qty. |
|------|------------|----------------------|------|
| A    | 721-32-20  | Footsection Weldment | 1    |
| B    | 721-32-128 | Footsection Skin     | 1    |
| C    | 25-101     | Pop Rivet            | 26   |
| D    | 721-24-61  | Pivot Arm Rest       | 2    |
| E    | 25-79      | Pop Rivet            | 4    |
| F    | 7900-1-102 | Velcro               | 18"  |

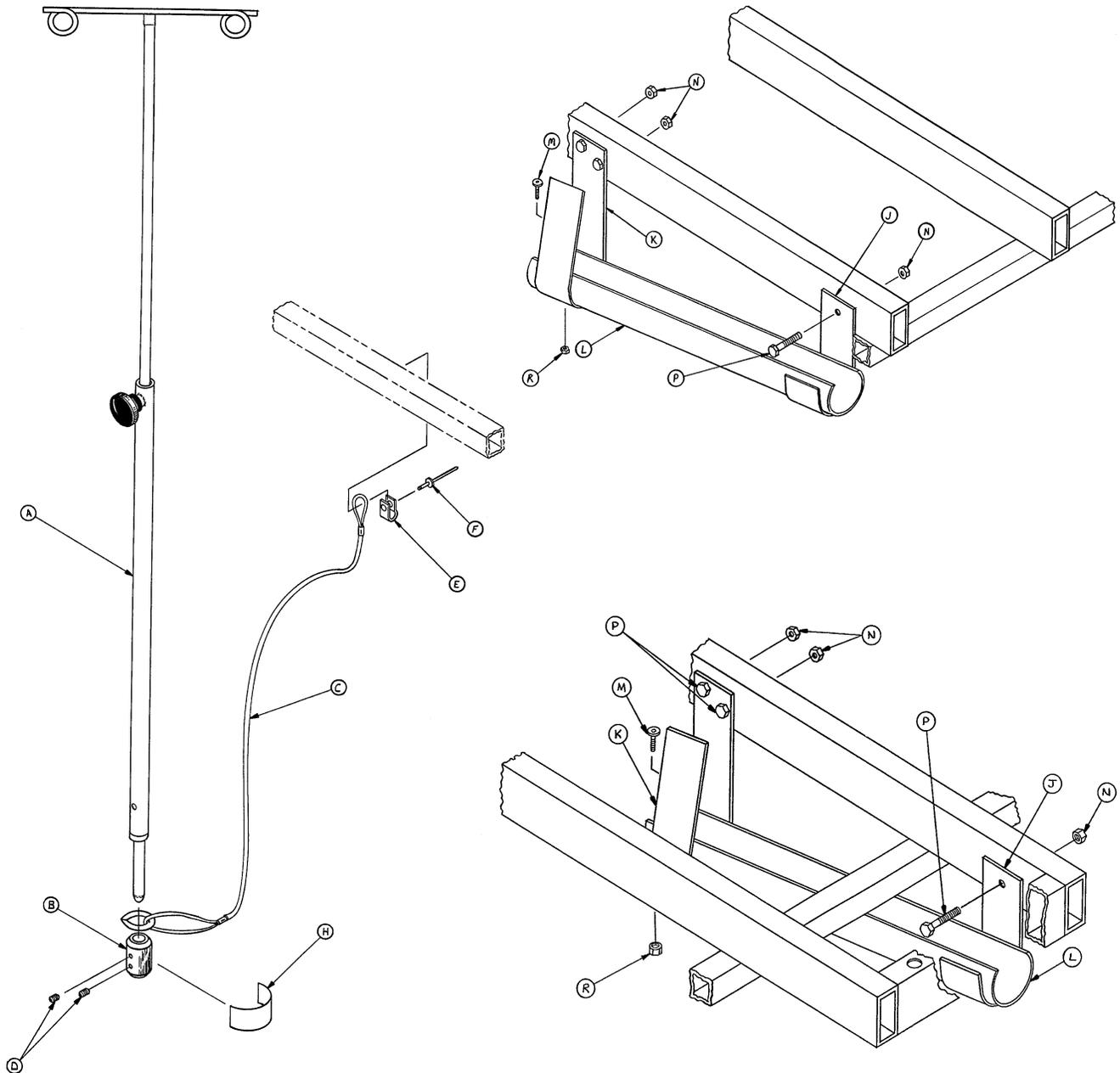
# Siderail Assembly, Right & Left

Assembly part numbers  
 721-26-96 (Right)  
 721-26-97 (Left)  
 (reference only)



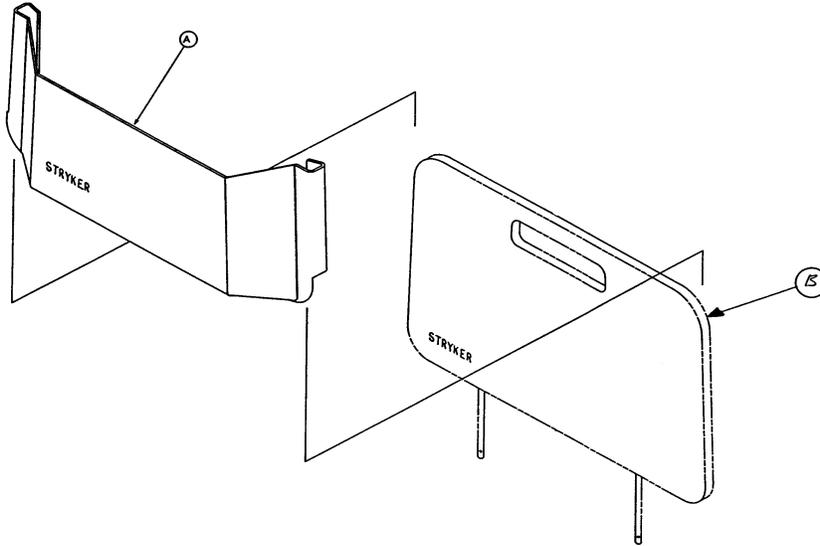
| Item | Part No.   | Part Name          | Qty. |
|------|------------|--------------------|------|
| A    | 1010-26-15 | Top Rail           | 1    |
| B    | 1010-26-83 | Upright            | 4    |
| C    | 1010-26-84 | Upright, Bent      | 1    |
| D    | 1010-26-82 | Spacer             | 6    |
| E    | 25-106     | Semi-Tubular Rivet | 6    |
| F    | 1010-26-10 | Round Hole Plug    | 4    |
| H    | 1010-26-85 | Upright, Latch     | 1    |
| J    | 1010-26-12 | Bent Spindle Stop  | 1    |

# 721-47-10 Tethered I.V. Pole Assembly



| Item | Part No.  | Part Name                 | Qty. |
|------|-----------|---------------------------|------|
| A    | 721-47-6  | I.V. Holder               | 1    |
| B    | 741-47-14 | Retainer                  | 1    |
| C    | 721-47-5  | Cable Assembly            | 1    |
| D    | 21-16     | Set Screw                 | 2    |
| E    | 34-22     | Loop Type Clamp           | 1    |
| F    | 25-79     | Pop Rivet                 | 1    |
| H    | 721-47-12 | Label                     | 1    |
| J    | 721-47-1  | Hanger Bracket, Short     | 1    |
| K    | 721-47-2  | Hanger Bracket, Long      | 1    |
| L    | 721-47-3  | I.V. Pole Stowaway Sleeve | 1    |
| M    | 1-22      | Flat Hd. Mach. Screw      | 2    |
| N    | 16-16     | Nylock Nut                | 2    |
| P    | 3-5       | Hex Hd. Mach. Screw       | 2    |
| R    | 16-14     | Nylock Nut                | 2    |

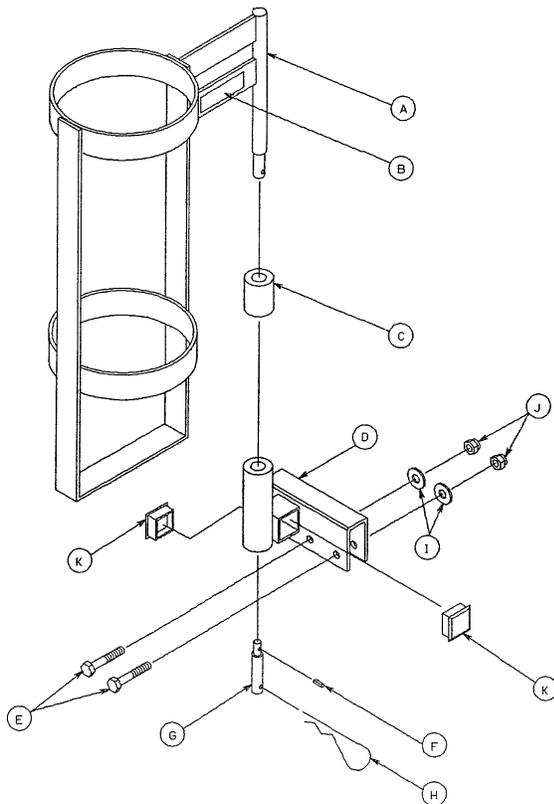
## 741-34\* Foot Board/Chartholder



| Item | Part No.  | Part Name       | Qty. |
|------|-----------|-----------------|------|
| A    | 946-28-11 | Chart Holder    | 1    |
| B    | 741-29-18 | Head/Foot Board | 1    |

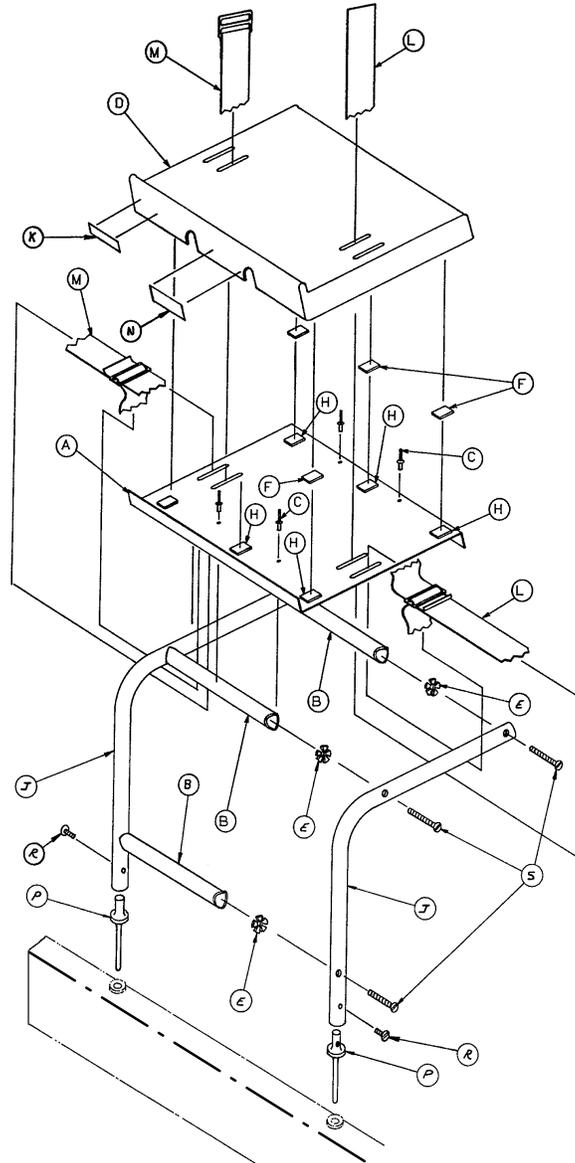
\*Replacement Part Number 741-34-100

## 721-30 Upright Oxygen Bottle Holder



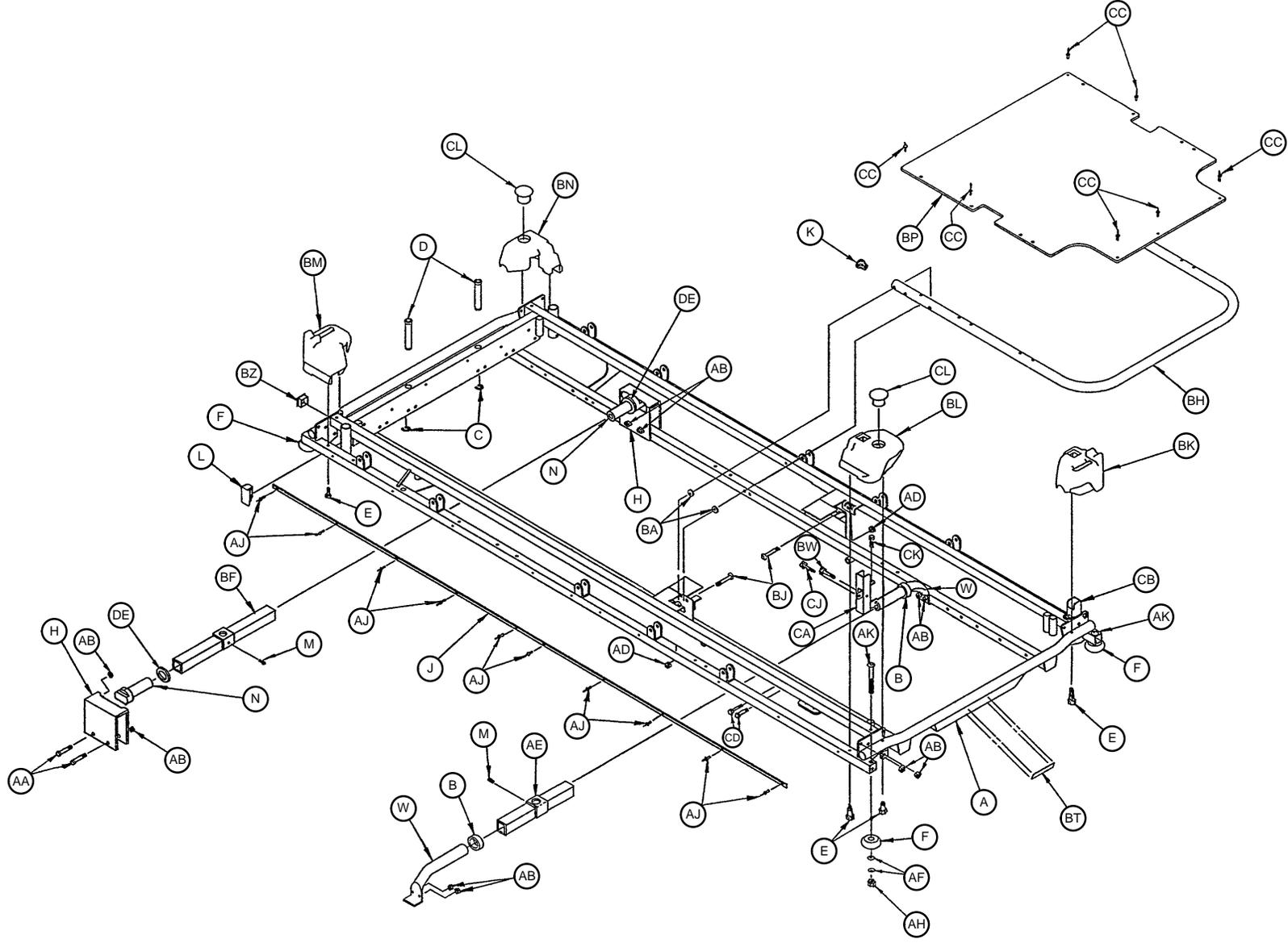
| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1010-30-11 | Upright Bottle Holder | 1    |
| B    | 721-30-12  | Specification Label   | 1    |
| C    | 741-30-24  | Nylon Stand-Off       | 1    |
| D    | 741-30-29  | Bottle Holder Bracket | 1    |
| E    | 3-78       | Hex Hd. Cap Screw     | 2    |
| F    | 26-3       | Roll Pin              | 1    |
| G    | 1020-30-16 | Extension             | 1    |
| H    | 27-12      | Cotter Pin            | 1    |
| I    | 11-179     | Nylon Flat Washer     | 2    |
| J    | 16-28      | Nylock Nut            | 2    |
| K    | 37-10      | Hole Plug             | 2    |

# 741-48-14 Defibrillator Tray Assembly

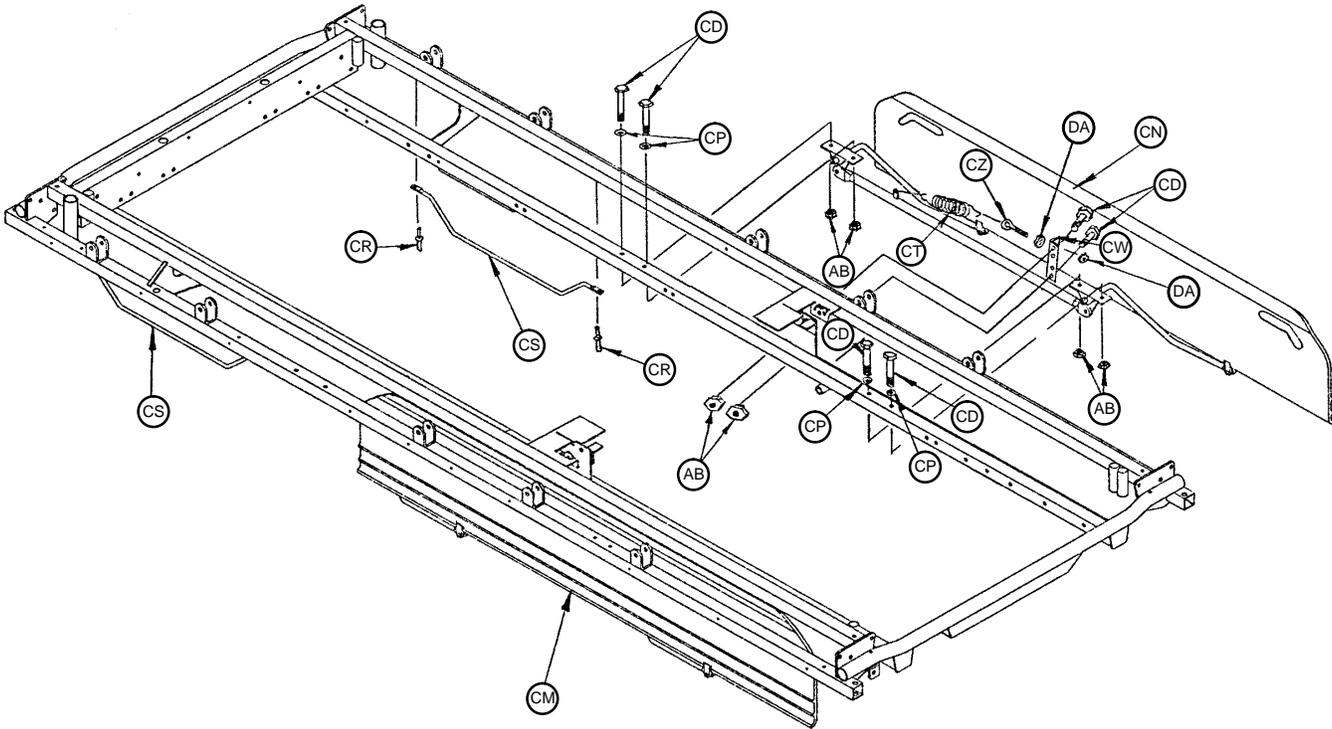
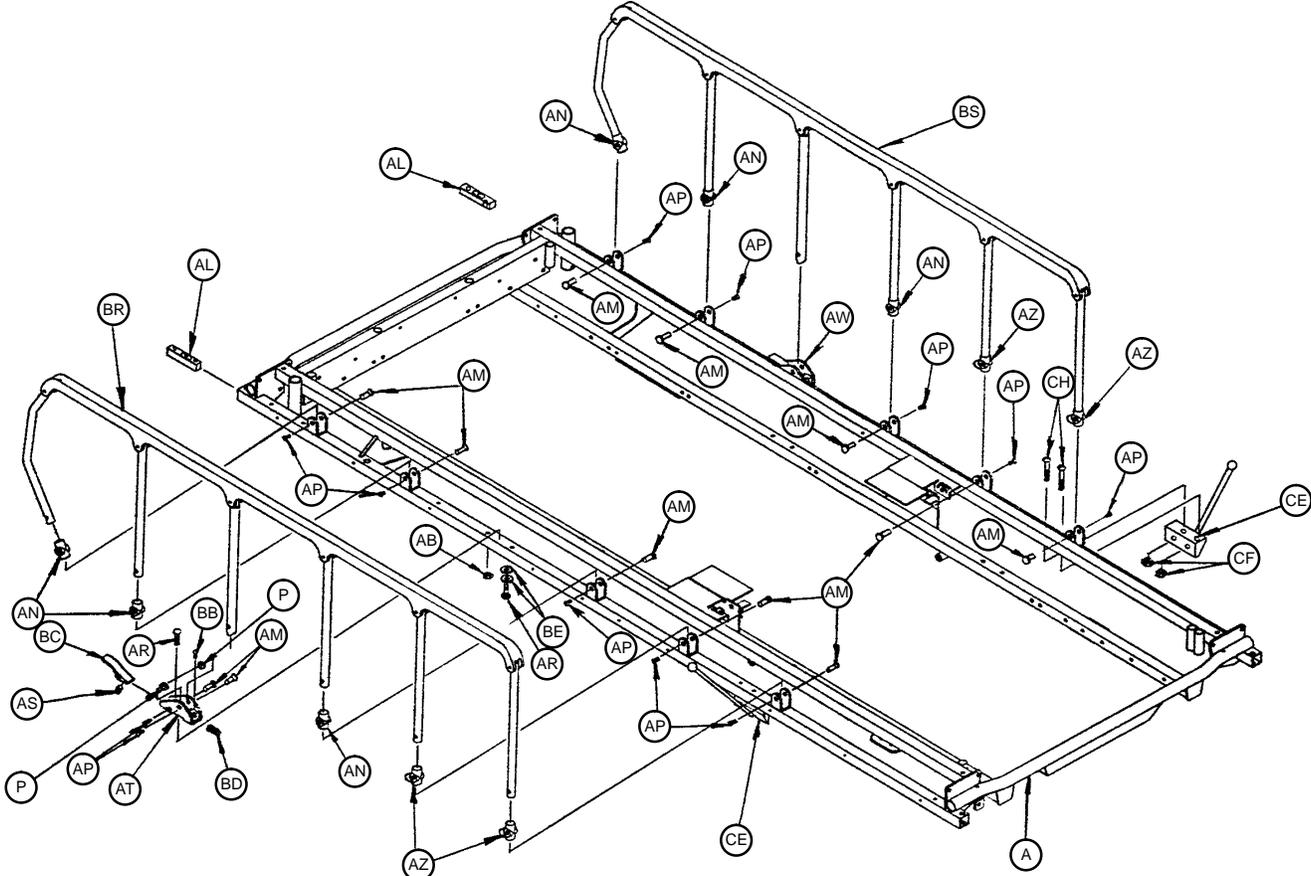


| Item | Part No.  | Part Name    | Qty. |
|------|-----------|--------------|------|
| A    | 946-39-4  | Tray         | 1    |
| B    | 926-39-16 | Crosstube    | 3    |
| C    | 25-55     | Rivet        | 4    |
| D    | 926-39-9  | Cover        | 1    |
| E    | 18-6      | Umbrella Nut | 6    |
| F    | 29-8      | Dual Lock    | 6    |
| H    | 29-10     | Dual Lock    | 6    |
| J    | 946-39-3  | Support Tube | 2    |
| K    | 741-48-12 | Label        | 1    |
| L    | 390-57-12 | Long Strap   | 1    |
| M    | 390-57-13 | Short Strap  | 1    |
| N    | 946-1-283 | Label        | 1    |
| P    | 741-48-20 | Holder       | 2    |
| R    | 2-44      | Screw        | 2    |
| S    | 2-25      | Screw        | 6    |

# 1010-201-10 Litter Assembly



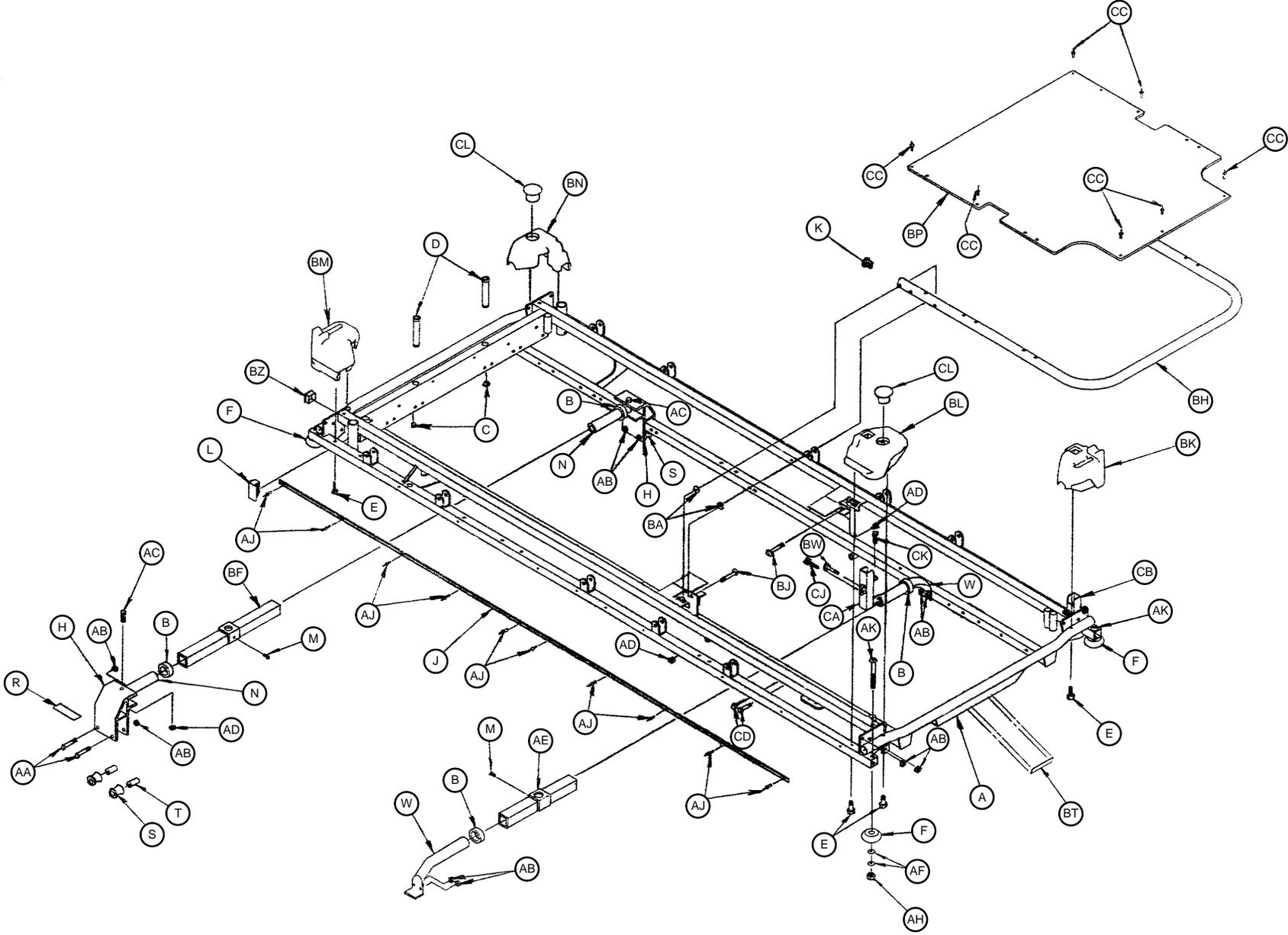
# 1010-201-10 Litter Assembly



# 1010-201-10 Litter Assembly

| Item | Part No.    | Part Name               | Qty. | Item | Part No.     | Part Name                 | Qty. |
|------|-------------|-------------------------|------|------|--------------|---------------------------|------|
| A    | 1010-201-20 | Frame Assembly          | 1    | BF   | 1001-201-31  | Support Tube Ass'y        | 1    |
| B    | 938-1-401   | Collar                  | 2    | BH   | 1001-31-13   | Fowler Tube               | 1    |
| C    | 28-23       | Retaining Ring          | 2    | BJ   | 4-183        | Fowler Pivot Bolt         | 2    |
| D    | 1001-40-12  | Footboard Receptacle    | 2    | BK   | 1010-201-236 | Corner Cover, Hole/Slot   | 1    |
| E    | 23-104      | Self-Tapping Screw      | 8    | BL   | 1010-201-237 | Corner Cover, Hole/Hole   | 1    |
| F    | 926-400-142 | Corner Wheel            | 4    | BM   | 1010-201-238 | Corner Cover, Slot Only   | 1    |
| H    | 1001-201-30 | Support Stamping        | 2    | BN   | 1010-201-239 | Corner Cover, Hole Only   | 1    |
| J    | 1010-201-27 | Bumper Extrusion        | 2    | BP   | 1010-231-12  | Fowler Skin               | 1    |
| K    | 1001-1-36   | End Plug                | 2    | BR   | (page 72)    | Siderail Ass'y, Left      | 1    |
| L    | 1001-1-41   | Tube Plug               | 2    | BS   | (page 72)    | Siderail Ass'y, Right     | 1    |
| M    | 46-1        | Square Hd. Screw        | 2    | BT   | 946-1-60     | Stryker Logo Label        | 1    |
| N    | 1001-201-29 | Plastic Insert          | 2    | BW   | 3-50         | Hex Hd. Cap Screw         | 2    |
| P    | 11-287      | Nylon Flat Washer       | 4    | BZ   | 37-10        | Hole Plug                 | 2    |
| W    | 1001-1-37   | Hd. End Jack Supt. Tube | 2    | CA   | 1010-254-4   | Receptacle Ass'y, Left    | 1    |
| AA   | 3-76        | Hex Hd. Cap Screw       | 4    | CB   | 1010-254-6   | Receptacle Ass'y, Right   | 1    |
| AB   | 16-28       | Nylock Hex Nut          | 28   | CC   | 25-50        | Pop Rivet                 | 7    |
| AD   | 16-11       | Flexlock Nut            | 2    | CD   | 3-78         | Hex Hd. Cap Screw         | 16   |
| AE   | 1010-32-85  | Jack Support Tube       | 1    | CE   | (page 58)    | Board Support Ass'y       | 2    |
| AF   | 14-21       | Nylon Flat Washer       | 8    | CF   | 16-3         | Fiberlock Nut             | 4    |
| AH   | 16-35       | Nylock Nut              | 4    | CH   | 2-100        | Pan Hd. Mach. Screw       | 4    |
| AJ   | 25-38       | Pop Rivet               | 20   | CJ   | 3-54         | Hex Hd. Cap Screw         | 2    |
| AK   | 4-201       | Soc. Hd. Cap Screw      | 4    | CK   | 3-47         | Hex Hd. Cap Screw         | 2    |
| AL   | 1010-26-69  | Lock Support            | 2    | CL   | 37-59        | Hole Plug                 | 2    |
| AM   | 721-26-66   | Pivot Screw             | 14   | CM   | (page 118)   | Transfer Syst. Ass'y, Lt. | 1    |
| AN   | 721-26-69   | Upright Sleeve          | 6    | CN   | (page 119)   | Transfer Syst. Ass'y, Rt. | 1    |
| AP   | 4-136       | But. Hd. Cap Screw      | 14   | CP   | 11-180       | Flat Washer               | 8    |
| AR   | 4-135       | But. Hd. Cap Screw      | 4    | CR   | 25-79        | Pop Rivet                 | 4    |
| AS   | 38-220      | Compression Spring      | 2    | CS   | 1010-32-92   | Foley Bag Rack            | 2    |
| AT   | 1010-26-81  | Lock Hsg. Ass'y, Left   | 1    | CT   | 38-218       | Tension Spring            | 2    |
| AW   | 1010-26-80  | Lock Hsg. Ass'y, Right  | 1    | CW   | 1010-224-25  | Spring Retainer           | 2    |
| AZ   | 721-26-68   | Upright Cradle          | 4    | CZ   | 10-11        | Eye Bolt                  | 2    |
| BA   | 11-179      | Nylon Flat Washer       | 4    | DA   | 15-21        | Jam Nut                   | 4    |
| BB   | 37-74       | Hole Plug               | 2    | DB   | (page 71)    | Handle Assembly           | 2    |
| BC   | 721-26-74   | Lock Handle, Mach.      | 2    | DC   | 26-12        | Roll Pin                  | 2    |
| BD   | 21-104      | Set Screw               | 2    | DE   | 11-360       | Plastic Spacer            | 2    |
| BE   | 11-2        | Flat Washer             | 4    | DF   | (page 145)   | S'rail Bumper (not shown) | 2    |

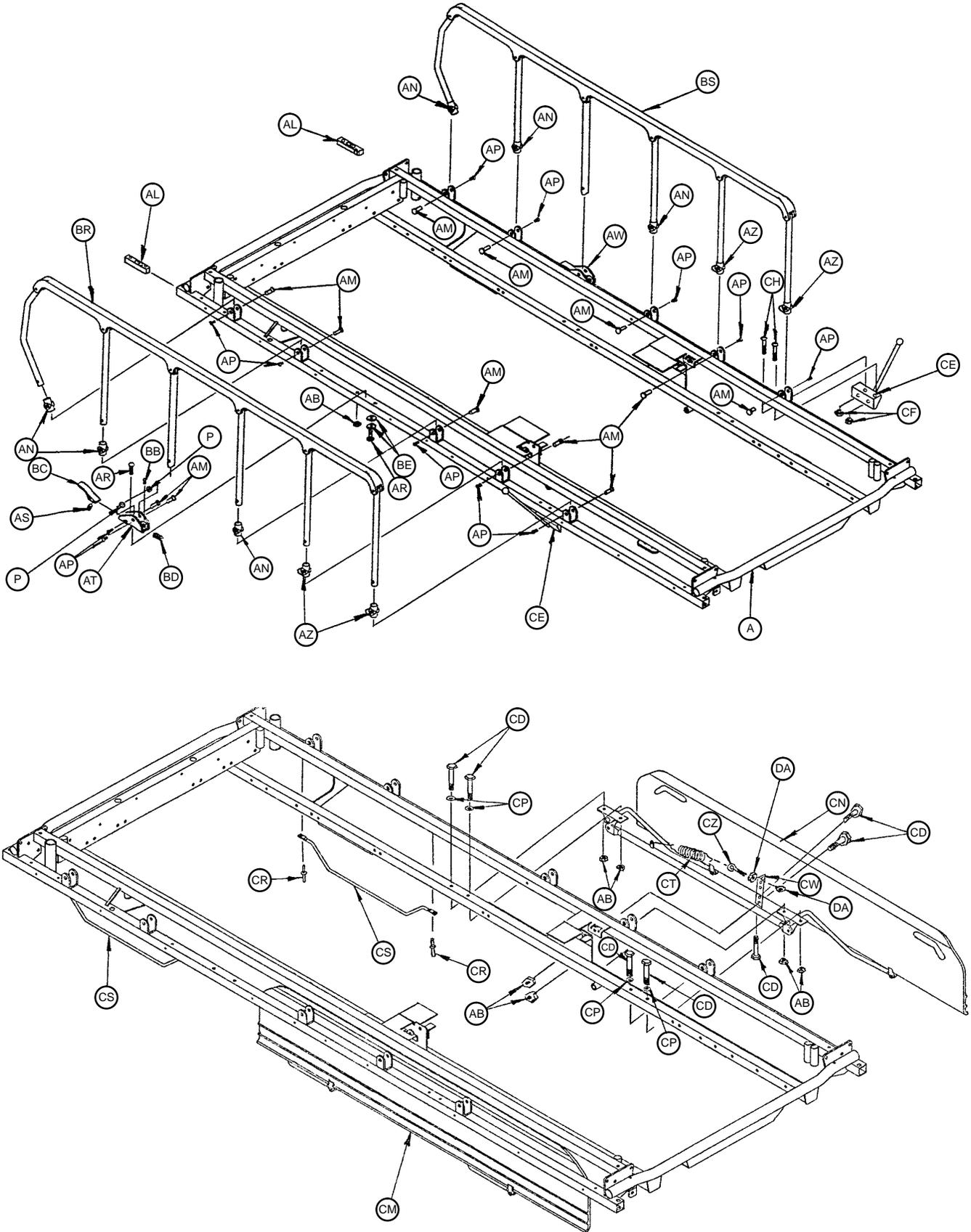
# 1510-201-10 Litter Assembly



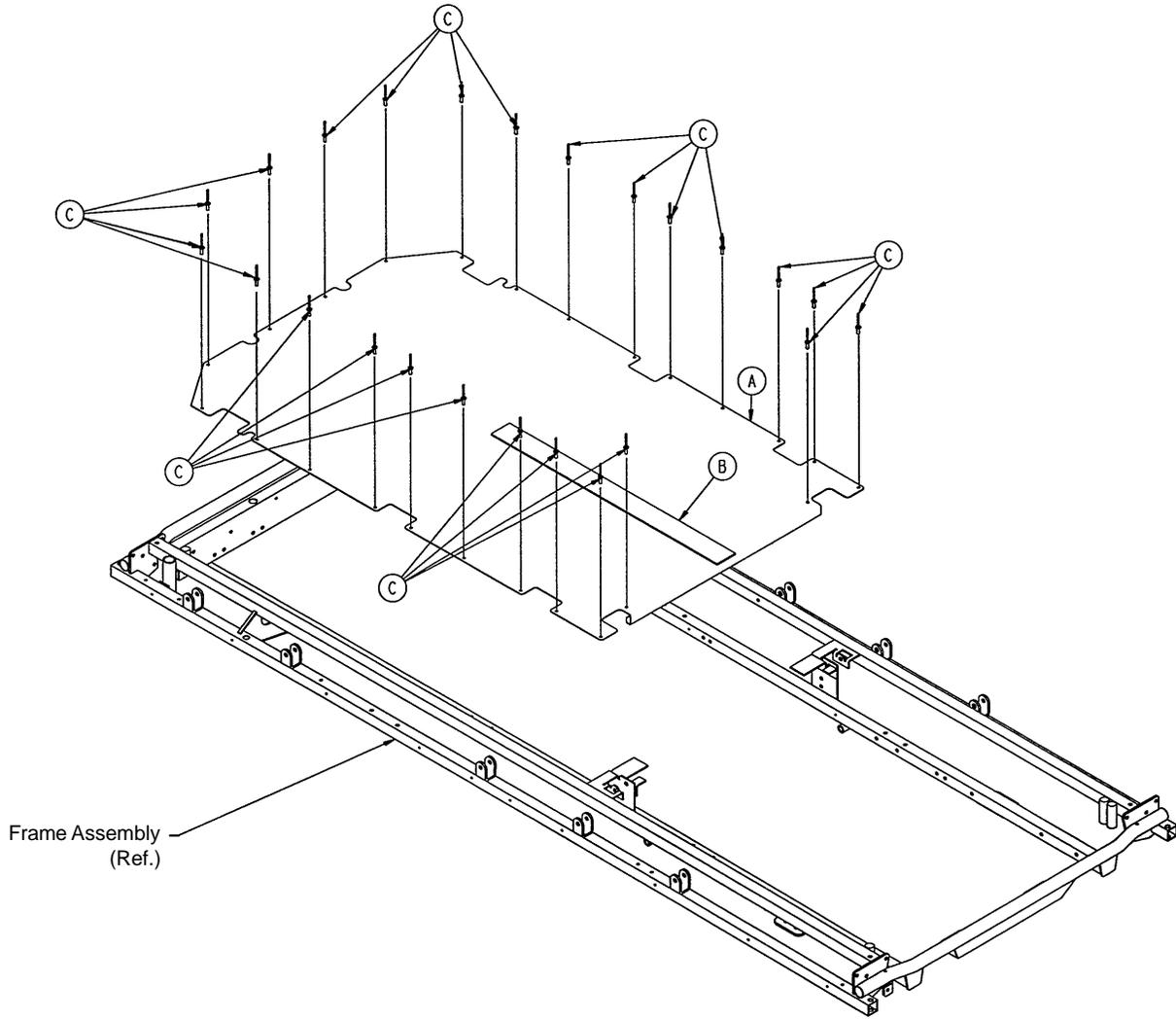
# 1510-201-10 Litter Assembly

| Item | Part No.    | Part Name               | Qty. | Item | Part No.     | Part Name                 | Qty. |
|------|-------------|-------------------------|------|------|--------------|---------------------------|------|
| A    | 1510-201-20 | Frame Assembly          | 1    | BC   | 721-26-74    | Lock Handle, Mach.        | 2    |
| B    | 938-1-401   | Collar                  | 4    | BD   | 21-104       | Set Screw                 | 2    |
| C    | 28-23       | Retaining Ring          | 2    | BE   | 11-2         | Flat Washer               | 4    |
| D    | 1001-40-12  | Footboard Receptacle    | 2    | BF   | 1501-27-23   | Support Tube Ass'y        | 1    |
| E    | 23-104      | Self-Tapping Screw      | 8    | BH   | 1501-31-13   | Fowler Tube               | 1    |
| F    | 926-400-142 | Corner Wheel            | 4    | BJ   | 4-183        | Fowler Pivot Bolt         | 2    |
| H    | 1001-32-29  | Wheel Housing           | 2    | BK   | 1010-201-236 | Corner Cover, Hole/Slot   | 1    |
| J    | 1010-201-27 | Bumper Extrusion        | 2    | BL   | 1010-201-237 | Corner Cover, Hole/Hole   | 1    |
| K    | 1001-1-36   | End Plug                | 2    | BM   | 1010-201-238 | Corner Cover, Slot Only   | 1    |
| L    | 1001-1-41   | Tube Plug               | 2    | BN   | 1010-201-239 | Corner Cover, Hole Only   | 1    |
| M    | 46-1        | Square Hd. Set Screw    | 2    | BP   | 1510-231-12  | Fowler Skin               | 1    |
| N    | 1010-32-64  | Carrier Tube, Std.      | 2    | BR   | (page 72)    | Siderail Ass'y, Lt.       | 1    |
| P    | 11-287      | Nylon Flat Washer       | 4    | BS   | (page 72)    | Siderail Ass'y, Rt.       | 1    |
| R    | 919-30-28   | Rack Guide              | 2    | BT   | 946-1-60     | Stryker Logo Label        | 1    |
| S    | 1010-201-50 | Support Roller          | 4    | BW   | 3-50         | Hex Hd. Cap Screw         | 2    |
| T    | 721-32-107  | Roller Sleeve           | 4    | BZ   | 37-10        | Hole Plug                 | 2    |
| W    | 1001-1-37   | Jack Support Tube, Hd.  | 2    | CA   | 1010-254-4   | Receptacle Ass'y, Lt.     | 1    |
| AA   | 3-76        | Hex Hd. Cap Screw       | 4    | CB   | 1010-254-6   | Receptacle Ass'y, Rt.     | 1    |
| AB   | 16-28       | Nylock Hex Nut          | 28   | CC   | 25-50        | Pop Rivet                 | 7    |
| AC   | 3-40        | Hex Hd. Cap Screw       | 2    | CD   | 3-78         | Hex Hd. Cap Screw         | 16   |
| AD   | 16-11       | Flexlock Nut            | 4    | CE   | (page 58)    | Board Support Ass'y       | 2    |
| AE   | 1510-32-20  | Jack Support Tube       | 1    | CF   | 16-3         | Fiberlock Nut             | 4    |
| AF   | 14-21       | Nylon Flat Washer       | 8    | CH   | 2-100        | Pan Hd. Mach. Screw       | 4    |
| AH   | 16-35       | Nylock Nut              | 4    | CJ   | 3-54         | Hex Hd. Cap Screw         | 2    |
| AJ   | 25-38       | Pop Rivet               | 20   | CK   | 3-47         | Hex Hd. Cap Screw         | 2    |
| AK   | 4-201       | Soc. Hd. Cap Screw      | 4    | CL   | 37-59        | Hole Plug                 | 2    |
| AL   | 1010-26-69  | Lock Support            | 2    | CM   | (page 118)   | Transfer Syst. Ass'y, Lt. | 1    |
| AM   | 721-26-66   | Pivot Screw             | 14   | CN   | (page 119)   | Transfer Syst. Ass'y, Rt. | 1    |
| AN   | 721-26-69   | Upright Sleeve          | 6    | CP   | 11-180       | Flat Washer               | 8    |
| AP   | 4-136       | But. Hd. Cap Screw      | 14   | CR   | 25-79        | Pop Rivet                 | 4    |
| AR   | 4-135       | But. Hd. Cap Screw      | 4    | CS   | 1010-32-92   | Foley Bag Rack            | 2    |
| AS   | 38-220      | Compression Spring      | 2    | CT   | 38-218       | Tension Spring            | 2    |
| AT   | 1010-26-81  | Lock Housing Ass'y, Lt. | 1    | CW   | 1010-224-25  | Spring Retainer           | 2    |
| AW   | 1010-26-80  | Lock Housing Ass'y, Rt. | 1    | CZ   | 10-11        | Eye Bolt                  | 2    |
| AZ   | 721-26-68   | Upright Cradle          | 4    | DA   | 15-28        | Jam Nut                   | 4    |
| BA   | 11-179      | Nylon Flat Washer       | 4    | DC   | (page 145)   | S'rail Bumper (not shown) | 2    |
| BB   | 37-74       | Hole Plug               | 2    |      |              |                           |      |

# 1510-201-10 Litter Assembly



# 1010-232-20 & 1510-232-20 Stat. Foot End Ass'y

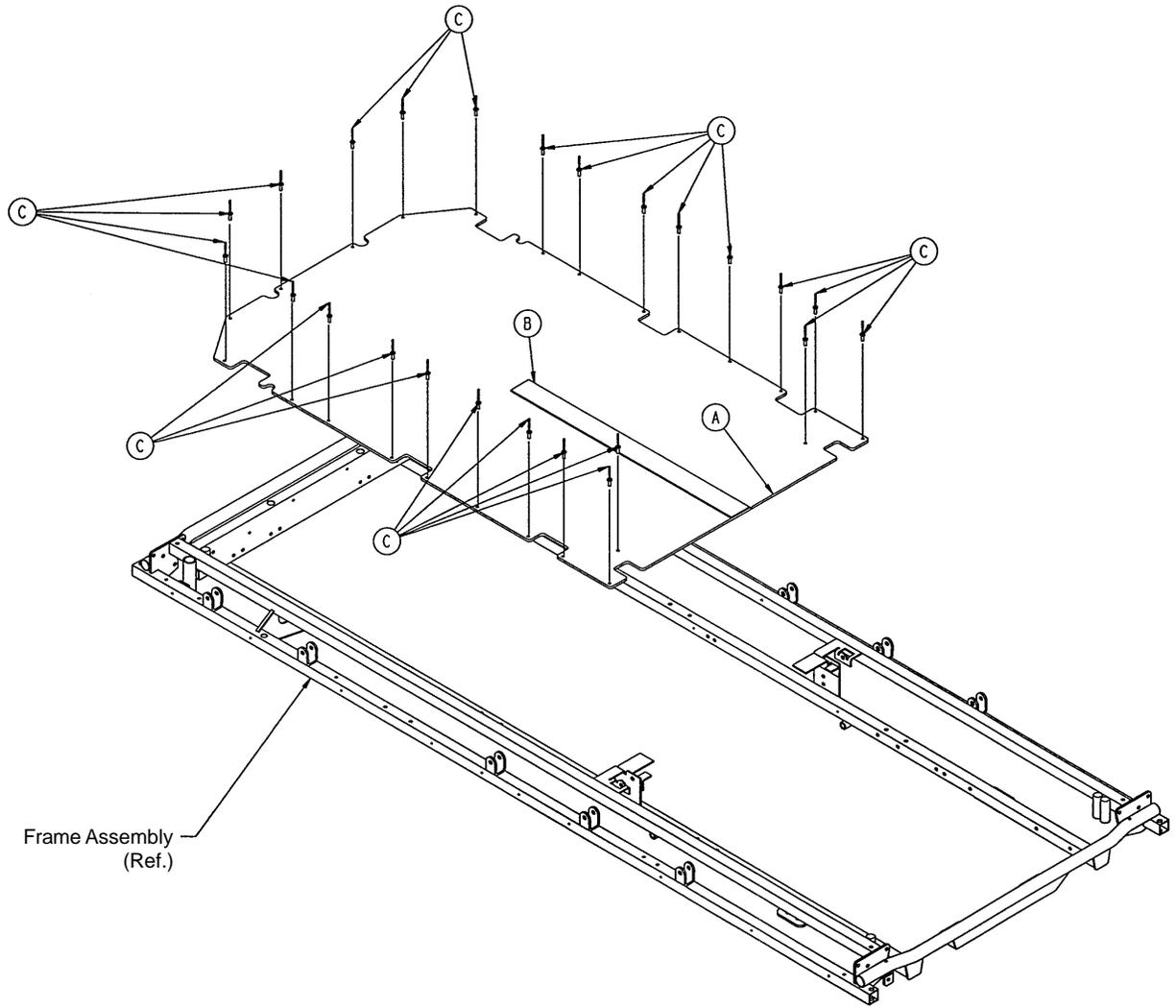


## 1010-232-20

## 1510-232-20

| Item | Part No.    | Part Name               | Qty.    | Item | Part No.    | Part Name               | Qty.    |
|------|-------------|-------------------------|---------|------|-------------|-------------------------|---------|
| A    | 1010-232-21 | Footsection Skin, Steel | 1       | A    | 1510-232-21 | Footsection Skin, Steel | 1       |
| B    | 7900-1-102  | Velcro Pile             | 24 1/2" | B    | 7900-1-102  | Velcro Pile             | 24 1/2" |
| C    | 25-122      | Pop Rivet               | 24      | C    | 25-122      | Pop Rivet               | 24      |

# 1010-332-20 & 1510-332-20 Stat. Foot End Ass'y

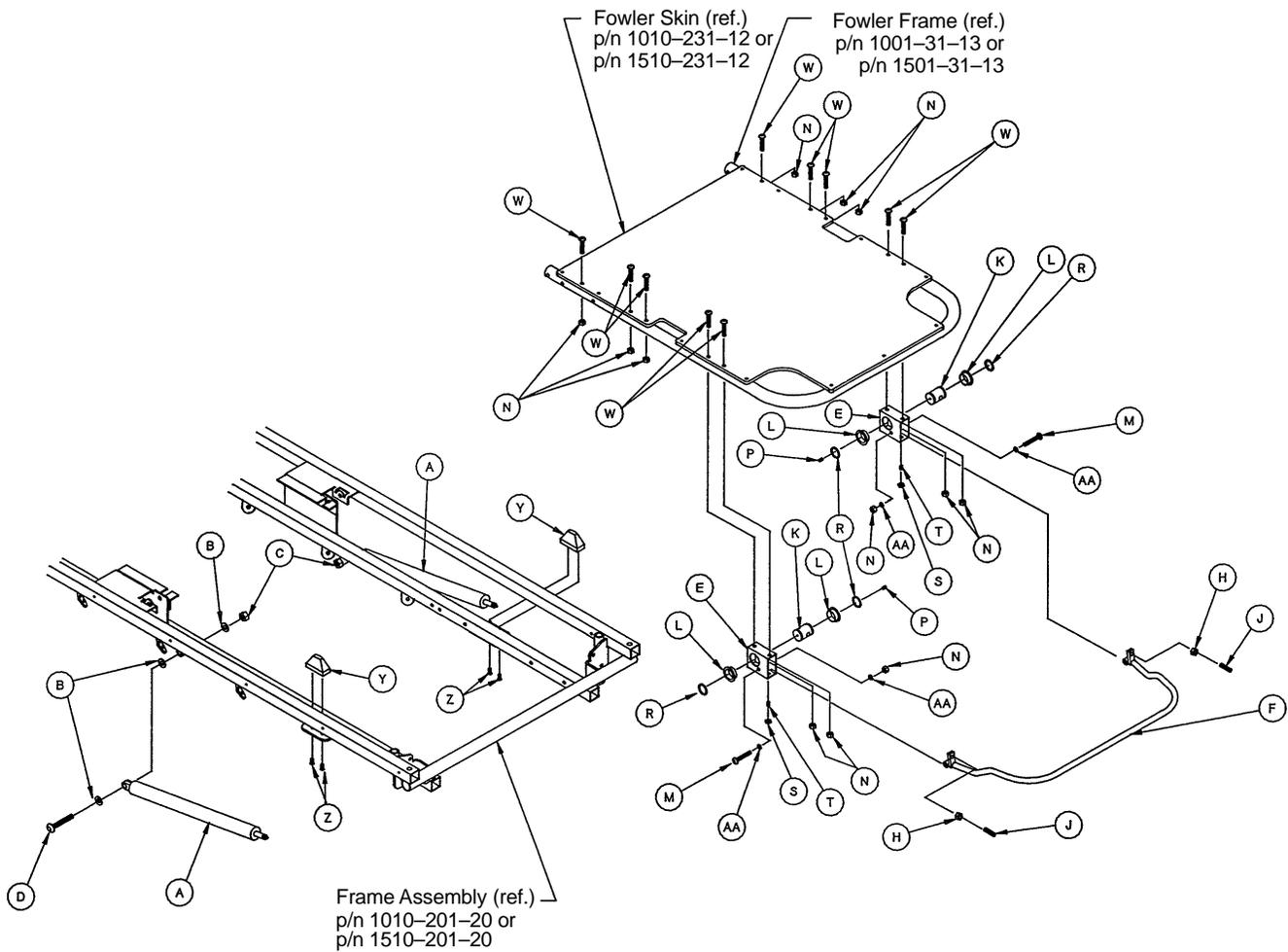


## 1010-332-20

## 1510-332-20

| Item | Part No.    | Part Name               | Qty.    | Item | Part No.    | Part Name               | Qty.    |
|------|-------------|-------------------------|---------|------|-------------|-------------------------|---------|
| A    | 1010-332-21 | Ftsec. Skin, Fiberresin | 1       | A    | 1510-332-21 | Ftsec. Skin, Fiberresin | 1       |
| B    | 7900-1-102  | Velcro Pile             | 24 1/2" | B    | 7900-1-102  | Velcro Pile             | 24 1/2" |
| C    | 25-50       | Pop Rivet               | 24      | C    | 25-50       | Pop Rivet               | 24      |

# 1001-31-10 & 1501-31-10 Pneumatic Fowler Ass'y



## 1001

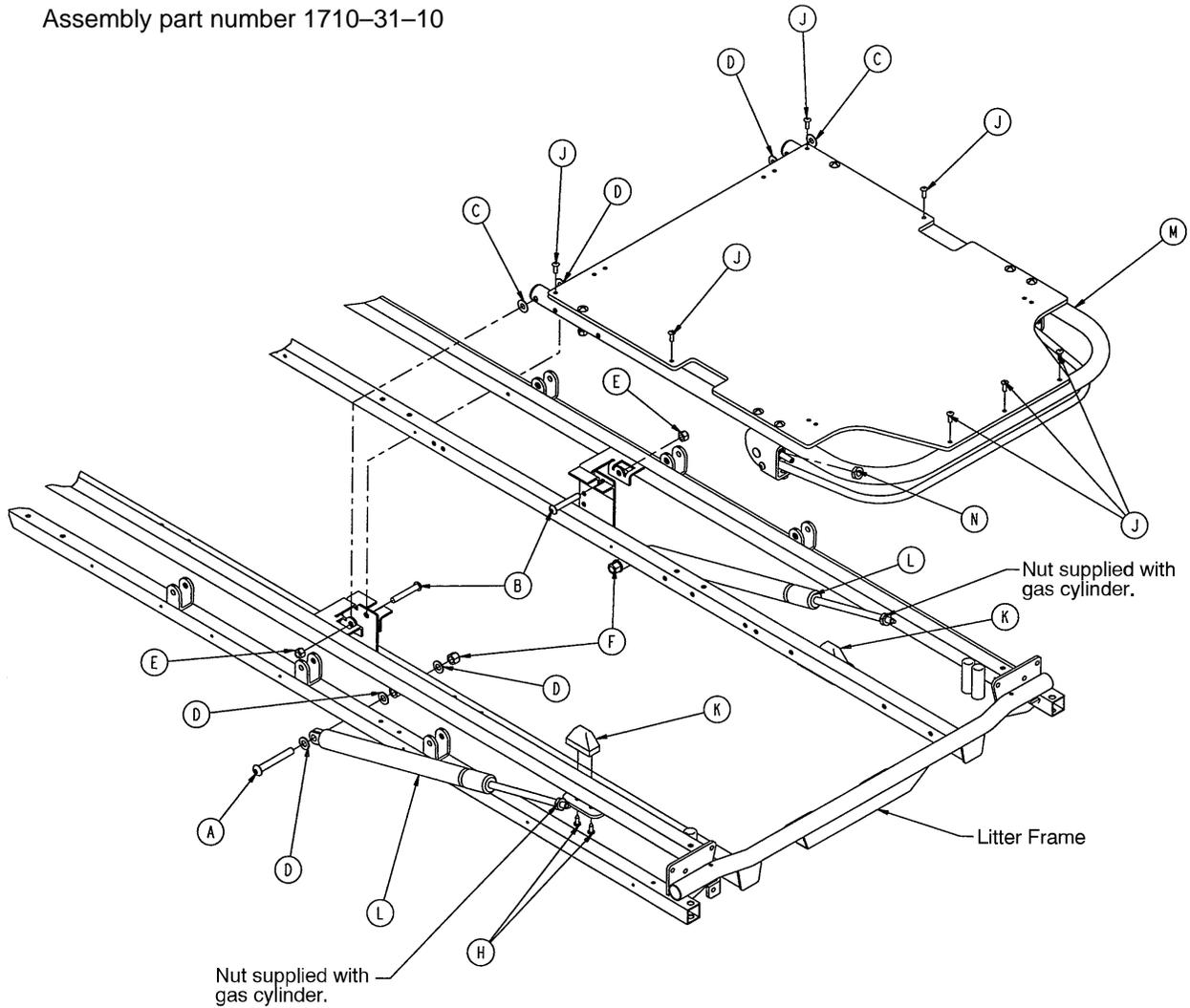
| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1010-31-78 | Gas Cylinder          | 2    |
| B    | 14-21      | Nylon Flat Washer     | 6    |
| C    | 16-35      | Nylock Hex Nut        | 2    |
| D    | 4-182      | Pivot Bolt            | 2    |
| E    | 1001-31-30 | Yoke Housing          | 2    |
| F    | 1001-31-18 | Trip Bar Assembly     | 1    |
| H    | 15-50      | Hex Nut               | 2    |
| J    | 21-126     | Set Screw             | 2    |
| K    | 1510-31-28 | Yoke                  | 2    |
| L    | 946-35-25  | Liner                 | 4    |
| M    | 4-135      | Button Hd. Cap Screw  | 2    |
| N    | 16-28      | Fiberlock Nut         | 12   |
| P    | 21-119     | Set Screw             | 2    |
| R    | 28-76      | Retaining Ring        | 4    |
| S    | 15-37      | Jam Nut               | 2    |
| T    | 21-104     | Set Screw             | 2    |
| W    | 7-34       | Button Hd. Cap Screw  | 10   |
| Y    | 1001-31-31 | Pneumatic Fowler Rest | 2    |
| Z    | 4-32       | Soc. Hd. Cap Screw    | 4    |
| AA   | 11-132     | Washer                | 4    |

## 1501

| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1010-31-78 | Gas Cylinder          | 2    |
| B    | 14-21      | Nylon Flat Washer     | 6    |
| C    | 16-35      | Nylock Hex Nut        | 2    |
| D    | 4-182      | Pivot Bolt            | 2    |
| E    | 1001-31-30 | Yoke Housing          | 2    |
| F    | 1501-31-18 | Trip Bar Assembly     | 1    |
| H    | 15-50      | Hex Nut               | 2    |
| J    | 21-126     | Set Screw             | 2    |
| K    | 1510-31-28 | Yoke                  | 2    |
| L    | 946-35-25  | Liner                 | 4    |
| M    | 4-135      | Button Hd. Cap Screw  | 2    |
| N    | 16-28      | Fiberlock Nut         | 12   |
| P    | 21-119     | Set Screw             | 2    |
| R    | 28-76      | Retaining Ring        | 4    |
| S    | 15-37      | Jam Nut               | 2    |
| T    | 21-104     | Set Screw             | 2    |
| W    | 7-34       | Truss Hd. Mach. Screw | 10   |
| Y    | 1001-31-31 | Pneumatic Fowler Rest | 2    |
| Z    | 4-32       | Soc. Hd. Cap Screw    | 4    |
| AA   | 11-132     | Washer                | 4    |

# Pneumatic Fowler to Frame Assembly

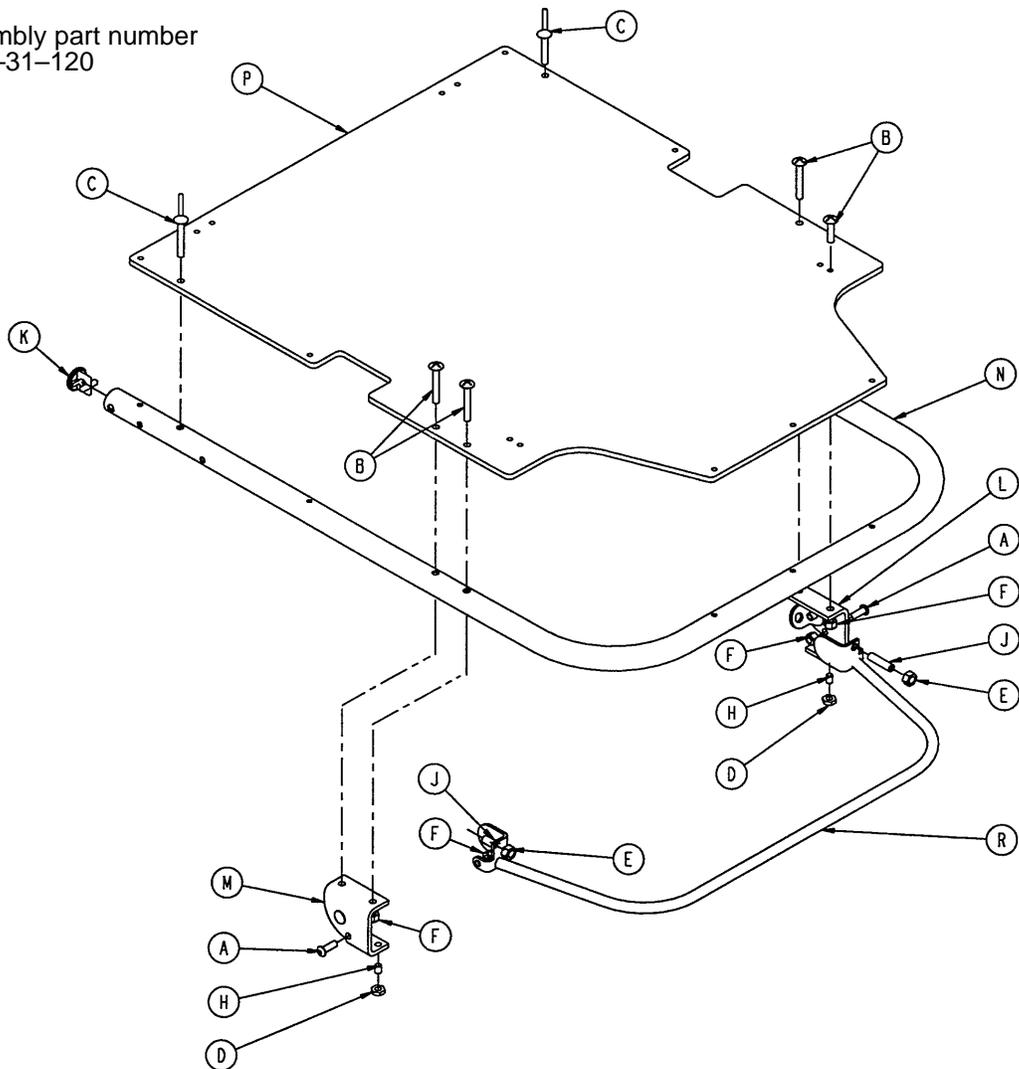
Assembly part number 1710-31-10



| Item | Part No.     | Part Name              | Qty. |
|------|--------------|------------------------|------|
| A    | 4-182        | But. Hd. Cap Screw     | 2    |
| B    | 4-183        | But. Hd. Cap Screw     | 2    |
| C    | 11-179       | Nylon Washer           | 2    |
| D    | 14-21        | Nylon Washer           | 8    |
| E    | 16-11        | Nylock Hex Nut         | 2    |
| F    | 16-35        | Nylock Hex Nut         | 2    |
| H    | 23-100       | Self-Tapping Screw     | 4    |
| J    | 25-50        | Pop Rivet              | 7    |
| K    | 1001-31-31   | Pneumatic Fowler Rest  | 2    |
| L    | 1010-31-78   | Gas Cylinder           | 2    |
| M    | (page 111.2) | Pneumatic Fowler Ass'y | 1    |
| N    | 15-59        | Hex Jam Nut            | 2    |

# Pneumatic Fowler Assembly (Fiberresin)

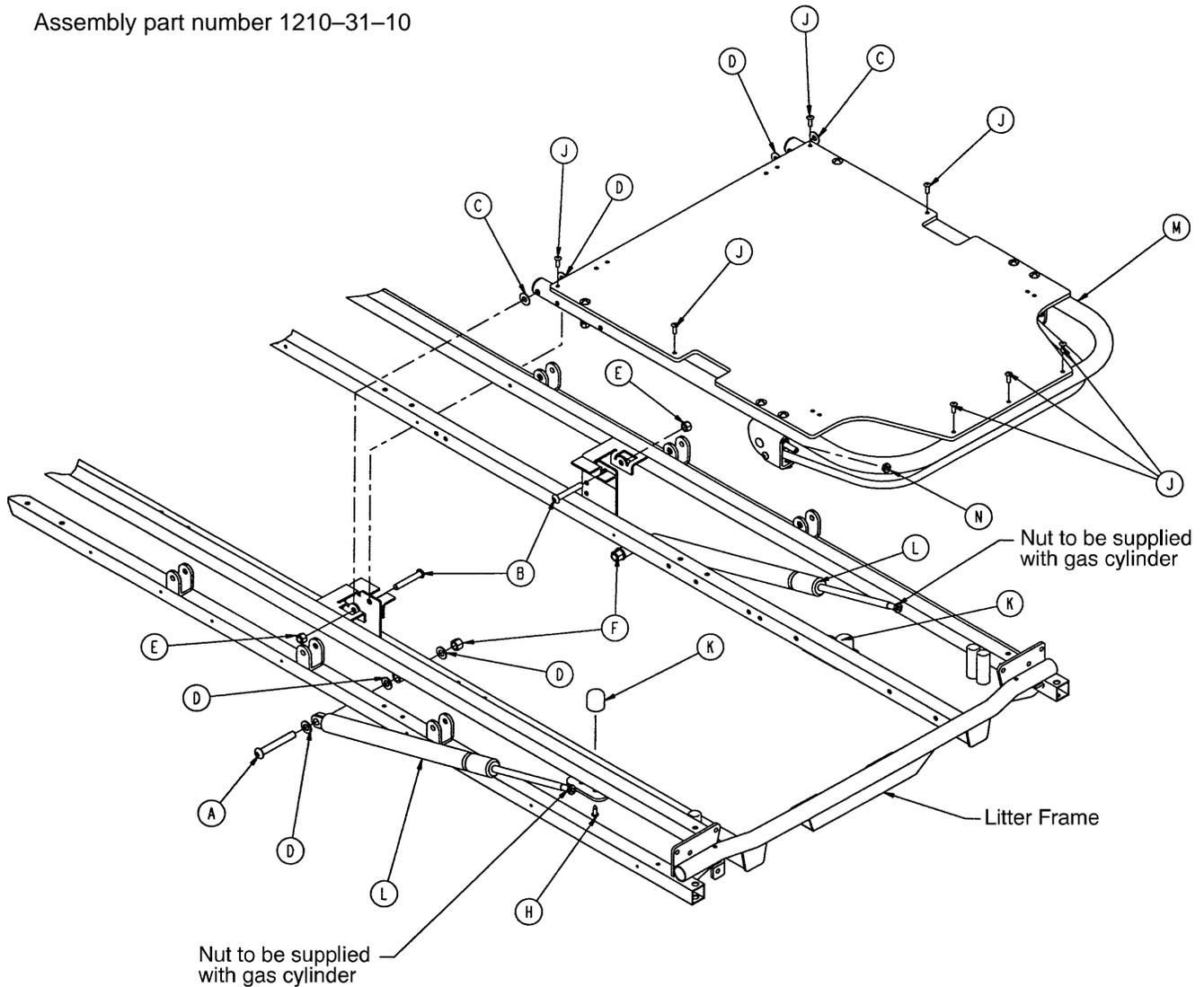
Assembly part number  
1710-31-120



| Item | Part No.     | Part Name                | Qty. |
|------|--------------|--------------------------|------|
| A    | 4-161        | But. Hd. Cap Screw       | 2    |
| B    | 7-20         | Truss Hd. Mach. Screw    | 4    |
| C    | 25-124       | Pop Rivet                | 2    |
| D    | 15-37        | Jam Nut                  | 2    |
| E    | 15-50        | Hex Nut                  | 2    |
| F    | 16-28        | Nylock Nut               | 6    |
| H    | 21-125       | Set Screw                | 2    |
| J    | 21-126       | Set Screw                | 2    |
| K    | 1001-1-36    | Hole Plug                | 2    |
| L    | (page 134.3) | Outer Housing Ass'y, Rt. | 1    |
| M    | (page 134.3) | Outer Housing Ass'y, Lt. | 1    |
| N    | 1501-31-13   | Fowler Tube              | 1    |
| P    | 1510-231-12  | Fowler Skin (Fiberresin) | 1    |
| R    | 1710-31-118  | Trip Bar Assembly        | 1    |

# Pneumatic Fowler to Frame Assembly

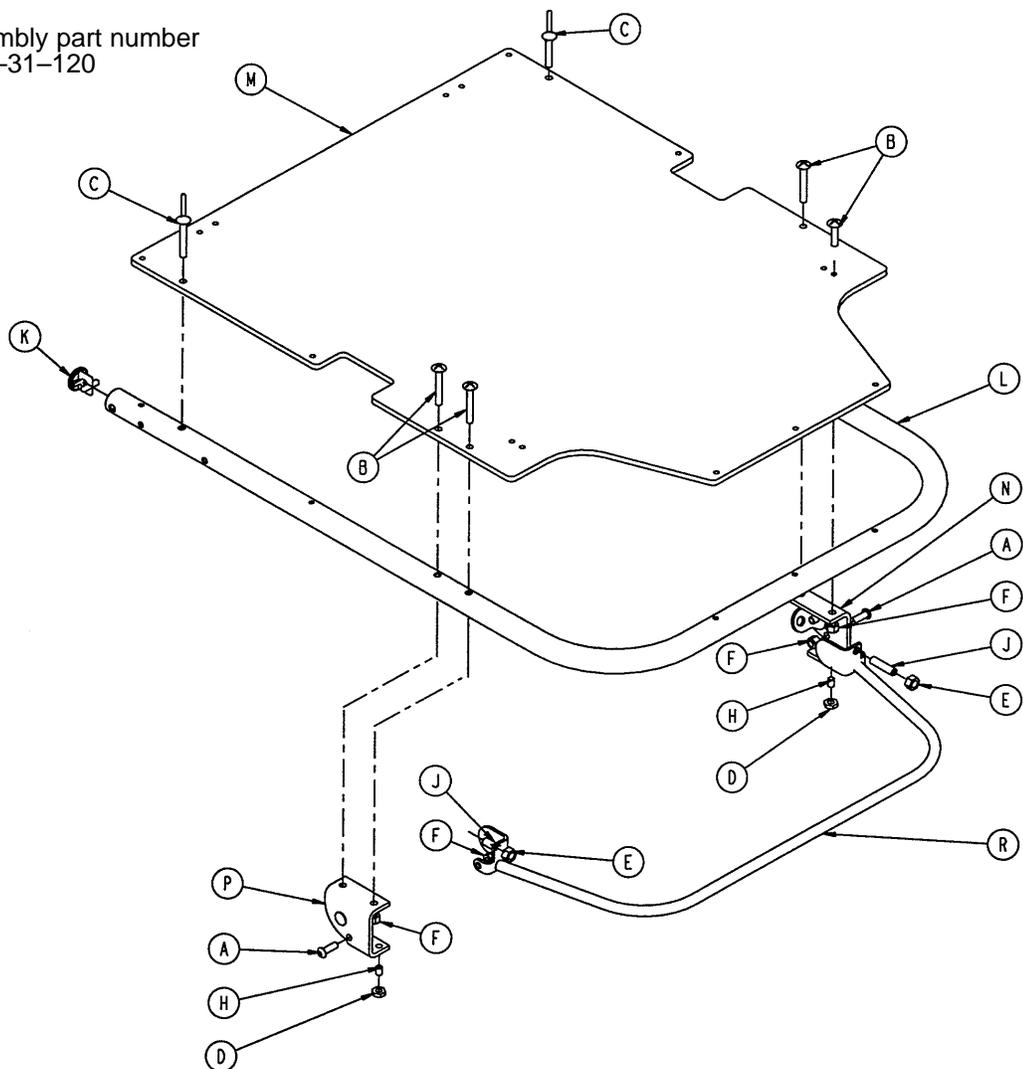
Assembly part number 1210-31-10



| Item | Part No.     | Part Name              | Qty. |
|------|--------------|------------------------|------|
| A    | 4-182        | But. Hd. Cap Screw     | 2    |
| B    | 4-183        | But. Hd. Cap Screw     | 2    |
| C    | 11-179       | Nylon Washer           | 2    |
| D    | 14-21        | Nylon Washer           | 8    |
| E    | 16-11        | Nylock Hex Nut         | 2    |
| F    | 16-35        | Nylock Hex Nut         | 2    |
| H    | 23-100       | Self-Tapping Screw     | 2    |
| J    | 25-50        | Pop Rivet              | 7    |
| K    | 1211-31-31   | Pneumatic Fowler Rest  | 2    |
| L    | 1010-31-78   | Gas Cylinder           | 2    |
| M    | (page 111.4) | Pneumatic Fowler Ass'y | 1    |
| N    | 15-59        | Hex Jam Nut            | 2    |

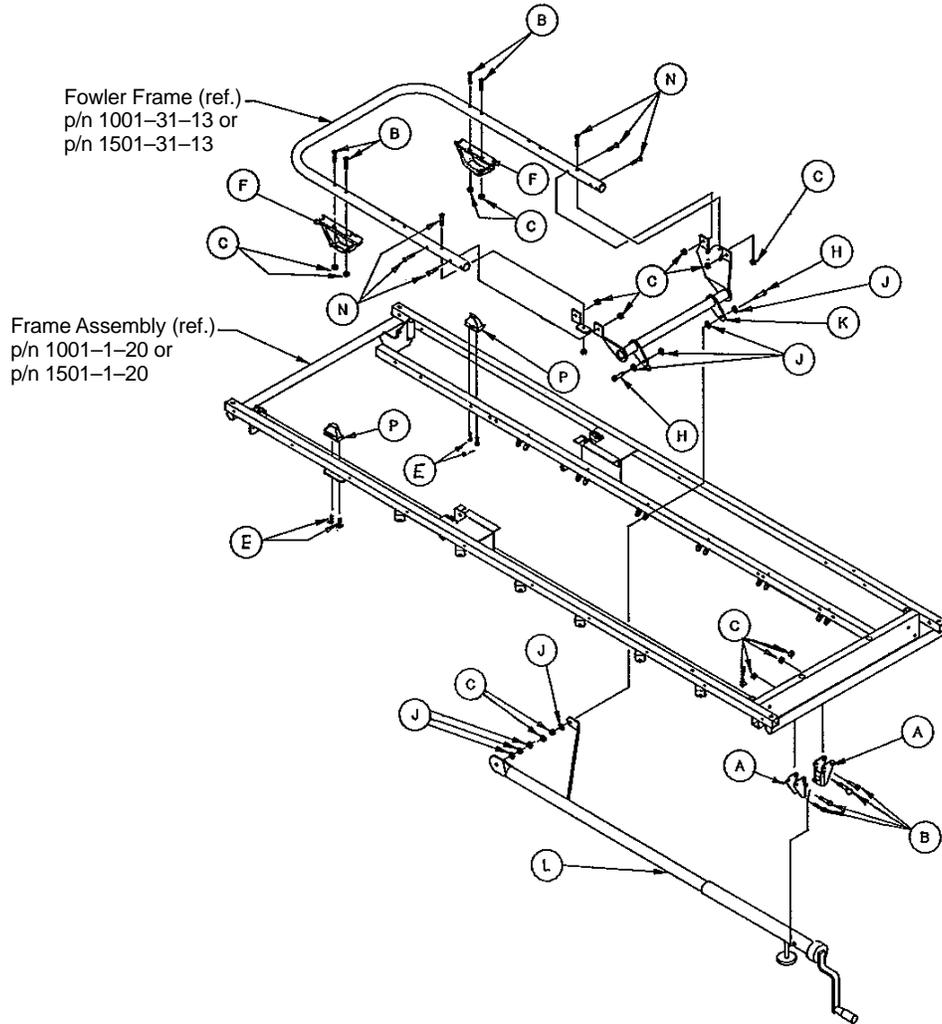
# Pneumatic Fowler Assembly (Fiberresin)

Assembly part number  
1210-31-120



| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 4-161        | Hex Soc. But. Hd. Cap Screw | 2    |
| B    | 7-20         | Truss Hd. Mach. Screw       | 4    |
| C    | 25-124       | Pop Rivet                   | 2    |
| D    | 15-37        | Jam Nut                     | 2    |
| E    | 15-50        | Hex Nut                     | 2    |
| F    | 16-28        | Nylock Nut                  | 6    |
| H    | 21-125       | Set Screw                   | 2    |
| J    | 21-126       | Set Screw                   | 2    |
| K    | 1001-1-36    | Hole Plug                   | 2    |
| L    | 1001-31-13   | Fowler Tube                 | 1    |
| M    | 1010-231-12  | Fowler Skin (Fiberresin)    | 1    |
| N    | (page 134.3) | Outer Housing Ass'y, Right  | 1    |
| P    | (page 134.3) | Outer Housing Ass'y, Left   | 1    |
| R    | 1210-31-118  | Trip Bar Assembly           | 1    |

# 1001-33-10 & 1501-33-10 Crank Fowler Assembly

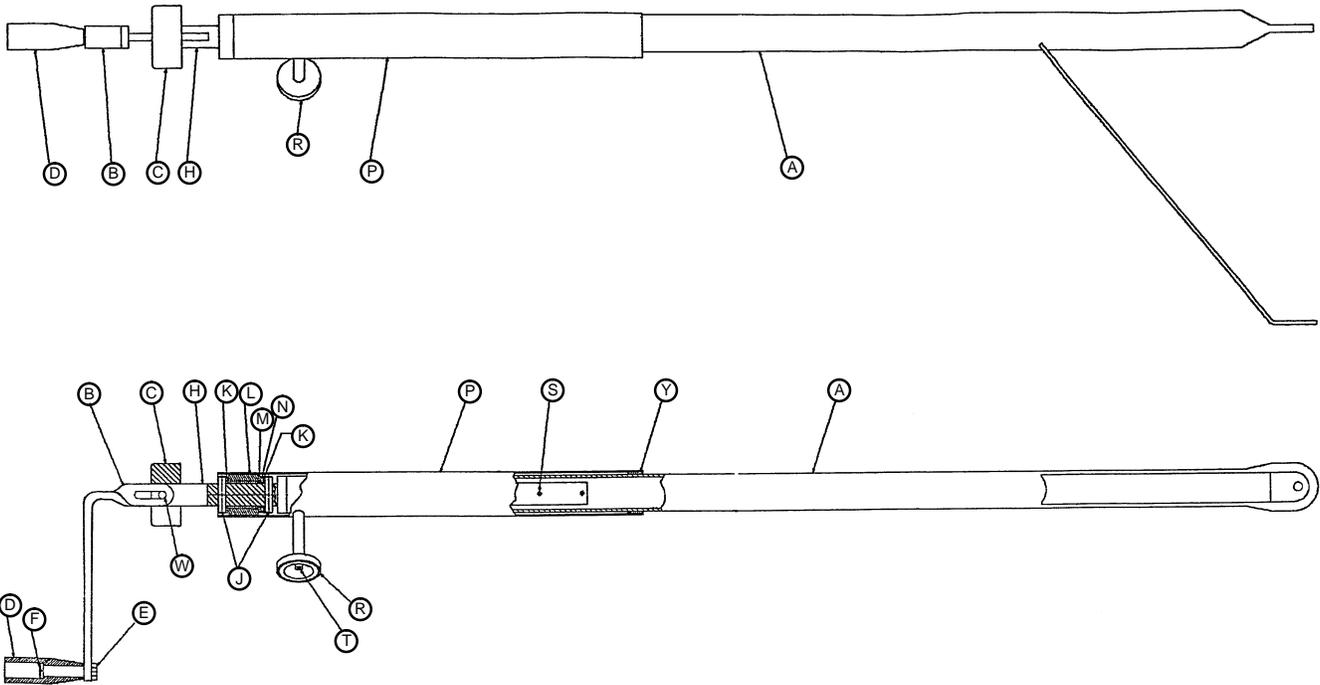


## 1001

## 1501

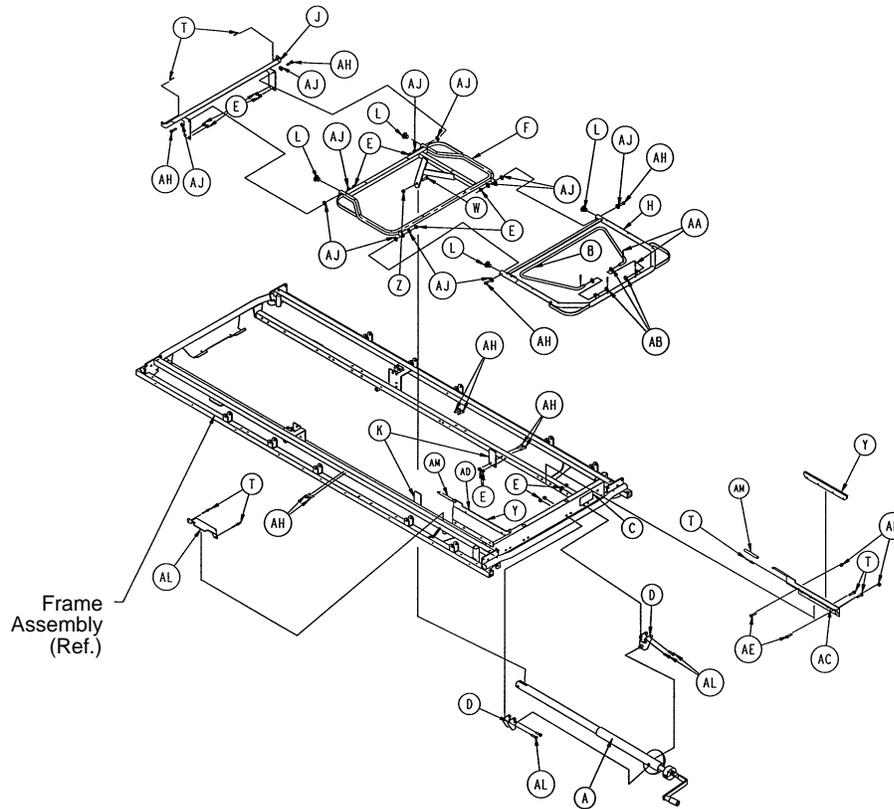
| Item | Part No.    | Part Name              | Qty. | Item | Part No.    | Part Name              | Qty. |
|------|-------------|------------------------|------|------|-------------|------------------------|------|
| A    | 1010-234-15 | Mounting Bracket Ass'y | 2    | A    | 1010-234-15 | Mounting Bracket Ass'y | 2    |
| B    | 7-20        | Truss Hd. Cap Screw    | 6    | B    | 7-20        | Truss Hd. Cap Screw    | 8    |
| C    | 16-28       | Nylock Hex Nut         | 16   | C    | 16-28       | Nylock Hex Nut         | 16   |
| E    | 23-100      | Self-Tapping Screw     | 4    | E    | 23-100      | Self-Tapping Screw     | 4    |
| F    | 1550-33-31  | Fowler Supt. Ass'y     | 2    | F    | 1550-33-31  | Fowler Supt. Ass'y     | 2    |
| H    | 8-15        | Shoulder Bolt          | 2    | H    | 8-15        | Shoulder Bolt          | 2    |
| J    | 14-3        | Thrust Washer          | 8    | J    | 14-3        | Thrust Washer          | 8    |
| K    | 1001-33-24  | Fowler Lever Assembly  | 1    | K    | 1501-33-24  | Fowler Lever Assembly  | 1    |
| L    | (page 113)  | Crankscrew Assembly    | 1    | L    | (page 113)  | Crankscrew Assembly    | 1    |
| M    | 946-1-64    | Fowler Label           | 1    | M    | 946-1-64    | Fowler Label           | 1    |
| N    | 4-97        | Button Hd. Cap Screw   | 6    | N    | 4-97        | Button Hd. Cap Screw   | 6    |
| P    | 1001-31-31  | Pneu. Fowler Rest      | 2    | P    | 1001-31-31  | Pneu. Fowler Rest      | 2    |

# 1001-33-25 & 1501-33-25 Fowler Crankscrew Ass'y



| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1001-33-26 | Drive Bar Assembly    | 1    |
|      | 1501-33-26 | Drive Bar Assembly    | 1    |
| B    | 958-34-718 | Crank Assembly (1001) | 1    |
|      | 1550-1-16  | Crank Assembly (1501) | 1    |
| C    | 946-33-18  | Crank Disc            | 1    |
| D    | 938-1-177  | Knob                  | 1    |
| E    | 16-5       | Kep Nut               | 1    |
| F    | 378-24-29  | Shoulder Bolt         | 1    |
| H    | 946-33-35  | Fowler Screw          | 1    |
| J    | 26-14      | Roll Pin              | 2    |
| K    | 81-174     | Thrust Washer         | 2    |
| L    | 938-1-175  | Bearing Assembly      | 1    |
| M    | 81-176     | Thrust Washer         | 1    |
| N    | 81-175     | Thrust Bearing        | 1    |
| P    | 1510-34-84 | Screw Cover Assembly  | 1    |
| R    | 1550-1-14  | Magnet                | 1    |
| S    | 26-10      | Roll Pin              | 1    |
| T    | 4-7        | Soc. Hd. Cap Screw    | 1    |
| W    | 26-45      | Roll Pin              | 1    |
| Y    | 7900-1-102 | Velcro Pile           | 1    |

# 1010-234-20\* & 1510-234-20\* Knee Gatch Assembly



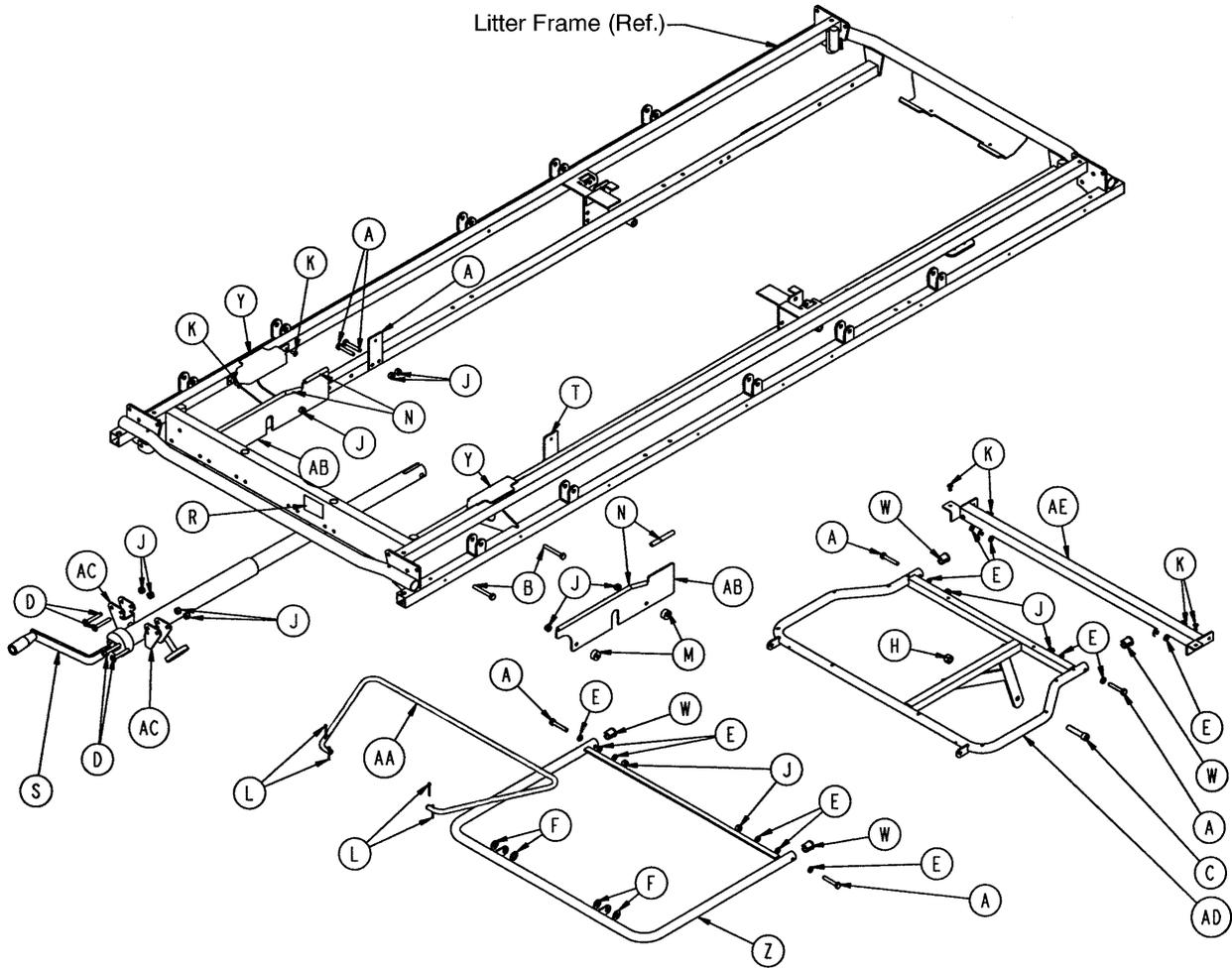
## 1010\*

## 1510\*

| Item | Part No.    | Part Name                    | Qty. | Item | Part No.    | Part Name                    | Qty. |
|------|-------------|------------------------------|------|------|-------------|------------------------------|------|
| A    | (page 67)   | Gatch Crankscrew Ass'y       | 1    | A    | (page 67)   | Gatch Crankscrew Ass'y       | 1    |
| B    | 1001-34-20  | Gatch Riser                  | 1    | B    | 1501-34-20  | Gatch Riser                  | 1    |
| C    | 946-1-65    | Label, Gatch Symbol          | 1    | C    | 946-1-65    | Label, Gatch Symbol          | 1    |
| D    | 1010-234-15 | Mtg. Bracket Ass'y           | 2    | D    | 1010-234-15 | Mounting Bracket Ass'y       | 2    |
| E    | 16-28       | Nylock Hex Nut               | 16   | E    | 16-28       | Nylock Hex Nut               | 16   |
| F    | 1001-34-21  | Thigh Frame                  | 1    | F    | 1501-34-21  | Thigh Frame                  | 1    |
| H    | 1001-34-22  | Calf Frame                   | 1    | H    | 1501-34-22  | Calf Frame                   | 1    |
| J    | 1001-34-23  | Midsection Supt. Ass'y       | 1    | J    | 1501-34-23  | Midsection Supt. Ass'y       | 1    |
| K    | 1001-34-24  | Thigh Support                | 2    | K    | 1001-34-24  | Thigh Support                | 2    |
| L    | 1001-34-25  | End Plug                     | 4    | L    | 1001-34-25  | End Plug                     | 4    |
| T    | 25-79       | Pop Rivet                    | 12   | T    | 25-79       | Pop Rivet                    | 12   |
| W    | 4-105       | Soc. Hd. Cap Screw           | 1    | W    | 4-105       | Soc. Hd. Cap Screw           | 1    |
| Y    | 1510-34-90  | Slider Pad                   | 2    | Y    | 1510-34-90  | Slider Pad                   | 2    |
| Z    | 16-12       | Flexlock Nut                 | 1    | Z    | 16-12       | Flexlock Nut                 | 1    |
| AA   | 27-7        | Cotter Pin                   | 4    | AA   | 27-7        | Cotter Pin                   | 4    |
| AB   | 14-21       | Nylon Washer                 | 4    | AB   | 14-21       | Nylon Washer                 | 4    |
| AC   | 1001-34-29  | Slide Supt. Ass'y, Lt.       | 1    | AC   | 1001-34-29  | Slide Supt. Ass'y, Lt.       | 1    |
| AD   | 1001-34-30  | Slide Supt. Ass'y, Rt.       | 1    | AD   | 1001-34-30  | Slide Supt. Ass'y, Rt.       | 1    |
| AE   | 4-32        | Soc. Hd. Cap Screw           | 4    | AE   | 4-32        | Soc. Hd. Cap Screw           | 4    |
| AF   | 16-3        | Lock Nut                     | 4    | AF   | 16-3        | Lock Nut                     | 4    |
| AH   | 3-47        | Hex Hd. Cap Screw            | 12   | AH   | 3-47        | Hex Hd. Cap Screw            | 12   |
| AJ   | 14-2        | Flat Washer                  | 12   | AJ   | 14-2        | Flat Washer                  | 12   |
| AK   | 1001-34-48  | Latch Cover                  | 2    | AK   | 1001-34-48  | Latch Cover                  | 2    |
| AL   | 7-20        | Truss Hd. Cap Screw          | 4    | AL   | 7-20        | Truss Hd. Cap Screw          | 4    |
| AM   | 1001-34-49  | Slide Support Sleeve         | 2    | AM   | 1001-34-49  | Slide Support Sleeve         | 2    |
| AN   | 721-31-65   | Litter Hole Plug (not shown) | 2    | AN   | 721-31-65   | Litter Hole Plug (not shown) | 2    |

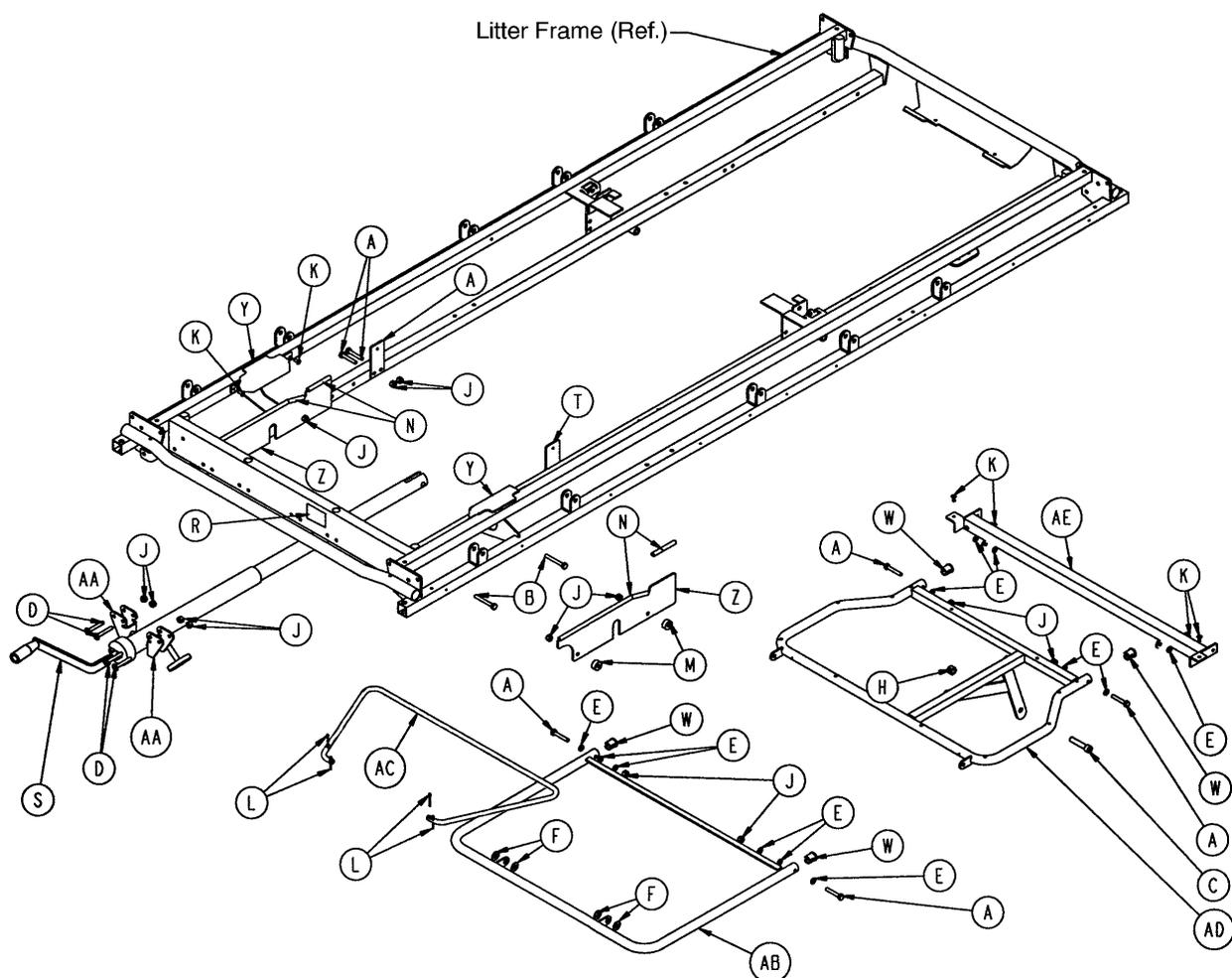
\* For stretchers with serial numbers 94030000 and higher, see page 114.1 or 114.2.

# 1010-434-20 Knee Gatch Assembly



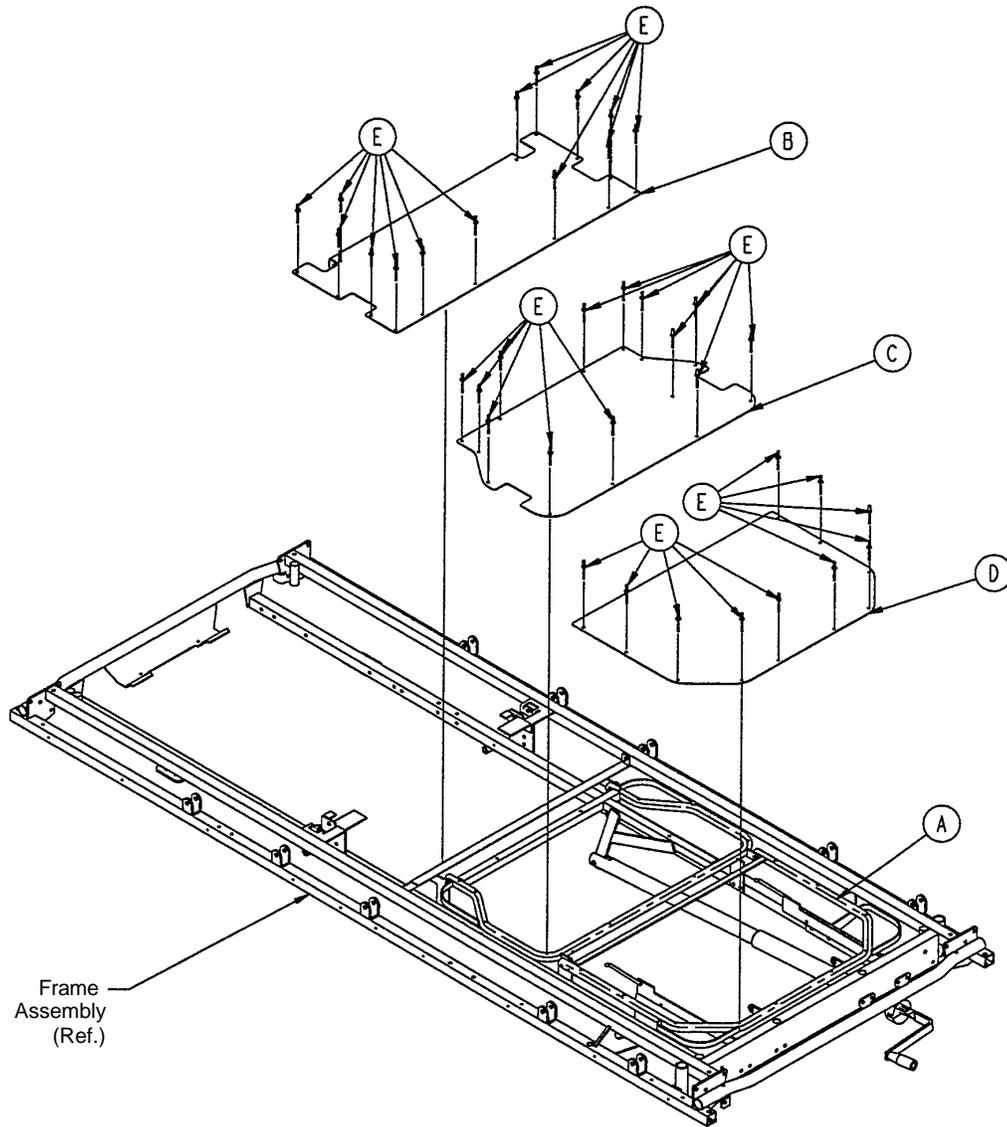
| Item | Part No. | Part Name           | Qty. | Item | Part No.    | Part Name                    | Qty. |
|------|----------|---------------------|------|------|-------------|------------------------------|------|
| A    | 3-47     | Hex Hd. Cap Screw   | 8    | P    | 721-31-65   | Litter Hole Plug (not shown) | 2    |
| B    | 3-76     | Hex Hd. Cap Screw   | 4    | R    | 946-1-65    | Label, Gatch Symbol          | 1    |
| C    | 4-105    | Soc. Hd. Cap Screw  | 1    | S    | (page 117)  | Gatch Crankscrew Ass'y       | 1    |
| D    | 7-20     | Truss Hd. Cap Screw | 4    | T    | 1001-34-24  | Thigh Support                | 2    |
| E    | 14-2     | Flat Washer         | 12   | W    | 1001-34-25  | End Plug                     | 4    |
| F    | 14-21    | Nylon Washer        | 4    | Y    | 1001-34-48  | Latch Cover                  | 2    |
| H    | 16-12    | Flexlock Nut        | 1    | Z    | 1001-34-112 | Calf Frame                   | 1    |
| J    | 16-28    | Nylock Hex Nut      | 16   | AA   | 1001-34-120 | Gatch Riser                  | 1    |
| K    | 25-79    | Pop Rivet           | 8    | AB   | 1001-34-131 | Slider Support               | 2    |
| L    | 27-4     | Cotter Pin          | 4    | AC   | 1010-234-15 | Mounting Bracket             | 2    |
| M    | 52-291   | Round Spacer        | 4    | AD   | 1211-34-11  | Thigh Frame                  | 1    |
| N    | 58-56    | Edge Cover          | 1.3' | AE   | 1211-34-23  | Midsection Supt.             | 1    |

# 1510-434-20 Knee Gatch Assembly



| Item | Part No. | Part Name           | Qty. | Item | Part No.    | Part Name                    | Qty. |
|------|----------|---------------------|------|------|-------------|------------------------------|------|
| A    | 3-47     | Hex Hd. Cap Screw   | 8    | P    | 721-31-65   | Litter Hole Plug (not shown) | 2    |
| B    | 3-76     | Hex Hd. Cap Screw   | 4    | R    | 946-1-65    | Label, Gatch Symbol          | 1    |
| C    | 4-105    | Soc. Hd. Cap Screw  | 1    | S    | (page 117)  | Gatch Crankscrew Ass'y       | 1    |
| D    | 7-20     | Truss Hd. Cap Screw | 4    | T    | 1001-34-24  | Thigh Support                | 2    |
| E    | 14-2     | Flat Washer         | 12   | W    | 1001-34-25  | End Plug                     | 4    |
| F    | 14-21    | Nylon Washer        | 4    | Y    | 1001-34-48  | Latch Cover                  | 2    |
| H    | 16-12    | Flexlock Nut        | 1    | Z    | 1001-34-131 | Slider Support               | 2    |
| J    | 16-28    | Nylock Hex Nut      | 16   | AA   | 1010-234-15 | Mounting Bracket Ass'y       | 2    |
| K    | 25-79    | Pop Rivet           | 8    | AB   | 1501-34-112 | Calf Frame                   | 1    |
| L    | 27-4     | Cotter Pin          | 4    | AC   | 1501-34-120 | Gatch Riser                  | 1    |
| M    | 52-291   | Round Spacer        | 4    | AD   | 1711-34-11  | Thigh Frame                  | 1    |
| N    | 58-56    | Edge Cover          | 1.3' | AE   | 1711-34-23  | Midsection Support           | 1    |

# 1010-434-10 & 1510-434-10 Gatch Ass'y (Steel)

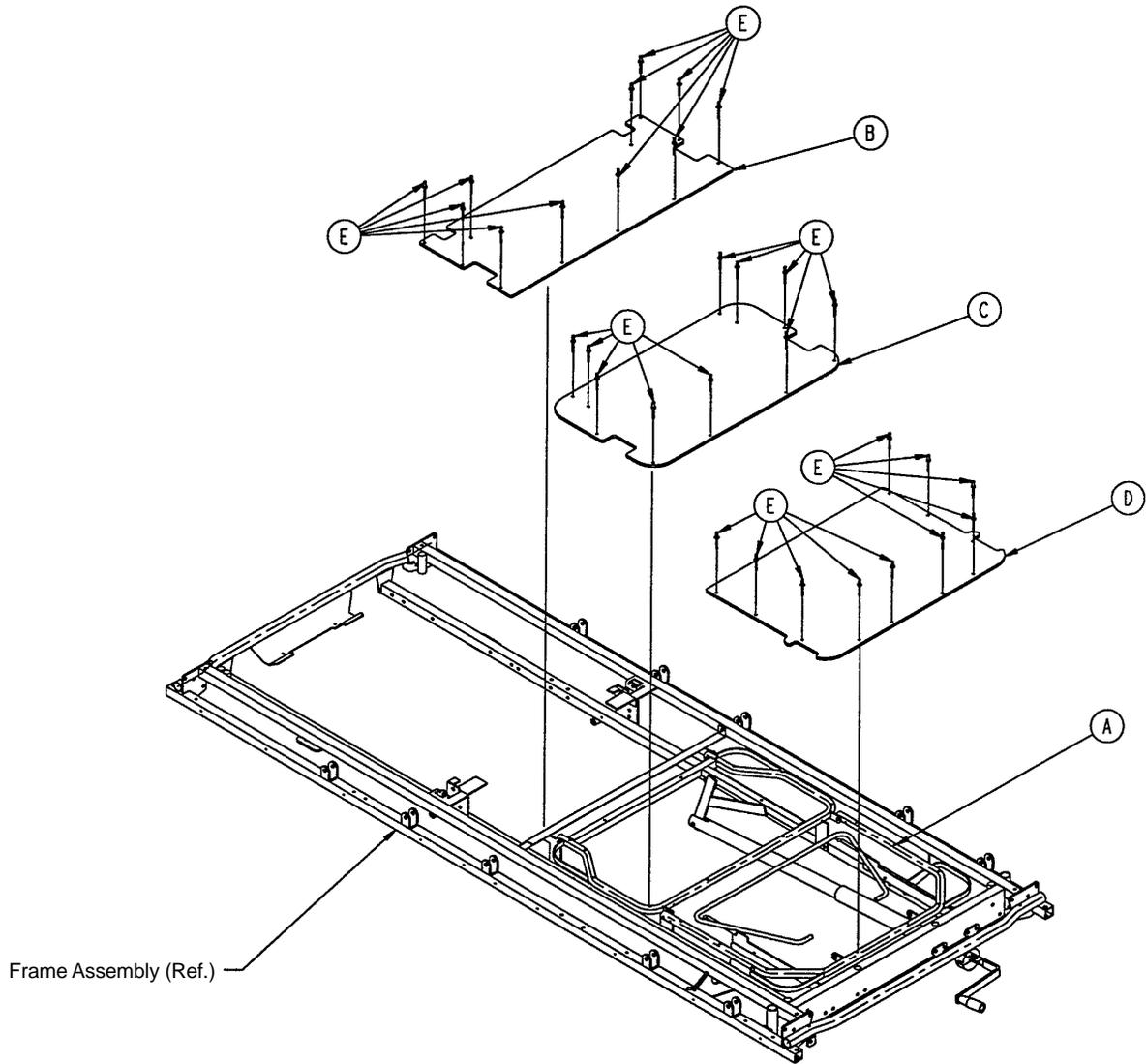


## 1010

## 1510

| Item | Part No.     | Part Name           | Qty. | Item | Part No.     | Part Name           | Qty. |
|------|--------------|---------------------|------|------|--------------|---------------------|------|
| A    | (page 114)   | Knee Gatch Assembly | 1    | A    | (page 114)   | Knee Gatch Assembly | 1    |
| B    | 1010-234-27  | Midsection Skin     | 1    | B    | 1510-234-27  | Midsection Skin     | 1    |
| C    | 1010-234-28  | Thigh Skin          | 1    | C    | 1510-234-28  | Thigh Skin          | 1    |
| D    | 1010-234-126 | Calf Skin           | 1    | D    | 1510-234-126 | Calf Skin           | 1    |
| E    | 25-122       | Pop Rivet           | 37   | E    | 25-122       | Pop Rivet           | 37   |

# 1010-534-10 & 1510-534-10 Gatch Ass'y (Fiberresin)

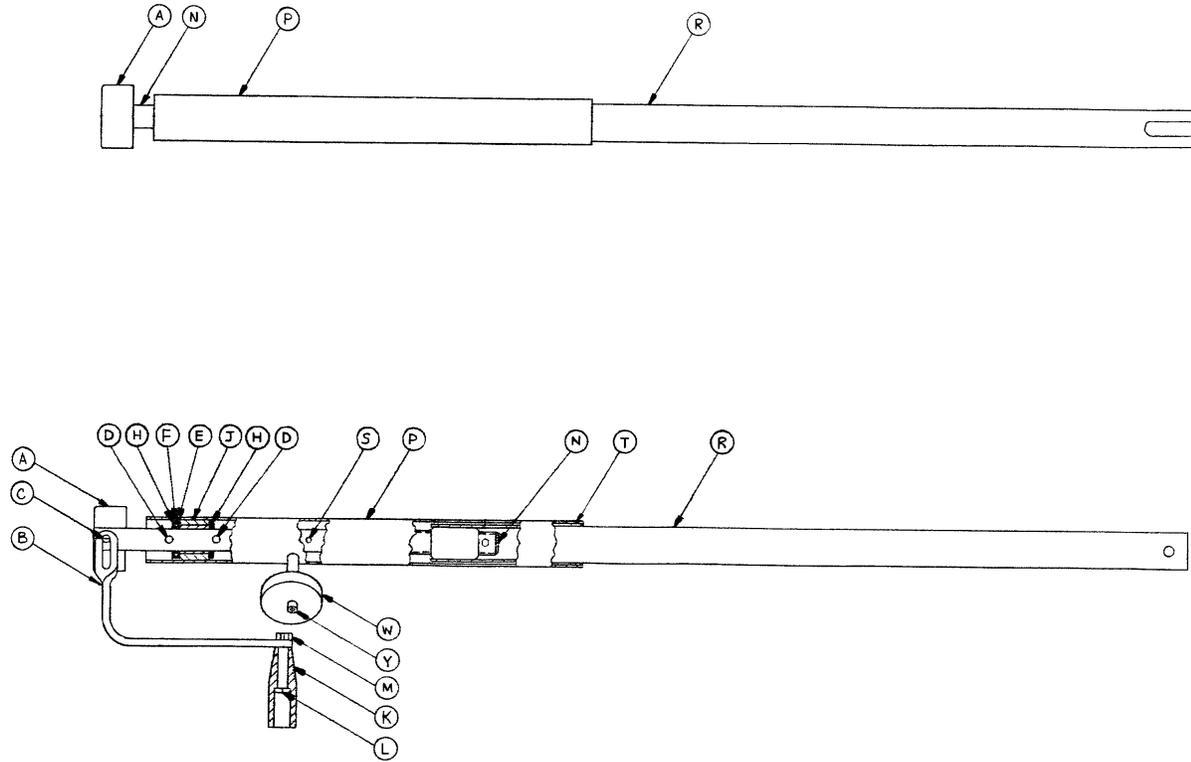


## 1010

## 1510

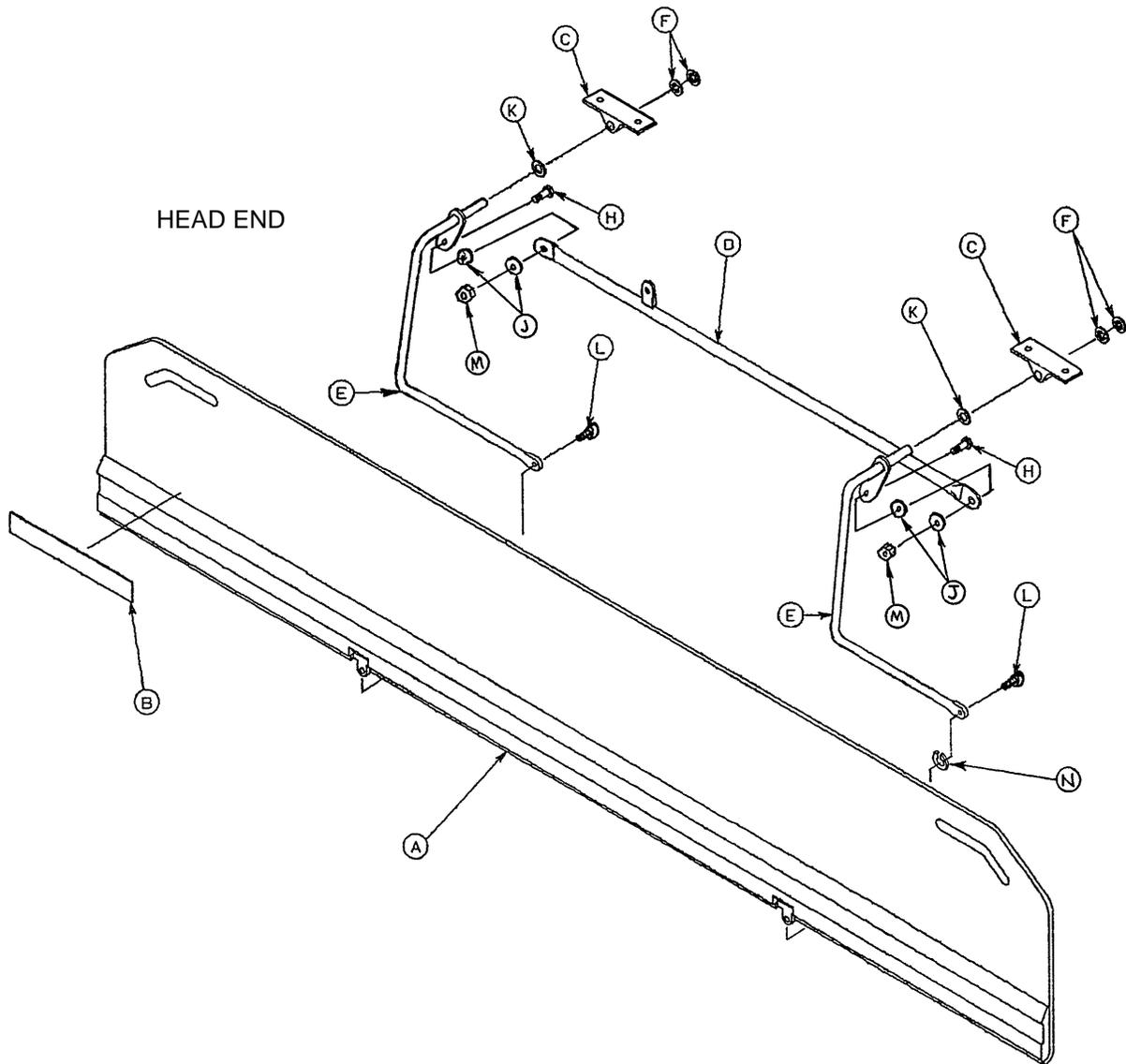
| Item | Part No.     | Part Name           | Qty. | Item | Part No.     | Part Name           | Qty. |
|------|--------------|---------------------|------|------|--------------|---------------------|------|
| A    | (page 114)   | Knee Gatch Assembly | 1    | A    | (page 114)   | Knee Gatch Assembly | 1    |
| B    | 1010-334-27  | Midsection Skin     | 1    | B    | 1510-334-27  | Midsection Skin     | 1    |
| C    | 1010-334-28  | Thigh Skin          | 1    | C    | 1510-334-28  | Thigh Skin          | 1    |
| D    | 1010-334-126 | Calf Skin           | 1    | D    | 1510-334-126 | Calf Skin           | 1    |
| E    | 25-50        | Pop Rivet           | 31   | E    | 25-50        | Pop Rivet           | 31   |

# 1001-34-19 Knee Gatch Crankscrew Assembly



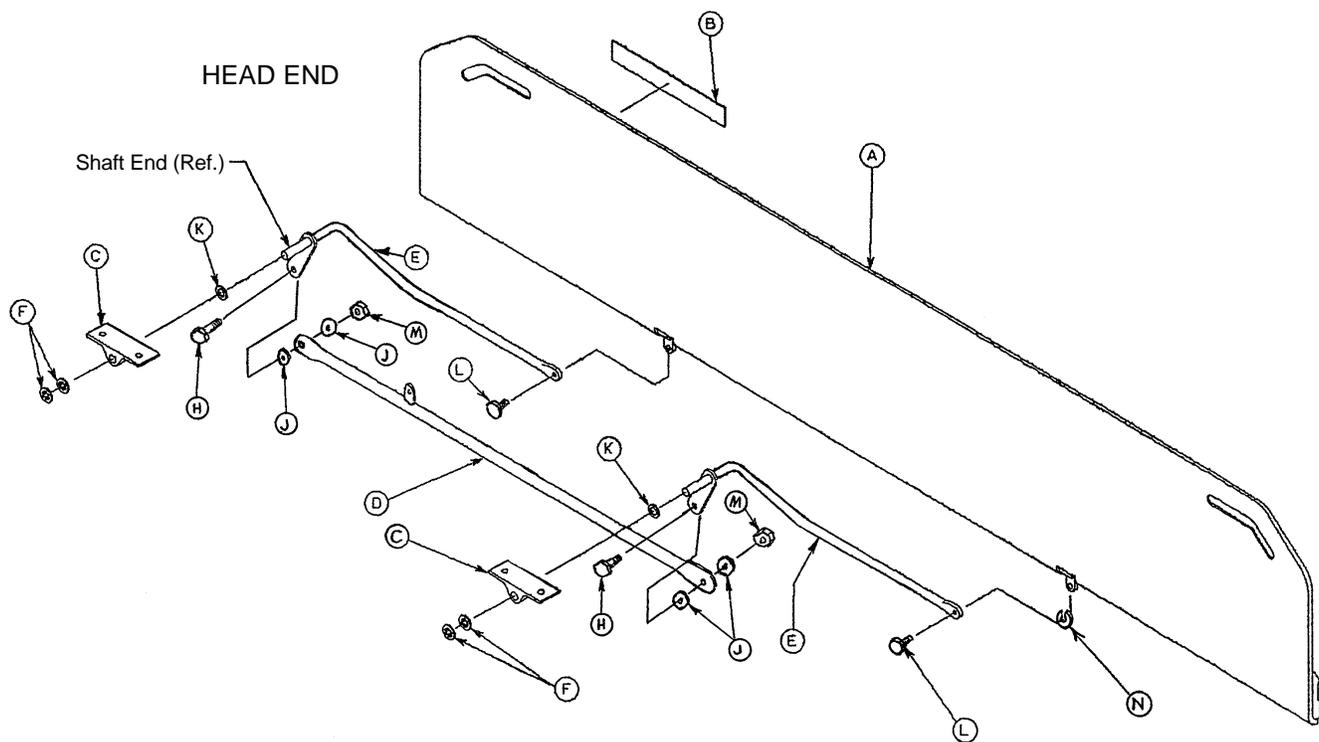
| Item | Part No.   | Part Name                 | Qty. |
|------|------------|---------------------------|------|
| A    | 946-33-18  | Crank Disk                | 1    |
| B    | 1550-1-16  | Crank Assembly            | 1    |
| C    | 26-45      | Roll Pin                  | 1    |
| D    | 26-14      | Roll Pin                  | 2    |
| E    | 81-176     | Thrust Washer             | 1    |
| F    | 81-175     | Thrust Bearing            | 1    |
| H    | 81-174     | Thrust Washer             | 2    |
| J    | 938-1-175  | Bearing Assembly          | 1    |
| K    | 938-1-177  | Knob                      | 1    |
| L    | 378-24-29  | Shoulder Bolt             | 1    |
| M    | 16-5       | Conelock Nut              | 1    |
| N    | 1001-34-47 | Knee Gatch Screw          | 1    |
| P    | 1510-34-84 | Screw Cover Assembly      | 1    |
| R    | 1510-34-55 | Gatch Drive Tube Assembly | 1    |
| S    | 26-10      | Roll Pin                  | 2    |
| T    | 7900-1-102 | Velcro Pile Tape          | 1    |
| W    | 1550-1-14  | Magnet                    | 1    |
| Y    | 4-7        | Soc. Head Cap Screw       | 1    |

# 1010-232-11 Short Transfer System Assembly, Left



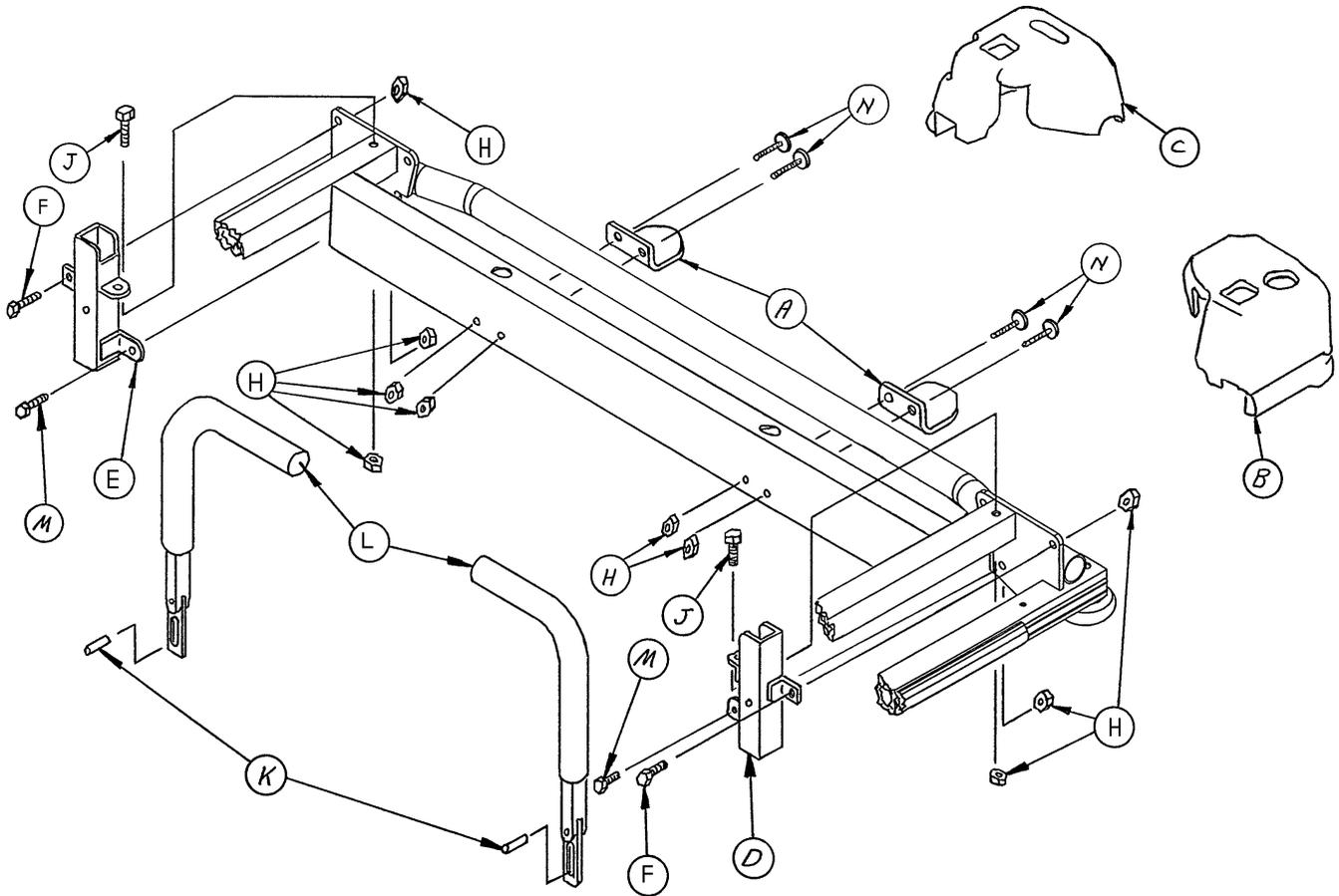
| Item | Part No.    | Part Name             | Qty. |
|------|-------------|-----------------------|------|
| A    | 1020-32-100 | Transfer Board Ass'y  | 1    |
| B    | 721-24-46   | Label                 | 1    |
| C    | 1010-32-98  | Pivot                 | 2    |
| D    | 1010-224-33 | Connecting Link Ass'y | 1    |
| E    | 1010-232-17 | Pivot Arm Ass'y, Lt.  | 2    |
| F    | 28-93       | Retaining Ring        | 4    |
| H    | 3-50        | Hex Hd. Cap Screw     | 2    |
| J    | 11-224      | Nylon Flat Washer     | 4    |
| K    | 14-21       | Nylon Flat Washer     | 2    |
| L    | 4-156       | Soc. Hd. Cap Screw    | 2    |
| M    | 16-28       | Nylock Hex Nut        | 2    |
| N    | 14-2        | Washer                | 1    |

# 1010-232-10 Short Transfer System Assembly, Right



| Item | Part No.    | Part Name                  | Qty. |
|------|-------------|----------------------------|------|
| A    | 1020-32-100 | Transfer Board Ass'y       | 1    |
| B    | 721-24-46   | Label                      | 1    |
| C    | 1010-32-98  | Pivot                      | 2    |
| D    | 1010-224-33 | Connecting Link Ass'y, Rt. | 1    |
| E    | 1010-232-16 | Pivot Arm Ass'y, Right     | 2    |
| F    | 28-93       | Retaining Ring             | 4    |
| H    | 3-50        | Hex Hd. Cap Screw          | 2    |
| J    | 11-224      | Nylon Flat Washer          | 4    |
| K    | 14-21       | Nylon Flat Washer          | 2    |
| L    | 4-156       | Soc. Hd. Cap Screw         | 2    |
| M    | 16-28       | Nylock Hex Nut             | 2    |
| N    | 14-2        | Washer                     | 1    |

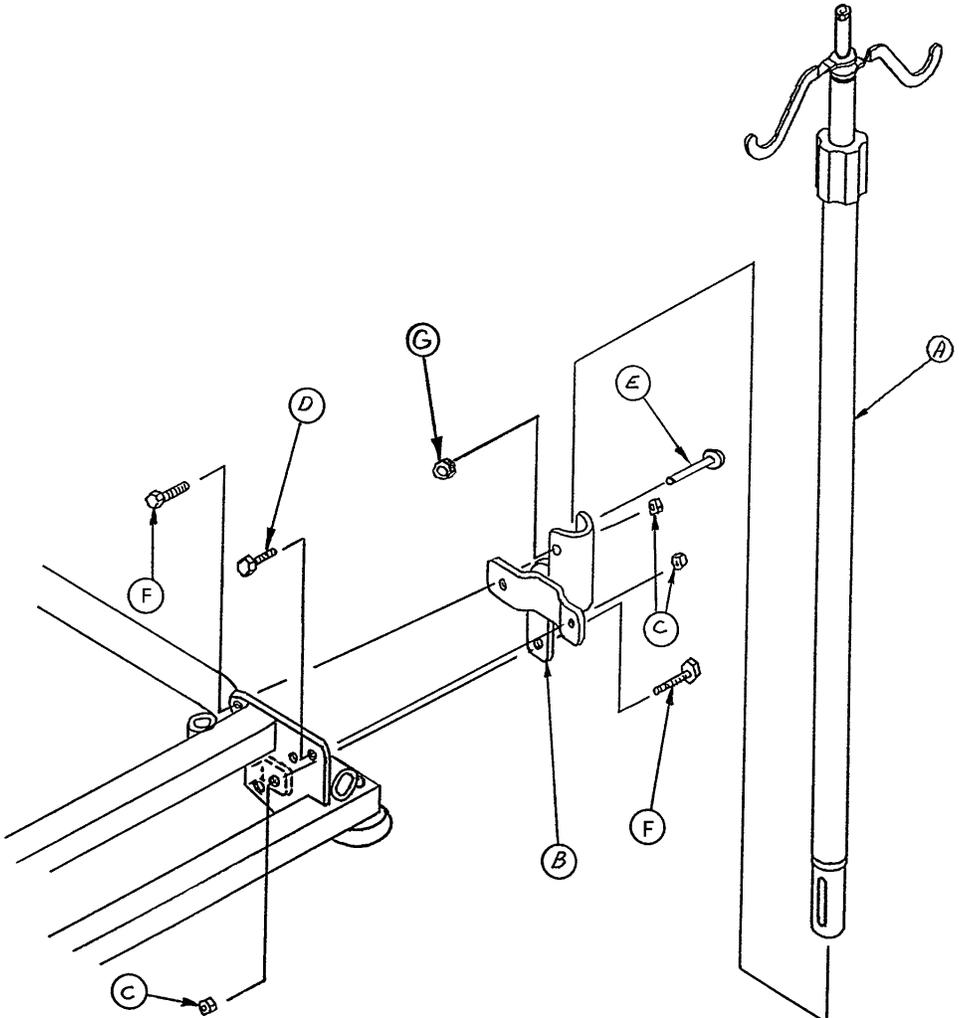
# 1010-251 Foot End Push Handle to Frame Assembly



| Item | Part No.     | Part Name               | Qty. |
|------|--------------|-------------------------|------|
| A    | 1010-281-11  | Handle Rest             | 2    |
| B    | 1010-201-237 | Corner Cover, Hole/Hole | 1    |
| C    | 1010-201-236 | Corner Cover, Hole/Slot | 1    |
| D    | 1010-254-4   | Receptacle Ass'y, Left  | 1    |
| E    | 1010-254-6   | Receptacle Ass'y, Right | 1    |
| F    | 3-54         | Hex Hd. Cap Screw       | 2    |
| H    | 16-28        | Lock Nut                | 10   |
| J    | 3-47         | Hex Hd. Cap Screw       | 2    |
| K    | 26-12        | Roll Pin                | 2    |
| L    | 1010-1-30    | Handle Assembly         | 2    |
| M    | 3-50         | Hex Hd. Cap Screw       | 2    |
| N    | 7-20         | Truss Hd. Screw         | 4    |

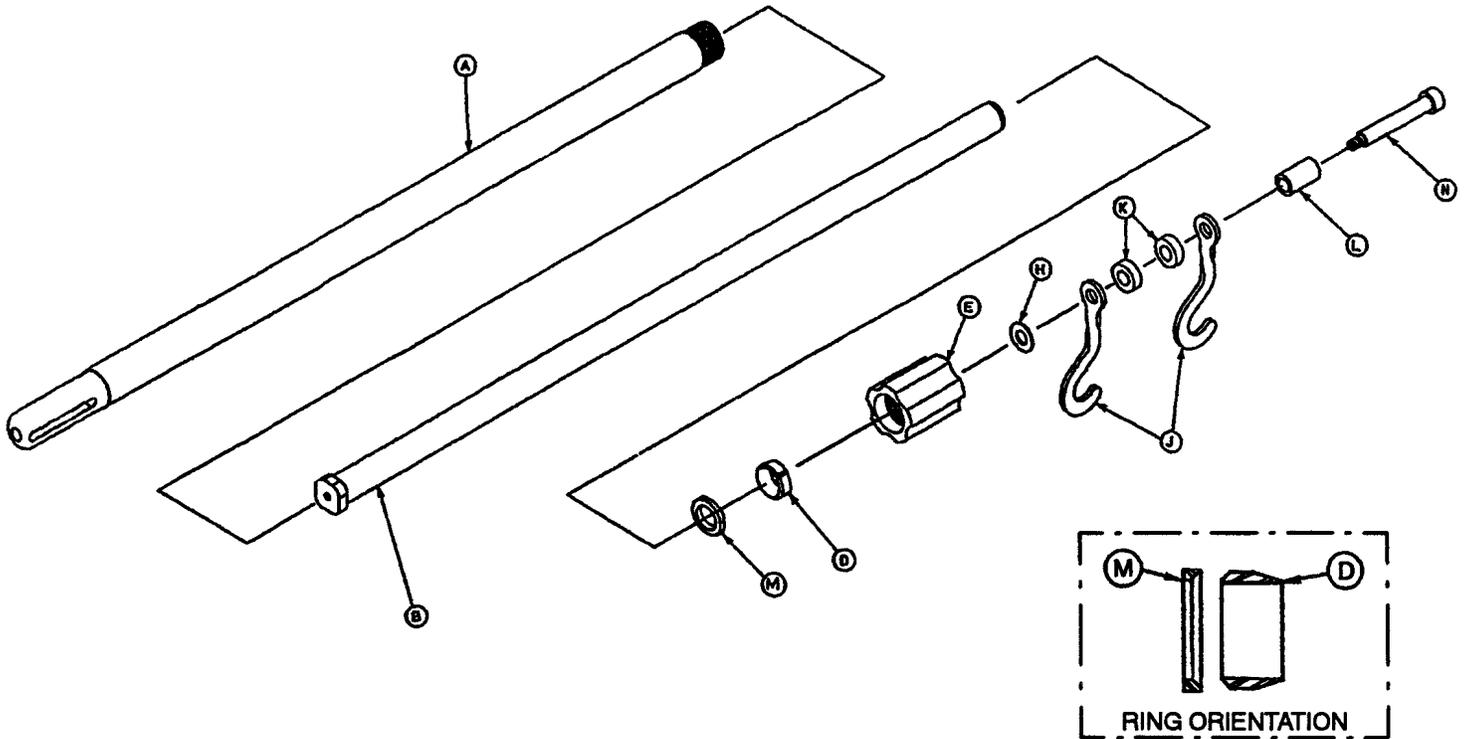
**1010-280 & 1010-281 2- Stage I.V. Ass'y, Head & Foot**

**1510-280 & 1510-281 2-Stage I.V. Ass'y, Head & Foot**



| Item | 1010 P/N   | 1510 P/N   | Part Name             | Qty. |
|------|------------|------------|-----------------------|------|
| A    | (page 122) | (page 122) | I.V. Pole Assembly    | 1    |
| B    | 1001-259-5 | 1001-259-5 | I.V. Receptacle Ass'y | 1    |
| C    | 16-28      | 16-28      | Lock Nut              | 3    |
| D    | 3-54       | 3-54       | Hex Hd. Cap Screw     | 1    |
| E    | 4-91       | 4-91       | But. Hd. Cap Screw    | 1    |
| F    | 3-50       | 3-50       | Hex Hd. Cap Screw     | 2    |
| G    | 16-20      | 16-20      | Self-Locking Nut      | 1    |
| J    | 1001-59-41 | 1501-27-19 | I.V. Plug (not shown) | 1    |
| K    | N/A        | 1001-59-41 | I.V. Plug (not shown) | 1    |

# 1211-110-10 2-Stage I.V. Pole Assembly



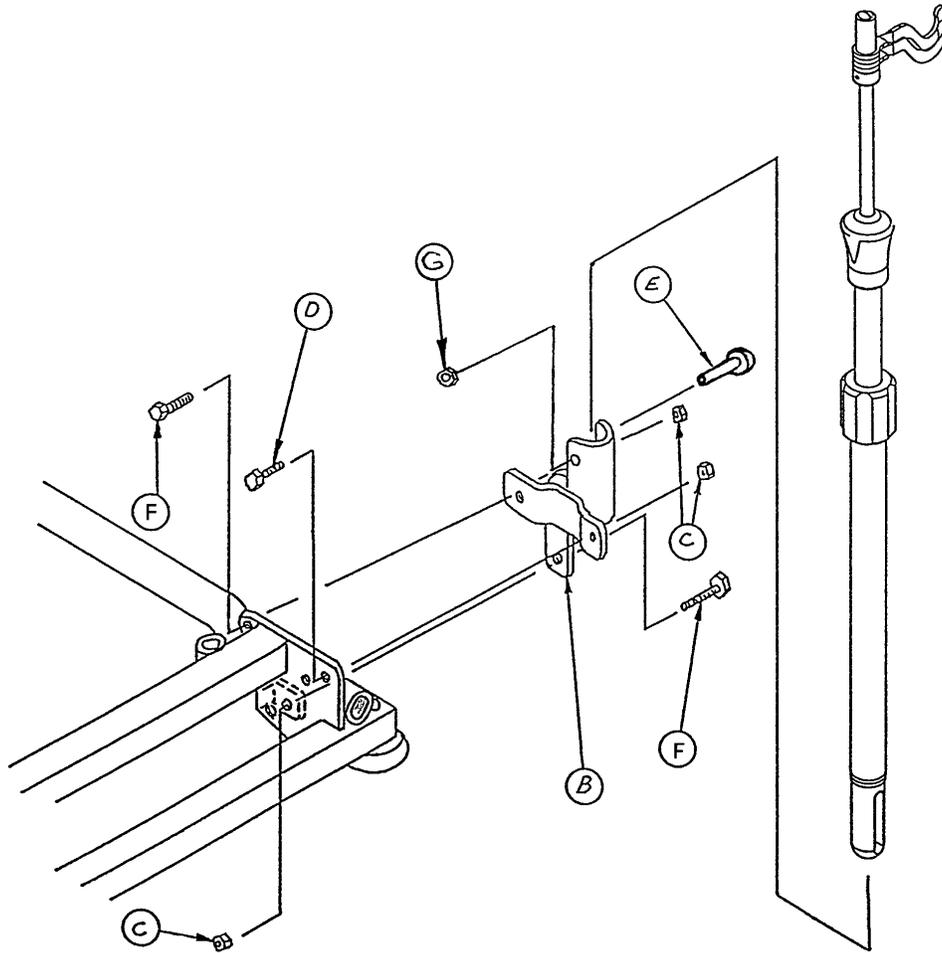
| Item | Part No.    | Part Name               | Qty.     |
|------|-------------|-------------------------|----------|
| A    | 1001-59-32  | Base Tube Assembly      | 1        |
| B    | 1001-59-31  | Extension Tube Assembly | 1        |
| D    | 1210-110-47 | Lock Ring               | 1        |
| E    | 1210-110-49 | Lock Actuator           | 1        |
| H    | 14-20       | Nylon Flat Washer       | As Req'd |
| J    | 1010-59-16  | I.V. Hook               | 2        |
| K    | 52-17       | Nylon Spacer            | 2        |
| L    | 926-400-62  | Stop Sleeve             | 1        |
| M    | 1211-110-46 | Back-Up Ring            | 1        |
| N    | 8-31        | Shoulder Bolt           | 1        |

# Notes

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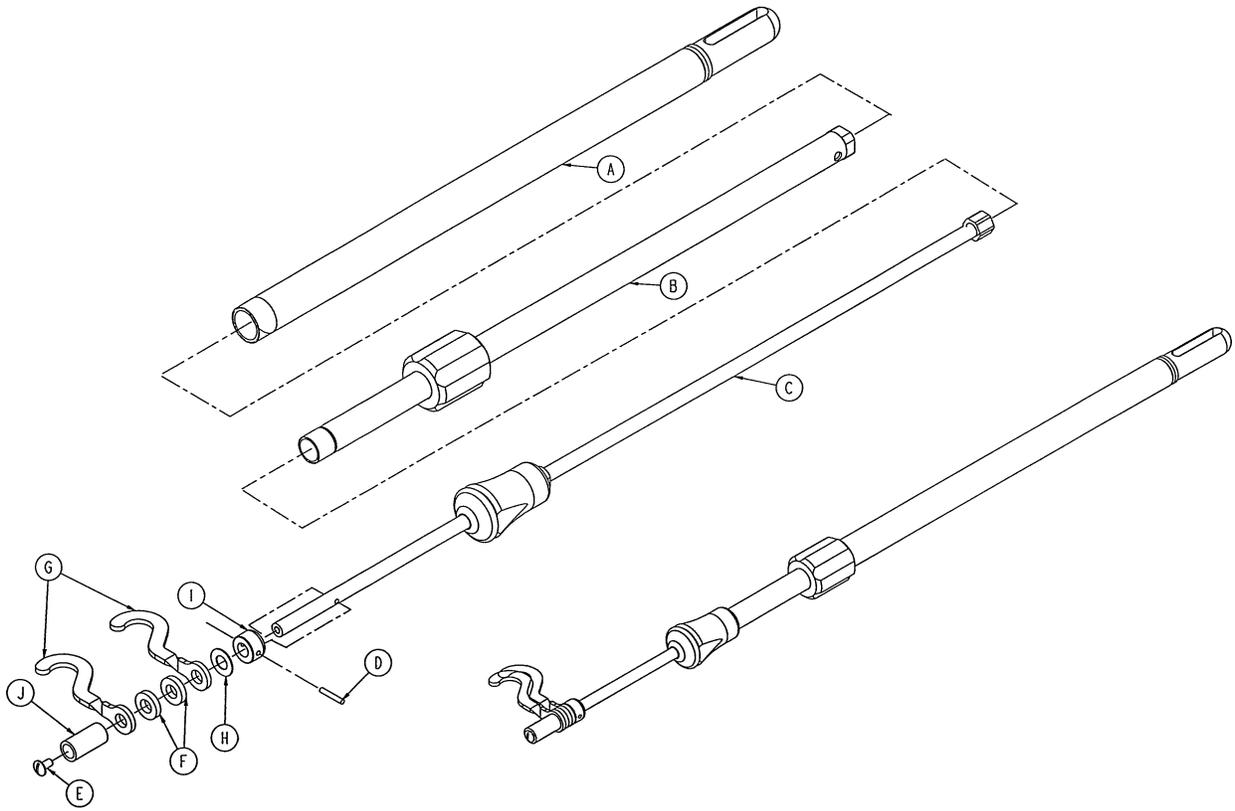
# 1010-61 & 1010-62 3-Stage I.V. Ass'y, Head & Foot

# 1510-61 & 1510-62 3-Stage I.V. Ass'y, Head & Foot



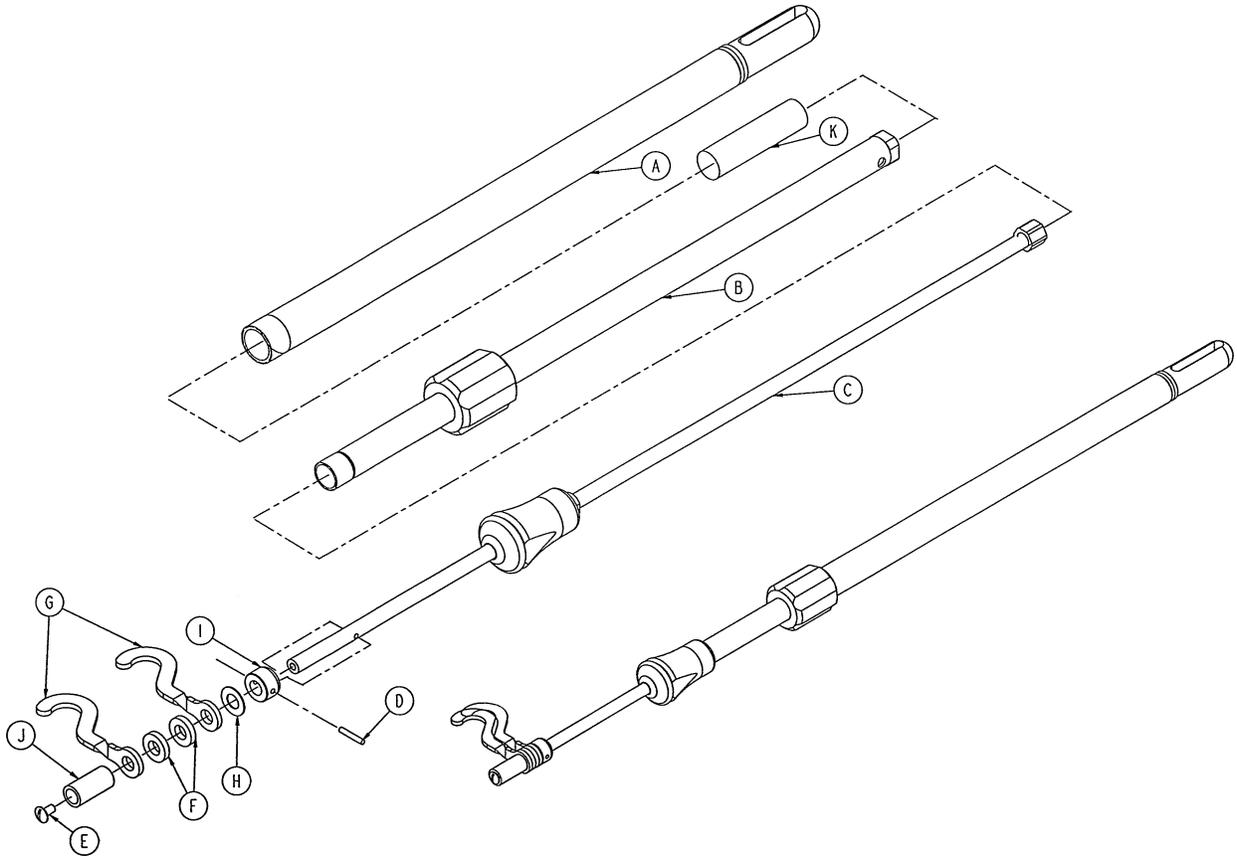
| Item | Part No.             | Part Name                | Qty. |
|------|----------------------|--------------------------|------|
| A    | (page 123.2 , 123.3) | I.V. Pole Assembly       | 1    |
| B    | 1001-259-5           | I.V. Receptacle Assembly | 1    |
| C    | 16-28                | Lock Nut                 | 3    |
| D    | 3-54                 | Hex Hd. Cap Screw        | 1    |
| E    | 4-91                 | But. Hd. Cap Screw       | 1    |
| F    | 3-50                 | Hex Hd. Cap Screw        | 2    |
| G    | 16-20                | Nylock Nut               | 1    |

# 1010-61-10 3-Stage I.V. Pole Assembly



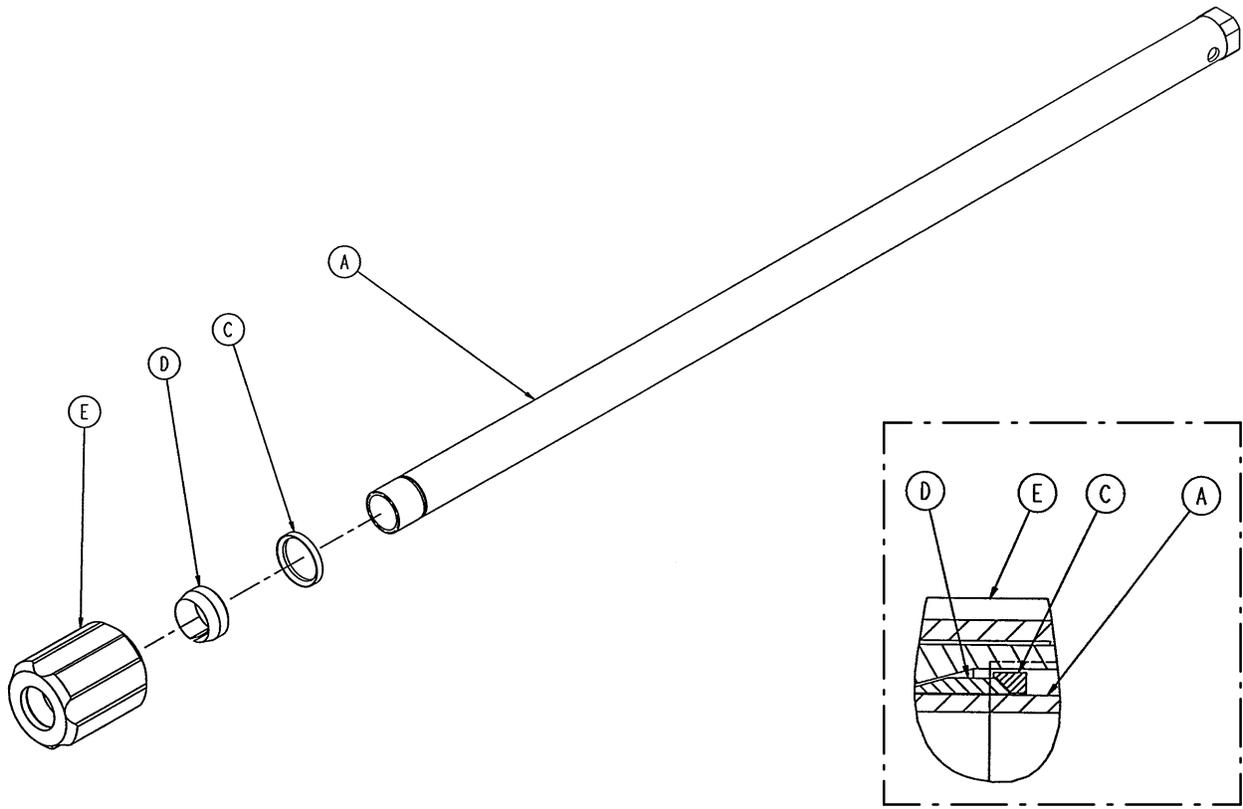
| Item | Part No.     | Part Name             | Qty. |
|------|--------------|-----------------------|------|
| A    | 1010-61-24   | Base Tube Assembly    | 1    |
| B    | (page 123.4) | 2nd Stage Assembly    | 1    |
| C    | (page 123.5) | 3rd Stage Assembly    | 1    |
| D    | 26-6         | Roll Pin              | 1    |
| E    | 7-4          | Truss Hd. Mach. Screw | 1    |
| F    | 52-17        | Nylon Spacer          | 2    |
| G    | 1010-59-16   | I.V. Hook             | 2    |
| H    | 14-20        | Nylon Flat Washer     | 1    |
| I    | 1010-61-14   | Collar                | 1    |
| J    | 926-400-62   | Stop Sleeve           | 1    |

# 1510-61-10 3-Stage I.V. Pole Assembly



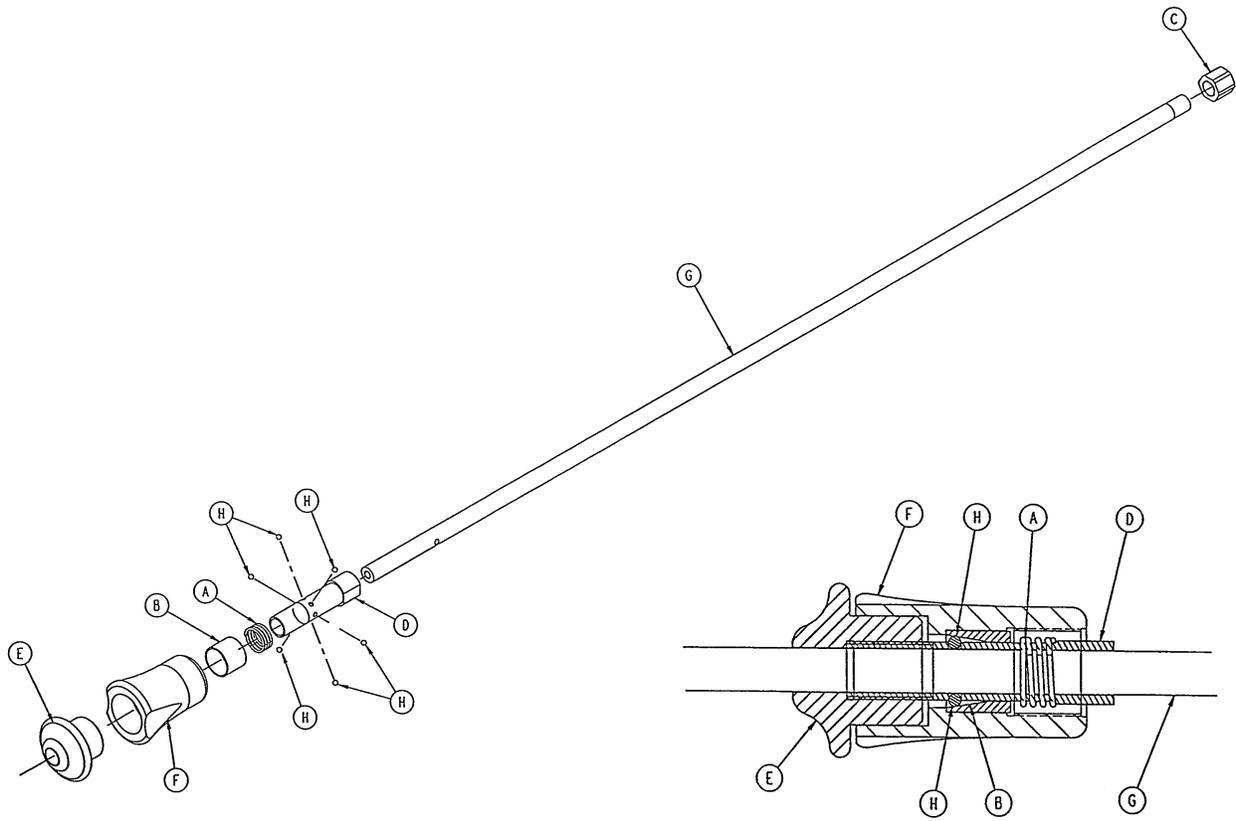
| Item | Part No.     | Part Name             | Qty. |
|------|--------------|-----------------------|------|
| A    | 1010-61-24   | Base Tube Assembly    | 1    |
| B    | (page 123.4) | 2nd Stage Assembly    | 1    |
| C    | (page 123.5) | 3rd Stage Assembly    | 1    |
| D    | 26-6         | Roll Pin              | 1    |
| E    | 7-4          | Truss Hd. Mach. Screw | 1    |
| F    | 52-17        | Nylon Spacer          | 2    |
| G    | 1010-59-16   | I.V. Hook             | 2    |
| H    | 14-20        | Nylon Flat Washer     | 1    |
| I    | 1010-61-14   | Collar                | 1    |
| J    | 926-400-62   | Stop Sleeve           | 1    |
| K    | 1501-27-19   | Plug                  | 1    |

# 1010-61-25 2nd Stage Assembly



| Item | Part No.    | Part Name         | Qty. |
|------|-------------|-------------------|------|
| A    | 1010-61-30  | 2nd Tube Assembly | 1    |
| C    | 1210-110-46 | Back-Up Ring      | 1    |
| D    | 1210-110-47 | Lock Ring         | 1    |
| E    | 1210-110-49 | Lock Actuator     | 1    |

# 1010-61-20 3rd Stage Assembly

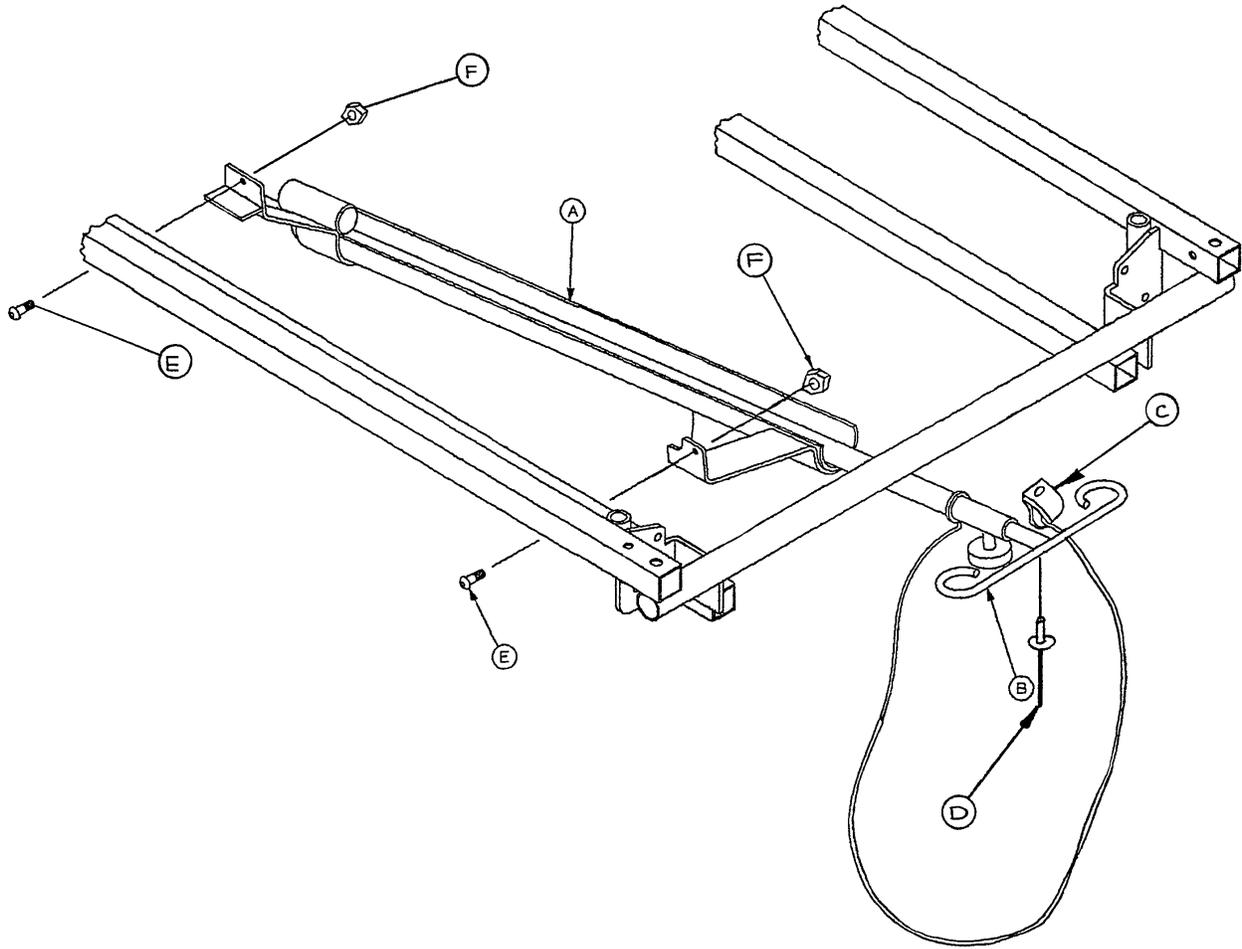


| Item | Part No.   | Part Name         | Qty. |
|------|------------|-------------------|------|
| A    | 38-303     | Spring            | 1    |
| B    | 1010-61-13 | Ball Retainer     | 1    |
| C    | 1010-61-15 | Stop Nut          | 1    |
| D    | 1010-61-16 | Retaining Shaft   | 1    |
| E    | 1010-61-17 | Thumb Knob        | 1    |
| F    | 1010-61-18 | Hand Guard        | 1    |
| G    | 1010-61-19 | 3rd Extension Rod | 1    |
| H    | 31-21      | Ball              | 6    |

# Notes

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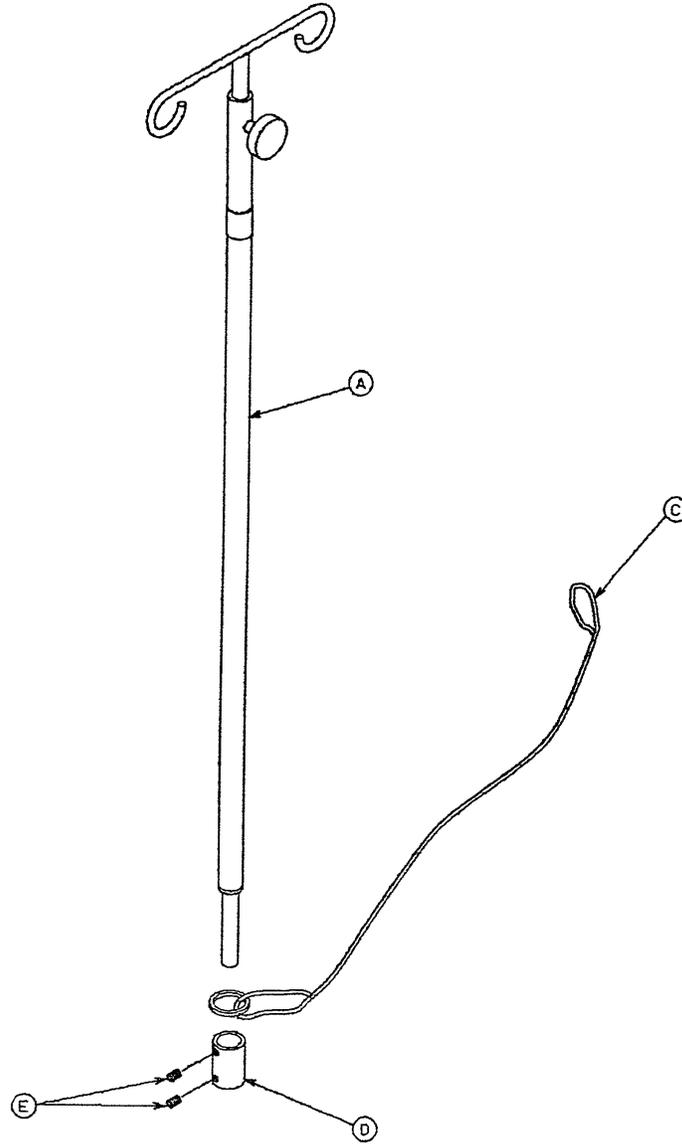
# 1001-87-20 Tethered I.V. Pole Mounting Assembly



| Item | Part No.   | Part Name          | Qty. |
|------|------------|--------------------|------|
| A    | (page 126) | Trough Assembly    | 1    |
| B    | (page 125) | I.V. Pole Assembly | 1    |
| C    | 34-22      | Cord Clamp         | 1    |
| D    | 25-79      | Pop Rivet          | 1    |
| E    | 4-85       | Soc. Hd. Cap Screw | 2    |
| F    | 16-3       | Nylock Nut         | 2    |

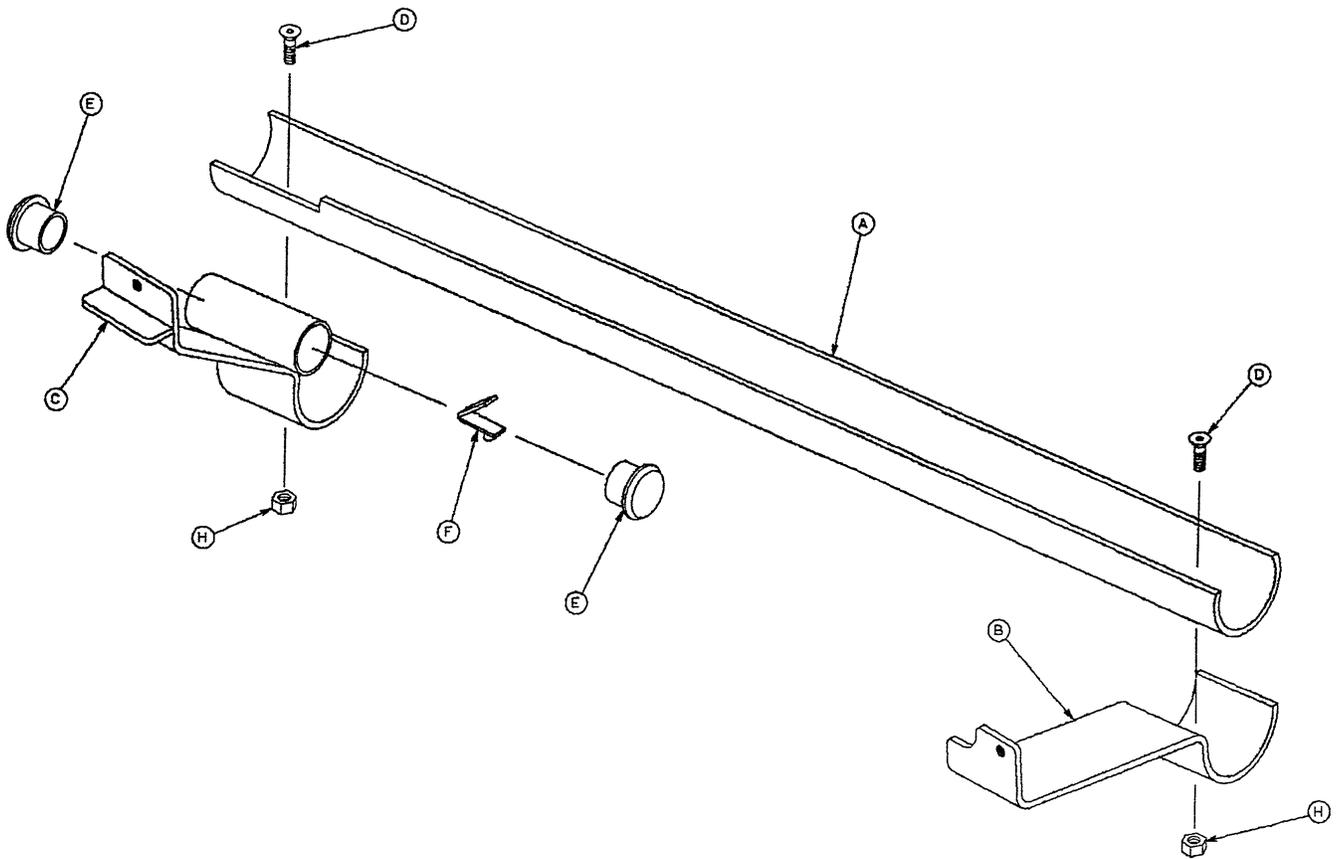
# 1001-87-18 Tethered I.V. Pole Assembly

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| Item | Part No.   | Part Name      | Qty. |
|------|------------|----------------|------|
| A    | 721-47-6   | I.V. Holder    | 1    |
| C    | 1010-22-27 | Cable Assembly | 1    |
| D    | 741-47-14  | Retainer       | 1    |
| E    | 21-16      | Set Screw      | 2    |

# 1001-87-22 Tethered I.V. Pole Trough Assembly

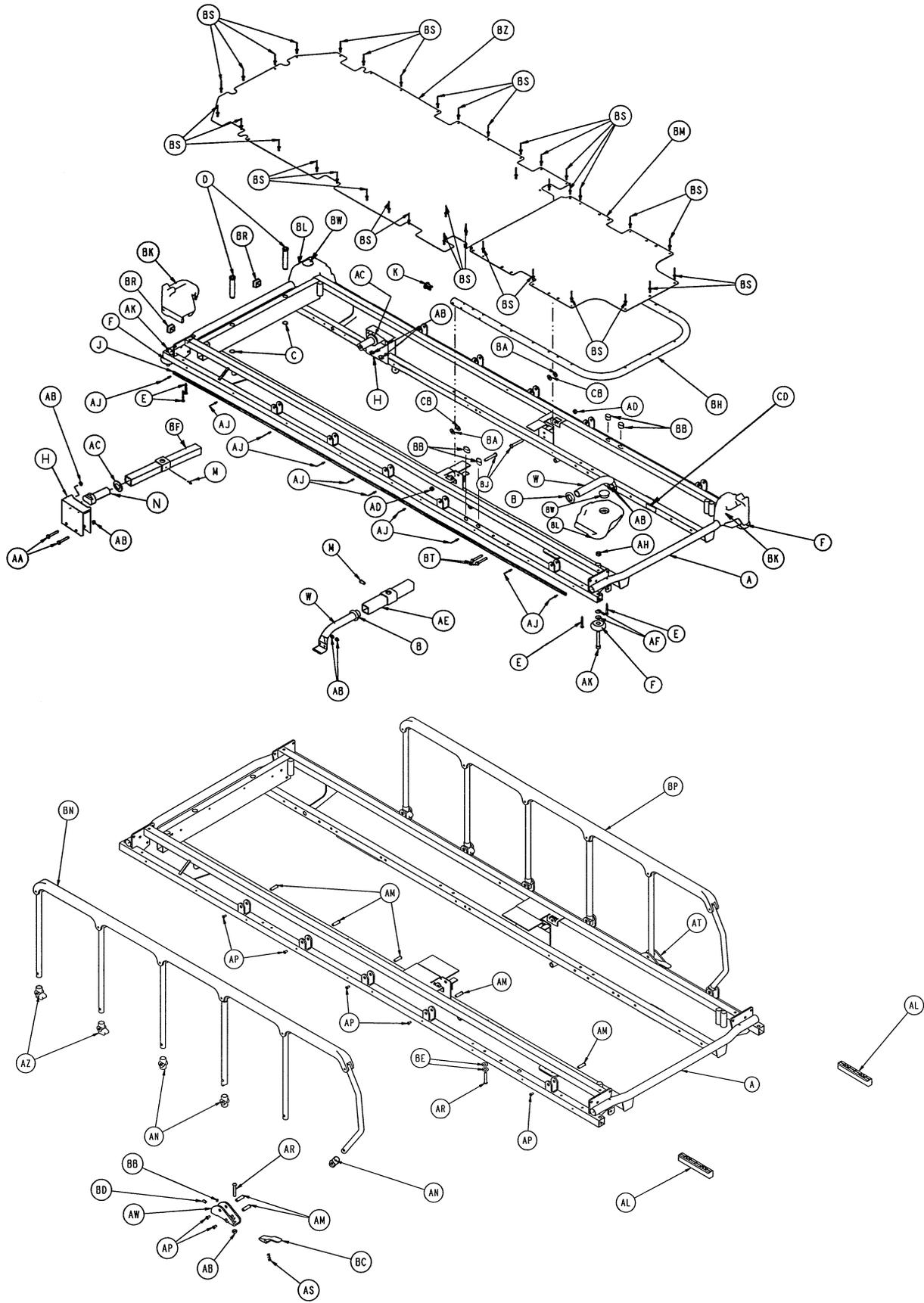


| Item | Part No.   | Part Name              | Qty. |
|------|------------|------------------------|------|
| A    | 1001-87-23 | Machined Sleeve        | 1    |
| B    | 1001-87-16 | Front Mounting Bracket | 1    |
| C    | 1001-87-15 | Mounting Bracket Ass'y | 1    |
| D    | 1-22       | Flat Hd. Mach. Screw   | 2    |
| E    | 37-2       | Tube Plug              | 2    |
| F    | 946-40-110 | Lock Clip              | 1    |
| H    | 16-14      | Dynalock Hex Nut       | 2    |

# Notes

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# 721-201-10 Litter Assembly

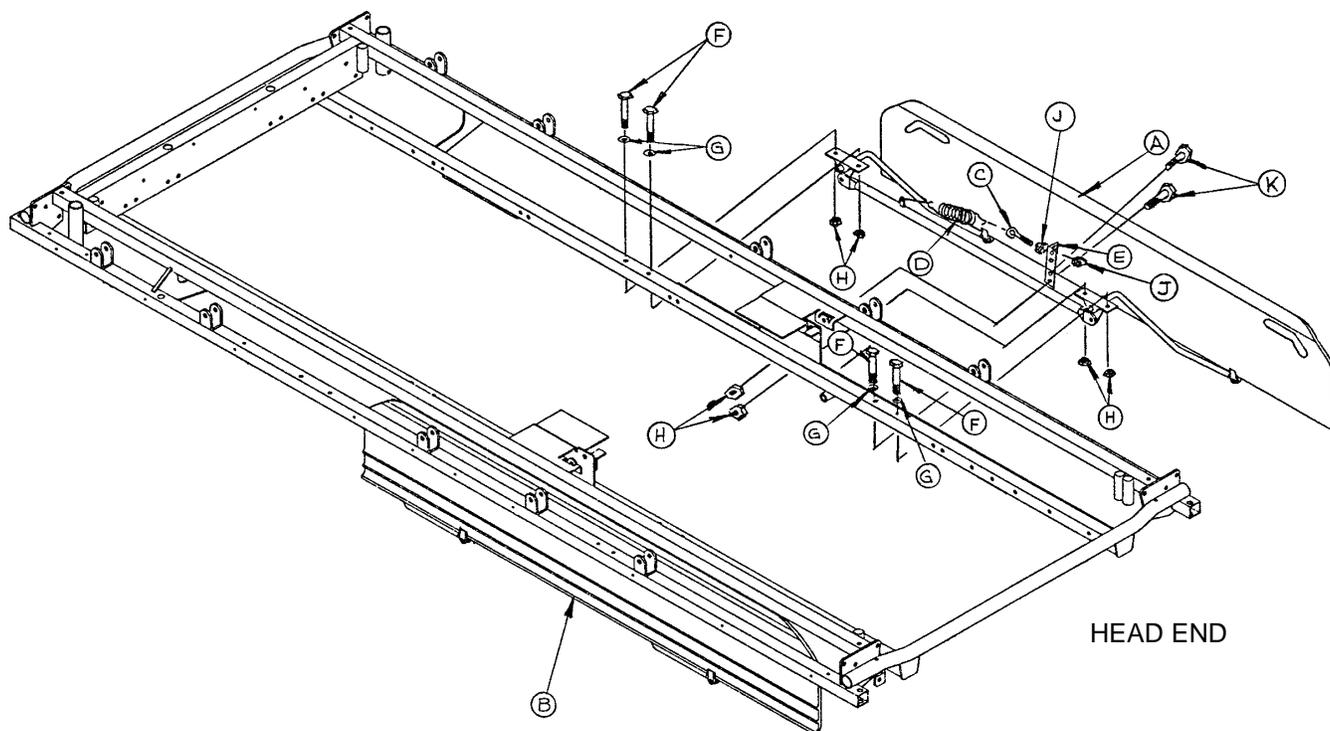


# 721-201-10 Litter Assembly

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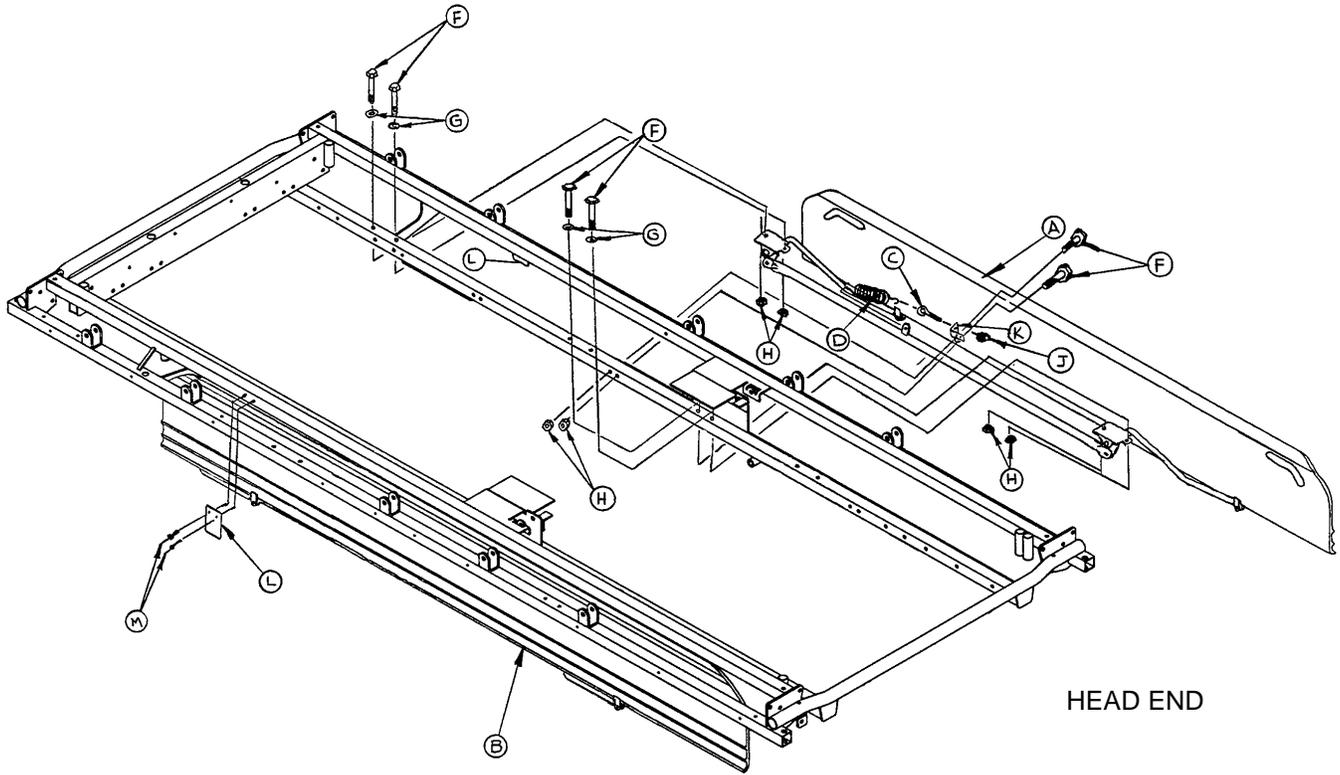
| Item | Part No.     | Part Name                    | Qty. |
|------|--------------|------------------------------|------|
| A    | 721-201-20   | Frame Assembly               | 1    |
| B    | 938-1-401    | Collar                       | 2    |
| C    | 28-72        | Retaining Ring               | 2    |
| D    | 1001-40-12   | Footboard Receptacle         | 2    |
| E    | 23-104       | Self-Tapping Screw           | 8    |
| F    | 926-400-142  | Corner Wheel                 | 4    |
| H    | 1001-201-30  | Trend Support                | 2    |
| J    | 1010-201-27  | Bumper Extrusion             | 2    |
| K    | 1001-1-36    | End Plug                     | 2    |
| M    | 46-1         | Square Hd. Screw             | 2    |
| N    | 1001-201-29  | Insert                       | 2    |
| W    | 1001-1-37    | Jack Support Tube, Hd.       | 2    |
| AA   | 3-76         | Hex Hd. Cap Screw            | 4    |
| AB   | 16-28        | Nylock Hex Nut               | 10   |
| AC   | 11-360       | Plastic Spacer               | 2    |
| AD   | 16-11        | Flexlock Nut                 | 4    |
| AE   | 721-32-160   | Jack Support Tube            | 1    |
| AF   | 14-21        | Washer                       | 8    |
| AH   | 16-35        | Nylock Nut                   | 4    |
| AJ   | 25-38        | Pop Rivet                    | 20   |
| AK   | 4-201        | Soc. Hd. Cap Screw           | 4    |
| AL   | 1010-26-69   | Lock Support                 | 2    |
| AM   | 721-26-66    | Pivot Screw                  | 1    |
| AN   | 721-26-69    | Upright Sleeve               | 6    |
| AP   | 4-136        | But. Hd. Cap Screw           | 14   |
| AR   | 4-135        | But. Hd. Cap Screw           | 4    |
| AS   | 38-220       | Compression Spring           | 2    |
| AT   | 1010-26-81   | Lock Hsg. Ass'y, Lt.         | 1    |
| AW   | 1010-26-80   | Lock Hsg. Ass'y, Rt.         | 1    |
| AZ   | 721-26-68    | Upright Cradle               | 4    |
| BA   | 11-179       | Flat Washer                  | 2    |
| BB   | 37-74        | Hole Plug                    | 6    |
| BC   | 721-26-74    | Lock Handle, Mach.           | 2    |
| BD   | 21-104       | Set Screw                    | 2    |
| BE   | 11-2         | Flat Washer                  | 4    |
| BF   | 721-201-41   | Support Tube Assembly        | 1    |
| BH   | 721-231-13   | Fowler Tube                  | 1    |
| BJ   | 4-183        | Fowler Pivot Bolt            | 24   |
| BK   | 1010-201-238 | Corner Cov., Slot Only       | 2    |
| BL   | 1010-201-239 | Corner Cov., Hole Only       | 2    |
| BM   | 721-231-12   | Fowler Skin                  | 1    |
| BN   | (page 99)    | Siderail Ass'y, Left         | 1    |
| BP   | (page 99)    | Siderail Ass'y, Right        | 1    |
| BR   | 37-10        | Hole Plug                    | 2    |
| BS   | 25-122       | Pop Rivet                    | 37   |
| BT   | 3-78         | Hex Hd. Cap Screw            | 4    |
| BW   | 37-59        | Hole Plug                    | 2    |
| BZ   | 721-232-11   | Footsection Skin             | 1    |
| CA   | (page 145)   | Siderail Bumper              | 2    |
| CB   | 14-21        | Washer                       | 2    |
| CC   | 721-31-65    | Litter Hole Plug (not shown) | 4    |
| CD   | 1210-800-8   | Patent Label                 | 1    |

# 721-239-10 Optional Short Transfer System Assembly



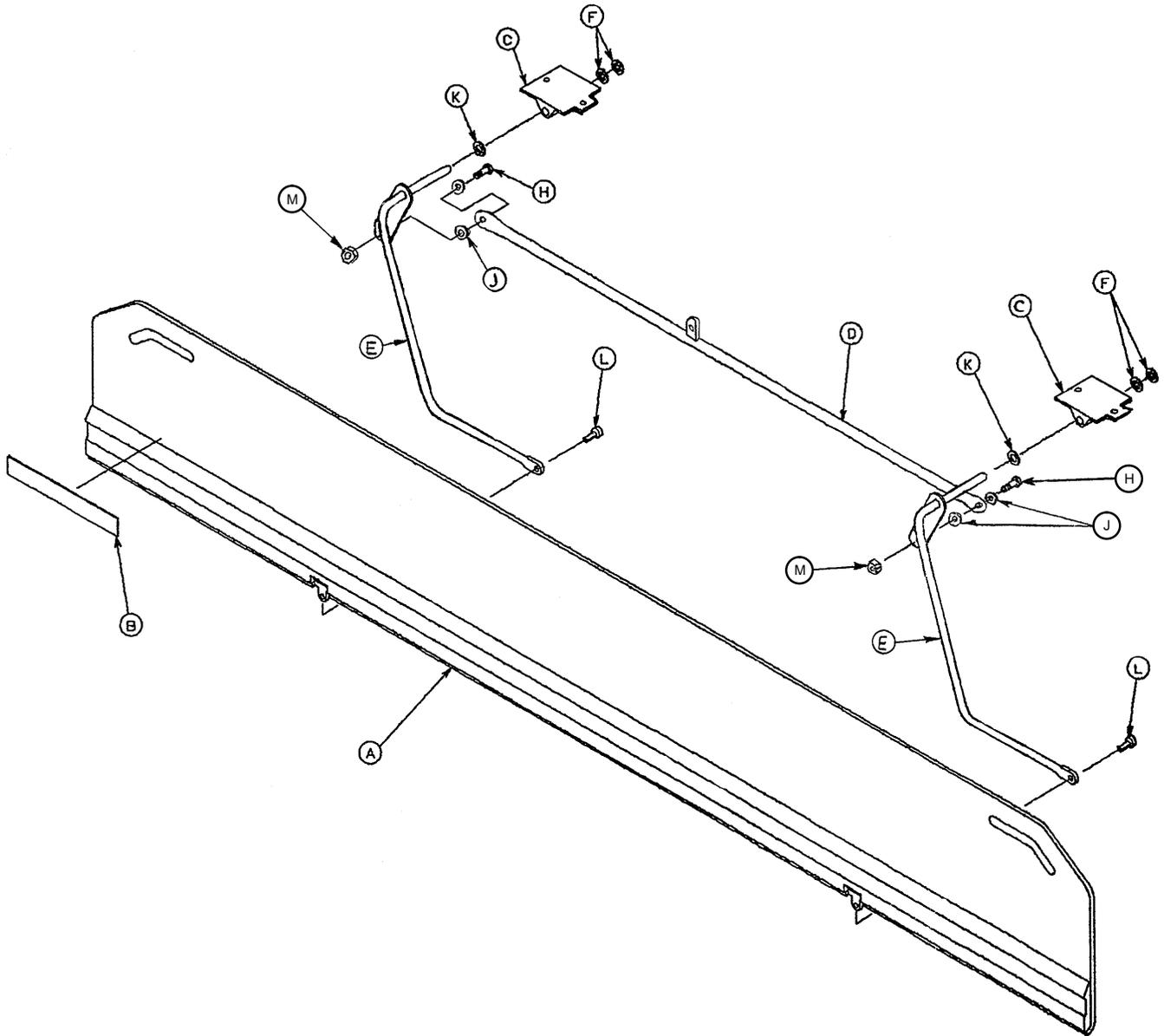
| Item | Part No.    | Part Name                  | Qty. |
|------|-------------|----------------------------|------|
| A    | (page 119)  | Transfer System Ass'y, Rt. | 1    |
| B    | (page 118)  | Transfer System Ass'y, Lt. | 1    |
| C    | 10-11       | Eye Bolt                   | 2    |
| D    | 38-218      | Tension Spring             | 2    |
| E    | 1010-224-25 | Spring Retainer            | 2    |
| F    | 3-78        | Hex Hd. Cap Screw          | 8    |
| G    | 11-180      | Flat Washer                | 8    |
| H    | 16-28       | Nylock Hex Nut             | 12   |
| J    | 15-21       | Jam Nut                    | 4    |
| K    | 3-5         | Hex Hd. Cap Screw          | 4    |

# 721-234-10 Long Transfer System to Frame Assembly



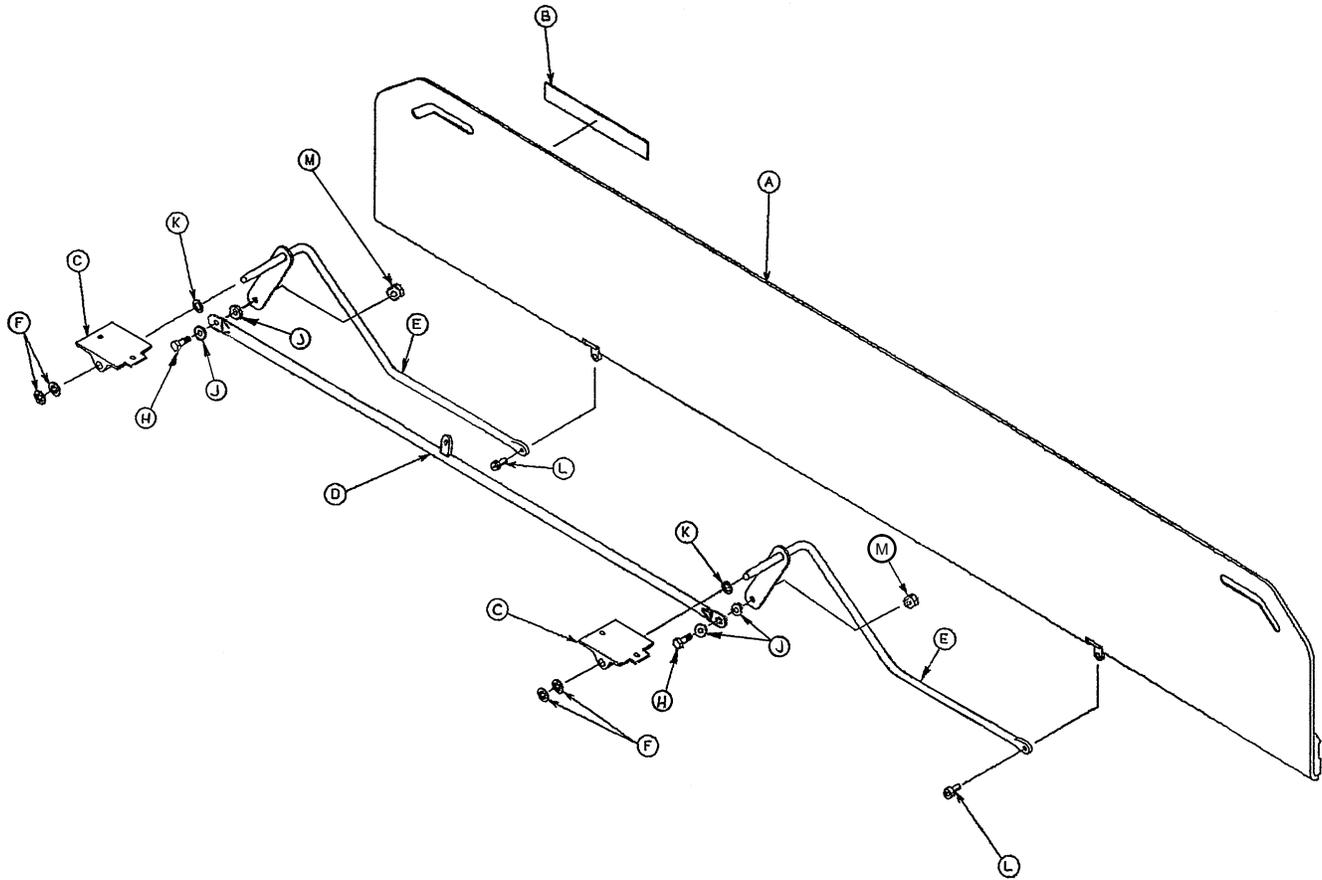
| Item | Part No.   | Part Name                  | Qty. |
|------|------------|----------------------------|------|
| A    | (page 133) | Transfer System Ass'y, Rt. | 1    |
| B    | (page 132) | Transfer System Ass'y, Lt. | 1    |
| C    | 10-11      | Eye Bolt                   | 2    |
| D    | 38-218     | Tension Spring             | 2    |
| E    | 721-224-25 | Spring Retainer, Rt.       | 1    |
| F    | 3-78       | Hex Hd. Cap Screw          | 12   |
| G    | 11-180     | Flat Washer                | 8    |
| H    | 16-28      | Nylock Hex Nut             | 12   |
| J    | 15-21      | Jam Nut                    | 2    |
| K    | 721-224-24 | Spring Retainer, Lt.       | 1    |
| L    | 721-24-61  | Pivot Arm Rest             | 2    |
| M    | 25-79      | Pop Rivet                  | 4    |
| N    | 721-201-17 | Riser Tube (not shown)     | 2    |

# 721-234-12 Optional Long Transfer System Ass'y, Lt.



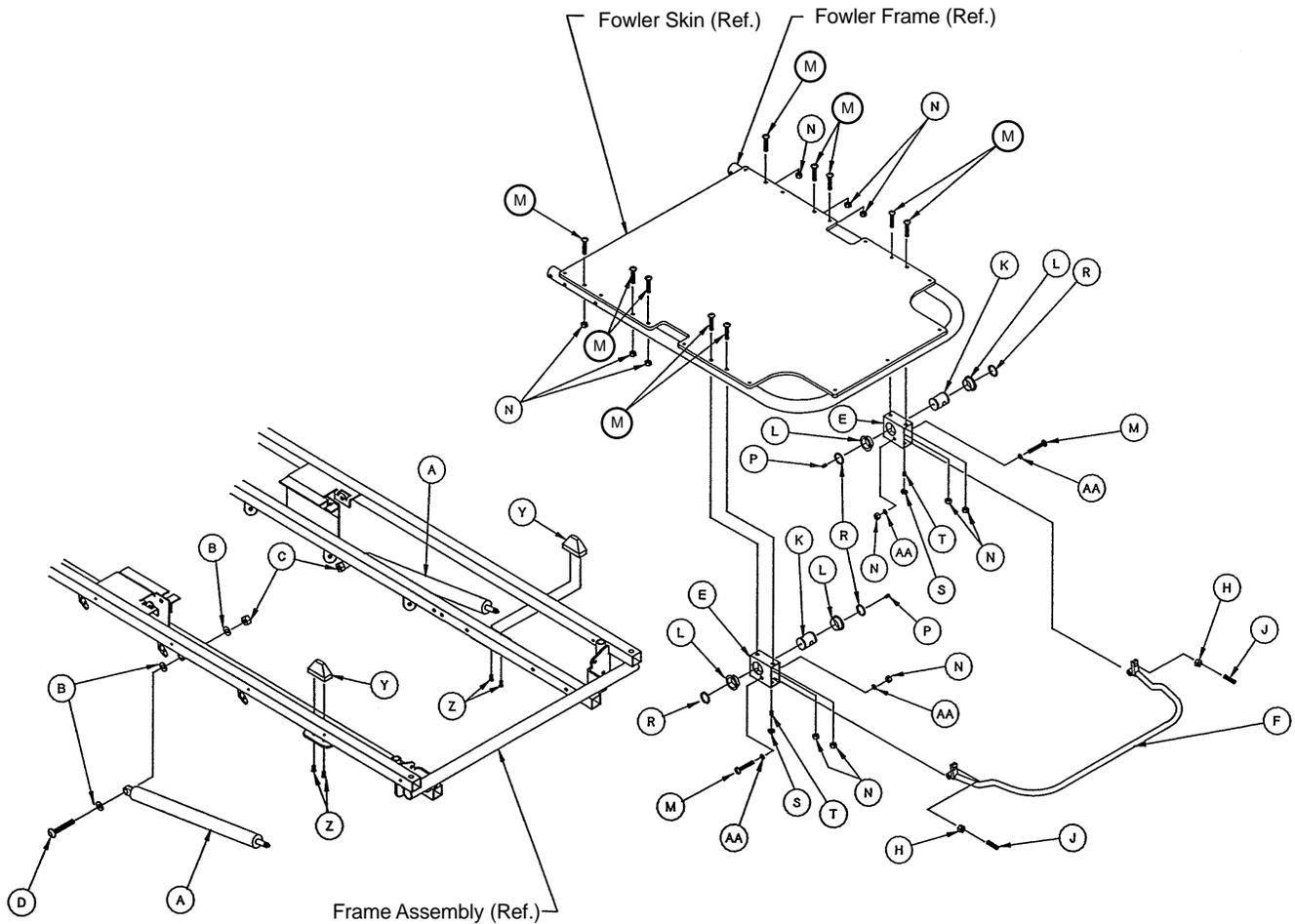
| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 721-24-55  | Transfer Board Ass'y  | 1    |
| B    | 721-24-46  | Label                 | 1    |
| C    | 721-224-16 | Long Pivot, Machined  | 2    |
| D    | 721-224-33 | Connecting Link Ass'y | 1    |
| E    | 721-232-17 | Pivot Arm Ass'y, Lt.  | 2    |
| F    | 28-93      | Retaining Ring        | 4    |
| H    | 3-50       | Hex Hd. Cap Screw     | 2    |
| J    | 11-224     | Nylon Flat Washer     | 4    |
| K    | 14-21      | Nylon Flat Washer     | 2    |
| L    | 4-156      | Soc. Hd. Cap Screw    | 2    |
| M    | 16-28      | Nylock Hex Nut        | 2    |

# 721-234-13 Optional Long Transfer System Ass'y, Rt.



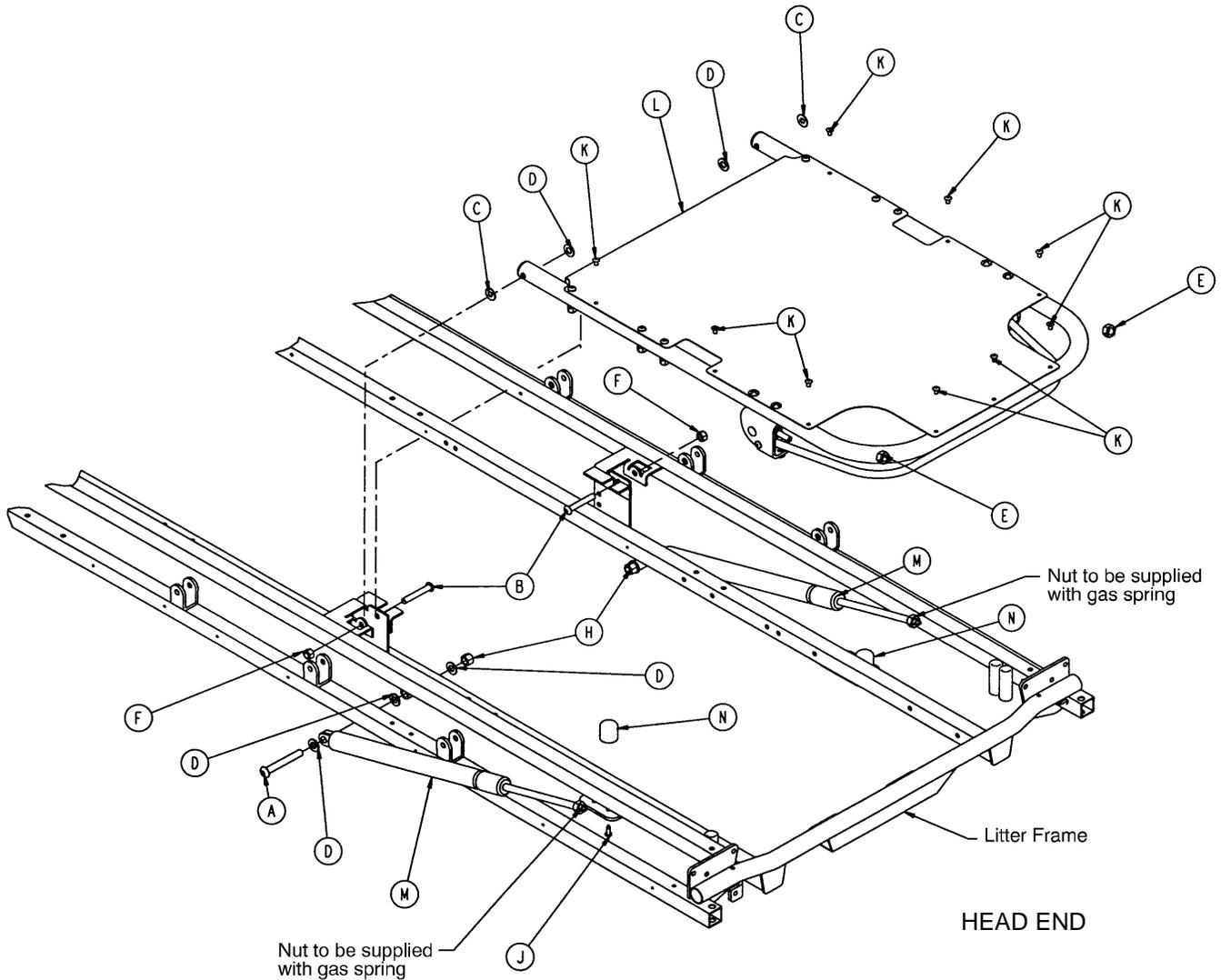
| Item | Part No.   | Part Name                  | Qty. |
|------|------------|----------------------------|------|
| A    | 721-24-55  | Transfer Board Ass'y       | 1    |
| B    | 721-24-46  | Label                      | 1    |
| C    | 721-224-16 | Long Pivot, Machined       | 2    |
| D    | 721-224-33 | Connecting Link Ass'y, Rt. | 1    |
| E    | 721-232-16 | Pivot Arm Ass'y, Right     | 2    |
| F    | 28-93      | Retaining Ring             | 4    |
| H    | 3-50       | Hex Hd. Cap Screw          | 2    |
| J    | 11-224     | Nylon Flat Washer          | 4    |
| K    | 14-21      | Nylon Flat Washer          | 2    |
| L    | 4-156      | Soc. Hd. Cap Screw         | 2    |
| M    | 16-28      | Nylock Hex Nut             | 2    |

# 721-231-10 Pneumatic Fowler Assembly



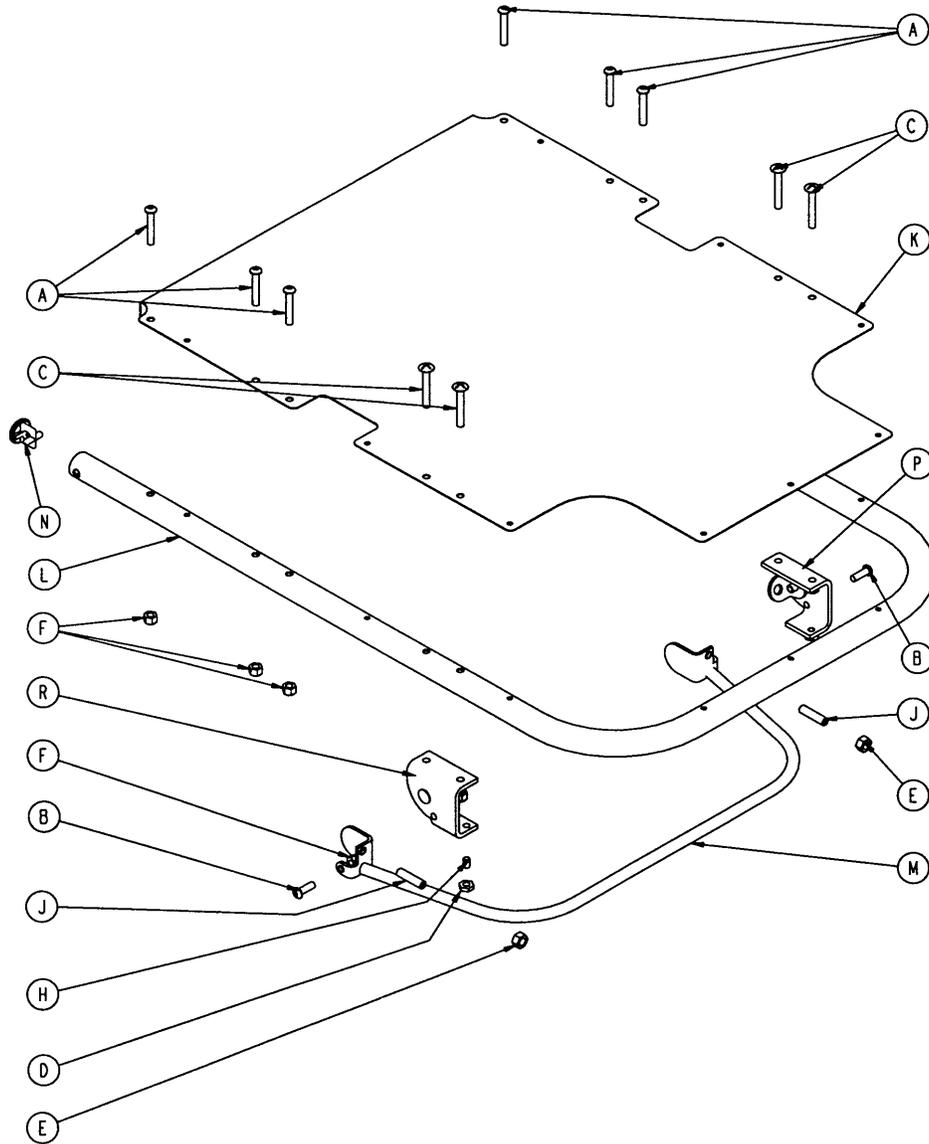
| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1010-31-78 | Gas Spring            | 2    |
| B    | 14-21      | Nylon Flat Washer     | 6    |
| C    | 16-35      | Nylock Hex Nut        | 2    |
| D    | 4-182      | Pivot Bolt            | 2    |
| E    | 1001-31-30 | Yoke Housing          | 2    |
| F    | 721-231-18 | Trip Bar Assembly     | 1    |
| H    | 15-50      | Hex Nut               | 2    |
| J    | 21-126     | Set Screw             | 2    |
| K    | 1510-31-28 | Yoke                  | 2    |
| L    | 946-35-25  | Liner                 | 4    |
| M    | 4-135      | But. Hd. Cap Screw    | 12   |
| N    | 16-28      | Fiberlock Nut         | 12   |
| P    | 21-119     | Set Screw             | 2    |
| R    | 28-76      | Retaining Ring        | 4    |
| S    | 15-37      | Jam Nut               | 2    |
| T    | 21-104     | Set Screw             | 2    |
| Y    | 1001-31-31 | Pneumatic Fowler Rest | 2    |
| Z    | 23-100     | Self-Tapping Screw    | 4    |
| AA   | 11-132     | Washer                | 4    |

# 721-231-110 Pneumatic Fowler to Frame Assembly



| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 4-182        | Hex Soc. But. Hd. Cap Screw | 2    |
| B    | 4-183        | Hex Soc. But. Hd. Cap Screw | 2    |
| C    | 11-179       | Washer                      | 2    |
| D    | 14-21        | Washer                      | 8    |
| E    | 15-59        | Hex Jam Nut                 | 2    |
| F    | 16-11        | Hex Nut                     | 2    |
| H    | 16-35        | Hex Nut                     | 2    |
| J    | 23-100       | Self-Tapping Screw          | 2    |
| K    | 25-122       | Blind Rivet                 | 9    |
| L    | (page 134.2) | Pneumatic Fowler Assembly   | 1    |
| M    | 1010-31-78   | Gas Cylinder                | 2    |
| N    | 1211-31-31   | Pneumatic Fowler Rest       | 2    |

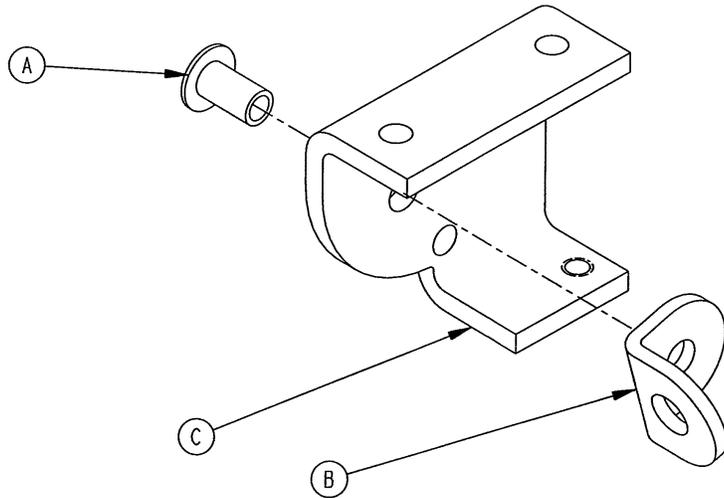
# 721-231-120 Pneumatic Fowler Assembly



| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 4-135        | But Hd. Cap Screw           | 6    |
| B    | 4-161        | Hex Soc. But. Hd. Cap Screw | 2    |
| C    | 7-34         | Truss Hd. Mach. Screw       | 4    |
| D    | 15-37        | Jam Nut                     | 2    |
| E    | 15-50        | Hex Nut                     | 2    |
| F    | 16-28        | Nylock Nut                  | 12   |
| H    | 21-125       | Set Screw                   | 2    |
| J    | 21-126       | Set Screw                   | 2    |
| K    | 721-231-12   | Fowler Skin                 | 1    |
| L    | 721-231-13   | Fowler Tube                 | 1    |
| M    | 721-231-118  | Trip Bar Assembly           | 1    |
| N    | 1001-1-36    | Hole Plug                   | 2    |
| P    | (page 134.3) | Outer Housing Ass'y, Right  | 1    |
| R    | (page 134.3) | Outer Housing Ass'y, Left   | 1    |

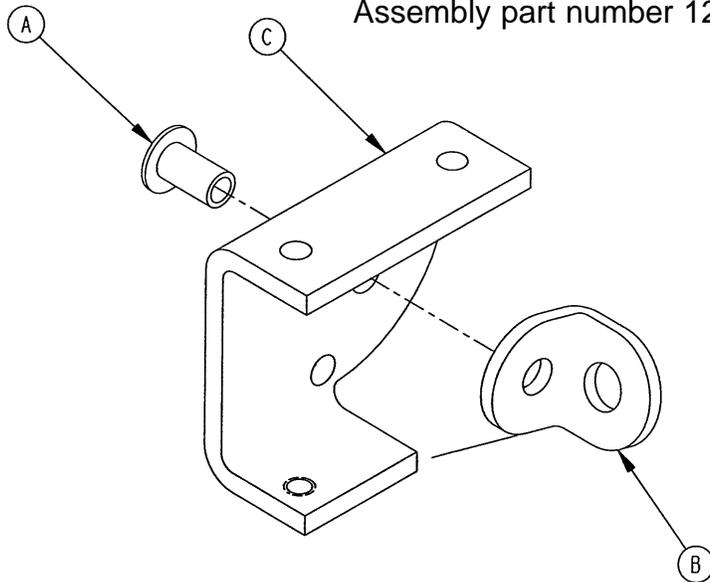
# Optional Pneumatic Fowler Outer Housing

Assembly part number 1210-31-106 (Right)



| Item | Part No.    | Part Name            | Qty. |
|------|-------------|----------------------|------|
| A    | 25-144      | Semi-Tubular Rivet   | 1    |
| B    | 1210-31-103 | Pivot Tab            | 1    |
| C    | 1210-31-104 | Outer Housing, Right | 1    |

Assembly part number 1210-31-107 (Left)

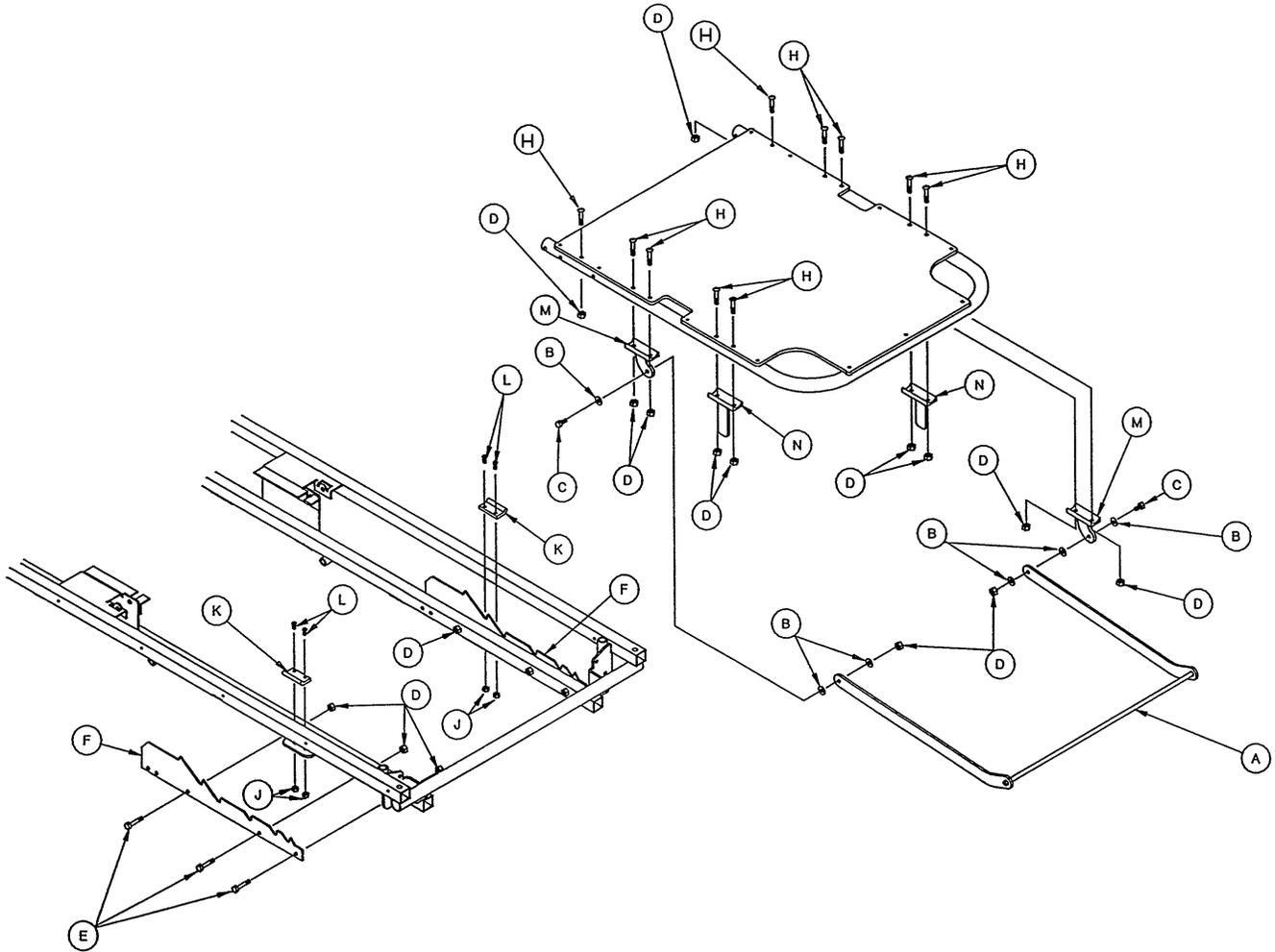


| Item | Part No.    | Part Name           | Qty. |
|------|-------------|---------------------|------|
| A    | 25-144      | Semi-Tubular Rivet  | 1    |
| B    | 1210-31-103 | Pivot Tab           | 1    |
| C    | 1210-31-105 | Outer Housing, Left | 1    |

# Notes

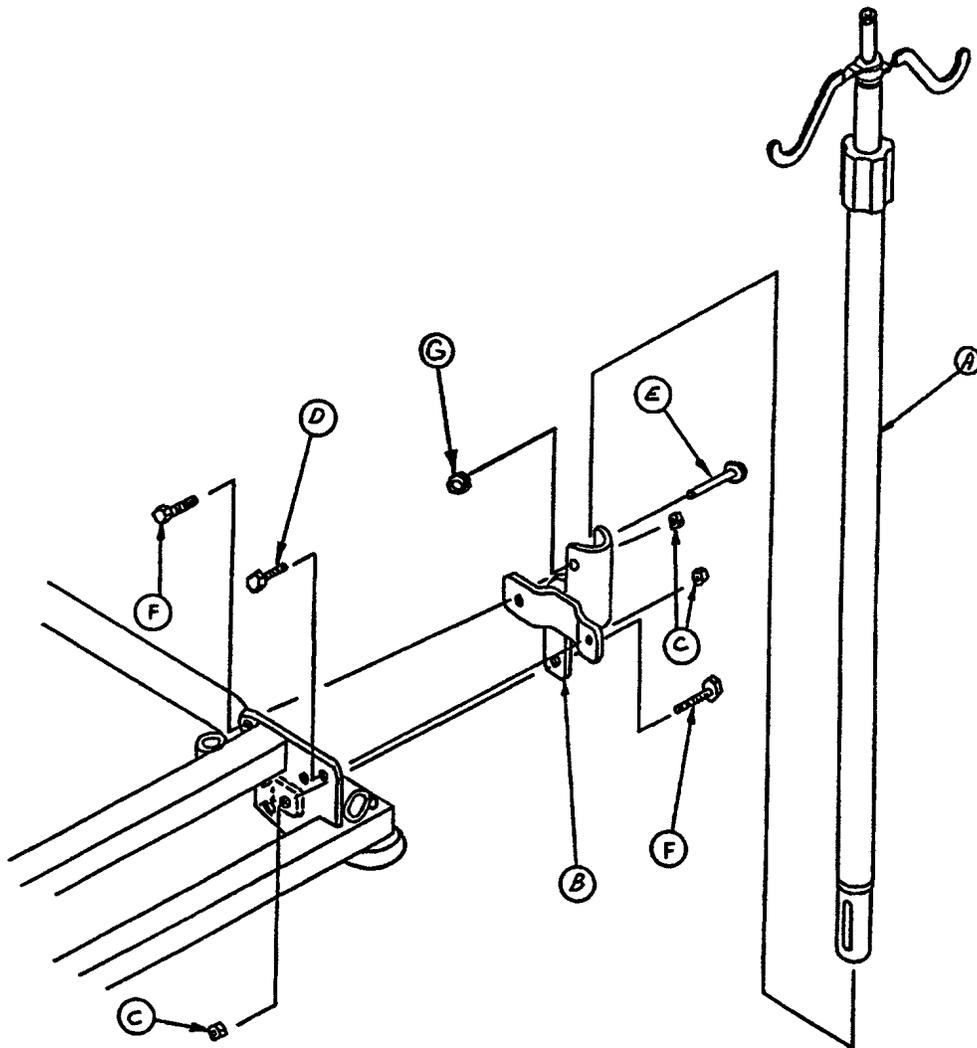
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# 721-232-10 Manual Fowler Assembly



| Item | Part No.   | Part Name          | Qty. |
|------|------------|--------------------|------|
| A    | 721-232-19 | Brace Assembly     | 1    |
| B    | 14-2       | Nylon Flat Washer  | 6    |
| C    | 3-54       | Hex Hd. Cap Screw  | 2    |
| D    | 16-28      | Nylock Hex Nut     | 18   |
| E    | 3-47       | Hex Hd. Cap Screw  | 6    |
| F    | 1001-32-22 | Position Bar Rest  | 2    |
| H    | 4-135      | But. Hd. Cap Screw | 10   |
| J    | 16-3       | Lock Nut           | 4    |
| K    | 1001-32-26 | Manual Fowler Rest | 2    |
| L    | 4-169      | But. Hd. Cap Screw | 4    |
| M    | 1001-32-23 | Tab Assembly       | 2    |
| N    | 1001-32-28 | Riser Assembly     | 2    |

# 721-280 & 721-281 2-Stage I.V. Assembly, Head & Foot



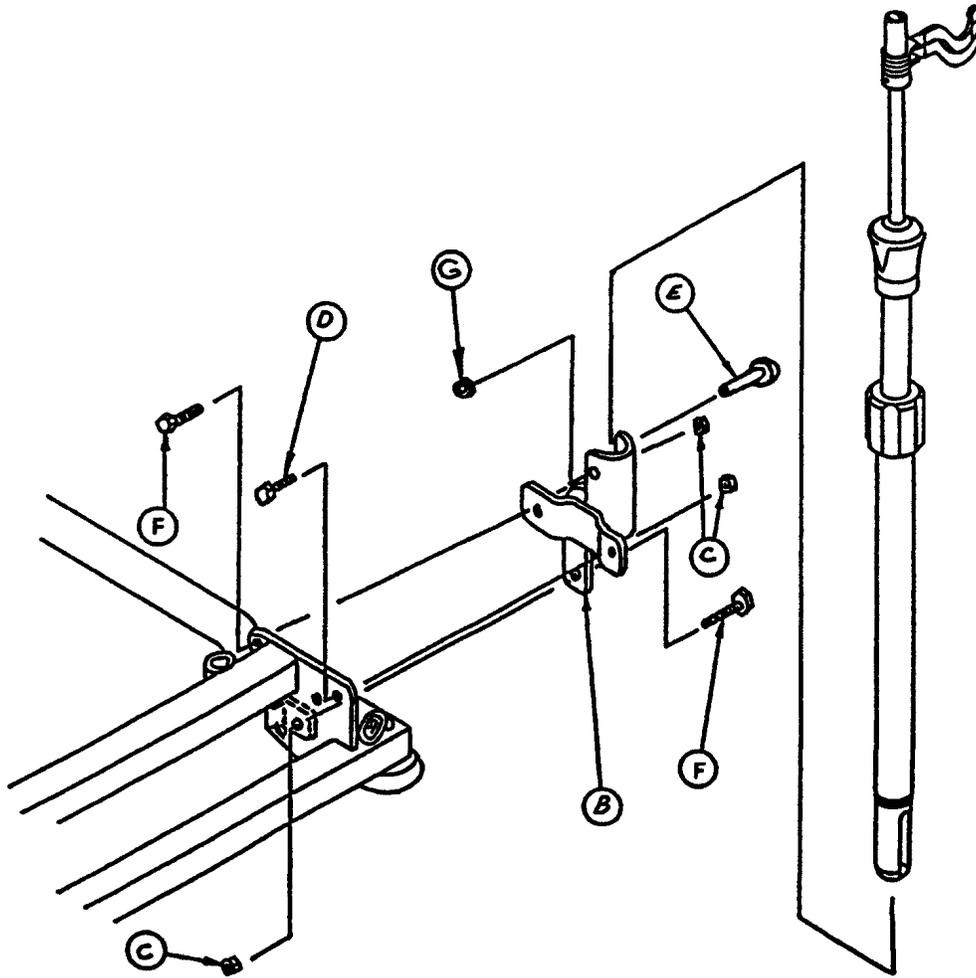
| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | (page 122) | I.V. Pole Assembly    | 1    |
| B    | 1001-259-5 | I.V. Receptacle Ass'y | 1    |
| C    | 16-28      | Lock Nut              | 3    |
| D    | 3-54       | Hex Hd. Cap Screw     | 1    |
| E    | 4-91       | But. Hd. Cap Screw    | 1    |
| F    | 3-50       | Hex Hd. Cap Screw     | 2    |
| G    | 16-20      | Self-Locking Nut      | 1    |
| J    | 1001-59-40 | I.V. Plug (not shown) | 1    |

Replacement Kit Part Number 721-400-1

# Notes

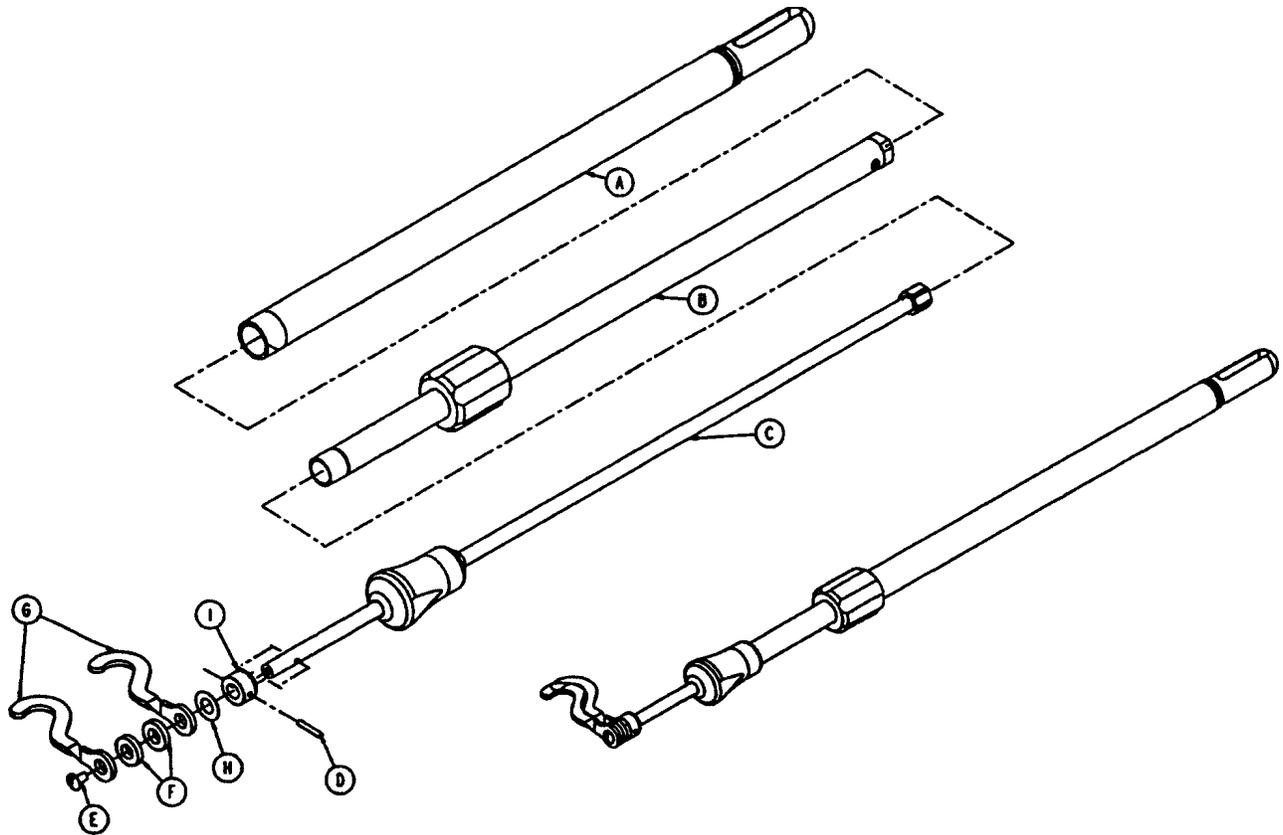
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# 721-61 & 721-62 3-Stage I.V. Assembly, Head & Foot



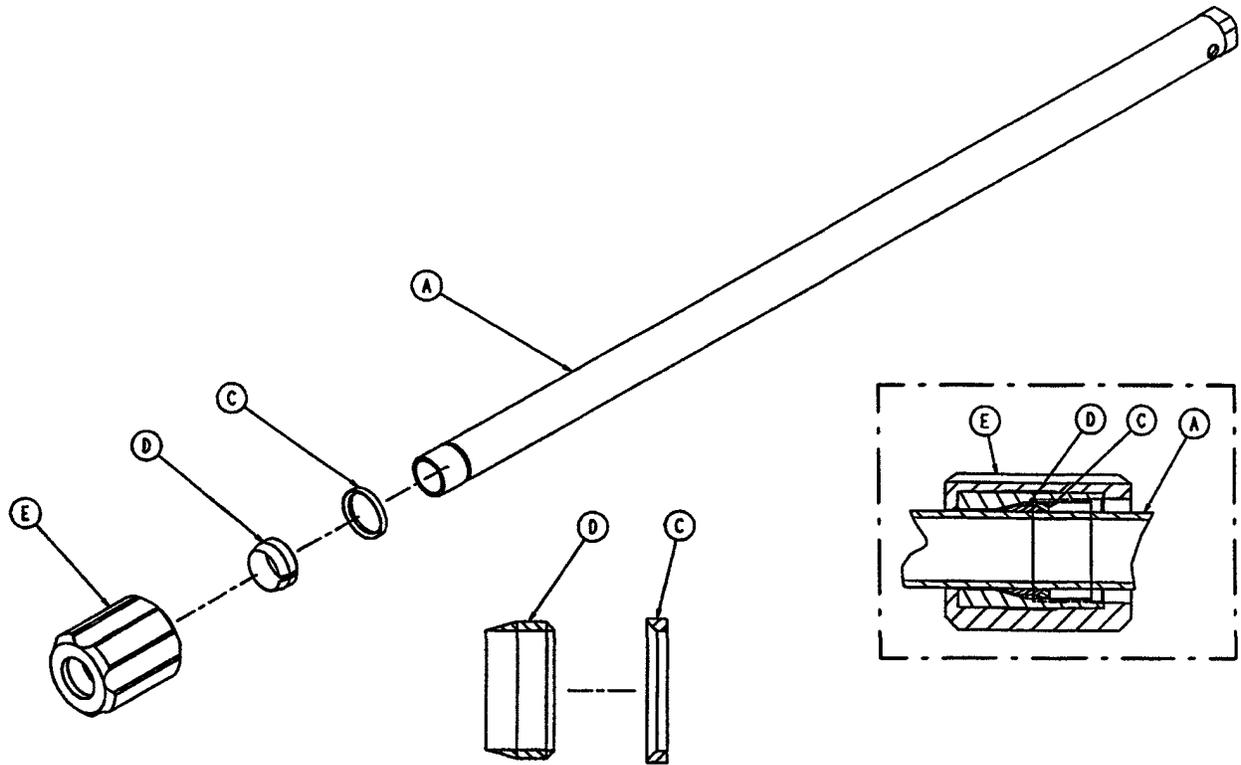
| Item | Part No.     | Part Name             | Qty. |
|------|--------------|-----------------------|------|
| A    | (page 135.4) | I.V. Pole Assembly    | 1    |
| B    | 1001-259-5   | I.V. Receptacle Ass'y | 1    |
| C    | 16-28        | Lock Nut              | 3    |
| D    | 3-54         | Hex Hd. Cap Screw     | 1    |
| E    | 4-91         | But. Hd. Cap Screw    | 1    |
| F    | 3-50         | Hex Hd. Cap Screw     | 2    |
| G    | 16-20        | Self-Locking Nut      | 1    |

# 721-61-10 3-Stage I.V. Pole Assembly



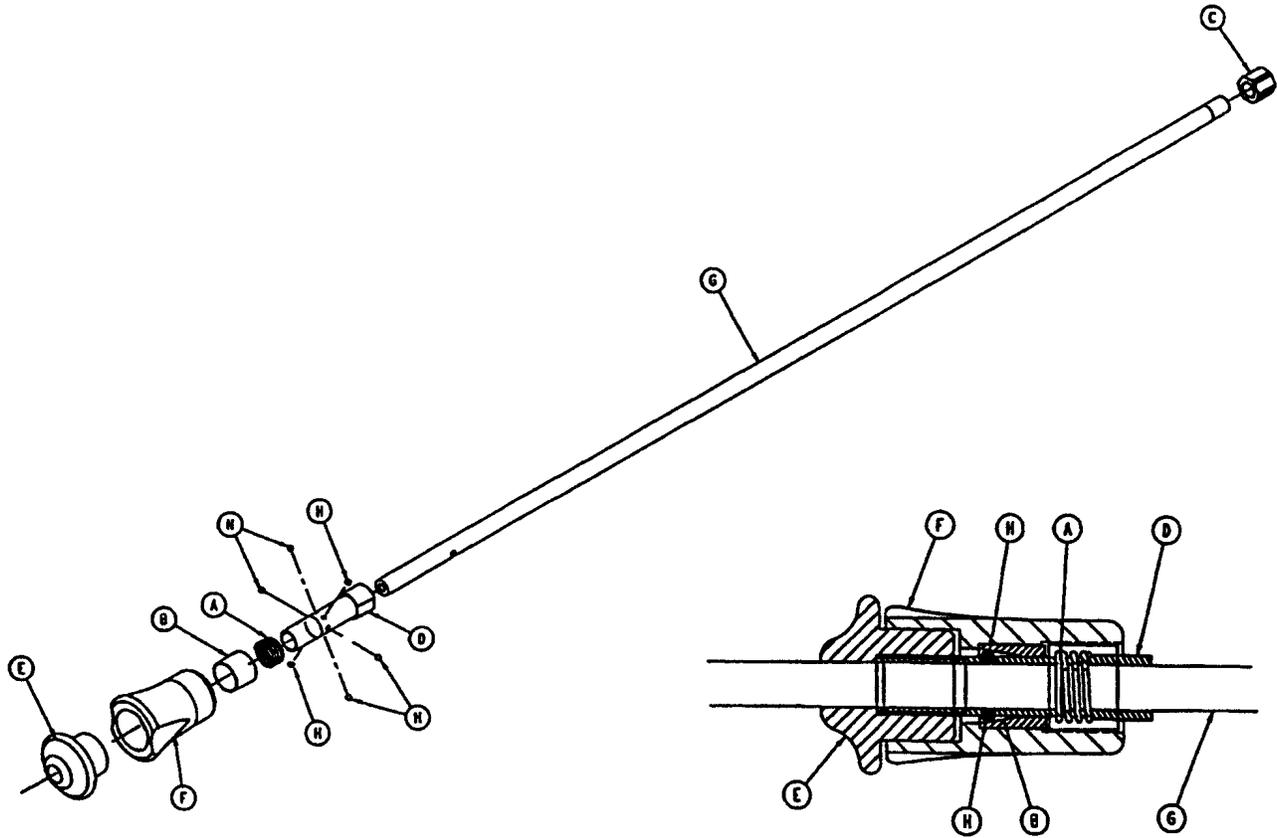
| Item | Part No.     | Part Name             | Qty. |
|------|--------------|-----------------------|------|
| A    | 721-61-24    | Base Tube Assembly    | 1    |
| B    | (page 135.5) | 2nd Stage Assembly    | 1    |
| C    | (page 135.6) | 3rd Stage Assembly    | 1    |
| D    | 26-6         | Roll Pin              | 1    |
| E    | 7-4          | Truss Hd. Mach. Screw | 1    |
| F    | 52-17        | Nylon Spacer          | 2    |
| G    | 1010-59-16   | I.V. Hook             | 2    |
| H    | 14-20        | Nylon Flat Washer     | 1    |
| I    | 1010-61-14   | Collar                | 1    |

# 721-61-25 2nd Stage Assembly



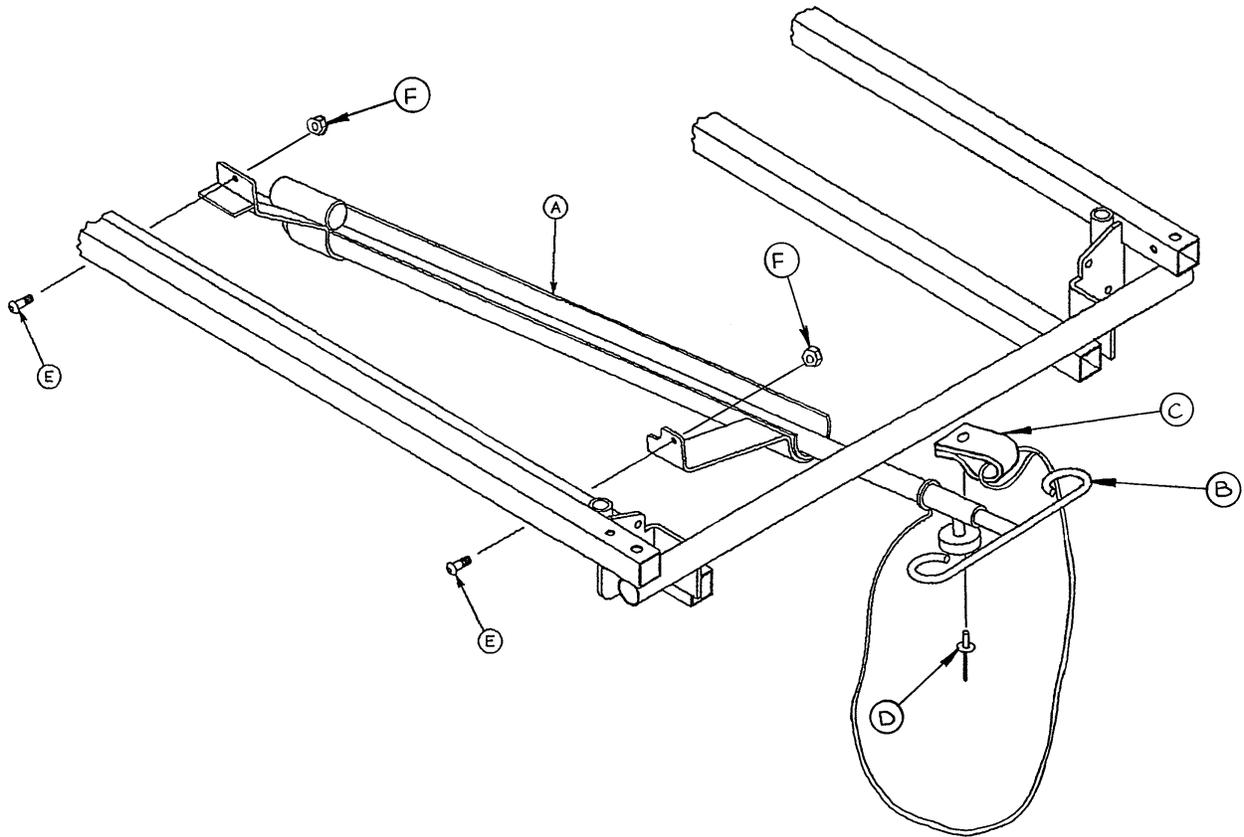
| Item | Part No.    | Part Name         | Qty. |
|------|-------------|-------------------|------|
| A    | 721-61-30   | 2nd Tube Assembly | 1    |
| C    | 1210-110-46 | Back-Up Ring      | 1    |
| D    | 1210-110-47 | Lock Ring         | 1    |
| E    | 1210-110-49 | Lock Actuator     | 1    |

# 721-61-20 3rd Stage Assembly



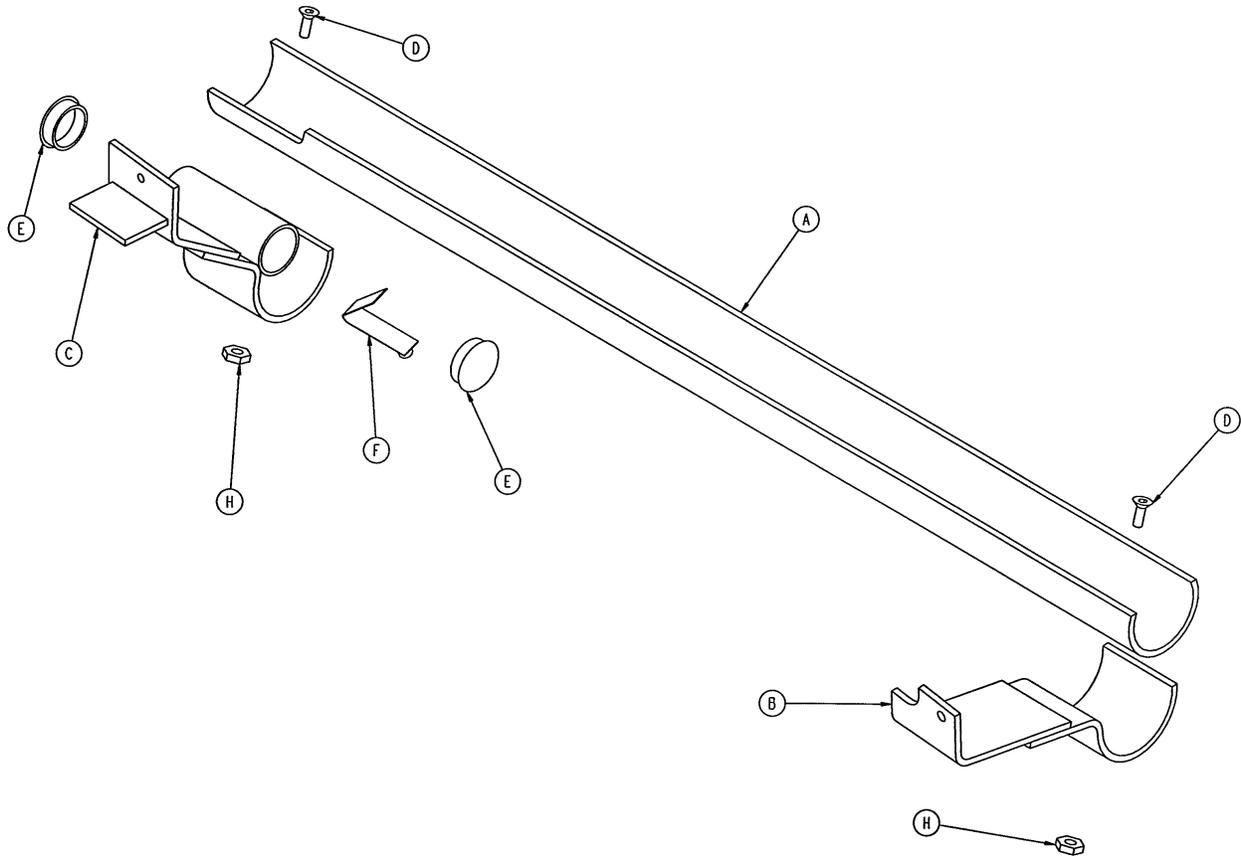
| Item | Part No.   | Part Name         | Qty. |
|------|------------|-------------------|------|
| A    | 38-303     | Spring            | 1    |
| B    | 1010-61-13 | Ball Retainer     | 1    |
| C    | 1010-61-15 | Stop Nut          | 1    |
| D    | 1010-61-16 | Retaining Shaft   | 1    |
| E    | 1010-61-17 | Thumb Knob        | 1    |
| F    | 1010-61-18 | Hand Guard        | 1    |
| G    | 721-31-69  | 3rd Extension Rod | 1    |
| H    | 31-21      | Ball              | 6    |

# 721-287-20 Tethered I.V. Pole Mounting Assembly



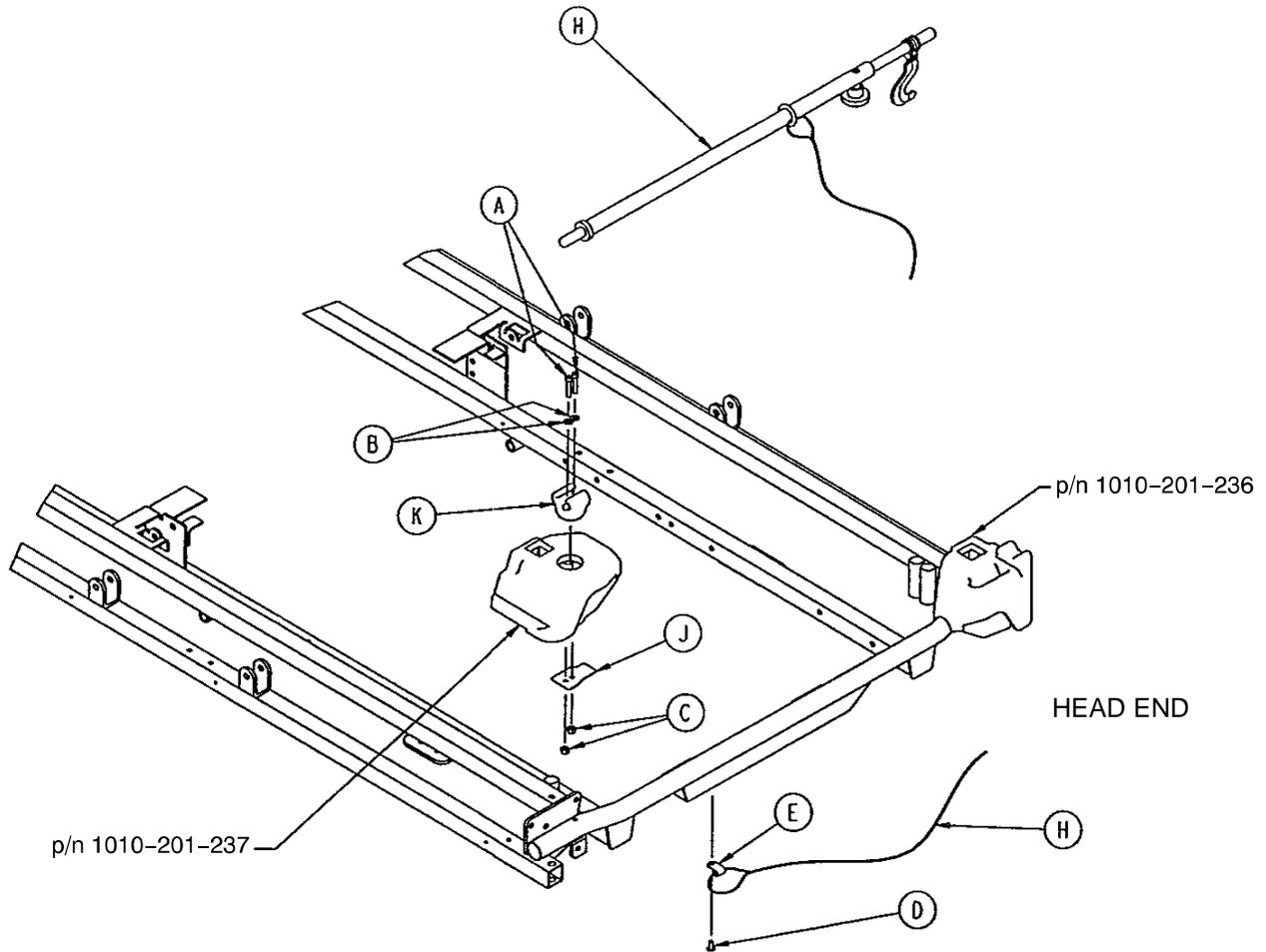
| Item | Part No.   | Part Name          | Qty. |
|------|------------|--------------------|------|
| A    | (page 137) | Trough Assembly    | 1    |
| B    | (page 125) | I.V. Pole Assembly | 1    |
| C    | 34-22      | Cord Clamp         | 1    |
| D    | 25-79      | Pop Rivet          | 1    |
| E    | 4-85       | Soc. Hd. Cap Screw | 2    |
| F    | 16-3       | Nylock Nut         | 2    |

# 721-287-22 Tethered I.V. Pole Trough Assembly



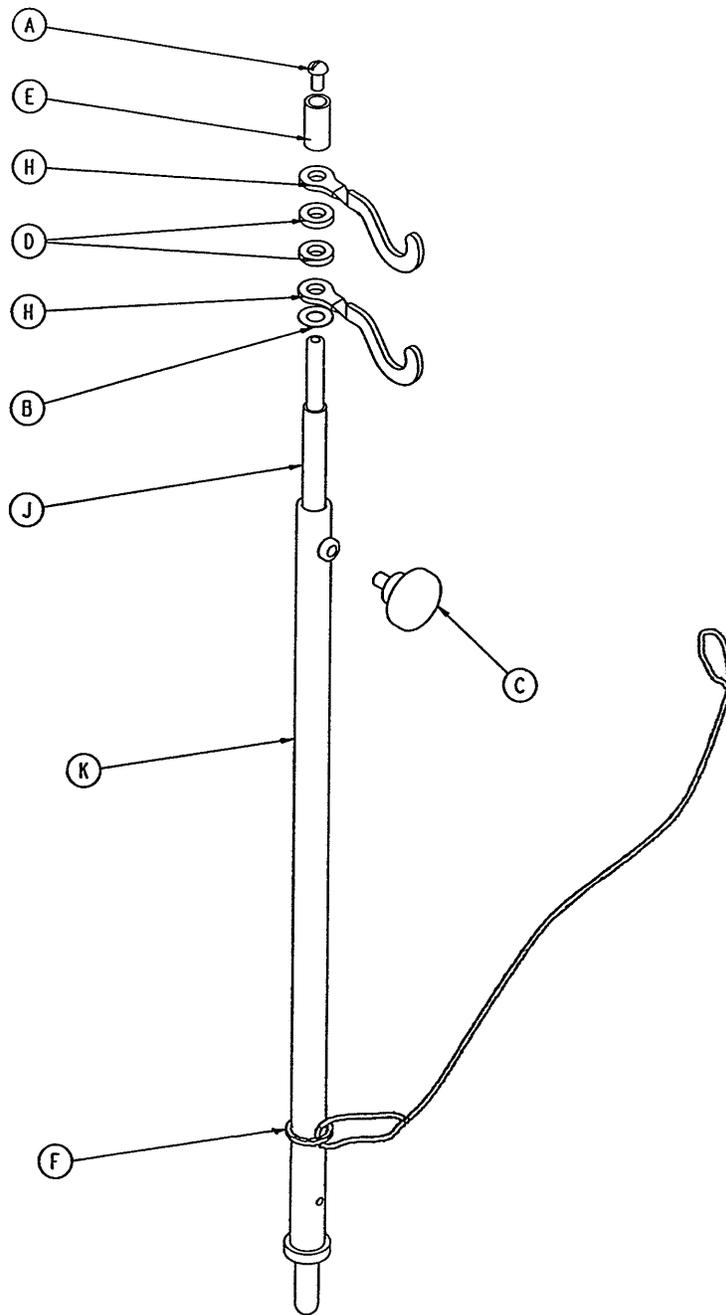
| Item | Part No.   | Part Name              | Qty. |
|------|------------|------------------------|------|
| A    | 1001-87-23 | Machined Sleeve        | 1    |
| B    | 721-287-16 | Front Mounting Bracket | 1    |
| C    | 721-287-15 | Mounting Bracket Ass'y | 1    |
| D    | 1-22       | Flat Hd. Mach. Screw   | 2    |
| E    | 37-2       | Tube Plug              | 2    |
| F    | 946-40-110 | Lock Clip              | 1    |
| H    | 16-14      | Hex Nut                | 2    |

# 721-117 Tethered I.V. Pole Mounting Ass'y



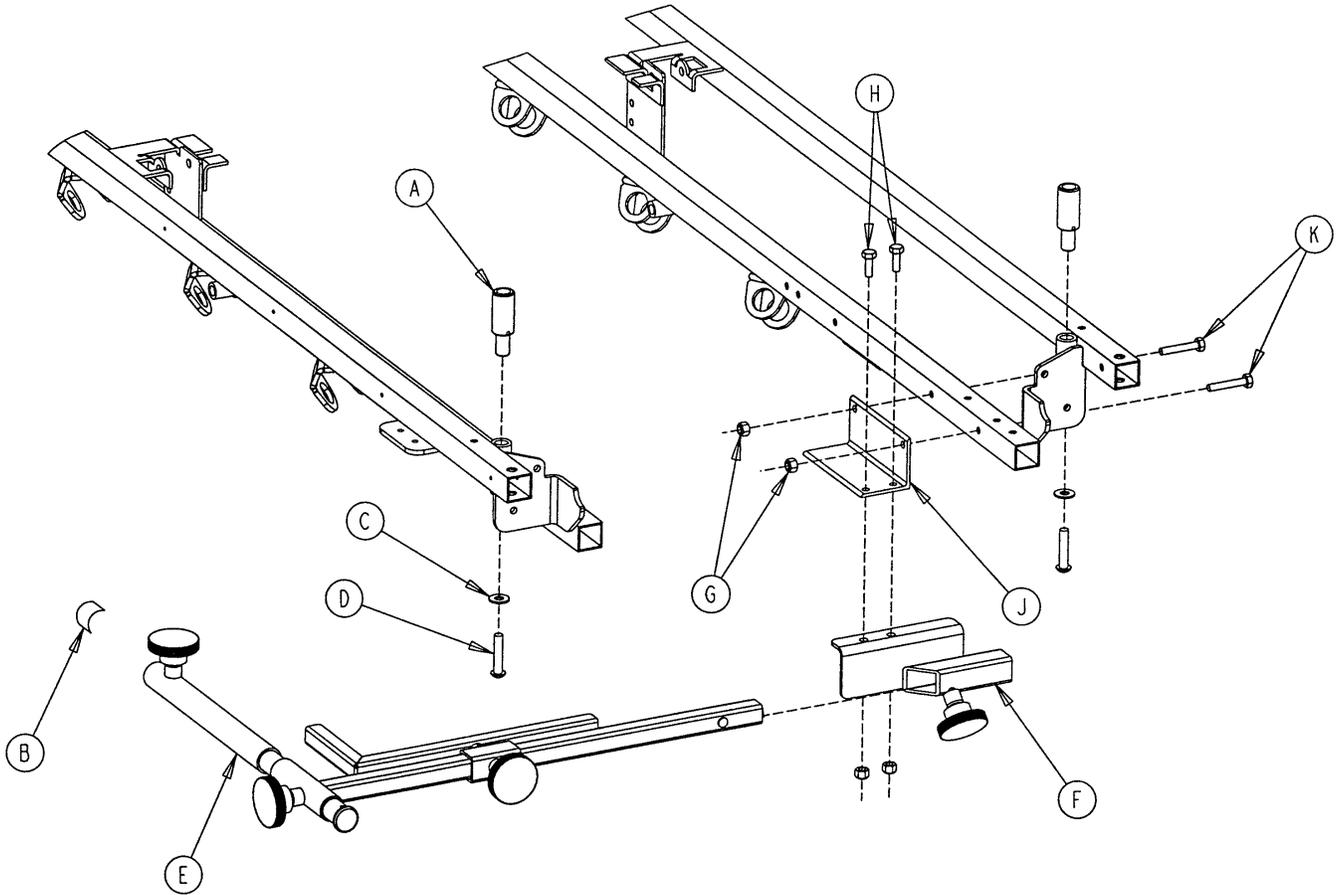
| Item | Part No.     | Part Name                   | Qty. |
|------|--------------|-----------------------------|------|
| A    | 4-66         | Soc. Hd. Cap Screw          | 2    |
| B    | 11-16        | Washer                      | 2    |
| C    | 16-3         | Fiberlock Nut               | 2    |
| D    | 25-79        | Rivet                       | 1    |
| E    | 34-22        | Cable Clamp                 | 1    |
| F    | 1001-59-40   | I.V. Plug                   | 1    |
| H    | (page 137.2) | Tethered I.V. Pole Assembly | 1    |
| J    | 1211-117-21  | Backing Plate               | 1    |
| K    | 1211-117-22  | I.V. Clip                   | 1    |

# 1210-117-10 Optional Tethered I.V. Pole Assembly



| Item | Part No.    | Part Name            | Qty. |
|------|-------------|----------------------|------|
| A    | 4-232       | Button Hd. Cap Screw | 1    |
| B    | 14-20       | Nylon Washer         | 1    |
| C    | 24-53       | Knob                 | 1    |
| D    | 52-17       | Spacer               | 2    |
| E    | 926-400-62  | Stop Sleeve          | 1    |
| F    | 1010-22-27  | Cable Assembly       | 1    |
| H    | 1010-59-16  | I.V. Hook            | 2    |
| J    | 1211-117-11 | Extension Rod        | 1    |
| K    | 1211-117-12 | Base Tube Weldment   | 1    |

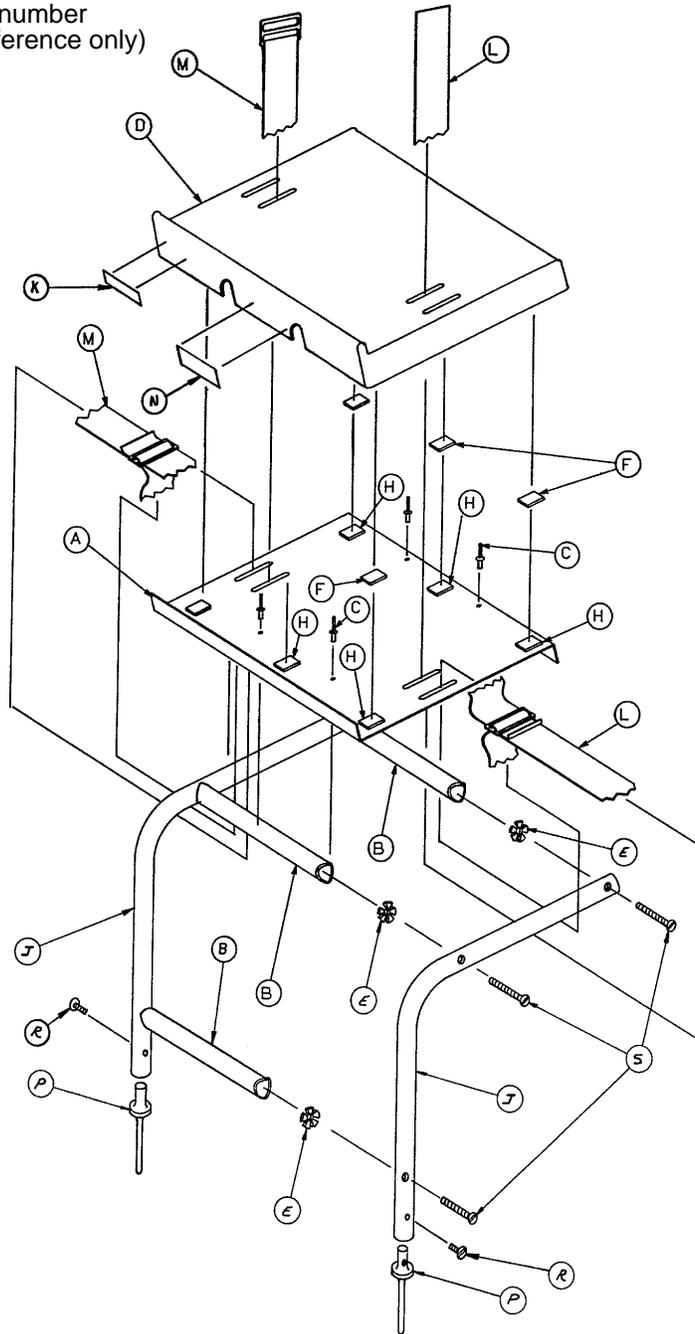
# 1001-70 C-Spine Cassette Holder Assembly



| Item | Part No.    | Part Name             | Qty. |
|------|-------------|-----------------------|------|
| A    | 1010-70-25  | I.V. Adaptor          | 2    |
| B    | 1010-70-18  | Specification Label   | 1    |
| C    | 11-3        | Flat Washer           | 2    |
| D    | 4-91        | But. Hd. Cap Screw    | 2    |
| E    | (page 87.2) | Support Pole Assembly | 1    |
| F    | (page 87.3) | Storage Bracket Ass'y | 1    |
| G    | 16-28       | Nylock Nut            | 4    |
| H    | 3-50        | Hex Hd. Cap Screw     | 2    |
| J    | 1001-70-11  | Attachment Bracket    | 1    |
| K    | 3-47        | Hex Hd. Cap Screw     | 2    |

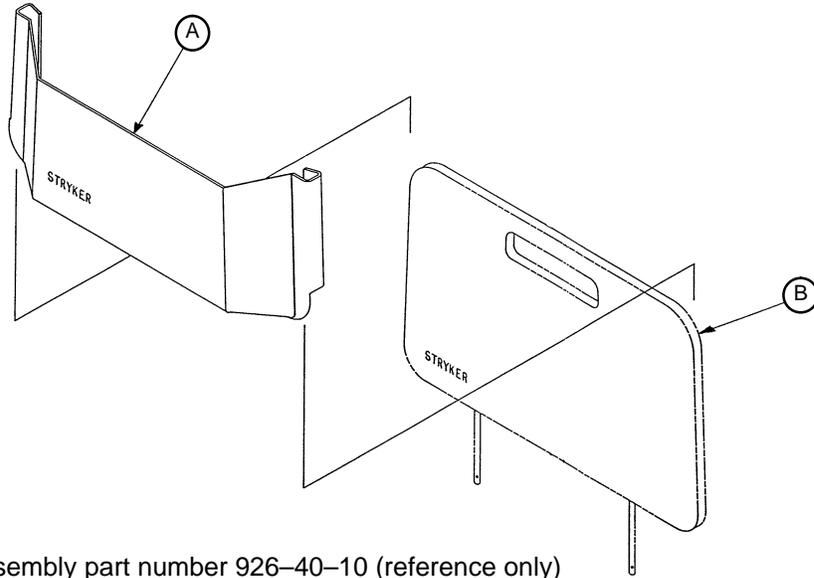
# 926-39 Optional Defibrillator Tray Assembly

Assembly part number  
926-39-10 (reference only)



| Item | Part No.  | Part Name    | Qty. | Item | Part No.  | Part Name           | Qty. |
|------|-----------|--------------|------|------|-----------|---------------------|------|
| A    | 946-39-4  | Tray         | 1    | K    | 926-1-82  | Label               | 1    |
| B    | 926-39-16 | Crosstube    | 3    | L    | 390-57-12 | Long Strap          | 1    |
| C    | 25-55     | Rivet        | 4    | M    | 390-57-13 | Short Strap         | 1    |
| D    | 926-39-9  | Cover        | 1    | N    | 946-1-283 | Label               | 1    |
| E    | 18-6      | Umbrella Nut | 6    | P    | 926-39-15 | Holder              | 2    |
| F    | 29-8      | Dual Lock    | 6    | R    | 2-44      | Screw               | 2    |
| H    | 29-10     | Dual Lock    | 6    | S    | 2-105     | Rd. Hd. Mach. Screw | 6    |
| J    | 946-39-3  | Support Tube | 2    |      |           |                     |      |

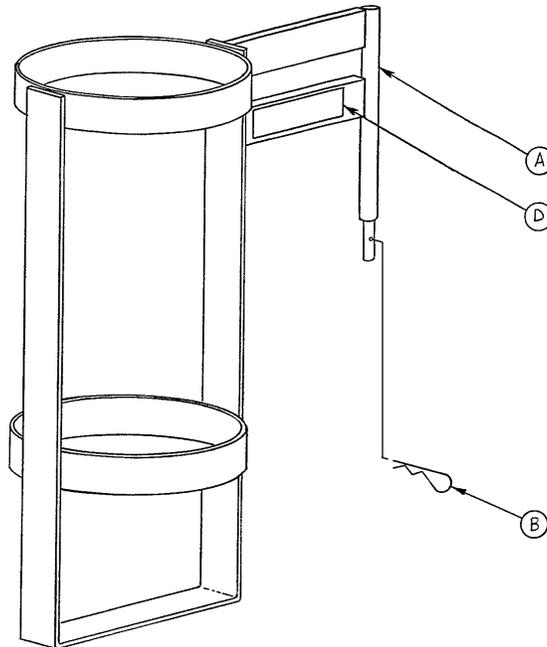
## 926-40-100 Optional Foot Board/Chartholder Ass'y



Assembly part number 926-40-10 (reference only)

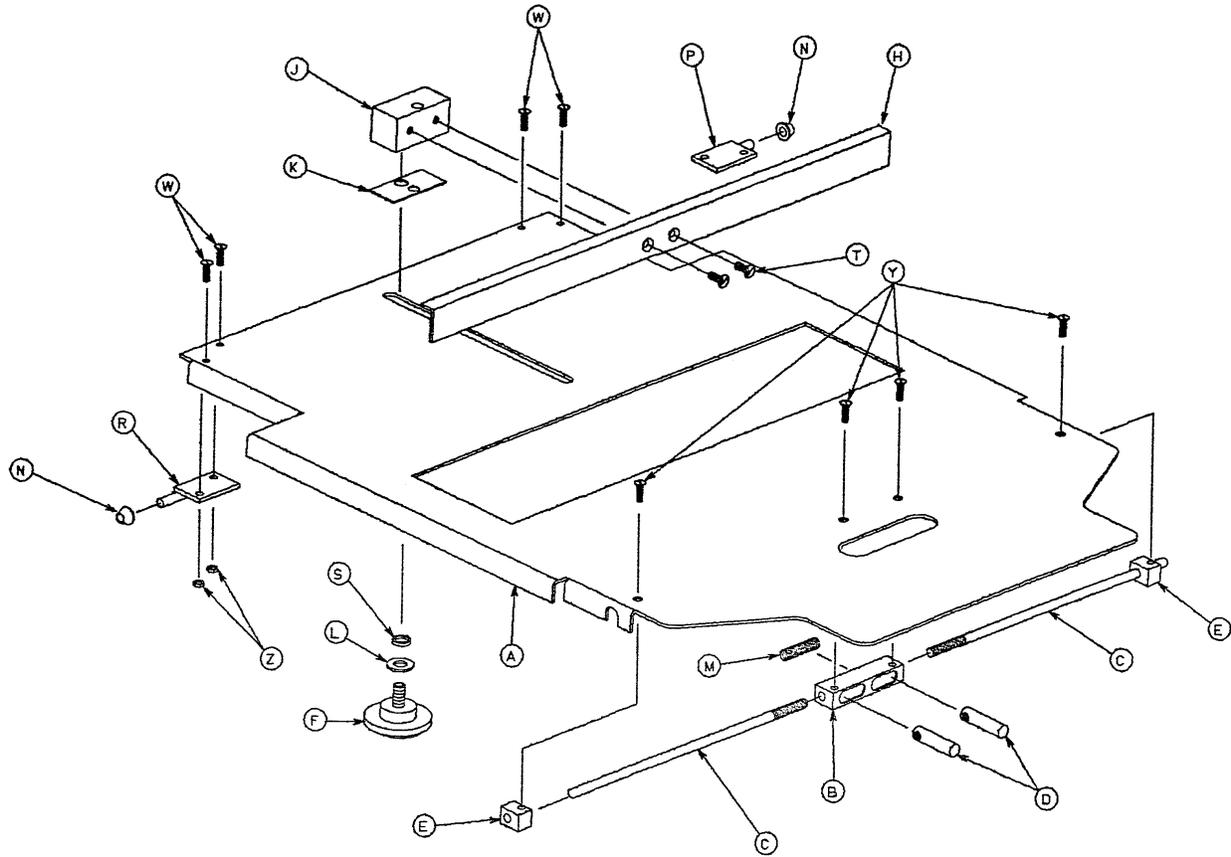
| Item | Part No.   | Part Name    | Qty. |
|------|------------|--------------|------|
| A    | 946-28-100 | Chart Holder | 1    |
| B    | 946-29-1   | Foot Board   | 1    |

## 1020-30 Optional Upright Oxygen Bottle Holder Ass'y



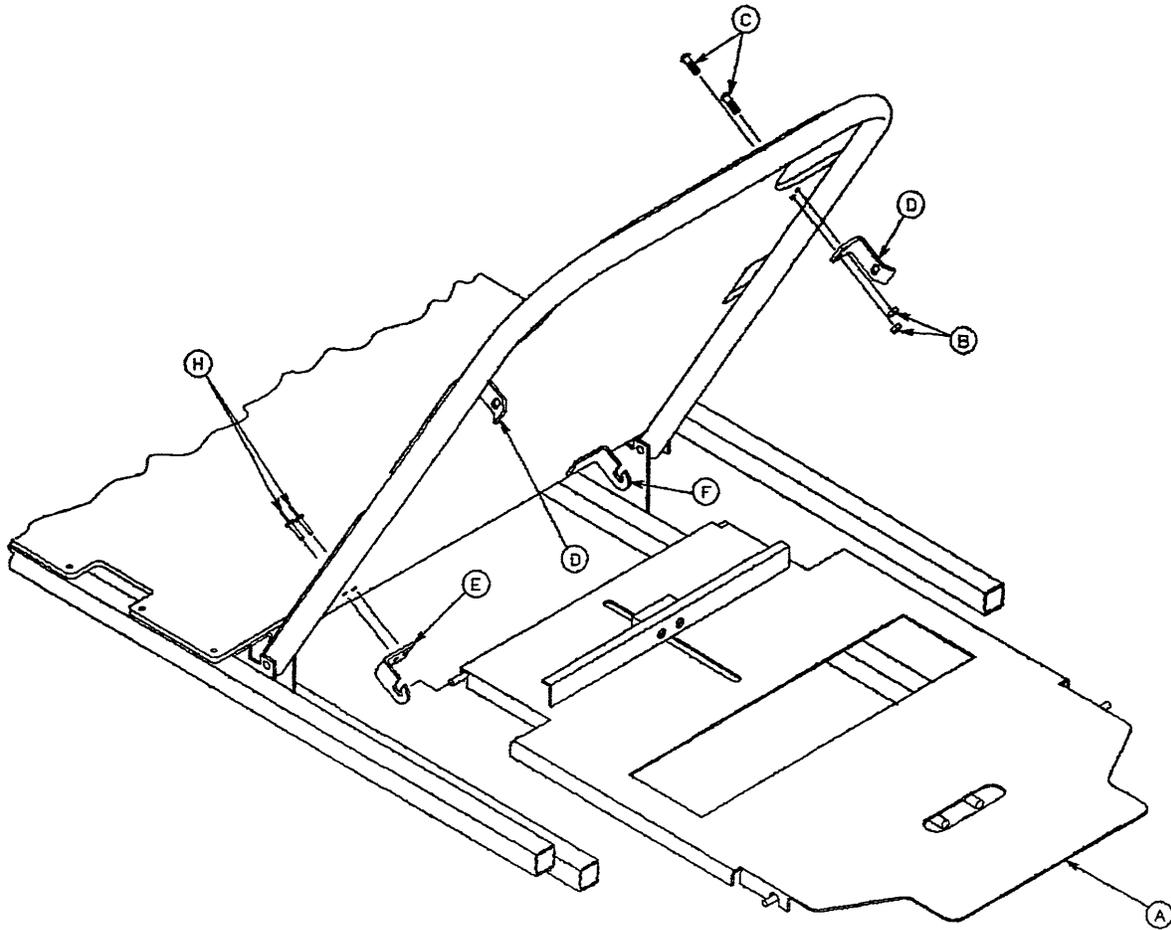
| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1020-30-11 | Upright Bottle Holder | 1    |
| B    | 27-12      | Cotter Pin            | 1    |
| D    | 1020-30-17 | Specification Label   | 1    |

# 1001-23-10 Fowler X-Ray Cassette Assembly



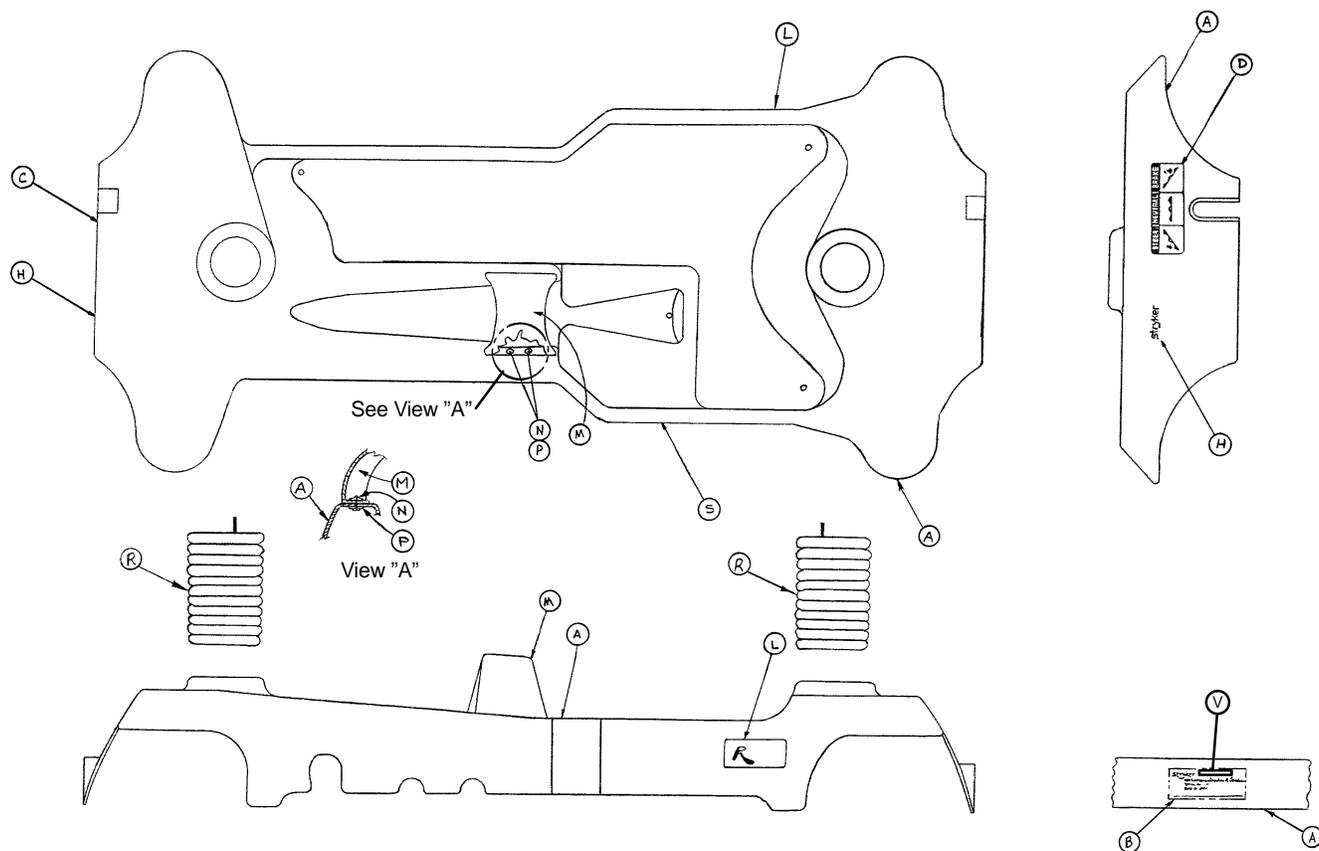
| Item | Part No.   | Part Name            | Qty. |
|------|------------|----------------------|------|
| A    | 1001-23-12 | Tray                 | 1    |
| B    | 1020-23-16 | Post Housing         | 1    |
| C    | 1001-23-14 | Actuating Rod        | 2    |
| D    | 926-23-64  | Post                 | 2    |
| E    | 1010-23-37 | Rod Guide            | 2    |
| F    | 1020-23-21 | Knob                 | 1    |
| H    | 1010-23-28 | Tray Angle           | 1    |
| J    | 926-23-70  | Block Assembly       | 1    |
| K    | 926-23-69  | Washer               | 1    |
| L    | 14-3       | Washer               | 1    |
| M    | 38-122     | Compression Spring   | 1    |
| N    | 1020-23-26 | Spacer               | 2    |
| P    | 1020-23-19 | Tray Hinge, Right    | 1    |
| R    | 1020-23-20 | Tray Hinge, Left     | 1    |
| S    | 926-23-71  | Bushing              | 1    |
| T    | 1-20       | Flat Hd. Mach. Screw | 2    |
| W    | 4-149      | Button Hd. Cap Screw | 4    |
| Y    | 1-22       | Flat Hd. Mach. Screw | 4    |
| Z    | 16-3       | Nylock Hex Nut       | 4    |
| AA   | 1010-23-19 | Instruction Label    | 1    |
| AB   | 1001-23-25 | Specification Label  | 1    |

# 1001-23-11 X-Ray Cassette Mounting Assembly



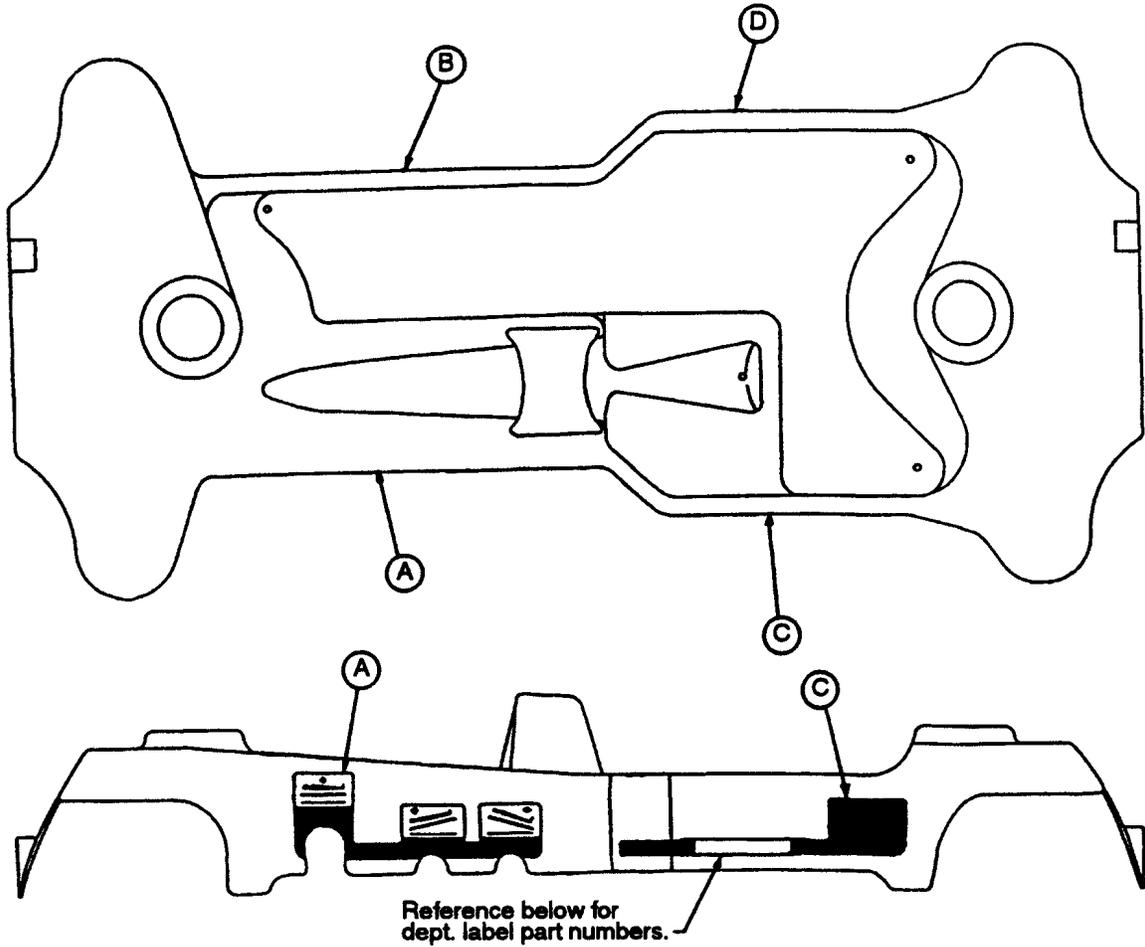
| Item | Part No.   | Part Name            | Qty. |
|------|------------|----------------------|------|
| A    | (page 141) | X-Ray Cassette Ass'y | 1    |
| B    | 16-3       | Self-Locking Nut     | 4    |
| C    | 4-149      | Button Hd. Cap Screw | 4    |
| D    | 1001-23-13 | Tray Latch           | 2    |
| E    | 1020-23-13 | Tray Hinge, Right    | 1    |
| F    | 1020-23-12 | Tray Hinge, Left     | 1    |
| H    | 25-69      | Pop Rivet            | 4    |

# Side Control Base Labeling Assembly (1010 & 1510)



| Item | 1010 P/N    | 1510 P/N    | Part Name                     | Qty |
|------|-------------|-------------|-------------------------------|-----|
| A    | 1010-245-17 | 1010-245-17 | Hood Assembly                 | 1   |
| B    | 741-1-131   | 781-1-16    | Specification Label           | 1   |
| C    | 741-1-145   | 741-1-145   | Brake/Steer Label, Head       | 1   |
| D    | 741-1-146   | 741-1-146   | Brake/Steer Label, Foot       | 1   |
| H    | 946-1-60    | 946-1-60    | Stryker Logo Label            | 2   |
| L    | 1010-1-50   | 1010-1-50   | Renaissance Series Logo Label | 2   |
| M    | 715-1-176   | 715-1-176   | Oxygen Bottle Holder          | 1   |
| N    | 11-16       | 11-16       | Flat Washer                   | 2   |
| P    | 25-77       | 25-77       | Pop Rivet                     | 2   |
| R    | 715-1-134   | 715-1-134   | Bellows                       | 2   |
| V    | 921-1-252   | 921-1-252   | Serial Number Label           | 1   |

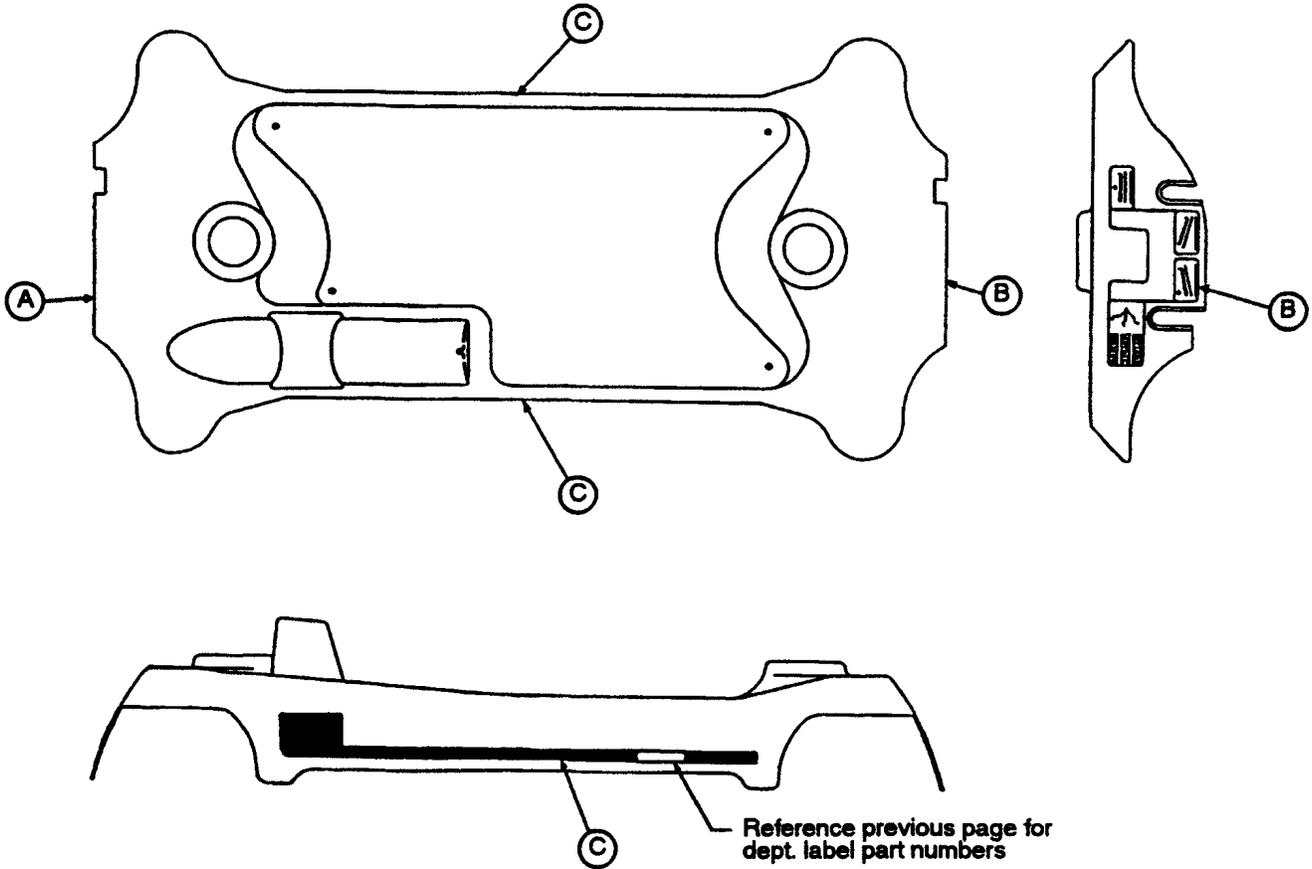
# Side Control Graphics



| Color  | Item A Control Label, Right | Item B Control Label, Left | Item C Stripe Label, Right | Item D Stripe Label, Left | Litter Bumper |
|--------|-----------------------------|----------------------------|----------------------------|---------------------------|---------------|
| RED    | 1010-700-11                 | 1010-700-12                | 1010-700-13                | 1010-700-14               | 1010-700-15   |
| PURPLE | 1010-700-21                 | 1010-700-22                | 1010-700-23                | 1010-700-24               | 1010-700-25   |
| GREEN  | 1010-700-31                 | 1010-700-32                | 1010-700-33                | 1010-700-34               | 1010-700-35   |
| GRAY   | 1010-700-41                 | 1010-700-42                | 1010-700-43                | 1010-700-44               | 1010-700-45   |
| TEAL   | 1010-700-51                 | 1010-700-52                | 1010-700-53                | 1010-700-54               | 1010-700-55   |
| PINK   | 1010-700-61                 | 1010-700-62                | 1010-700-63                | 1010-700-64               | 1010-700-65   |
| BLUE   | 1010-700-71                 | 1010-700-72                | 1010-700-73                | 1010-700-74               | 1010-700-75   |

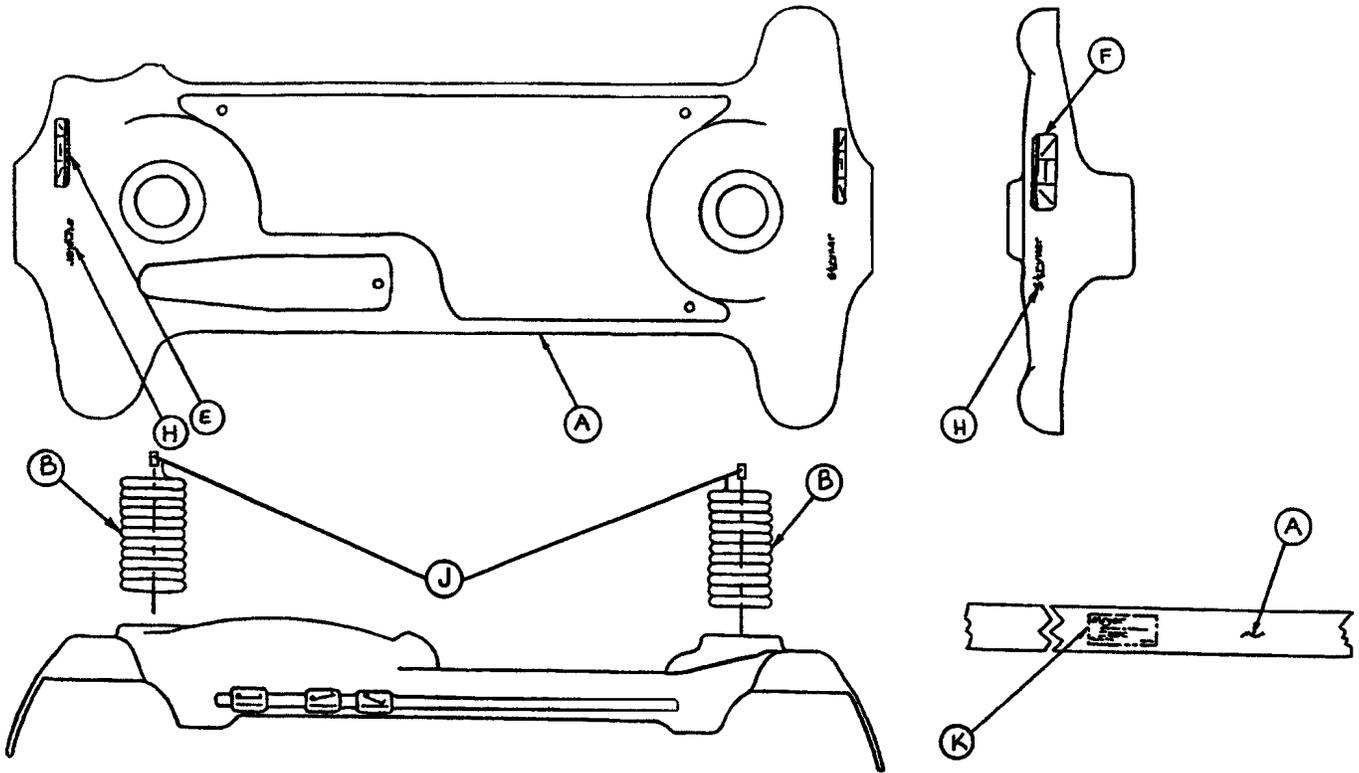
| Department    | Label Part Number | Department         | Label Part Number |
|---------------|-------------------|--------------------|-------------------|
| Emergency     | 1010-900-215      | Endoscopy          | 1010-900-245      |
| PACU          | 1010-900-220      | Radiology          | 1010-900-250      |
| Transport     | 1010-900-225      | Nuclear Medicine   | 1010-900-255      |
| Surgery       | 1010-900-230      | Ambulatory Surgery | 1010-900-260      |
| Extended Stay | 1010-900-235      | G.I. Lab           | 1010-900-265      |
| Maternity     | 1010-900-240      | Cath. Lab          | 1010-900-270      |

# End Control Graphics



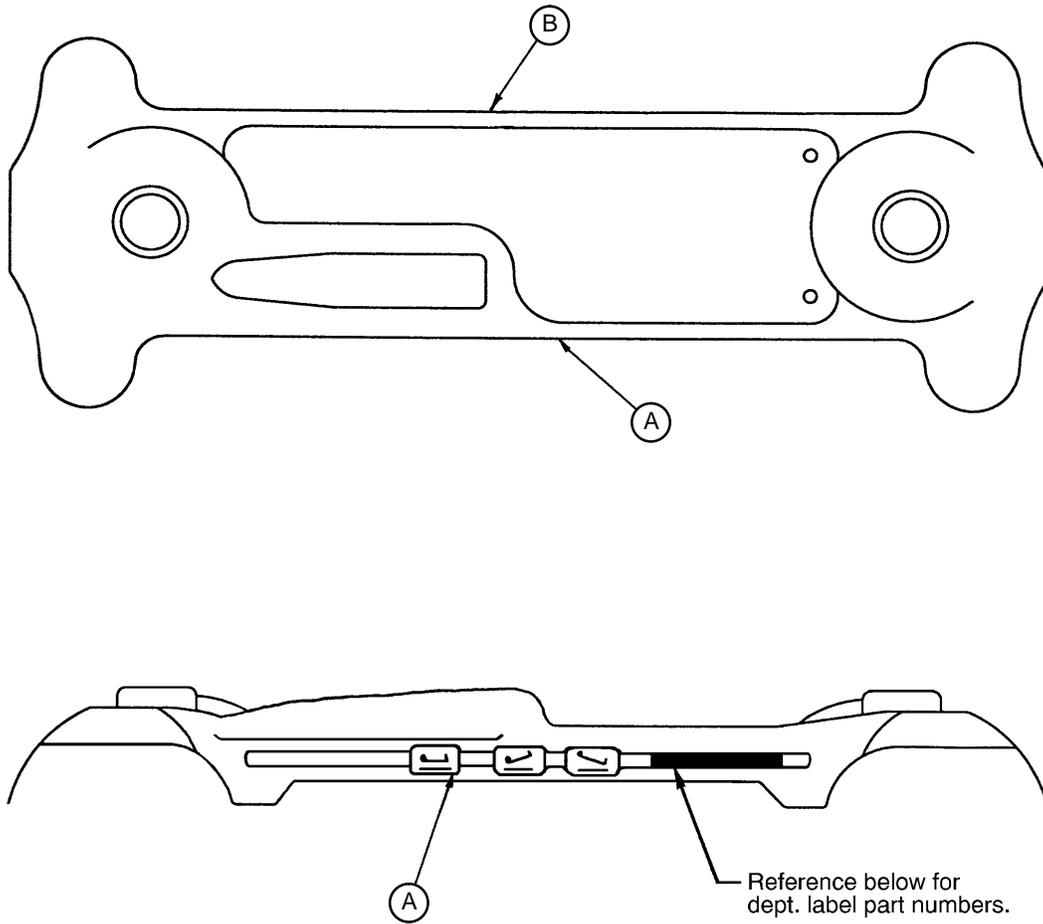
| Color  | Item A Control Label, Head | Item B Control Label, Foot | Item C Stripe Label | Litter Bumper |
|--------|----------------------------|----------------------------|---------------------|---------------|
| RED    | 1010-800-11                | 1010-800-12                | 1010-800-13         | 1010-700-15   |
| PURPLE | 1010-800-21                | 1010-800-22                | 1010-800-23         | 1010-700-25   |
| GREEN  | 1010-800-31                | 1010-800-32                | 1010-800-33         | 1010-700-35   |
| GRAY   | 1010-800-41                | 1010-800-42                | 1010-800-43         | 1010-700-45   |
| TEAL   | 1010-800-51                | 1010-800-52                | 1010-800-53         | 1010-700-55   |
| PINK   | 1010-800-61                | 1010-800-62                | 1010-800-63         | 1010-700-65   |
| BLUE   | 1010-800-71                | 1010-800-72                | 1010-800-73         | 1010-700-75   |

# Side Control Base Labeling Assembly (721)



| Item | Part No.   | Part Name               | Qty. |
|------|------------|-------------------------|------|
| A    | 1001-100-1 | Hood Assembly           | 1    |
| B    | 715-1-134  | Bellows                 | 2    |
| C    | 29-7       | Dual Lock (not shown)   | 1    |
| D    | 29-9       | Dual Lock (not shown)   | 1    |
| E    | 741-1-145  | Brake/Steer Label, Head | 1    |
| F    | 741-1-146  | Brake/Steer Label, Foot | 1    |
| H    | 946-1-60   | Stryker Logo Label      | 2    |
| J    | 721-201-17 | Riser Tube              | 1    |
| K    | 721-32-90  | Specification Label     | 1    |

# Side Control Graphics



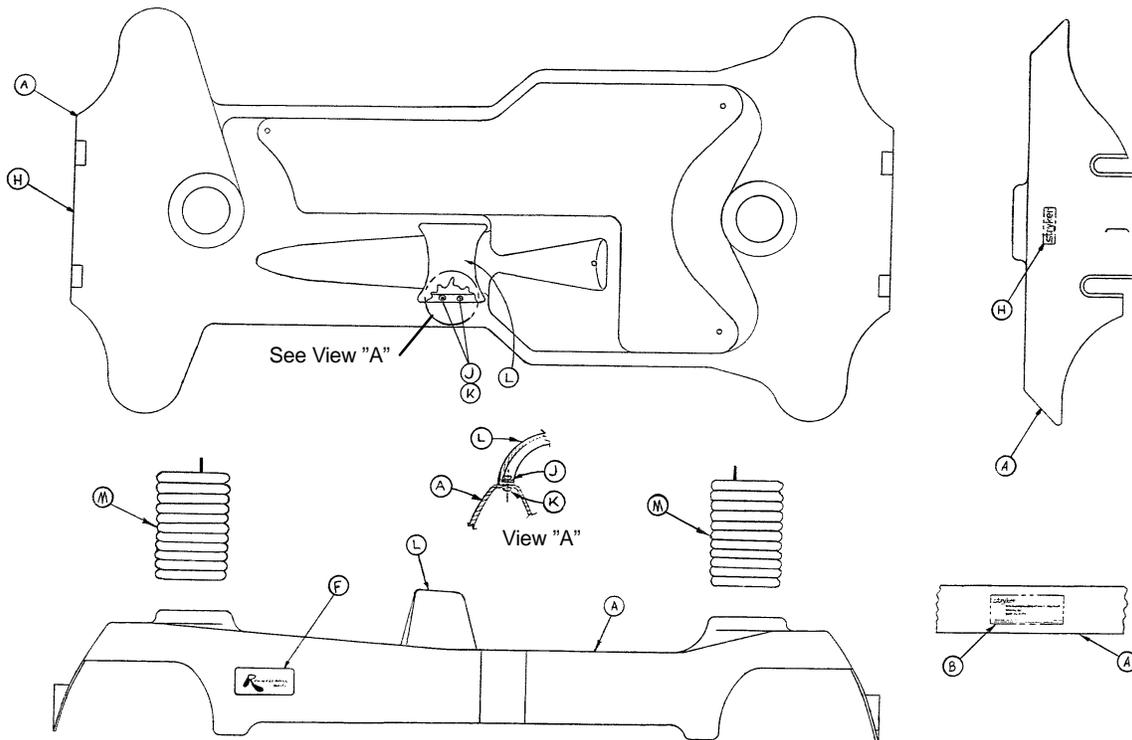
| Color  | Item A Control Label, Right | Item B Control Label, Left | Litter Bumper Strip |
|--------|-----------------------------|----------------------------|---------------------|
| RED    | 1001-700-111                | 1001-700-112               | 1010-700-15         |
| PURPLE | 1001-700-121                | 1001-700-122               | 1010-700-25         |
| GREEN  | 1001-700-131                | 1001-700-132               | 1010-700-35         |
| GRAY   | 1001-700-141                | 1001-700-142               | 1010-700-45         |
| TEAL   | 1001-700-151                | 1001-700-152               | 1010-700-55         |
| PINK   | 1001-700-161                | 1001-700-162               | 1010-700-65         |
| BLUE   | 1001-700-171                | 1001-700-172               | 1010-700-75         |

| Department    | Label Part Number | Department         | Label Part Number |
|---------------|-------------------|--------------------|-------------------|
| Emergency     | 1010-900-1        | Endoscopy          | 1010-900-7        |
| P.A.C.U.      | 1010-900-2        | Radiology          | 1010-900-8        |
| Transport     | 1010-900-3        | Nuclear Medicine   | 1010-900-9        |
| Surgery       | 1010-900-4        | Ambulatory Surgery | 1010-900-10       |
| Extended Stay | 1010-900-5        | G.I. Lab           | 1010-900-11       |
| Maternity     | 1010-900-6        | Cath. Lab          | 1010-900-12       |

# Notes

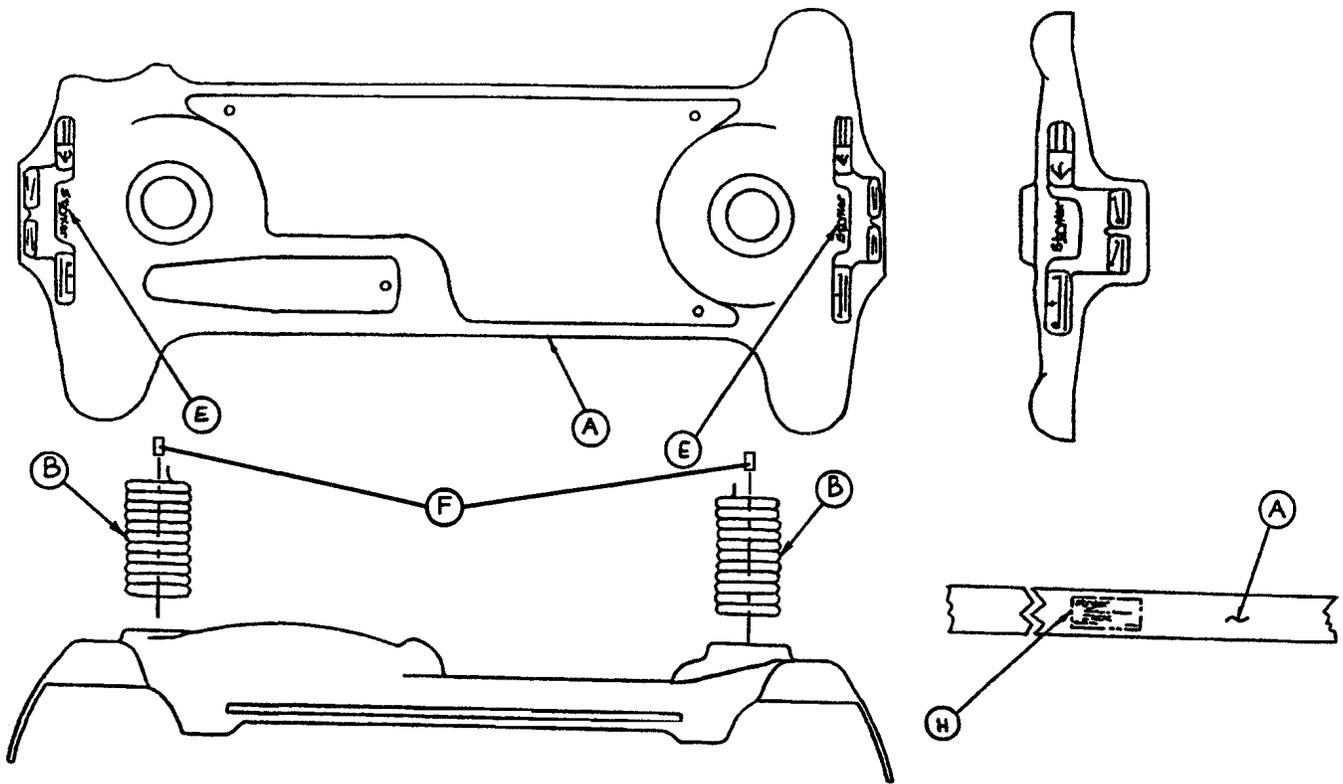
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# End Control Base Labeling Assembly (1010 & 1510)



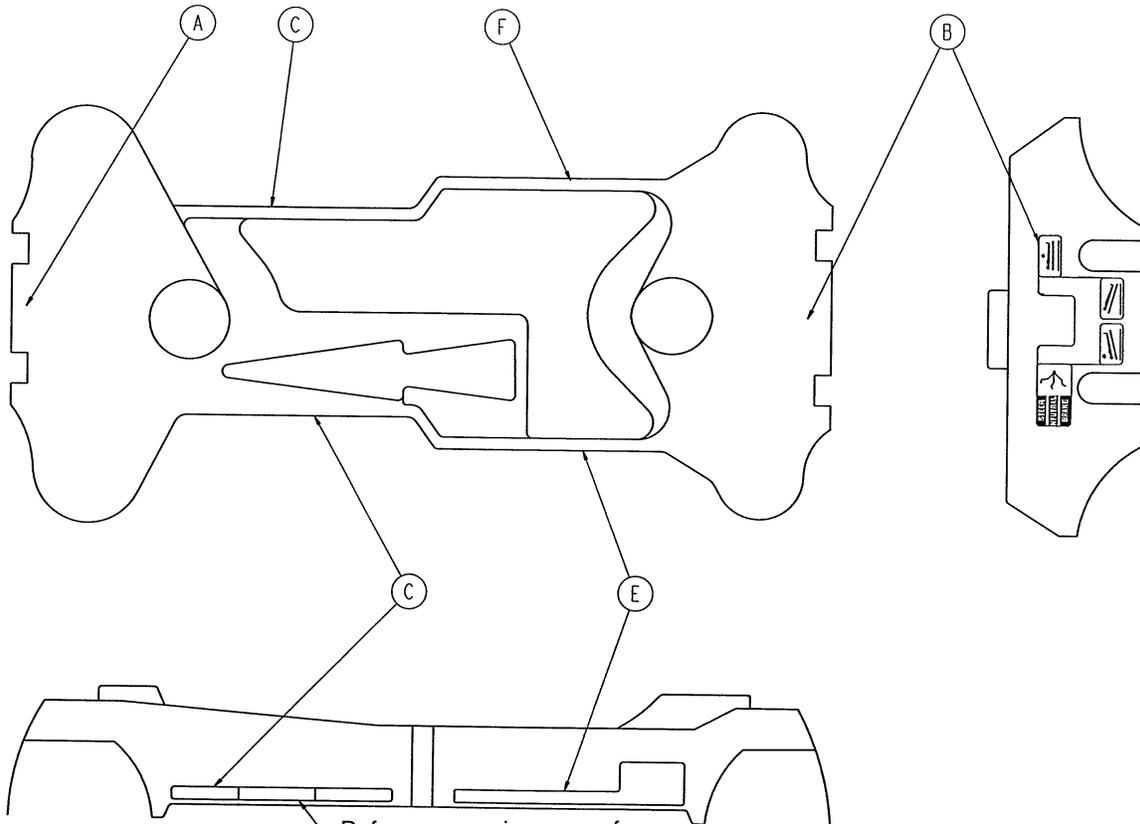
| Item | 1010 P/N    | 1510 P/N    | Part Name                     | Qty. |
|------|-------------|-------------|-------------------------------|------|
| A    | 1010-244-17 | 1010-244-17 | Hood Assembly                 | 1    |
| B    | 741-1-131   | 781-1-16    | Specification Label           | 1    |
| F    | 1010-1-50   | 1010-1-50   | Renaissance Series Logo Label | 2    |
| H    | 946-1-60    | 946-1-60    | Stryker Logo Label            | 2    |
| J    | 11-16       | 11-16       | Flat Washer                   | 2    |
| K    | 25-77       | 25-77       | Pop Rivet                     | 2    |
| L    | 715-1-176   | 715-1-176   | Oxygen Bottle Holder          | 1    |
| M    | 715-1-134   | 715-1-134   | Bellows                       | 2    |

# End Control Base Labeling Assembly (721)



| Item | Part No.   | Part Name             | Qty. |
|------|------------|-----------------------|------|
| A    | 1001-100-1 | Hood Assembly         | 1    |
| B    | 715-1-134  | Bellows               | 2    |
| C    | 29-7       | Dual Lock (not shown) | 1    |
| D    | 29-9       | Dual Lock (not shown) | 1    |
| E    | 946-1-60   | Stryker Logo Label    | 2    |
| F    | 721-201-17 | Riser Tube            | 2    |
| H    | 721-32-90  | Specification Label   | 1    |

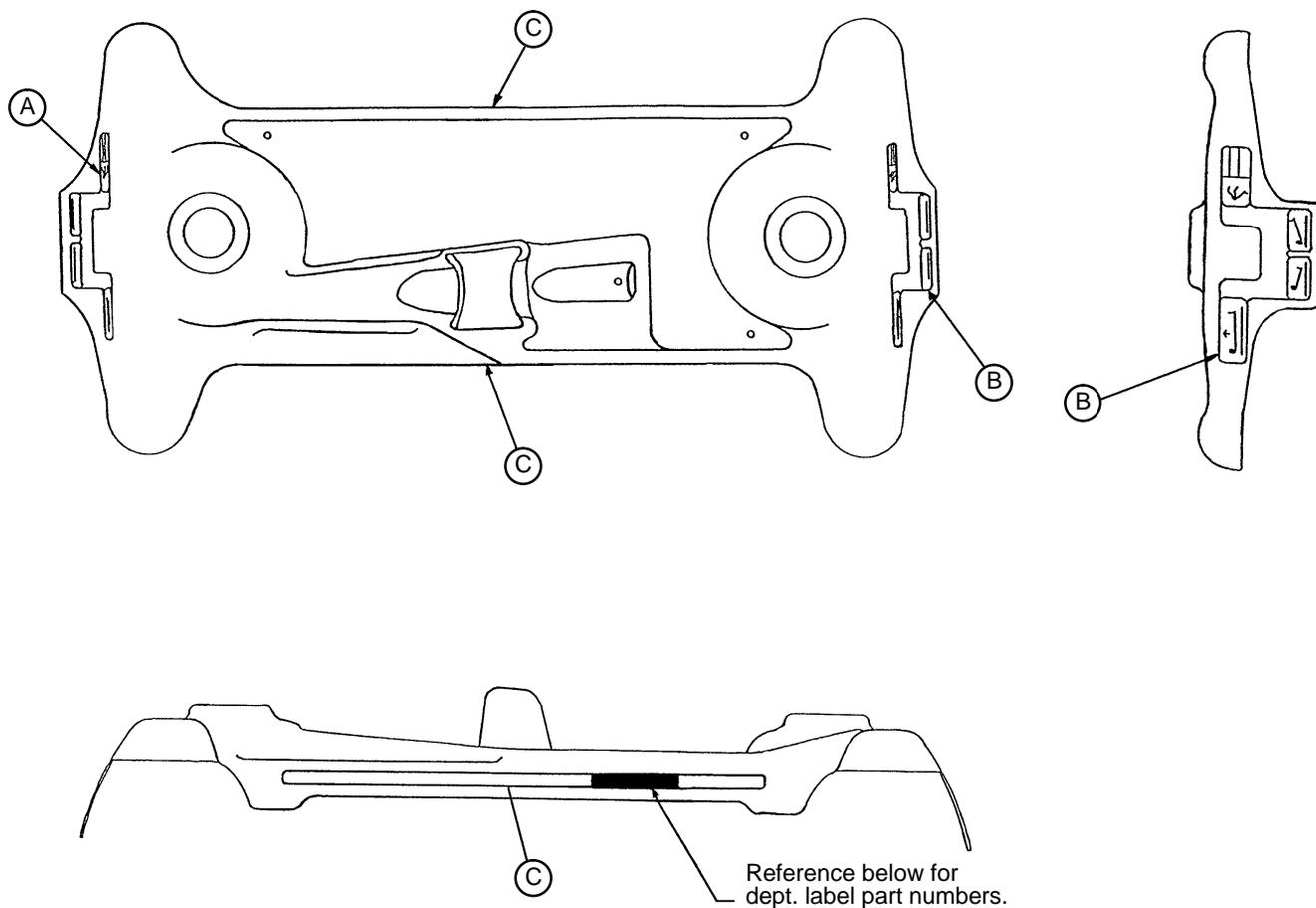
# End Control Graphics (1010 & 1510)



Reference previous page for dept. label part numbers.

| Color  | Item A Control Label, Head | Item B Control Label, Foot | Item C Stripe Label | Litter Bumper | Item E Right Side Stripe | Item F Left Side Stripe |
|--------|----------------------------|----------------------------|---------------------|---------------|--------------------------|-------------------------|
| RED    | 1010-800-11                | 1010-800-12                | 1010-800-13         | 1010-700-15   | 1010-700-13              | 1010-700-14             |
| PURPLE | 1010-800-21                | 1010-800-22                | 1010-800-23         | 1010-700-25   | 1010-700-23              | 1010-700-24             |
| GREEN  | 1010-800-31                | 1010-800-32                | 1010-800-33         | 1010-700-35   | 1010-700-33              | 1010-700-34             |
| GRAY   | 1010-800-41                | 1010-800-42                | 1010-800-43         | 1010-700-45   | 1010-700-43              | 1010-700-44             |
| TEAL   | 1010-800-51                | 1010-800-52                | 1010-800-53         | 1010-700-55   | 1010-700-53              | 1010-700-54             |
| PINK   | 1010-800-61                | 1010-800-62                | 1010-800-63         | 1010-700-65   | 1010-700-63              | 1010-700-64             |
| BLUE   | 1010-800-71                | 1010-800-72                | 1010-800-73         | 1010-700-75   | 1010-700-73              | 1010-700-74             |

# End Control Graphics (721)



| Color  | Item A Control Label, Head | Item B Control Label, Foot | Item C Stripe Label | Litter Bumper Strip |
|--------|----------------------------|----------------------------|---------------------|---------------------|
| RED    | 1001-800-11                | 1001-800-12                | 1001-800-13         | 1010-700-15         |
| PURPLE | 1001-800-21                | 1001-800-22                | 1001-800-23         | 1010-700-25         |
| GREEN  | 1001-800-31                | 1001-800-32                | 1001-800-33         | 1010-700-35         |
| GRAY   | 1001-800-41                | 1001-800-42                | 1001-800-43         | 1010-700-45         |
| TEAL   | 1001-800-51                | 1001-800-52                | 1001-800-53         | 1010-700-55         |
| PINK   | 1001-800-61                | 1001-800-62                | 1001-800-63         | 1010-700-65         |
| BLUE   | 1001-800-71                | 1001-800-72                | 1001-800-73         | 1010-700-75         |

| Department    | Label Part Number |
|---------------|-------------------|
| Emergency     | 1010-900-1        |
| P.A.C.U.      | 1010-900-2        |
| Transport     | 1010-900-3        |
| Surgery       | 1010-900-4        |
| Extended Stay | 1010-900-5        |
| Maternity     | 1010-900-6        |

| Department         | Label Part Number |
|--------------------|-------------------|
| Endoscopy          | 1010-900-7        |
| Radiology          | 1010-900-8        |
| Nuclear Medicine   | 1010-900-9        |
| Ambulatory Surgery | 1010-900-10       |
| G.I. Lab           | 1010-900-11       |
| Cath. Lab          | 1010-900-12       |

# Replacement Parts and Kits

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| <u>PART NAME</u>                                   | <u>PART NUMBER</u> |
|--|--------------------|
| Chest Restraint Strap .....                        | 1010-58            |
| Body Restraint Straps .....                        | 390-19             |
| Ankle Restraint Strap .....                        | 946-43-100         |
| Wrist Restraint Strap .....                        | 946-44-100         |
| Folddown Siderail Pads .....                       | 1010-52            |
| 3" Enhanced Comfort Mattress (721) .....           | 721-248            |
| 4" Enhanced Comfort Mattress (721) .....           | 721-247            |
| 3" Low Friction Mattress (721) .....               | 1059-324-40        |
| 4" Low Friction Mattress (721) .....               | 1059-424-40        |
| 3" Enhanced Comfort Mattress (1010) .....          | 1001-48-6          |
| 4" Enhanced Comfort Mattress (1010) .....          | 1001-47-6          |
| 3" Low Friction Mattress (1010) .....              | 1059-326-40        |
| 4" Low Friction Mattress (1010) .....              | 1059-426-40        |
| 3" Low Friction Mattress (1510) .....              | 1059-329-40        |
| 4" Low Friction Mattress (1510) .....              | 1059-429-40        |
| 3" Blue Staph Chek™ Mattress (1510) .....          | 1501-48-6          |
| 4" Blue Staph Chek™ Mattress (1510) .....          | 1501-47-6          |
| Removable Standard I.V. Pole .....                 | 390-25             |
| 2-Stage Permanent I.V. Pole Kit (721) .....        | 721-400-1          |
| 3-Stage Permanent I.V. Pole, Head End (721) .....  | 721-61             |
| 3-Stage Permanent I.V. Pole, Foot End (721) .....  | 721-62             |
| Tethered I.V. Pole (721) .....                     | 721-287            |
| 2-Stage Permanent I.V. Pole, Foot End (1010) ..... | 1010-280           |
| 2-Stage Permanent I.V. Pole, Head End (1010) ..... | 1010-281           |
| 3-Stage Permanent I.V. Pole, Head End (1010) ..... | 1010-61            |
| 3-Stage Permanent I.V. Pole, Foot End (1010) ..... | 1010-62            |
| 2-Stage Permanent I.V. Pole, Foot End (1510) ..... | 1510-280           |
| 2-Stage Permanent I.V. Pole, Head End (1510) ..... | 1510-281           |
| 3-Stage Permanent I.V. Pole, Head End (1510) ..... | 1510-61            |
| 3-Stage Permanent I.V. Pole, Foot End (1510) ..... | 1510-62            |
| Tethered I.V. Pole (1010 & 1510) .....             | 1001-87            |
| Instrument/Serving Tray .....                      | 1052-26            |
| Instrument/Serving Tray (1510) .....               | 1052-29            |
| Defibrillator/Equipment Tray .....                 | 926-39             |
| Foot Board/Chartholder .....                       | 926-40-100         |
| Foot Board/Defibrillator Tray .....                | 1010-50-100        |
| Head/Foot Board (1) .....                          | 946-29-12          |
| Head Board w/Push Bar (1010) .....                 | 1010-289-10        |
| Head Board w/Push Bar (1510) .....                 | 1510-289-10        |
| Foot End Push Handles (1010) .....                 | 1010-251           |
| Foot End Push Handles (1510) .....                 | 1510-51            |
| Caster Cover Kit .....                             | 1010-56-100        |
| Fowler X-Ray Cassette (1010/1510) .....            | 1001-23-10         |
| C-Spine Cassette Holder .....                      | 1001-70            |
| Upright Oxygen Bottle Holder .....                 | 1020-30            |
| I.V. Caddy .....                                   | 1050-1-100         |
| I.V. Caddy w/Mounting Clip .....                   | 1050-2             |
| Heel Stirrups (1010/1510) .....                    | 1001-55            |

# Warranty

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## Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. Stryker warrants to the original purchaser that the frame and welds on its beds will be free from structural defects for as long as the original purchaser owns the bed. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

## To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327-0770.

## Supplemental Warranty Coverage:

Stryker has developed a comprehensive program of extended warranty options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges. Stryker offers the following Supplemental Warranties:

### **Extended (Parts and Labor)**

- All replacement parts (excluding mattresses and consumable items)
- Labor and travel for *all* scheduled and unscheduled calls
- Annual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Standard (Labor Only):**

- Labor and travel for *all* scheduled and unscheduled calls
- Biannual Preventive Maintenance Inspections and repairs
- JCAHO paperwork for preventive maintenance
- Priority Emergency Service

### **Basic (Parts Only):**

- All replacement parts (excluding mattresses and consumable items)
- Priority Emergency Service

**Please call your local representative, or call (800) 327-0770 for further information**

# Warranty

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## **Return Authorization:**

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

## **Damaged Merchandise:**

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. **DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT.** Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.



6300 Sprinkle Road, Kalamazoo, MI 49001-9799

(800) 327-0770

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DH 8/97 1010-32-52 REV X